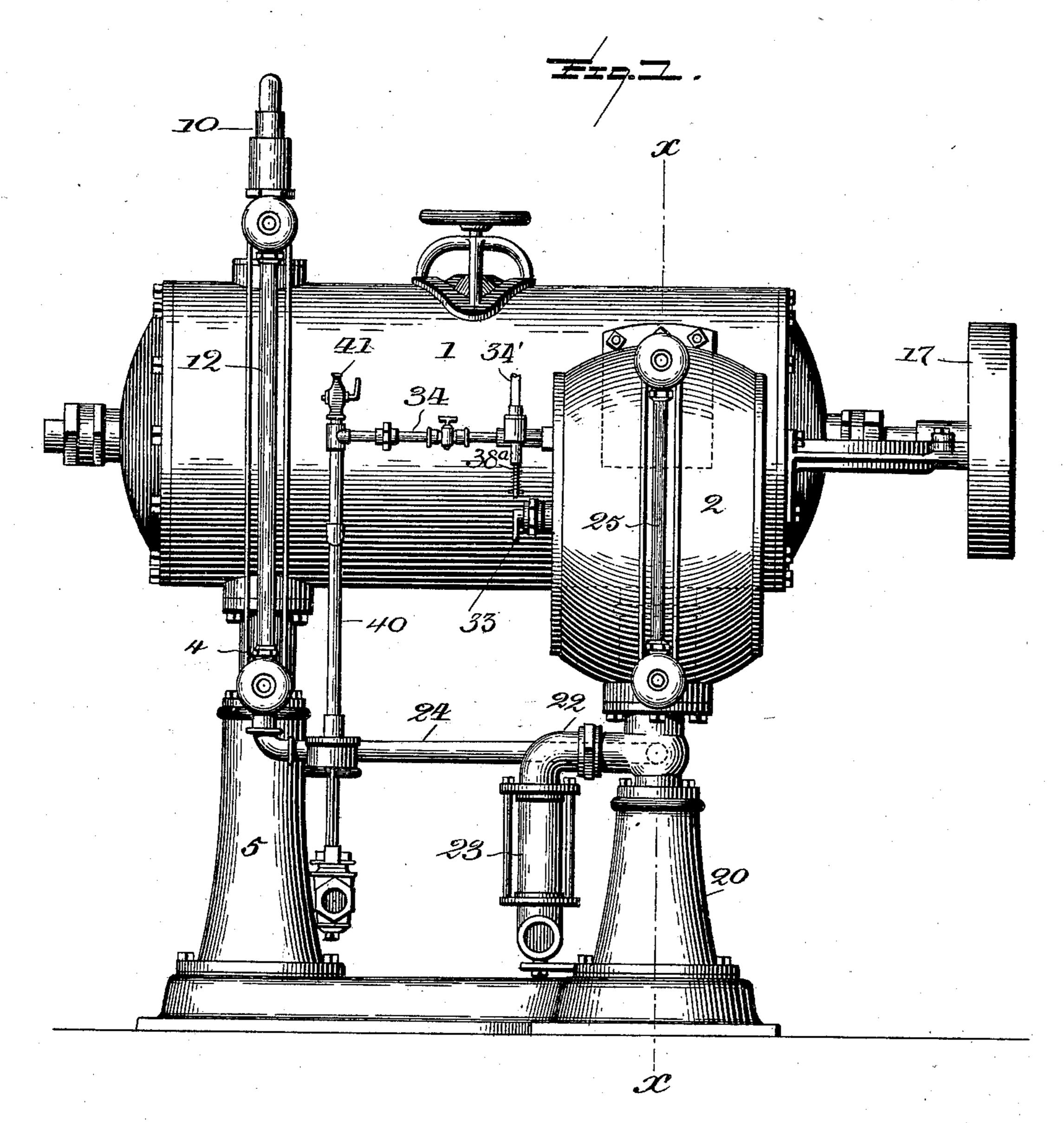
Patented Apr. 30, 1901.

C. B. VAN HORN. CARBONATOR.

(Application filed Dec. 12, 1898.)

(No Model.)

5 Sheets-Sheet 1.



Witnesses: L. C. Heinichs. L. D. Heinichs.

