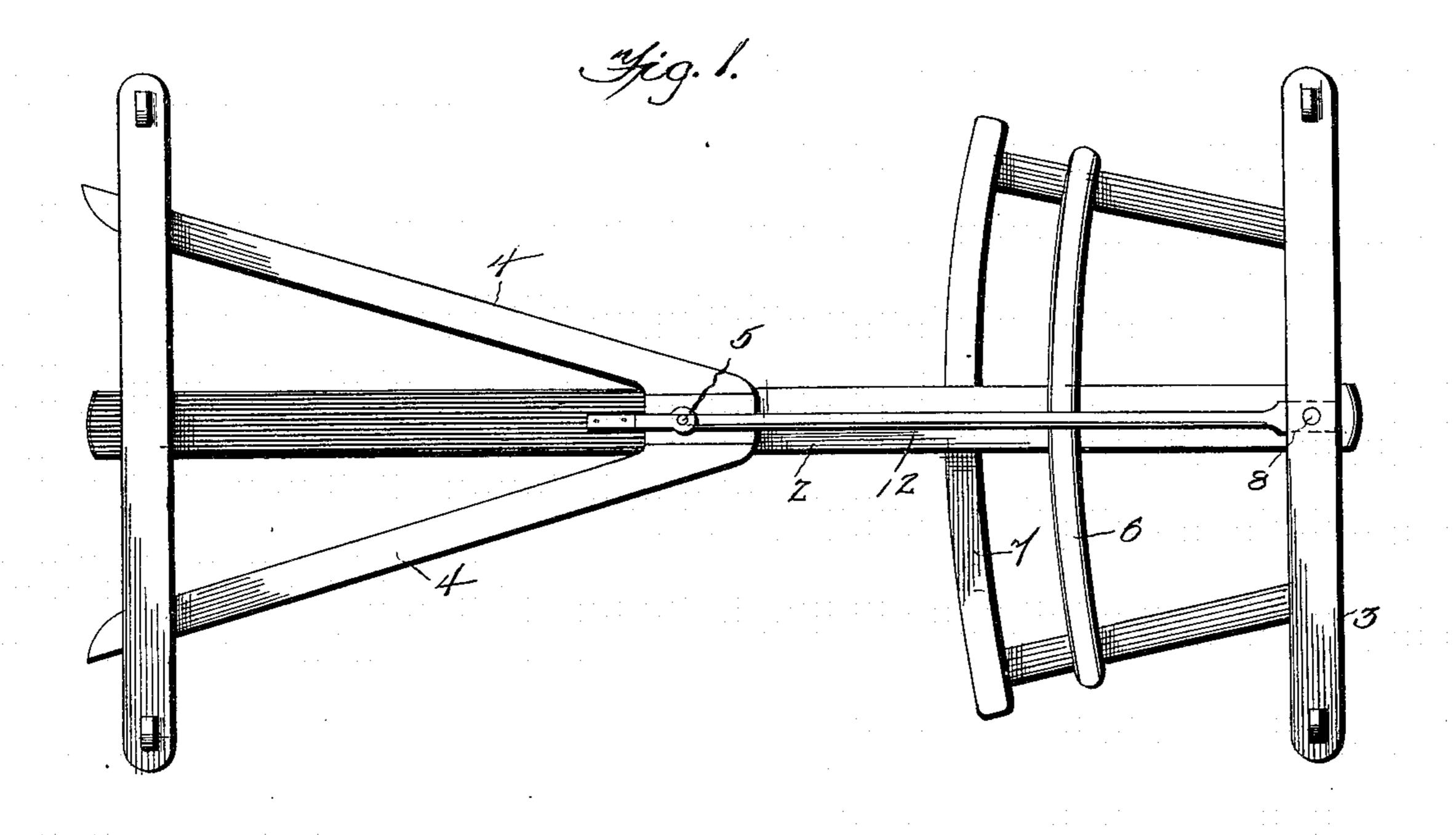
## W. B. STOVER.

