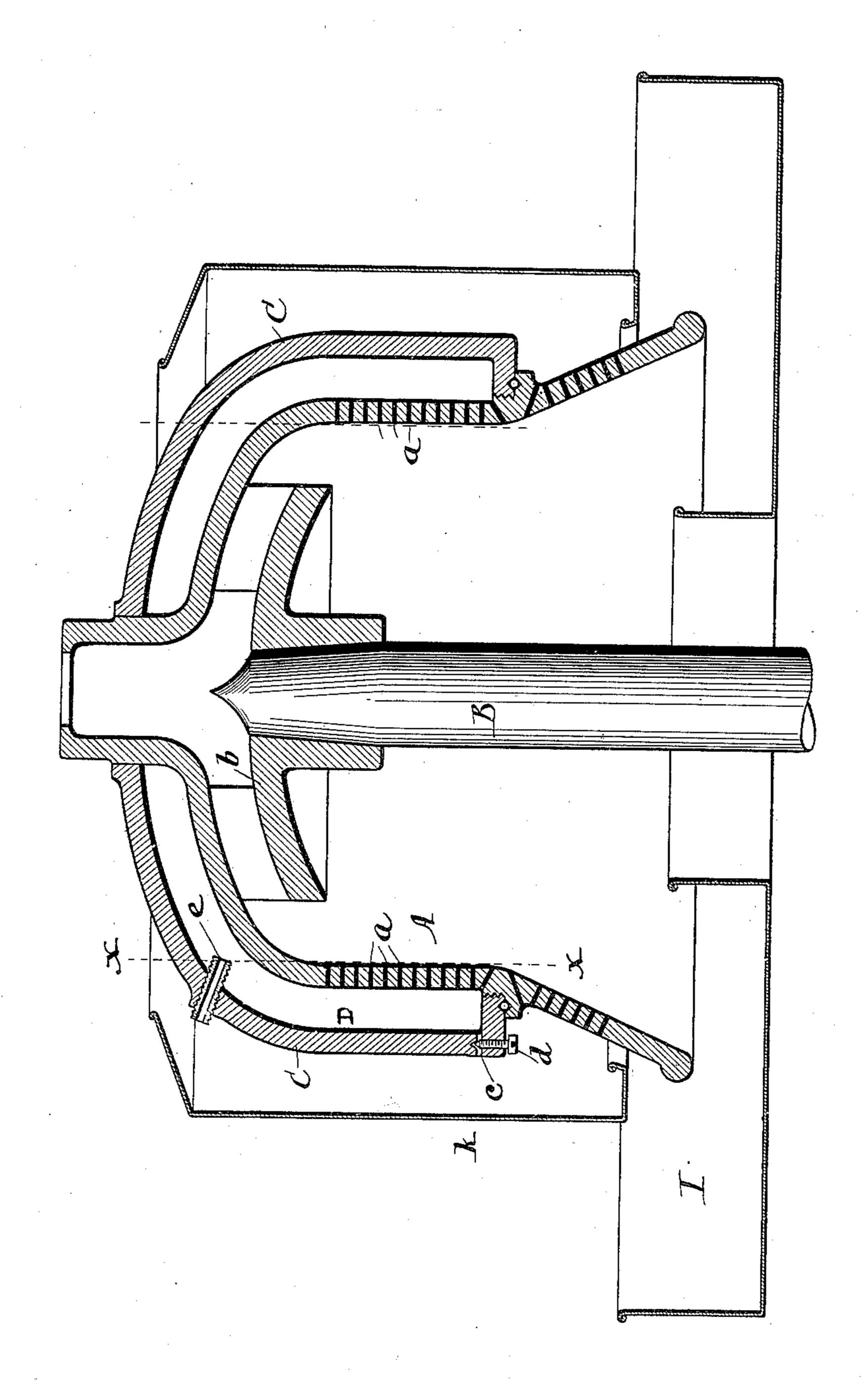
## E. W. BEACH.

## CENTRIFUGAL SEPARATOR.

(Application filed Sept. 3, 1897. Renewed Nov. 6, 1899.)

(No Model.)



Witnesses: Fragulael Oliver Pollius Damio.

Lorneys.

## United States Patent Office.

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## CENTRIFUGAL SEPARATOR.

SPECIFICATION forming part of Letters Patent No. 652,657, dated June 26, 1900.

Application filed September 3, 1897. Renewed November 6, 1899. Serial No. 736,061. (No model.)

To all whom it may concern:

Be it known that I, EDWARD W. BEACH, a resident of the city of Chicago, in the county of Cook and State of Illinois, have invented certain new and useful Improvements in Centrifugal Separators, of which I do declare the following to be a full, clear, and exact description, sufficient to enable others skilled in the art to make and use the same.

treatment of mixed solids and liquids—such as distillery-slops, paper-pulp, cotton-seed, and oil, &c.—and designs to effect a continuous discharge of the isolated constituents in keeping with the regulated inflow of the blended material to the bowl.

The nature of the invention will appear from the description following, which sets forth in detail the structure of one form of apparatus employed to practice the improvement and will be more distinctly defined by claims at the close of the description.

The drawing exhibits the bowl and its adjuncts in longitudinal central section.

The body A of the bowl is here shown of general bell-like form and has rows of holes  $\bar{a}$  at the vertical and in the flaring dependent skirt of the bowl-wall. The elongated neck of the vessel is open above to admit the in-30 flowing mixture, which falls upon the crownplate b and is deflected thence toward the periphery. Plate b is the intermediary, serving to attach and sustain bowl A from the driving-shaft B, by which shaft the bowl is ro-35 tated. The shaft may be mounted in neckand-step bearings, according to familiar practice, and through the medium of a pulley on the shaft and a belt leading thence can be driven from any convenient source of power. Inclosing the main portion of the bowl is a

threaded at its inturned end beneath to engage with the outer face of the bowl-wall. A water-tight packing serves to close the joint.