Truentor; Charles B. Van Horn By W.H.Timmermann. Ally,

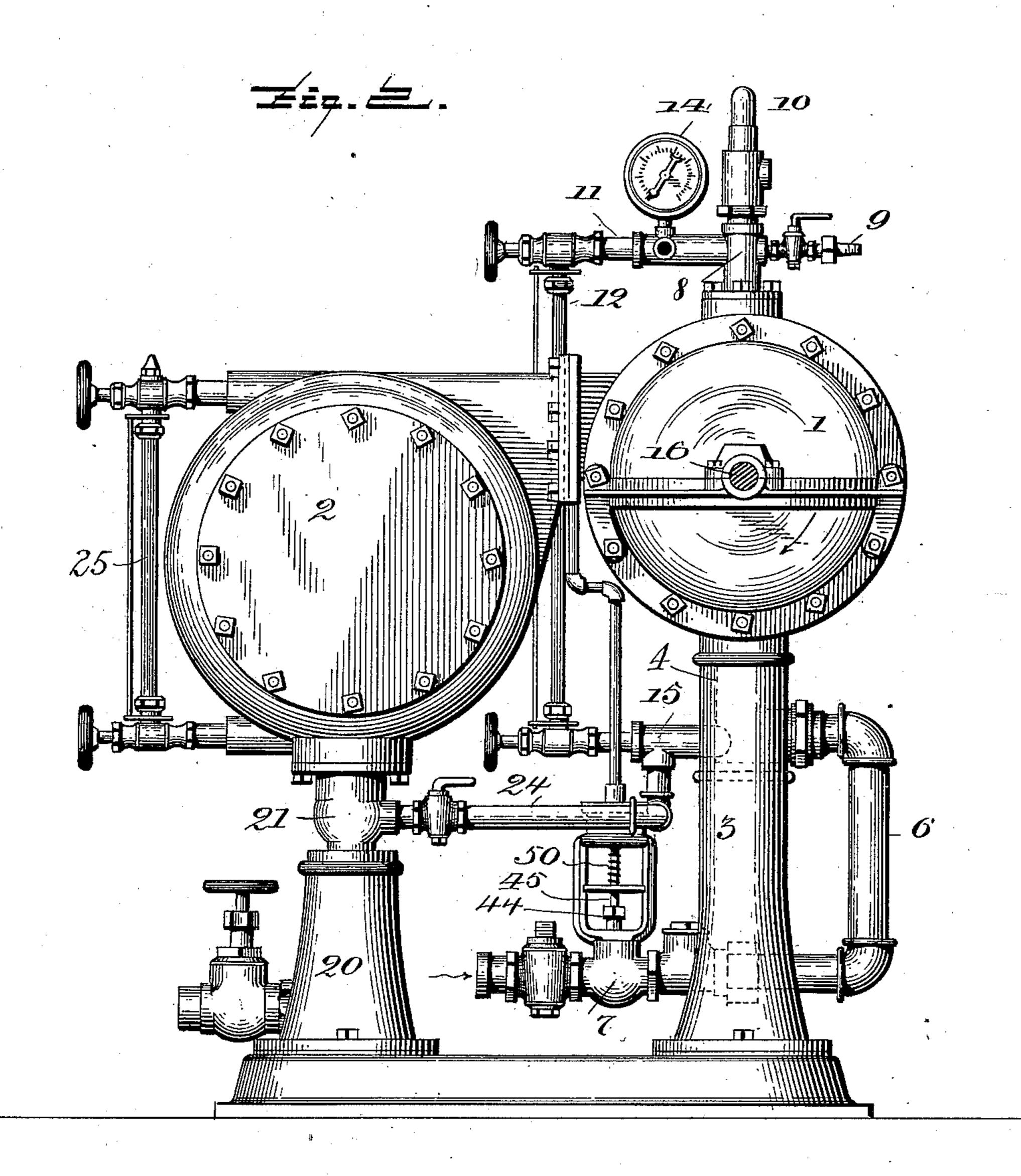
Patented Apr. 30, 1901.

C. B. VAN HORN. CARBONATOR.

(Application filed Dec. 12, 1898.)

(No Model.)

5 Sheets—Sheet 2.



Witnesses: L'Olle, L.D. Sbeinrichs.

Enventor; Charles B. Van Hom By M.H.Timmermann. Atly. No. 673,146.