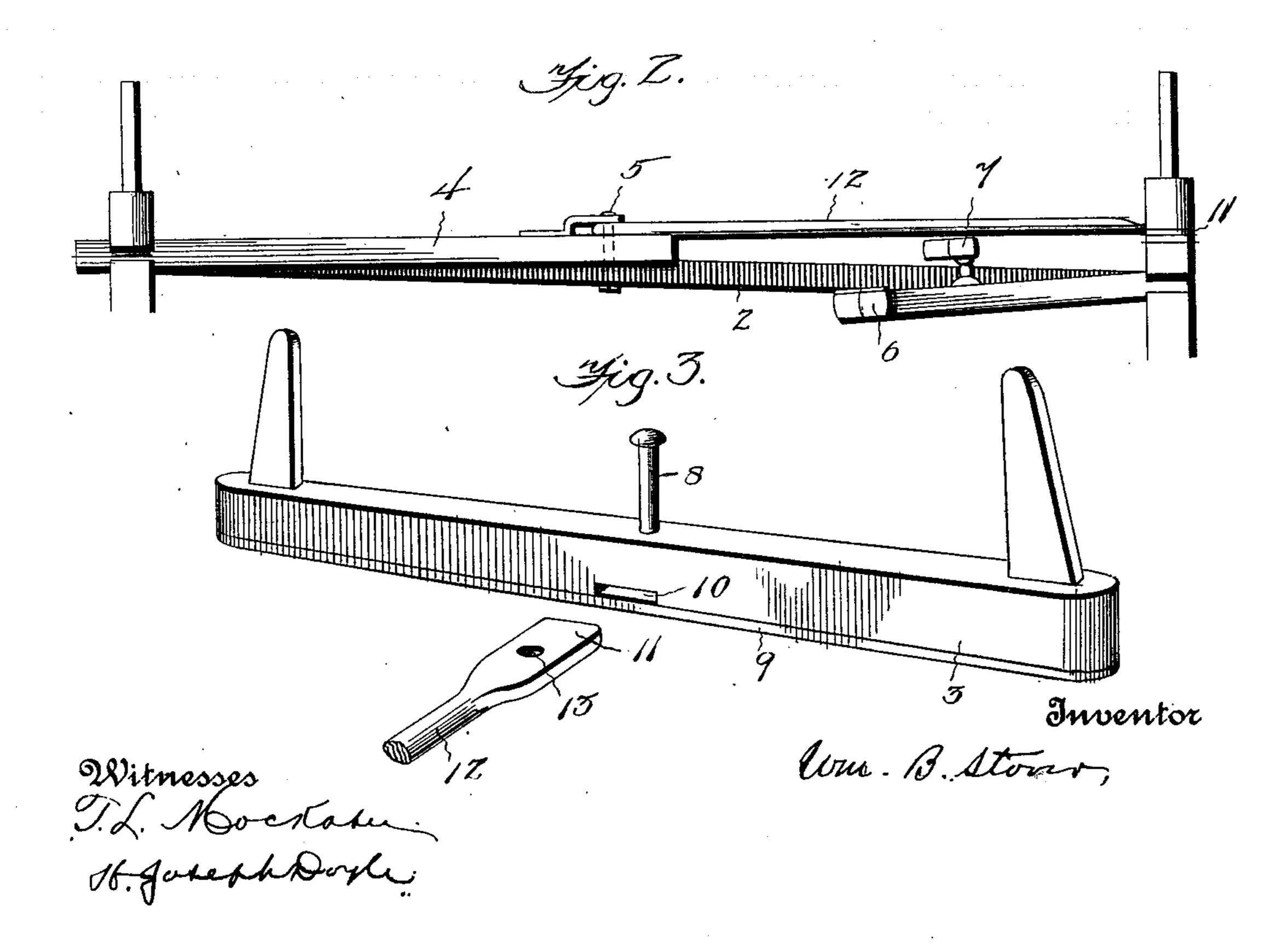
REACH STIFFENER.

(Application filed Dec. 20, 1900.)

(No Model.)

2 Sheets—Sheet (.





No. 675,175.

