

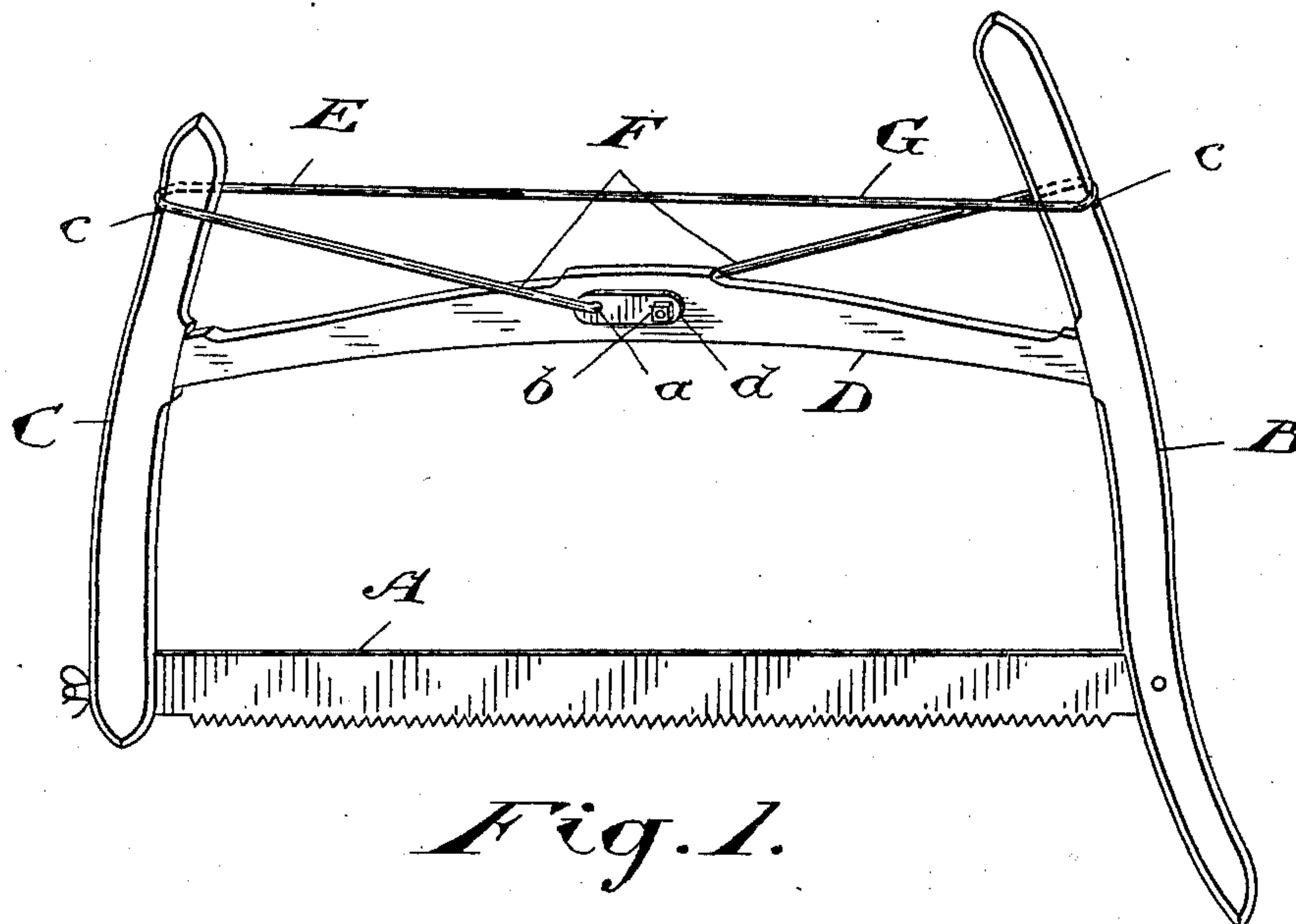
No. 668,825.

Patented Feb. 26, 1901.