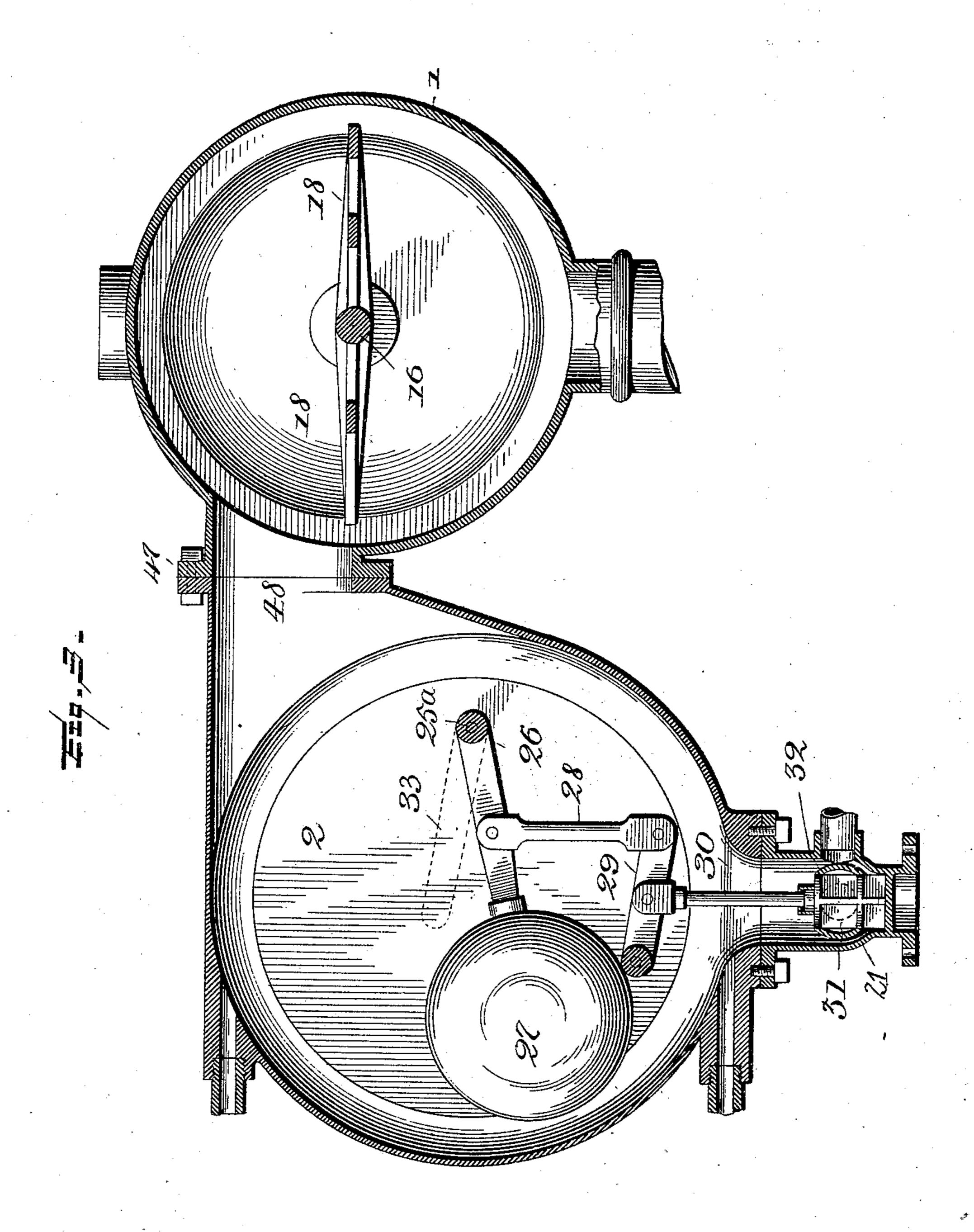
Patented Apr. 30, 1901.

C. B. VAN HORN. CARBONATOR.

(Application filed Dec. 12, 1898.)

(No Model.)

5 Sheets—Sheet 3.



Witnesses: 26 Mills. LD Heimichs. Enarles. B. Van Horn

By W.H. immermann

Alty.

No. 673,146.

