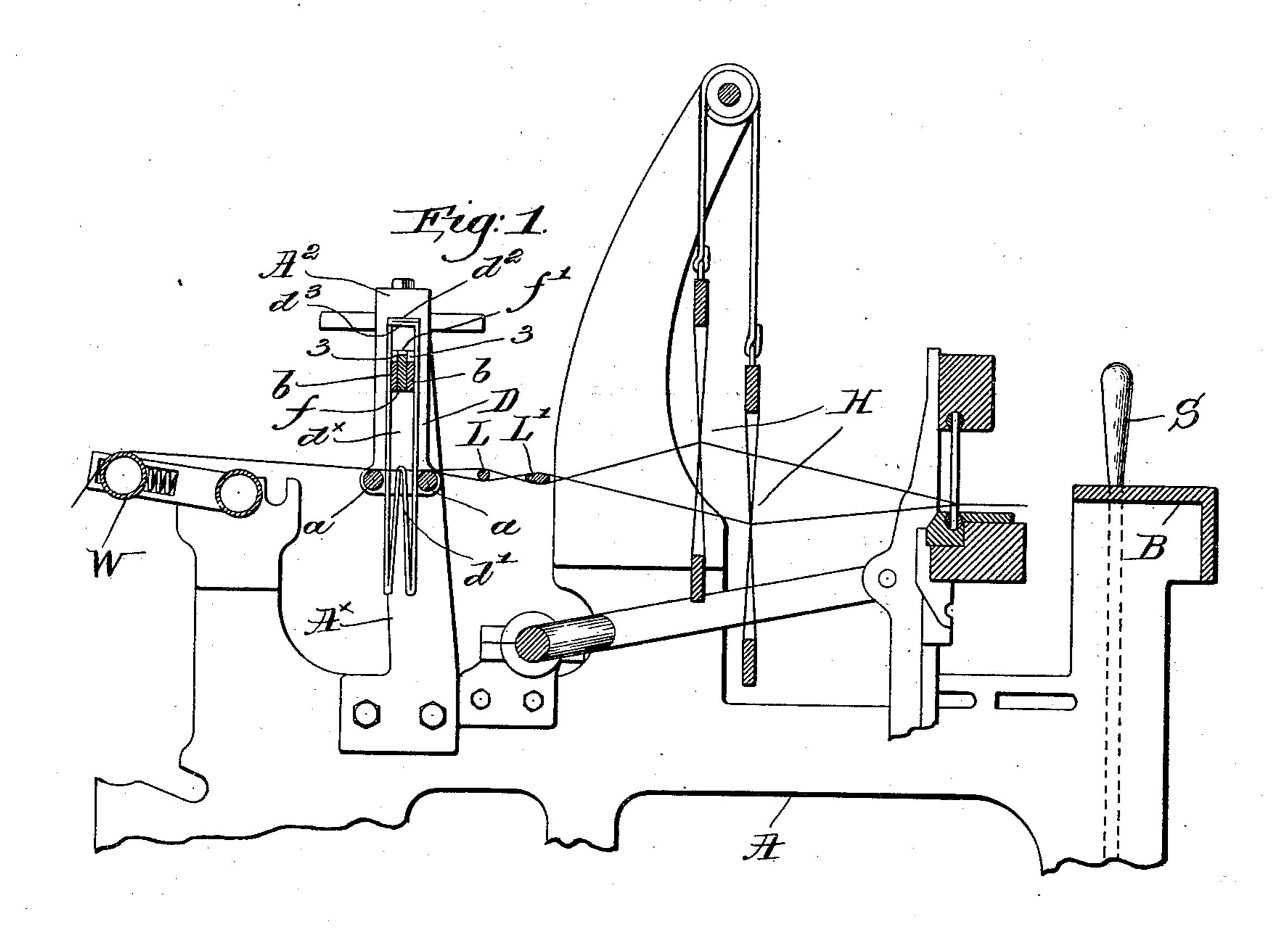
