## R. K. ORTT. LAWN MOWER.

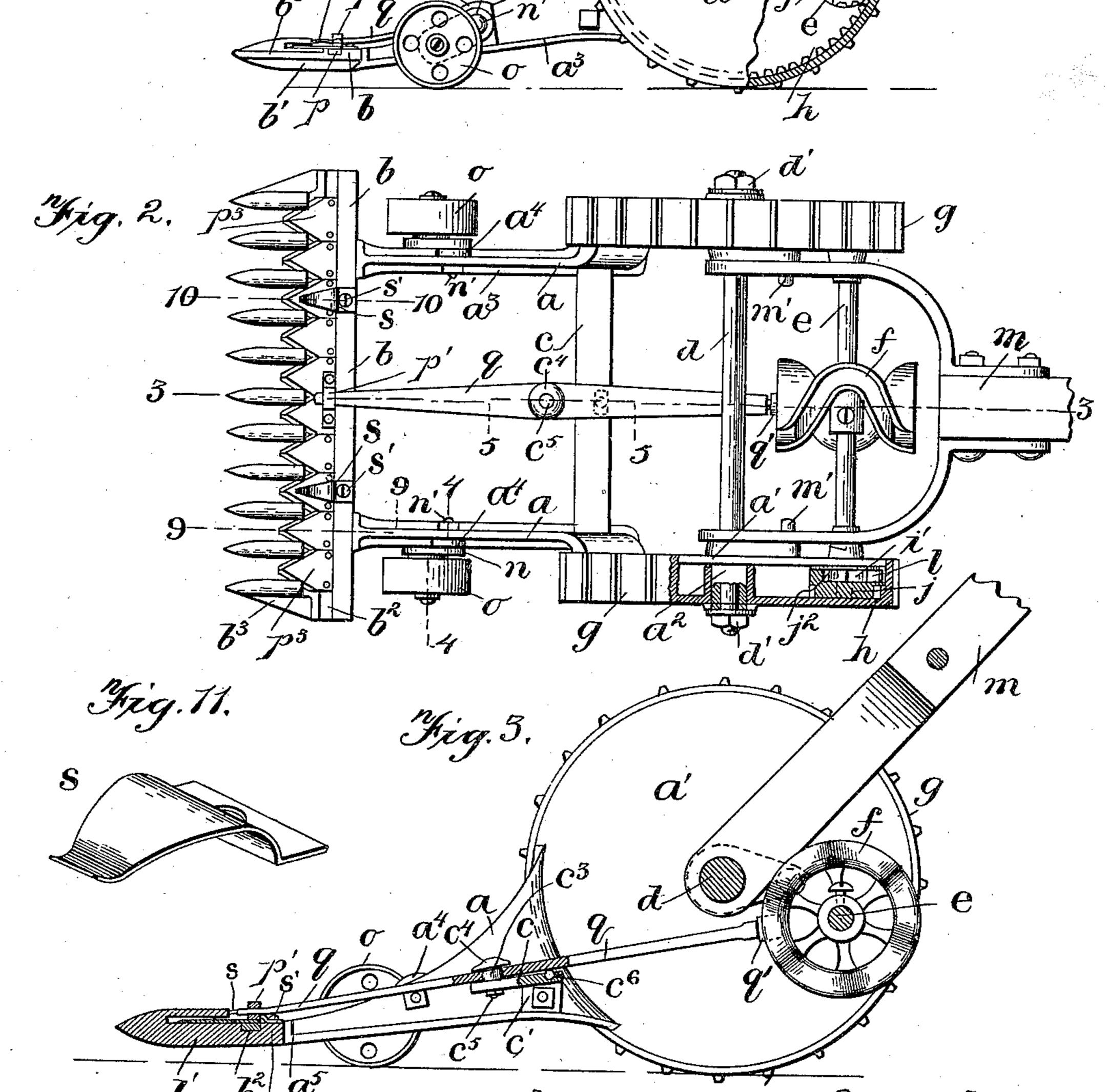
(Application filed June 19, 1899.)