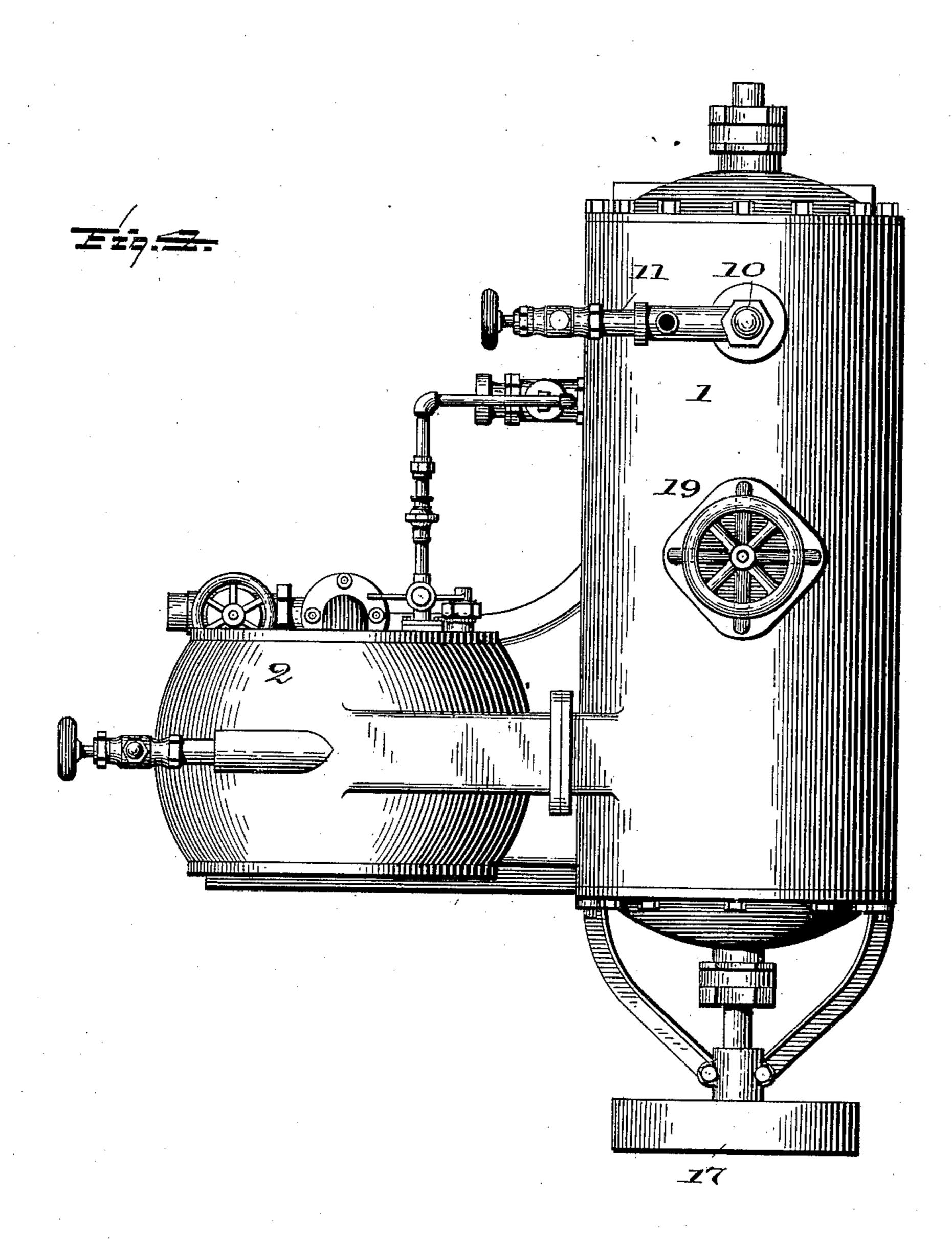
Patented Apr. 30, 1901.

C. B. VAN HORN. CARBONATOR.

(Application filed Dec. 12, 1898.)

(No Model.)

5 Sheets-Sheet 4.



Witnesses: L.C. Hills. L.D. Heimichs.