45 At one or more points through the shell-periphery most remote from the axis are a port c for the escape of liquid and a choke-screw d to obstruct or wholly close the orifice. At a point radially nearer the axis still another vent or vents occur, as at e, which may conveniently be in form of a tubule threaded to

shell C, fitted about the bowl-neck above and

a hole in shell Cand projected inwardly more or less, as the operator may desire.

When the blended material to be treated is fed into the apparatus, the solid particles 55 of the mixture will generally be detained and will accumulate as a layer at the bowl-wall, while the liquid portions under centrifugal influence will force a passage through the layer and escape into the chamber D, estab- 60 lished between the bowl and the inclosing shell C. Ordinarily the effect is to drain and dry the detained solids more or less thoroughly, as in the familiar centrifugal cages common to sugar-refineries, bleacheries, 65 starch-factories, &c. In consequence the solid components adhere stoutly to the bowlwall and the more persistently by so much as the treatment is prolonged. To eject the separated solids in keeping with the escape 70 of the liquid portions, and thus to prevent an accumulation of the isolated materials, would admit of a persistent infeed of the fresh mixture and necessarily establish a continuous course of treatment, the separated compo- 75 nents emerging from the apparatus simultaneously with the inflow of additional supplies. Various devices to effect this have been heretofore proposed, the chief object being to remove the compacting solids continuously at 80 the bowl-wall by aid of scrapers or the like, which served to dislodge and discharge the excess accumulations. No regard was paid to the liquids after their escape through the perforated bowl as a means for contributing 85 to the removal of the detained solids. The present invention corrects this oversight and utilizes the buoying and antifriction qualities of the separated liquids to accomplish centrifugally the persistent discharge of the solid 90 constituents.

On reference to the drawing it is seen that the port c of shell C has a definite efflux at any given rate of speed. If the port be closed more or less, the volume of liquid escaping 95 thence may easily be much less than the total volume emerging into chamber D from the bowl. The accumulated liquid will rise radially inward until it establishes a new outlet through tubule e, which in bore and number should suffice to take care of the excess. At tube e the point of escape is that part of

the channel or passage nearest the axis, and on adjustment of the threaded tube this point can be radially varied. By projecting tube e farther into chamber D the free surface of 5 the liquid is obliged to rise nearer to the axis in seeking the orifice of escape. Since chamber D and the interior of the bowl proper are in free communication through the holes in the bowl-wall, any radial rise of the liquid in 10 the chamber toward the axis will be reflected and will cause a responsive rise of the liquid in the bowl-body. At all points the free surface of the detained liquid assumes a concentric position equidistant from the axis. Dot-15 ted line x x denotes the position such as may be assumed. In the relation stated it is obvious that the detained liquid presents a cushion-back at the inner surface of the perforate main wall and by so much acts to prevent the 20 adhesion of the solids. The liquid also serves as a lubricant, and thus with every fresh supply of mixed materials projected centrifugally into the bowl the tendency is to dislodge, displace, and discharge past the free 25 rim beneath a corresponding volume of solid ingredient. If the feed be continuous, the discharge will likewise be continuous. The excess of liquid finds constant escape through ports ce, which are adjusted in size and num-30 ber to take care of such excess as the same accumulates for the given speed of the bowl and at definite infeed of the given mixture. By keeping port c always open there is a primary tendency for the bowl charge to flow to: 35 ward such outlet, and this in turn induces in the detained solids a tendency to "creep" gradually along the inner face of the bowlwall toward the escape rim or skirt. After the solids clear the area over which the cush-40 ion-back extends the flare of the bowl outward accelerates their movement and enables the separated stuff to be ejected rapidly into the receiving-pan I. The isolated liquids are projected simultaneously into pan k, from 45 whence they can drain away. Manifestly the details of procedure—as, for

example, the radial location of the cushion-

back of liquid—can be varied to conform the

practice to the peculiarities of the mixture

undergoing treatment. It is equally obvious that the details of structure are likewise open to variation according to the mechanic's skill without material departure from the essentials of the invention.

Having thus described my invention, what 55 I claim as new, and desire to secure by Letters

Patent, is—

1. In centrifugal machines for the treatment of mixed solids and liquids, the combination with an operating-bowl having a perforate 60 wall with free rim thereto, of suitable means for detaining in measure the isolated liquid to constitute a cushion-back for the solid, sub-

stantially as described.

2. In centrifugal machines for the treatment 65 of mixed solids and liquids, an operatingbowl for the continuous isolation and separate discharge of the ingredients present in blended mixture, said bowl having a perforate main wall with free rim thereto for constant exit 70 of the separated solids, an outer jacket or shell to inclose said wall but leaving an open chamber between them into which the isolated liquids emerge and an escape-port extended from such chamber past the jacket- 75 shell; said port being suitably adjusted to measurably detain the liquid at the chamber and raise its radial level so as to submerge the perforate main wall of the bowl, substantially as described.

3. In centrifugal machines for the treatment of mixed solids and liquids, an operating-bowl for the continuous isolation and separate discharge of the ingredients present in blended mixture, said bowl having a perforate main 85 wall with free rim thereto for constant exit of the separated solids, an outer jacket or shell to inclose said wall but leaving an open chamber between them into which the isolated liquids emerge and an escape-port adjustable in said shell with its inner mouth located at about the radial distance of the perforate main wall from the bowl-axis, sub-

stantially as described.

EDWARD W. BEACH.

Witnesses:

JAMES H. PEIRCE, ALBERTA ADAMICK.