(No Model.)

Witnesses

Geo. E. Pech. Fry. 10.

2 Sheets—Sheet 1.

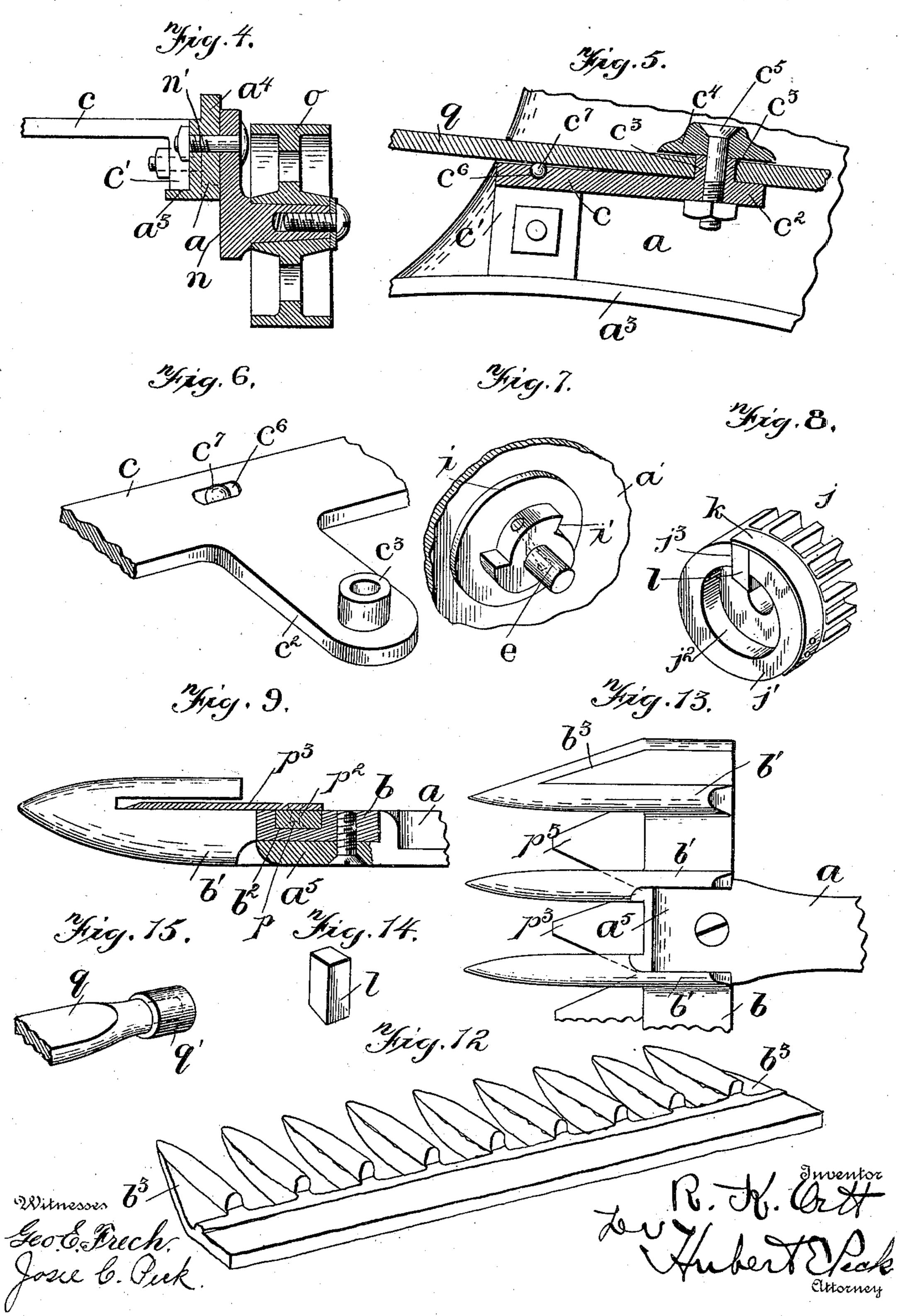


## R. K. ORTT. LAWN MOWER.

(Application filed June 19, 1899.)