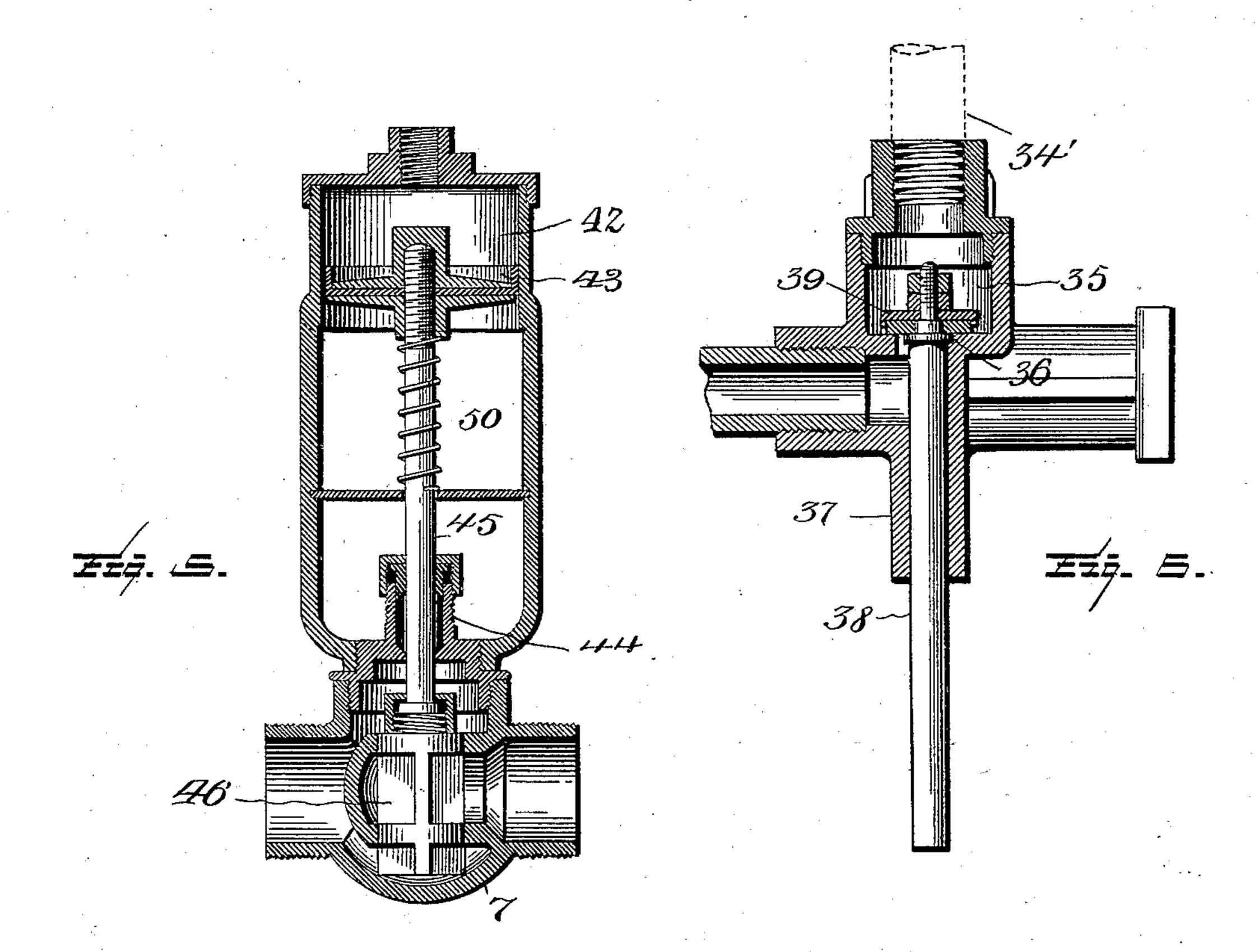
Treentor.
Charles B. Van Hom
by W.H. Immermann.
Ally.

C. B. VAN HORN. CARBONATOR.

(Application filed Dec. 12, 1898.)

(No Model.)

5 Sheets—Sheet 5.



Witnesses: L. Cills L. D. Heimichs. Eg M.H. immermanne Atty.

United States Patent Office.

CHARLES B. VAN HORN, OF DETROIT, MICHIGAN, ASSIGNOR TO E. G. MINER, JR., OF ROCHESTER, NEW YORK.

CARBONATOR.

SPECIFICATION forming part of Letters Patent No. 673,146, dated April 30, 1901.

Application filed December 12, 1898. Serial No. 698, 998. (No model.)

