

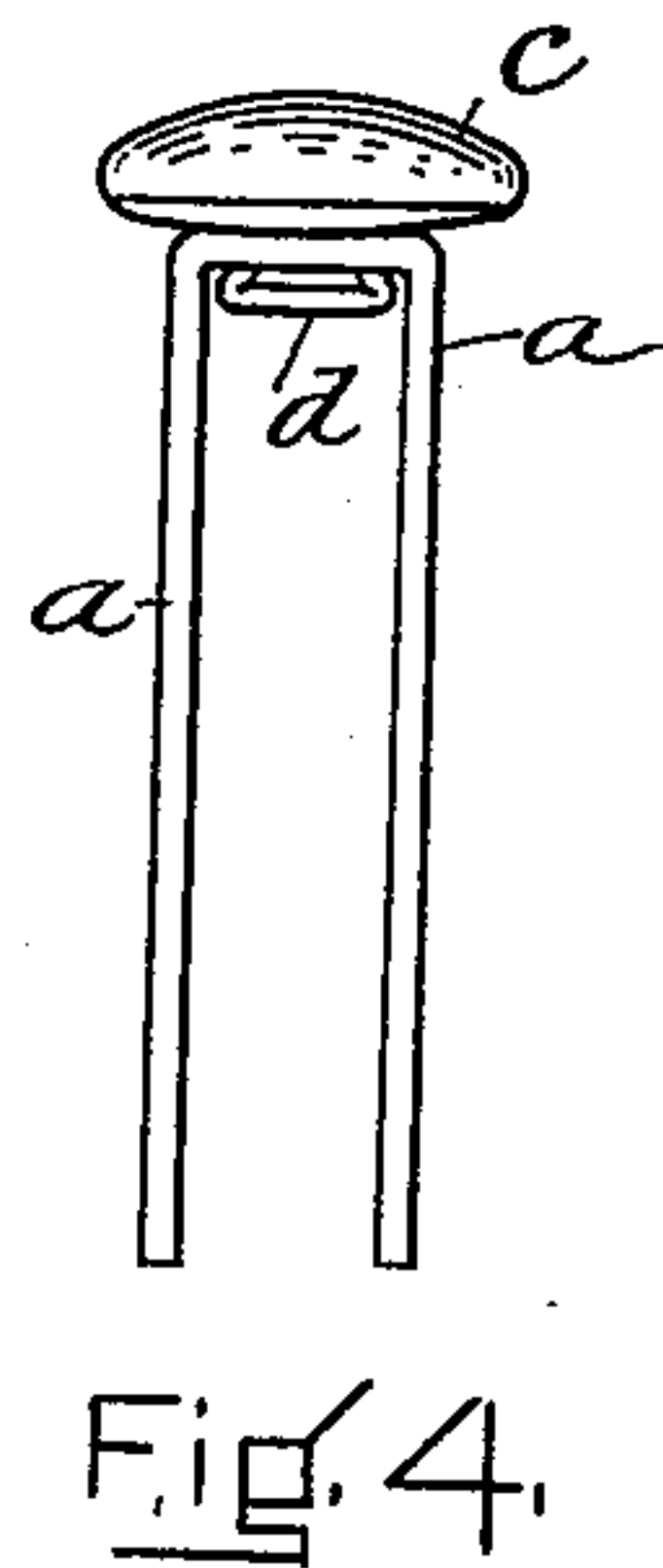
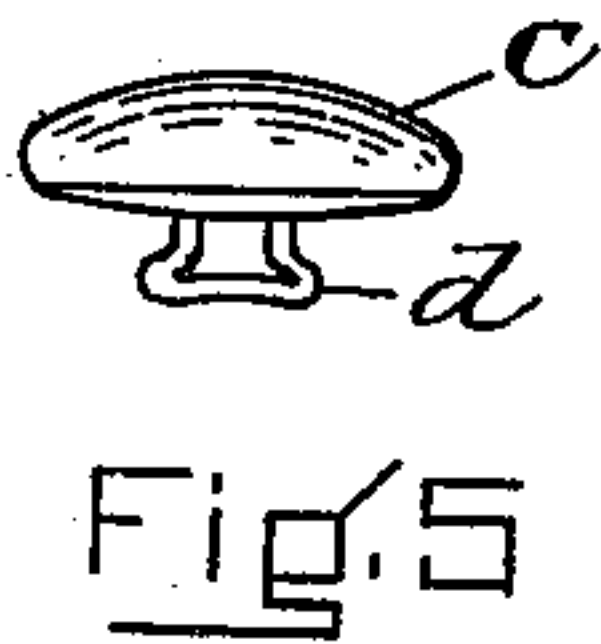
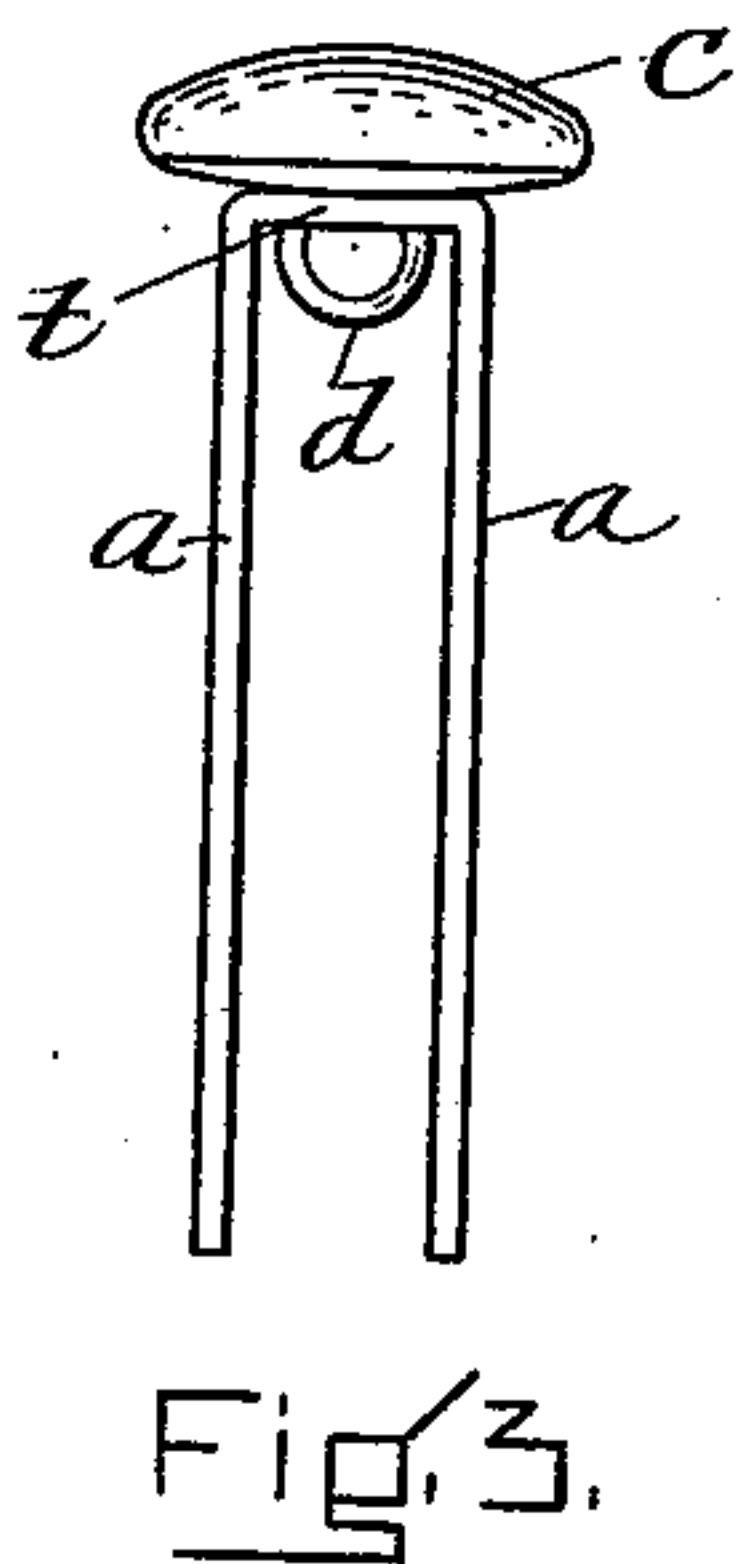