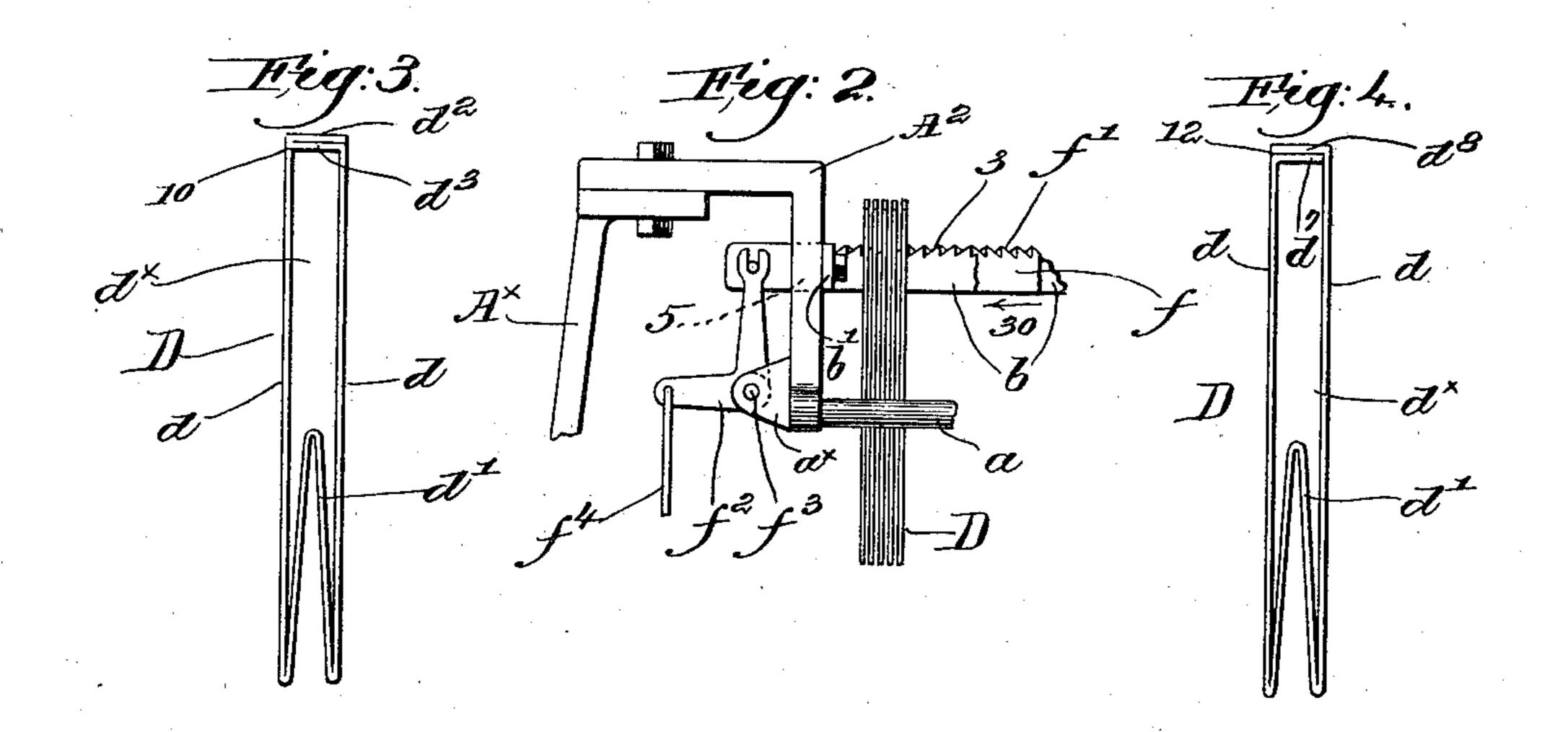
## W. F. DRAPER.