To all whom it may concern:

Be it known that I, CHARLES B. VAN HORN, a citizen of the United States, residing at Detroit, in the county of Wayne and State of 5 Michigan, have invented certain new and useful Improvements in Carbonators; and I do hereby declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to 10 which it appertains to make and use the same.

This invention relates to certain new and useful improvements in apparatus for car-

bonating liquids.

The primary object of the invention is to 15 regulate the supply of liquid to the appara-

tus by the amount drawn off.

A further object of my invention is to carbonate liquids under a constant gas-pressure, with the inlet and outlet controlled by 20 the liquid in the apparatus, the liquid being forced into the apparatus either by pump or air pressure and forced therefrom by the constant gas-pressure in the apparatus, which serves both to thoroughly impregnate the liq-25 uid with gas and to force the liquid from the apparatus into any suitable receptacle under any desired counter-pressure.

A still further object of my invention is to construct an apparatus for carbonating liq-30 uids of all kinds that will be purely auto-

matic in every particular.

In describing the invention in detail reference is had to the accompanying drawings, forming a part of this specification, wherein 35 like figures of reference indicate similar parts

throughout the several views.

In the drawings, Figure 1 is a side elevation of my improved carbonator. Fig. 2 is an end elevation of the same. Fig. 3 is a ver-40 tical sectional view on the line X X of Fig. 1. Fig. 4 is a top plan view. Fig. 5 is a sectional view of an air-operated valve located in the inlet-pipe. Fig. 6 is a sectional view of the valve controlling the admission of the 45 air to the air-operated valve.

Referring to the drawings by referencenumerals, 1 designates a horizontal cylinder forming an infusion-chamber, and 2 a vertical cylinder forming a carbonated-liquid re-50 ceptacle. The infusion-chamber 1 is mounted upon a suitable support 3, near one end

thereof, and secured to the opposite end and on the underneath side thereof is a hollow casting 4, which is mounted on a suitable support 5, said hollow casting communicating 55

with the infusion-chamber 1.

Secured to the hollow casting 4 and communicating therewith is a liquid-inlet pipe 6, in which is arranged an air-operated valve 7. Secured to the top of the infusion-chamber 60 and communicating therewith is a hollow casting 8, which receives the gas from a supply-pipe 9. Arranged in the top of the casting 8 is a relief-valve 10 of any suitable construction. Secured to the casting 8, on the 65 opposite side thereof from the gas supply pipe 9, is a pipe 11, which leads to the top of a sight-glass 12. A pipe 15 connects the lower end of the sight-glass 12 with the hollow casting 4. Secured to the pipe 11 is a pressure- 70 gage 14 of any suitable construction.

Journaled in the ends of the infusion-chamber 1 is a shaft 16, having connected to one end thereof a driving-wheel 17. Mounted on this shaft within the infusion-chamber 1 are 75 paddles or blades 18, which are adapted to agitate the liquid, so that the same will become thoroughly impregnated with gas. The infusion-chamber is provided with a hand-

hole 19. Mounted on a support 20 is the carbonatedliquid receptacle 2, between which and the support 20 is a hollow casting 21, communicating with said receptacle. From this casting 21 leads a liquid-discharge pipe 22, in 85 which is arranged a sight-glass 23. Connecting the liquid-discharge pipe 22 and the pipe 15 is a pipe 24, which is adapted to drain the liquid from the infusion-chamber 1. Arranged on one side of the carbonated-liquid 90 receptacle 2 and connected therewith is a sight-glass 25.

25° denotes a short shaft journaled in the receptacle 2. Fixed to this shaft within the receptacle is a lever 26, on which is a float 27. 95 Secured to this lever 26 is a connecting-rod 28, the lower end of which is pivotally attached to a rock-lever 29, and pivotally secured to the lever 29, about midway of its ends, is a valve-stem 30, on the lower end of 100 which is attached a balanced valve 31, movable to and from a valve-seat 32, the valve

and valve-seat being located within the hol-

low casting 21.

One end of the shaft 25° projects through and beyond one of the heads of the recepta-5 cle 2, and on said projecting end is fixed an arm 33, the object of which will be herein-

after more fully described.