(No Model.)

2 Sheets—Sheet 2.



## UNITED STATES PATENT OFFICE.

ROWLEY K. ORTT, OF NORRISTOWN, PENNSYLVANIA.

## LAWN-MOWER.

SPECIFICATION forming part of Letters Patent No. 652,138, dated June 19, 1900.

Application filed June 19, 1899. Serial No. 721,106. (No model.)

To all whom it may concern:

Be it known that I, ROWLEY K. ORTT, a citizen of the United States, residing at Norristown, in the county of Montgomery and State of Pennsylvania, have invented certain new and useful Improvements in Lawn-Mowers; and I do hereby declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to which it appertains to make and use the same.

This invention relates to certain improvements in lawn-mowers; and the objects and nature of the invention will be fully understood from the following description, considered in connection with the accompanying drawings, forming a part hereof.

The invention consists in certain novel features of construction and in combinations and arrangements and details of parts, as more fully and particularly set forth and described hereinafter.

Referring to the accompanying drawings, Figure 1 is a side elevation of the lawn-mower 25 with parts broken away. Fig. 2 is a top plan view, parts being broken away. Fig. 3 is a longitudinal sectional view on line 33, Fig. 2. Fig. 4 is a sectional view on the line 4 4, Fig. 2. Fig. 5 is a cross-sectional view on the 30 line 5 5, Fig. 2, showing the means employed in mounting the oscillating lever on the cross-bar of the frame. Fig. 6 is a detail perspective view of a portion of the cross-bar of the frame, the oscillating lever being removed. Figs. 7 and 8 are detached detail views illustrating the ratchet mechanism between a driving-wheel and the actuating camshaft. Fig. 9 is a cross-section on the line 9 9, Fig. 2, illustrating the manner of securing 40 the front ends of the side frames to the fingerbar. Fig. 10 is an enlarged sectional view on line 10 10, Fig. 2. Fig. 11 is a detail perspective of one of the spring-keepers. Fig. 12 shows the finger-bar blank in the rough 45 as cast or formed by drop-forging or otherwise and before the method is carried out to the completion of the finger-bar ready to receive the knife-bar. Fig. 13 is a bottom plan of a portion of the finger-bar, showing the 50 ribs on the bottom thereof formed to receive the front end of a side frame. Fig. 14 is a detail perspective of the pawl in a ratchet

mechanism. Fig. 15 is a detail perspective of the rear end of the lever, showing the loose roller thereon.

In the drawings, a a are the side frames of the machine, at their front ends rigidly secured together by a finger or guard bar b and at intermediate points secured together by the cross-bar c and at their rear portions se- 60 cured together or connected by what might be termed an "axle" d, but which is, in effect, a tie rod or bolt, and also by a camwheel shaft e. The rear end of each side frame is in the form of an enlarged vertically- 65 disposed flat disk a', having the central outwardly-projecting boss  $a^2$  formed integral therewith. The axle or rod d projects through said disks and through and beyond the bosses and is provided with screw-threaded project- 70 ing ends. In rear of said axle the disks are provided with openings and surrounding bearings receiving a cam-shaft e, extending between the disks, with its ends extending through said bearings and projecting beyond 75 the outer faces of the disks. This shaft has a grooved cam-wheel f mounted centrally and rigidly thereon. This cam-wheel can be of any suitable and desirable construction, and the invention is not limited to the specific 80 cam-wheel shown, wherein the rim of the wheel has the peripheral groove and is deflected laterally alternately in opposite directions. The cam-wheel can be cast integral with the rim carried by spokes from a cen- 85 tral hub. The hub is shown fitted on the shaft and locked thereon by set-screws.