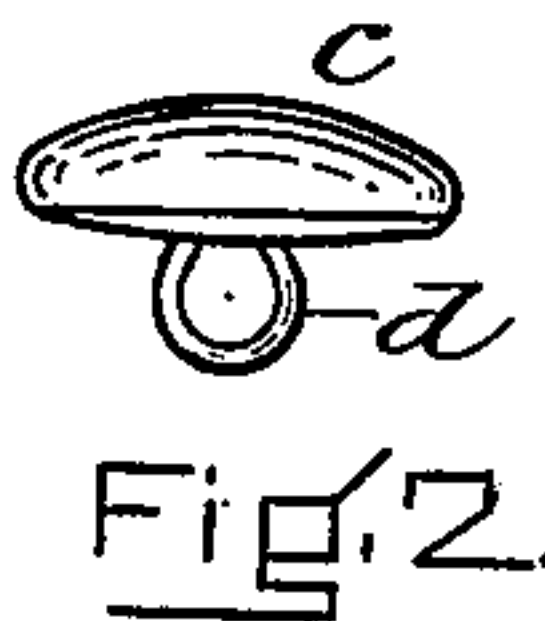
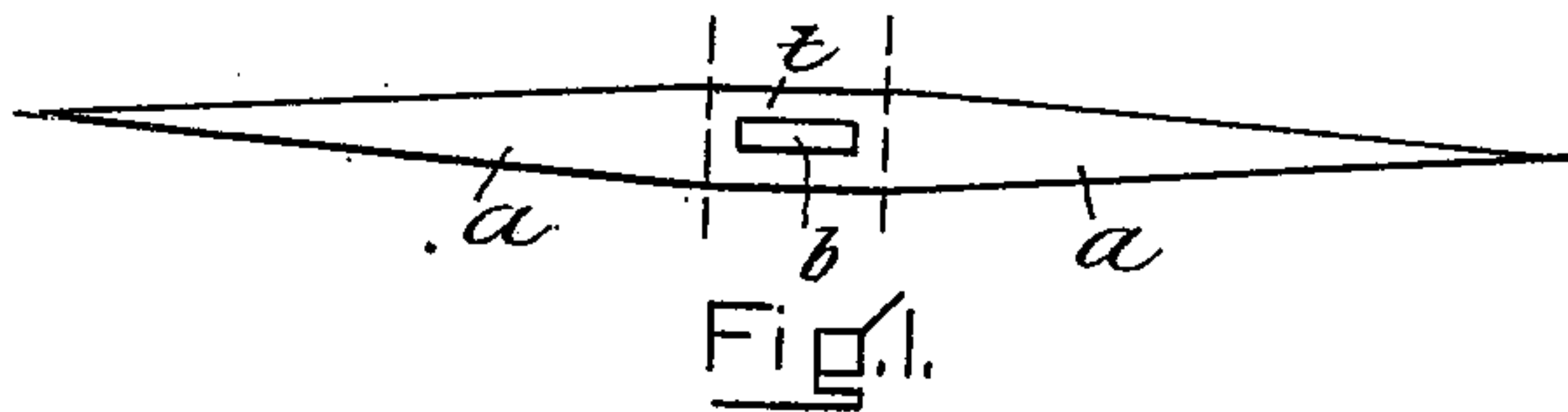
No. 672,052.