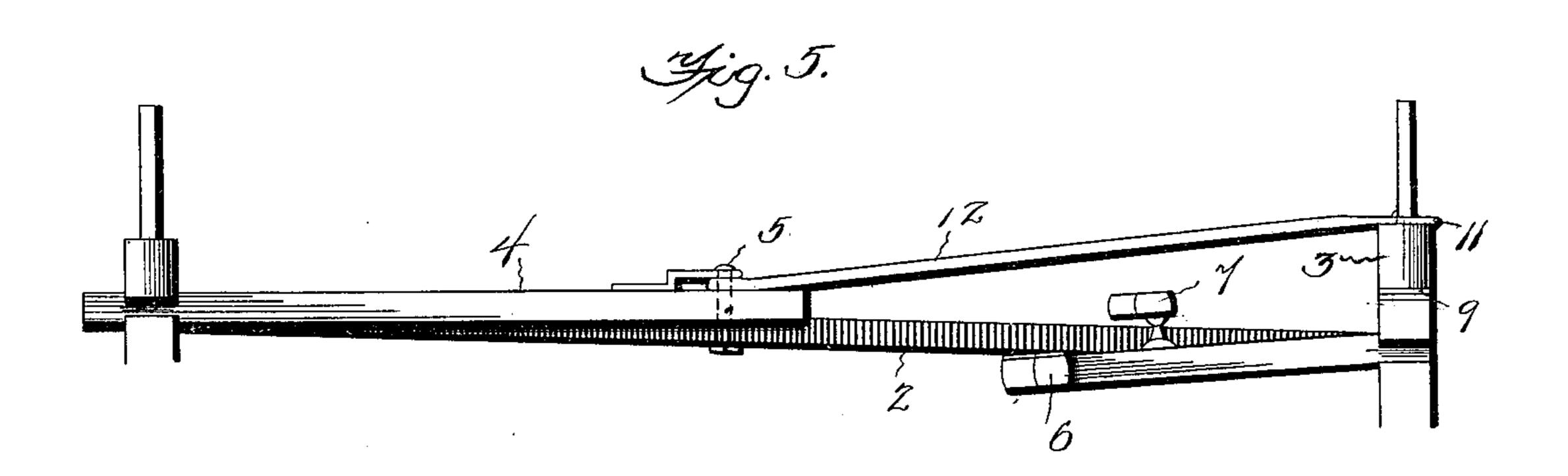
Patented May 28, 1901.

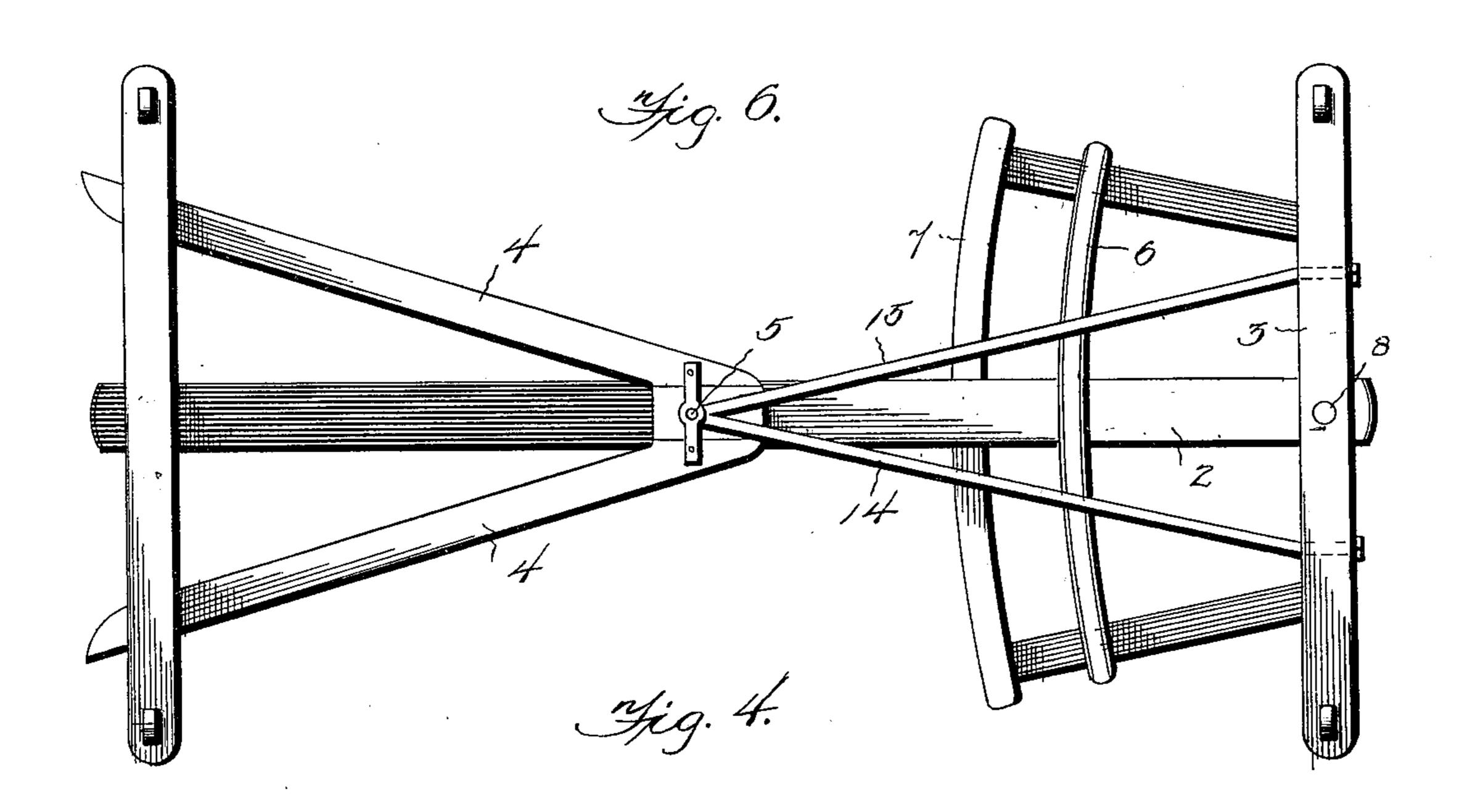
## W. B. STOVER. REACH STIFFENER.