### WARP STOP MOTION FOR LOOMS.

(No Model.)

(Application filed Dec. 21, 1900.)





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WILLIAM F. DRAPER, OF HOPEDALE, MASSACHUSETTS, ASSIGNOR TO DRAPER COMPANY, OF SAME PLACE, AND PORTLAND, MAINE.

### WARP STOP-MOTION FOR LOOMS.

SPECIFICATION forming part of Letters Patent No. 671,540, dated April 9, 1901.

Application filed December 21, 1900. Serial No. 40,635. (No model.)

To all whom it may concern:

Be it known that I, WILLIAM F. DRAPER, a citizen of the United States, residing at Hopedale, county of Worcester, State of Massachu-5 setts, have invented an Improvement in Warp Stop-Motions for Looms, of which the following description, in connection with the accompanying drawings, is a specification, like characters on the drawings representing like 10 parts.

My invention relates to mechanism for automatically stopping a loom upon breakage or failure of a warp-thread; and it applies more particularly to that type of apparatus 15 wherein the stopping means is controlled as to the time of its operation by the movement into abnormal position of one or more of a series of detectors normally maintained inoperative by the warp-threads.

20 One of the objects of my invention is to provide a cheap and readily constructed detector which can be easily applied to the warp-thread and which is reinforced at the portion which coöperates with the feeler when 25 a thread breaks.

Figure 1 is a cross-sectional view of a sufficient portion of a loom to be understood, with my invention illustrated in connection therewith. Fig. 2 is a detail in rear eleva-30 tion of a portion of the feeler, the stop, and some of the detectors. Fig. 3 is an enlarged ! side view of one of the detectors made in accordance with my invention; and Fig. 4 is a like view of a detector, showing another way 35 of forming the integral reinforce.

Referring to Fig. 1, the loom-frame A, harnesses H, and lease-rods L L' may be and are of any usual or well-known construction in looms, and I have herein shown the detectors 40 of the warp-stop-motion mechanism as located between the lease-rods and the whiproll W. Upon the loom sides I have erected upright stands  $A^{\times}$ , to which are secured substantially 7-shaped brackets A<sup>2</sup>, to the de-45 pending ends of which are secured two warprests, (shown as bars a,) which extend across the loom from side to side. A pair of plates b are arranged in parallelism and slightly separated between the brackets  $a^2$ , the ends in various ways, and in Fig. 4 I have shown

of the bars being shown as outturned, as at 50 b', (see Fig. 2,) and bolted to the brackets, the upper edges of each of these plates being notched (see Fig. 2) to form a series of teeth 3, one face of each tooth being substantially vertical. Between the plates, which form 55 stops, is mounted a longitudinally-movable feeler f, shown as a flat plate set on edge and extended through a slot, as 5, Fig. 2, in each of the brackets A<sup>2</sup>, the upper edge of the feeler being provided with a series of 60 teeth f', having each a substantially vertical face; but the straight faces of the feeler-teeth are opposed to the straight faces of the teeth of the stops b, as clearly shown in Fig. 2. The feeler is connected at one of its projecting 65 ends with a bell-crank lever  $f^2$ , (see Fig. 2,) fulcrumed at  $f^3$  in an ear  $a^{\times}$  on one of the brackets, and the bell-crank lever is rocked by means of a link  $f^4$  to normally reciprocate the feeler in the direction of its length.

I have not shown herein any means for rocking the bell-crank lever, as any suitable mechanism may be employed.

A series of stop-motion-controlling detectors are arranged to cooperate with the warp- 75 threads and be held thereby normally in inoperative position, and I have herein shown the detectors as formed of wire and generally loop-like in character.