G. H. ANDERSON.
BUTTON.

Patented Apr. 16, 1901.

(Application filed June 2, 1900.)

(No Model.)



WITNESSES:

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UNITED STATES PATENT OFFICE.

GUSTAVUS H. ANDERSON, OF DEERFIELD, NEW HAMPSHIRE, ASSIGNOR TO
THE MORLEY BUTTON MANUFACTURING COMPANY OF SACO, MAINE,
OF BOSTON, MASSACHUSETTS.

BUTTON.

SPECIFICATION forming part of Letters Patent No. 672,052, dated April 16, 1901.

Application filed June 2, 1900. Serial No. 18,810. (No model.)

To all whom it may concern:

Be it known that I, GUSTAVUS H. ANDERSON, a citizen of the United States, residing at Deerfield, in the county of Rockingham and State of New Hampshire, have invented a new and useful Improvement in Buttons, of which the following is a specification.

This invention consists in an improved button adapted for use upon carriage-cushions and like articles, and is shown as embodied in several forms in drawings accompanying this specification, in which—

Figure 1 represents a blank of sheet metal out of which the staple portion of my improved button is formed; Fig. 2, an ordinary solid-head button; Fig. 3, the staple and button of Fig. 2 in juxtaposition and ready to be secured to each other; Fig. 4, the complete button, consisting of the button shown in Fig. 2 clenched to the staple as constructed of the blank shown in Fig. 1. Fig. 5 shows the mode of clenching or expansion of the button-eye illustrated in Fig. 2.

In carrying out this invention I form a staple out of a blank such as shown in Fig. 1, in the middle portion of which a perforation *b* is cut through the blank. This perforation is in the head part of the staple, which is defined when the staple-legs *a a* are bent at right angles to the head portion *t* at or near the dotted lines. The perforation or slot *b*

is of such size as just to admit of the passage of the eye *d* of the button shown in Fig. 2. This button may have a head of compressed paper or wood-pulp and constitutes the button-head of my improved button. I next pass the eye *d*, attached to the head *c*, through the perforation *b*, as shown in Fig. 3, and then with a suitable tool or press compress and expand by such compression the button-eye *d* until it assumes the shape and position shown in Fig. 4 and also in Fig. 5, when it serves as a clenching or riveting member and secures the button-head *c* to the staple-head *t*. By this means I make the ordinary loop-eye on the solid button operate as a clenching wire or rivet for attachment of the button-head to the staple.

What I claim, and desire to secure by Letters Patent, is—

A button consisting of a button-head, a wire button-eye depending therefrom, a pronged sheet-metal staple with a perforated head joining the prongs, the button-eye being passed through the perforation in the staple-head and clenched on the under side thereof.

Signed by me at Portsmouth, New Hampshire, this 14th day of May, 1900.

GUSTAVUS H. ANDERSON.

Witnesses:

WALTER C. BENNETT,
FREDERICK OLDFIELD.