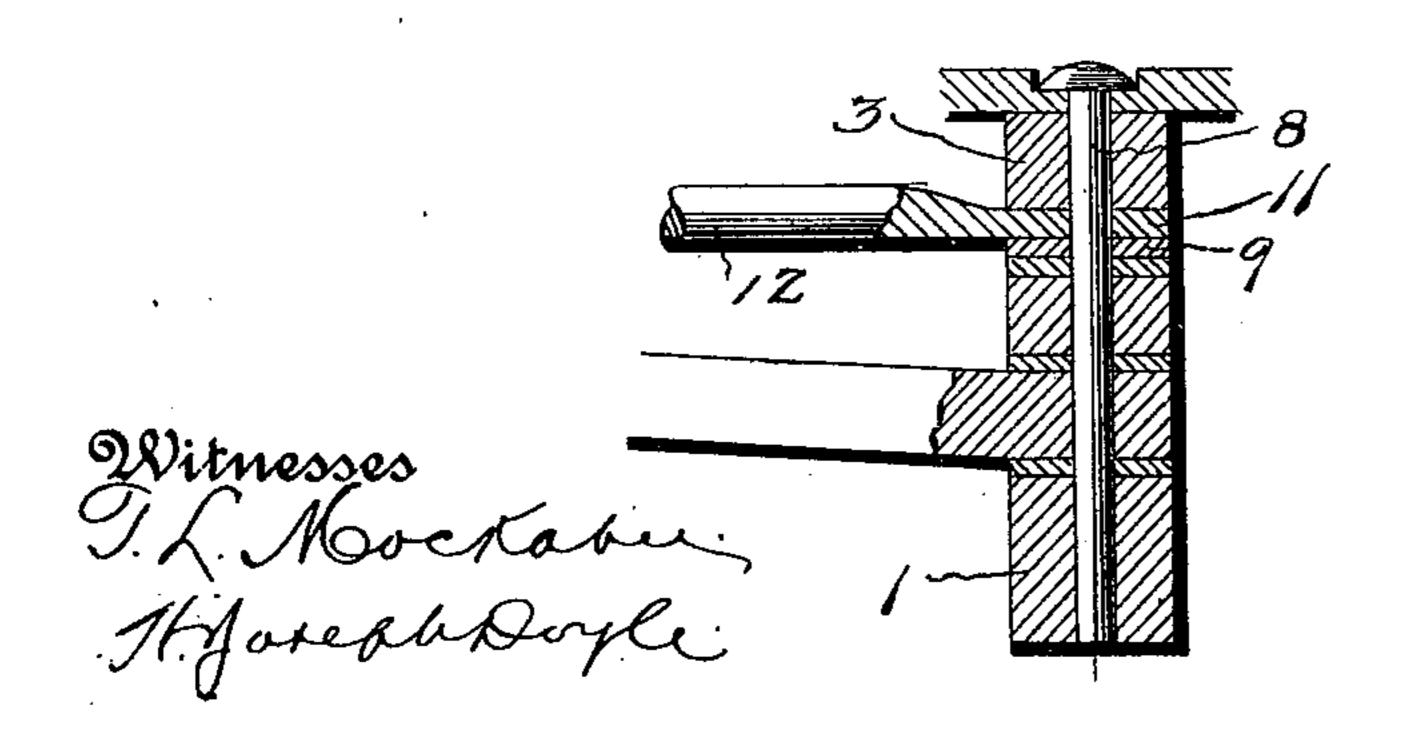
(Application filed Dec. 20, 1900.)