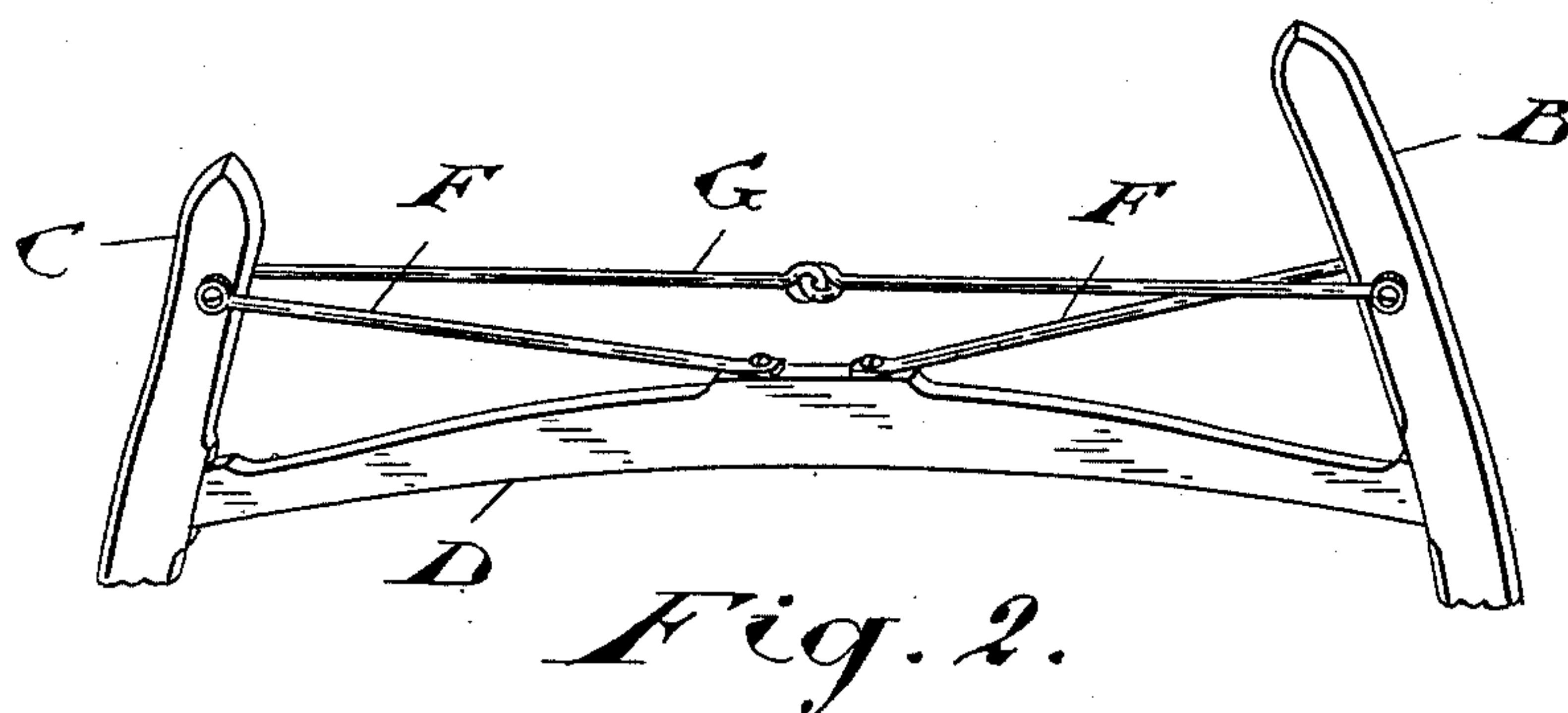
S. TOLES  
BUCKSAW.

(Application filed Dec. 31, 1900.)