Referring to Fig. 3, the detector D is shown 80 as made of a single piece of wire bent to form substantially parallel elongated sides d and having a reëntrant V-shaped shorter portion b' at its lower end, one of the sides d being bent upon itself at its extremity, as at  $d^2$ , 85 and then bent over, as at  $d^3$ , substantially at right angles to the side d and secured to the extremity of the other side at 10, as by soldering, brazing, or in any other suitable manner. The upper end or head of the detector 90 thus presents an integral reinforced portion of increased strength, for a purpose to be described, the detector as a whole being substantially W-shaped, with the outer limbs extended and secured together at their upper 95 ends, forming a closed elongated loop  $d^{\times}$ . The reinforce of the detector may be made

by my invention.

the extremities of the straight sides d as oppositely bent substantially at right angles, as at  $d^7 d^8$ , and overlapped and secured together at 12 by soldering or in any other suitable 5 manner.

A series of detectors of the general structure hereinbefore described are mounted between the brackets A2, the feeler and stopplates b being extended through the loop-like to portion or opening  $b^{\times}$  of the detectors, as clearly shown in Fig. 1, and in said figure the lower portions of the detectors are shown as extended downward between the warp-rests a, the reëntrant portion d' of each detector 15 straddling a warp-thread. The detectors are held in the position shown in Fig. 1 by intact warp-threads, with their reinforced heads elevated above the feeler and coöperating stops, so that no obstacle is presented to the recip-20 rocation of the feeler. Upon breakage of a warp-thread, however, its detector will drop and its head will drop between two of the teeth of the tooth-plates b, so that on the movement of the feeler in the direction of the arrow 30, 25 Fig. 2, the upright face of one of its teeth will engage one side of the head of the dropped detector, while the other side thereof will be held stationary by the oppositely-located upright faces of the stops and continued movement 30 of the feeler in the direction of the arrow 30 will be stopped. Through suitable intervening connections, such as shown in the patent referred to, the shipper-handle S, Fig. 1, is released from its usual holding-notch in the 35 breast-beam B and the loom stopped in usual manner.

It will be obvious that the detectors made in accordance with my invention can be readily and cheaply made. They are light, 40 and yet, by virtue of the reinforced portion, are sufficiently strong to resist and stop the movement of the feeler when the head of a drop-detector is engaged, as has been described, simultaneously by a tooth of the 45 feeler and the toothed portion of the stopplates.

When a broken warp-thread has been pieced up, it is only necessary for the attendant to lift the detector, so that it can straddle the 50 repaired warp-thread, threading of the thread

The warp-rests a support the warp-threads

in front of and at the back of the detectors and also serve to prevent swaying of the lower 55 ends of the detectors.

through an eye in the detector being avoided

Having described my invention, what I claim as new, and desire to secure by Letters Patent, is—

1. As an article of manufacture, a wire de- 60 tector having straight sides and a reëntrant portion between them at one end, the opposite ends of the sides being bent and overlapped and secured together to form a reinforce.

2. As an article of manufacture, a wire detector one end of which is substantially Wshaped, the outer limbs being extended in substantial parallelism and bent at their opposite extremities and overlapped to form an 70

integral reinforced head.

3. In a warp stop-motion for looms, the combination with a plurality of parallel warprests, of a series of loop-like wire detectors located therebetween, each detector having 75 an integral reinforced head and a reëntrant lower end to straddle a warp-thread, a feeler extended through the detectors in position to coöperate with the reinforced head of a dropped detector, means to normally recipro-80 cate the feeler, and stopping means controlled by the feeler.

4. In a warp stop-motion for looms, the combination with a series of loop-like wire detectors, each having a W-shaped lower end to 85 straddle a warp-thread and an integral reinforced head at the upper end of a notched stop and an adjacent reciprocable notched feeler, extended through the detectors and adapted to coöperate with the head of a released detec- 90 tor, means to normally reciprocate the feeler, and stopping means controlled by the feeler.

In testimony whereof I have signed my name to this specification in the presence of

two subscribing witnesses.

### WILLIAM F. DRAPER.

Witnesses:

GEORGE OTIS DRAPER, ERNEST W. WOOD.