(No Model.)

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## United States Patent Office.

WILLIAM B. STOVER, OF SOUTH BEND, INDIANA.

## REACH-STIFFENER.

SPECIFICATION forming part of Letters Patent No. 675,175, dated May 28, 1901.

Application filed December 20, 1900. Serial No. 40,602. (No model.)

To all whom it may concern:

Be it known that I, WILLIAM B. STOVER, a citizen of the United States, residing at South Bend, in the county of St. Joseph and State of Indiana, have invented certain new and useful Improvements in Reach-Stiffeners; and I do declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to which it appertains to make and use the same, reference being had to the accompanying drawings, and to the figures of reference marked thereon, which form a part of this specification.

The invention herein described relates to improvements in vehicle construction, and refers particularly to means for stiffening the reach and hound construction of the front

reach and hound construction of the front portion of the wagon. In the usual wagon construction the reach is connected pivotally to the front axle and the front bolster by means of the king-bolt, the latter passing directly through these parts, and in order to stiffen this portion of 25 the wagon two sway-bars are provided, one above and the other below the reach, each being carried by the axle. Sufficient play must be allowed between the reach and the swaybars to prevent friction. In this construc-30 tion, however, there is a pregnant disadvantage present, which results in the extremely rapid wearing of these parts, due to the rubbing. When the loaded wagon is driven on a downgrade, the weight of the load is thrown 35 forward. There is an immediate tendency of the front axle to be rotated in the wheels forwardly, with the result that the lower bar is thrown tightly against the reach, and the rubbing ensues. When the wagon is driven on 40 an upgrade, the same effect is produced, only that the rotatory movement is backward and the upper bar is thrown into contact with the reach. This result is due, primarily, to the fact that the king-bolt connection of the 45 wagon-body and the axle forms substantially a lever connection, the king-bolt serving under the movement of the weight of the wagonbody to act as a lever to impart the rotary movement to the axle. The passing of the 50 king-bolt through the bolster, reach, and axle has a slight tendency to prevent this movement, but avails but little, as evidenced by l

I the continual movement of the bars against the reach. I have found that the tendency to rotate can be practically eliminated by form- 55 ing a positive connection between the kingbolt and a fixed and immovable portion of the running-gear additional to the reach, the connection with the king-bolt being at a point on the latter intermediate its headed connection 60 with the body and its connection with the reach and the axle, thus forming a positive stop against this rotatory movement in either direction and necessarily holding the axle at all times in the same position relative to 65 the reach. This connection serves to act to stiffen the reach connection with the axle to cause them to maintain their relative positions, and the invention may therefore be said to reside in a reach-stiffener the primary 70 object of which is to maintain the relative positions of the reach and axle regardless of the load-weight direction.

Other objects are to provide a stiffener which will also serve to maintain the bolster 75 against a pivotal movement on the king-bolt, resulting in maintaining the front and rear bolsters parallel with each other and at direct

right angles with the reach.

The invention consists in the improved con-80 struction and combination of parts hereinafter fully described, illustrated in the drawings, and pointed out in the appended claim.