34 denotes a pipe by which air under compression is applied to operate the liquid-inlet-10 controlling valve 7. Arranged in the pipe 34 is a chamber 35, provided with a valve-seat 36. Projecting through an extension 37 of the pipe 34 is a valve-stem 38, on the upper end of which is secured a valve 39, adapted 15 to engage the valve-seat 36. The valve is held normally against its seat by the air-pressure and also by a spring 38a. Secured to the valve-chamber is a pipe 34', leading to the

air-supply. (Not shown.)

Secured to the pipe 34 is a vertical pipe 40, in the upper end of which is an escape-valve 41. The function of this valve 41 is to relieve the pressure behind the valve 7. The lower end of said pipe 40 is connected to the 25 upper end of a cylinder 42, which is an extension of the casing of the valve 7. In the cylinder 42 a piston-head 43 operates. Secured to said piston-head 43 and passing through a stuffing-box 44, of any suitable con-30 struction, is a valve-stem 45, carrying a balanced valve 46, similar in form and construction to the valve 31. The valve 46 is held normally open by a coiled spring 50. The infusion-chamber and carbonated-liquid recep-35 tacle are secured together, as shown at 47, and intercommunicate through a passageway 48. This passage 48 is located near one end of the infusion-chamber, which end is op-

posite from that in which the liquid enters. 40 The object in locating the passage as shown is to retain the liquid in the infusion-chamber a sufficient length of time to become thoroughly impregnated with gas before it passes into the carbonated-liquid receptacle. The

45 carbonated-liquid receptacle is arranged below the level of the infusion-chamber, whereby sufficient space is given for free operation of the float and also to establish a level of the liquid in the receptacle below that established

50 in the infusion-chamber. Were the carbonated-liquid receptacle placed on the same level with the infusion-chamber the carbonated liquid in the liquid-receptacle would overflow into the infusion-chamber and de-

55 stroy the perfect operation of the carbonator. The operation is as follows: The supplypipe 22 is connected to a storage-tank containing the desired counter-pressure. Gas is admitted to the infusion-chamber 1 through 60 the gas-supply pipe 9 until a predetermined pressure is obtained, which pressure is maintained during the process of carbonating by means of a reducing-valve of any of the wellknown constructions. The liquid is then ad-

65 mitted to the infusion-chamber 1 through the pipe 6 and the liquid continues to rise in the chamber 1 until it reaches the point of over-

flow or passage 48, when it flows into the carbonated-liquid receptacle 2. As the liquid accumulates in the receptacle 2 the float 27 70 is raised and through the intermediate mechanism the balanced valve 31 is opened, allowing the carbonated liquid to discharge through the pipe 22 as fast as it enters the infusion-chamber. Should the influx of liquid 75 be greater than the quantity drawn off, the surplus accumulates in the receptacle, raising the float 27 until the arm 33, which moves with the float, comes in contact with the valvestem 38, when the valve 39 is raised from its 80 seat 36, thereby allowing the air to pass through the pipes 34', 34, and 40 and act upon the piston-head 43, forcing the piston-rod 45 and balanced valve 46 downward and automatically shutting off the flow of liquid to the in- 85 fusion chamber 1. When the accumulated liquid in the carbonated-liquid receptacle has been reduced, the float 27 descends, carrying the arm 33 out of engagement with the rod 38 of the valve 39. The pressure of the air 90 against the top of the valve, together with the spring 38a, closes the valve 39, thereby cutting off the supply of air to the air-operated valve 46 and allowing the tension of the spring 50 to open said valve when the latter has been 95 relieved of the pressure behind it by opening the valve 41.

The supply of liquid to the infusion-chamber is automatically regulated by the discharge of the liquid from the carbonated-liq- 100 uid receptacle. When the liquid is admitted to the apparatus, no further attention is re-

quired.

It will be noted that any liquid may be carbonated in the apparatus above described, 105 the only change required being the regulating of the gas-pressure in the infusion-chamber in inverse proportion to the specific gravity of the liquid to be carbonated.

I claim as my invention—

1. In an apparatus for carbonating liquids, a horizontal cylinder forming an infusionchamber, and having a liquid-supply pipe connected to the bottom thereof, toward one end, said chamber being provided with an open- 115 ing in one side thereof, and at the end opposite the liquid-inlet, the lowest point of said opening being located at a height sufficient to retain the liquid in the infusion-chamber until it becomes thoroughly impregnated with 120 carbonic-acid gas, a carbonated-liquid receptacle provided with an opening in one side thereof, said opening registering with the opening in the infusion-chamber and forming the inlet for the liquid to the liquid-re- 125 ceptacle, and an automatically-operated valve controlling the discharge of the liquid from the liquid-receptacle.