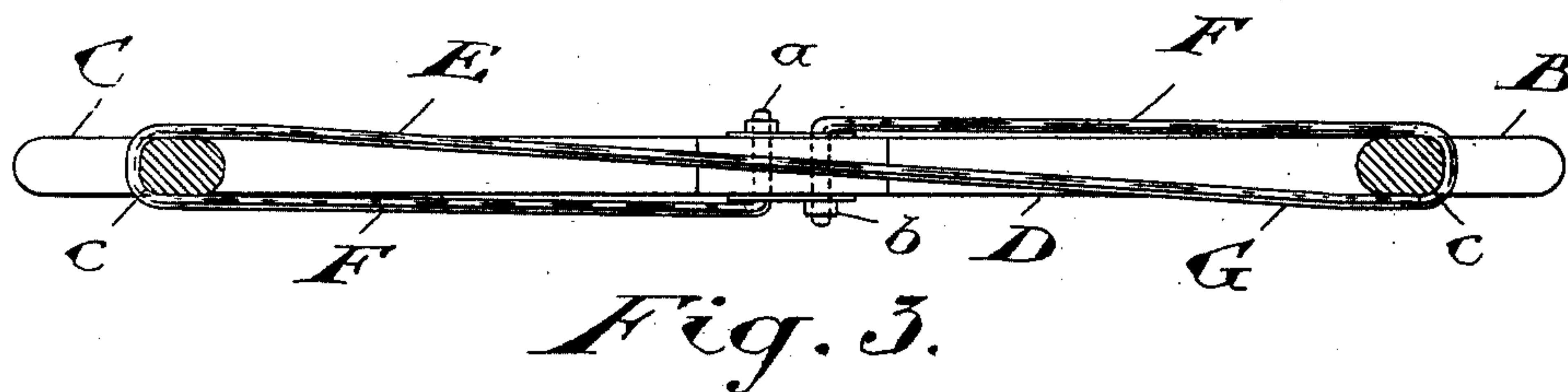
(No Model.)



*Fig. 1.*



*Fig. 2.*



*Fig. 3.*

Witnesses

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# UNITED STATES PATENT OFFICE.

SILAS TOLES, OF GALT, CANADA, ASSIGNOR TO SHURLY & DIETRICH, OF  
SAME PLACE.

## BUCKSAW.

SPECIFICATION forming part of Letters Patent No. 668,825, dated February 26, 1901.

Application filed December 31, 1900. Serial No. 41,614. (No model.)

*To all whom it may concern:*

Be it known that I, SILAS TOLES, mechanic,  
of the town of Galt, in the county of Waterloo,  
Province of Ontario, Canada, have invented  
5 certain new and useful Improvements in  
Bucksaws, of which the following is a speci-  
fication.

The object of my invention is to devise a  
10 frame for a bucksaw which will be perfectly  
rigid and in which the cross-brace of the frame  
is effectually trussed or stayed to resist side-  
way distortion; and it consists, essentially, in  
combining with the end pieces and cross-  
brace of the frame a brace-rod suitably con-  
15 nected thereto to form both a vertical and lat-  
eral truss to resist both vertical or lateral  
distortion of the parts, substantially as here-  
inafter more particularly described and then  
definitely claimed.

20 Figure 1 is a perspective view of my inven-  
tion. Fig. 2 is a similar view showing a  
modification of the same. Fig. 3 is a plan  
view showing the lateral bracing of the cross-  
bar.

25 In the drawings like letters of reference in-  
dicate corresponding parts in the different fig-  
ures.

30 A is a saw-blade which is suitably connected  
with the end pieces B and C in any suitable  
manner.

D is the cross-brace, connecting the end  
pieces in the usual way.

35 The novel feature of my invention consists  
in the use of the brace-rod E, which is suit-  
ably bent to form the ends *a*, the diagonal  
braces F, and the connecting-tie G. The  
ends *a* are inserted through the cross-brace  
D from opposite sides and are suitably thread-  
ed to receive the nuts *b*, by means of which  
40 they are securely held in place, though, of  
course, other means might be employed for  
the same purpose of fastening the diagonal  
braces near the middle of the cross-brace.  
Plates *d* are preferably provided at each side  
45 of the cross-braces to receive the wear. The  
diagonal braces F, as shown, extend one from  
one side of the cross-brace to the same side of  
the end piece B and the other from the opposite  
side of the cross-brace to the opposite side of  
50 the end piece C. Here they are bent around  
the end pieces to connect with the tie G, the

bent portions preferably lying in notches *c*  
in the end pieces, though this is not an abso-  
lutely essential construction. As the diago-  
nal braces are on opposite sides of the end 55  
pieces, the tie G naturally runs in a diagonal  
direction from one end of one piece to the op-  
posite side of the other.