In the drawings, in which similar numerals of reference indicate similar parts in all of 85 the views, Figure 1 is a top plan view of the running-gear, showing my preferred form of stiffener in position thereon. Fig. 2 is a side elevation of the construction shown in Fig. 1. Fig. 3 is a perspective view of the front bolster, the front end of the stiffener being shown as removed therefrom. Fig. 4 is a cross-sectional view of the bolster, axle, &c., showing the connection between the king-bolt and the stiffener. Fig. 5 is a side elevation of a running-gear with a modified form of stiffener connection. Fig. 6 is a top plan view showing another modification.

Referring to the drawings, 1 designates the front axle, 2 the wagon-reach, and 3 the bol- 100 ster. These may be formed in the usual or any preferred form of construction, and each is the same in the various forms.

4 designates the rear hounds, to the front

end of which the reach is connected by the usual bolt 5, the rear portion of the running-gear being of any preferred construction, it forming no part of the present invention.

5 6 and 7 designate the upper and lower swaybars, respectively, while 8 designates the kingbolt passing through the bolster, reach, and

axle. In the construction shown in Figs. 1 to 4 10 the bolster, which is provided with the usual bottom plate 9, has an opening 10 extending across the bolster adjacent to the plate 9 and crossing the usual king-bolt opening. This opening is to receive the front flattened end 15 11 of the stiffener 12, said end having an opening 13 for the passage of the king-bolt. The rear end of the stiffener is connected to the bolt 5 in suitable manner. As shown, the end 11 substantially fits the opening 10, and be-20 ing elongated and resting between the plate 9 and the upper wall of the opening 10 forms independently of the connection of the stiffener and king-bolt a positive stop against a rocking movement of the bolster on the king-25 bolt. By this construction there is formed a stiffener which serves as an auxiliary reach, in that the stiffener connects the king-bolt and rear portion of the running-gear; but in function it serves to stiffen the reach by form-30 ing a fixed connection between the bolt 5 to the king-bolt at a point above the reach, thus forming a double connection, both fixed as

bolt, each serving as a check on the other and forming an extended bearing for the kingbolt. Furthermore, as the front end of the stiffener 12 is flattened and enlarged laterally, as shown, and substantially fits within the opening 10 the bolster will be prevented from having a pivotal movement relatively to the stiffener, this movement being prevented by the shape of the front end of the stiff-

the stiffener retains at all times a relative position to the reach, it will be understood that the bolster will be held by the stiffener at substantially right angles to the reach, thereby causing the wagon-body to remain in parallelism with the reach regardless of the move-ment of the front axle.

ener and the coöperating opening 11. As

In the construction shown in Fig. 5 the front end of the stiffener is located on the up-

per side of the bolster, thus practically extending the bearing for the king-bolt formed by the stiffener and the reach.

In the modification shown in Fig. 6 two rods 14 and 15 are shown extending forward from the bolt 5 in a direction oblique to the reach and having their front ends secured directly to the bolster by suitable means, such co as bolts or nuts secured on the front ends of the rods. As this construction firmly holds the bolster both from a pivotal movement on the king-bolt and a rocking movement, it provides a construction equivalent to the other 65 form shown, in that the bolster serves with the reach to form the extended bearing of the remaining structures, and for this reason the reach-stiffener in this form comprises the two bars and the bolster, combining to form 70 the positive connection or auxiliary reach of the remaining forms, and it is to be understood that the term "auxiliary reach" includes each combined structure.

The advantages have been pointed out, and 75 are not therefore repeated at this point, excepting that by forming the extended bearing described and the means for preventing the pivotal movement the bolster is maintained in fixed relation to the reach, and thus 80 prevents the load from having an effect on the king-bolt.

Having thus described my invention, what I claim as new is—

In a vehicle running-gear, the combination 85 with the front axle, reach, and bolster, pivotally connected by the king-bolt, the bolster having an opening crossing the king-bolt openings, and sway-bars located on opposite sides of the reach, of a reach-stiffener, having 90 a flattened front end fitting said opening and carried by the king-bolt, the rear end being secured to a fixed part of the running-gear, forming a rigid connection between the rear portion of the gear and the bolt, the upper 95 sway-bar being located between said reach and reach-stiffener.

In testimony whereof I affix my signature in presence of two witnesses.

WILLIAM B. STOVER.

Witnesses:
JAMES DUSHANE,

FRED RUSS.