2. In an apparatus for carbonating liquids, a horizontal cylinder forming an infusion- 135 chamber, and having a liquid-supply pipe connected to the bottom thereof toward one end, said chamber being provided with an opening in one side thereof and in the end opposite

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the liquid-inlet, a carbonated-liquid receptacle provided with an opening in one side thereof, said opening registering with the opening in the infusion-chamber and forming the in-5 let for the liquid to the liquid-receptacle, an automatically-operated valve controlling the discharge of liquid from the liquid-receptacle, a valve in the liquid-supply pipe, a piston connected with said valve, an air-pipe leading to 10 the piston, and means operated by the liquid in the liquid-receptacle to admit air to the piston and thereby close the liquid-supplypipe valve.

3. In an apparatus for carbonating liquids, 15 an infusion-chamber having a gas-supplier and a liquid-supplier connected therewith, a carbonated-liquid receptacle, agitating means in said chamber, a passage between the carbonated-liquid receptacle and the infusion-20 chamber, a liquid-discharge pipe connected with said receptacle, a float in the receptacle, a valve connected with the float and automatically regulating the discharge of liquid therefrom, a valve in the liquid-supply pipe, 25 a piston connected with said valve, an airsupply pipe leading to the piston, a valve in the air-supply pipe, and a connection between the air-supply-pipe valve and float.

4. In an apparatus for carbonating liquids, 30 an infusion-chamber, a carbonated-liquid receptacle communicating with said chamber, a liquid-supply pipe leading to the chamber, an air-operated valve in the liquid-supply pipe, and means controlled by the liquid in 35 the liquid-receptacle to close said air-operated valve and regulate the supply of liquid to the

infusion-chamber.

5. In an apparatus for carbonating liquids, an infusion-chamber, a carbonated-liquid re-40 ceptacle, a liquid-supply pipe leading to the chamber, an air-operated valve in the liquidsupply pipe, an air-supply pipe leading to the valve, and means controlled by the liquid in the liquid-receptacle operating to admit air 45 to said air-operated valve to regulate the flow of liquid to the infusion-chamber.

6. In an apparatus for carbonating liquids, an infusion-chamber, a carbonated-liquid re-

ceptacle, a liquid-supply pipe leading to the chamber, a liquid-discharge pipe leading from 50 the receptacle, and fluid-pressure means controlled by the discharge of the liquid from the receptacle operating to automatically regulate the influx of liquid to the chamber.

7. In an apparatus for carbonating liquids, 55 an infusion-chamber, a carbonated-liquid receptacle, a liquid-supply pipe leading to the chamber, an air-operated valve in the supplypipe, an air-supply pipe leading to the valve, a valve in the air-supply pipe, and means con- 60 trolled by the liquid in the liquid-receptacle operating to admit air to the air-operated

valve to close the same.

8. In a carbonator, an infusion-chamber, a carbonated-liquid receptacle, a float arranged 65 in said receptacle, a liquid-supply pipe leading to the chamber, a liquid-discharge pipe leading from the receptacle, a valve in the discharge - pipe, a connection between said valve and float, and fluid-pressure means 70 whereby the valve is controlled by the liquid in the receptacle to regulate the influx of liquid in the chamber.

9. In an apparatus for carbonating liquids, an infusion-chamber having a gas-supply pipe 75 and a liquid-supply pipe connected thereto, a carbonated-liquid receptacle communicating with the chamber, paddles rotatably mounted in the chamber, a liquid-discharge pipe leading from the receptacle, a float in said recep- 80 tacle, a valve regulating the discharge of liquid, connections between the said valve and the float whereby the valve is controlled, an air-operated valve in the said liquid-supply pipe, a valved air-supply pipe leading to the 85 air-operated valve, and an arm on the airpipe valve operated by the float to open the latter valve to admit air to the air-operated valve to close the same and stop the influx of liquid to the chamber.

In testimony whereof I affix my signature

in presence of two witnesses.

CHARLES B. VAN HORN.

Witnesses:

JACOB J. WITTBRODT, WILLIS KESSLER.