One of the weaknesses of the ordinary buck-  
saw-frame has been the tendency of the cross- 60  
brace to spring laterally under strain. With  
my construction this distortion is absolutely  
impossible, as distortion to one side is re-  
sisted by the pull of one diagonal brace, while  
distortion in the other direction is resisted 65  
by the pull of the other diagonal brace. The  
pull of the braces on the end pieces would  
naturally tend to twist one end piece in one  
direction and the other in the other; but this  
twisting tendency is absolutely counteracted 70  
by the tie G, which causes the twisting strain  
on one end piece to entirely counteract the  
twisting strain on the other.

An examination of Fig. 3 will show that the  
disposition of the parts of the brace-rod E is 75  
such as to form a lateral truss, bracing the  
cross-bar, as shown, and stiffening the whole  
frame laterally.

From the perspective views it will be seen  
that the frame is effectually trussed in the 80  
vertical direction, so that the parts of the  
frame are held rigidly in proper relation to  
one another under any strain tending to dis-  
tort them in their vertical relationship.

It must of course be understood that the 85  
terms "vertical" and "lateral" are used in  
regard to the frame under the supposition  
that it is viewed in its ordinary working po-  
sition with the saw-blade, end pieces, and  
cross-brace lying in a vertical plane. 90

I do not wish to confine myself to the con-  
struction shown, in which the diagonal braces  
and ties are formed of a continuous rod of  
metal, as these parts may be independently  
connected to the end frame, as shown in Fig. 95  
2, nor is it absolutely essential that the ends  
of the diagonal braces be connected to oppo-  
site sides of the cross-brace, as they might be  
connected to the top of the cross-brace, as  
they are shown in Fig. 2, and thence run to 100  
opposite sides of the end pieces. It will be  
seen that the construction shown in Fig. 2 is



absolutely similar in effect to that shown in Fig. 1; but it is not quite so good a commercial construction. I also show in this figure that the tie G is, at least in part, flexible.

5 This construction is readily possible, as it merely is required to stand a tensional strain. Other changes might also be made in the details of construction which would naturally fall under the scope of my invention, as set  
10 out in the accompanying claims.

What I claim as my invention is—

1. A bucksaw comprising a saw-blade, end pieces and cross-brace suitably connected, in combination with a continuous brace-rod  
15 suitably bent to form two diagonal braces and a connecting-tie, the diagonal braces being secured to the cross-brace intermediate of its ends, running up diagonally to opposite sides of the respective end pieces and  
20 connected by the tie portion which runs diagonally from one side of one end piece to the opposite side of the other, substantially as and for the purpose specified.

2. A bucksaw comprising a saw-blade, end  
25 pieces and cross-brace suitably connected, in combination with diagonal braces secured to the cross-brace intermediate of its ends and engaging opposite sides of the respective end pieces, and a tie-rod engaging the end  
30 pieces and running diagonally from the side of one end piece, opposite the point of connection with its diagonal brace to the opposite side of the other end piece, substantially as and for the purpose specified.

35 3. A bucksaw comprising a saw-blade, end pieces and cross-brace suitably connected, in

combination with a continuous brace-rod suitably bent to form two diagonal braces and a connecting-tie the diagonal braces being secured to the sides of the cross-brace near the center, running up diagonally to opposite  
40 sides of the respective end pieces and connected by the tie portion which runs diagonally from one side of one end piece to the opposite side of the other, substantially as  
45 and for the purpose specified.

4. A bucksaw comprising a saw-blade, end pieces provided with notches *c*, and cross-braces suitably connected, in combination with the continuous brace-rod E comprising the  
50 ends *a* passing through the cross-brace D and suitably secured in place, the diagonal braces F connecting the opposite side of the cross-brace D and the end pieces B and C, and the tie G connecting the diagonal braces F, the  
55 brace-rod being held from slipping where bent around the end pieces by engaging the notches *c* in the end pieces.

5. A bucksaw comprising a saw-blade, end pieces and cross-brace suitably connected, in  
60 combination with a continuous brace or tension rod suitably looped to said end pieces and having its ends connected with the cross-brace near its middle and thereby forming both a vertical and horizontal truss to resist  
65 both vertical and lateral distortion of the parts, substantially as described.

Galt, Ontario, Canada, December 27, 1900.  
SILAS TOLES.

In presence of—  
R. BARRIE,  
A. JORDAN.