g represents the driving ground-wheels arranged at the outer faces of the disks of the side frames and concentric therewith. Each 90 wheel has a rim formed of the annular inwardly-extending flange surrounding the edge of the frame-disk and of sufficient depth to leave a space between the vertical portion of the wheel and the frame-disk. Each wheel has 95 an inwardly-projecting hub surrounding and turning on the boss of the frame-disk, and the. wheels are confined in position by nuts d' at the outer faces thereof and screwed on the projecting ends of the axle. The outer pe- 100 riphery of the rim of each wheel is suitably formed to attain the proper traction with the sod as the machine is moved, and each rim is provided with a narrow integral gear h, lo-

cated at the inner portion of the rim, so as to leave the inner face smooth beyond the said gearing. The ends of the cam-wheel shaft are geared with the internal gearing of said 5 drive-wheels through the medium of a suitable ratchet mechanism, which causes the said shaft to rotate with the drive-wheels as the machine is moved forward, but which allow the drive-wheels to rotate freely in the oppo-10 site direction as the machine is moved backward without rotating said shaft. Both ends of the said shaft are provided with ratchetgearing with the drive-wheels for the beforementioned purpose, and the description of 15 the construction at one end of the shaft applies equally to the construction at the opposite end of the shaft.

A disk *i* is rigidly secured on the camwheel shaft and turns against the outer face of the frame-disk. This disk *i* is formed integral with several ratchet-teeth *i'*, project-

ing outwardly from its outer face.

j is a pinion in constant mesh with the integral gearing of the drive-wheel. This pin-25 ion is mounted loosely on the end of the camshaft and is formed with an inward extension j' beyond the gear-teeth thereof and at its inner end abuts against the said disk i. This extension of the pinion i is provided 30 with a circular end recess or socket  $j^2$ , concentric with the cam-shaft and receiving said ratchet wheel or teeth i' on the said disk, so that said ratchet-wheel is inclosed within the end extension of the pinion, and said exten-35 sion of the pinion and the disk i are both located opposite or just within the smoothfaced portion of the rim of the drive-wheel and inwardly beyond the internal gearing and pinion-teeth. The extended end of the 40 pinion is provided with a radial groove, slot, or recess  $j^3$ , opening into the end recess  $j^2$  and extending through the periphery of said extension. A tangentially-arranged plate-spring k is secured at the exterior of the extended 45 end of the pinion, with its inwardly-pressing free end located over said opening  $j^3$  and engaging and constantly forcing inwardly the block l, radially located and movable in and through said opening and having an inner

teeth. The said block, which forms a pawl, projects a sufficient distance into the said end recess to lock the pinion to the ratchet-wheel when the machine is moving forward and to ride loosely over the ratchet-teeth and reciprocate longitudinally without turning the pinion when the machine moves rearwardly. This construction is of the utmost simplicity and durability. The parts can be cast or

50 beveled end arranged to ride on the ratchet-

60. otherwise made at a minimum cost. The ratchet mechanism is inclosed, and dirt is consequently kept therefrom. The pawl is not secured, and hence can be removed and replaced most conveniently and easily, and the construction is otherwise of the highest

efficiency and advantage.

m is the handle of the machine, having the

yoke at its lower end mounted to swing on the agle between the end disks. The end disks in rear of the axle are cast or otherwise 70 formed with inwardly-projecting lugs m' beneath the yoke and engaging the ends of the yoke and limiting the downward movement of the handle to about the position required in use by the ordinary operator, and yet per- 75 mitting free upward swing of the handle, the yoke ends then turning on the axle. Each side frame extends horizontally forwardly from its end disk and is deflected inwardly at its junction with the disk. The arm or 80 forwardly-extending portion of each side frame has the bottom horizontal flange  $a^3$  projecting laterally on both sides of the vertical web of the frame. At intermediate points between the finger-bar and the drive-wheels 85 the outer sides of the side frames are formed with lateral enlargements  $a^4$ , the outer vertical faces of which are approximately flush with the outer edges of the flanges  $a^3$ . The ends of the radial arms n are secured against 90 the outer faces of said seats or enlargements by transverse bolts n', passing through the arms, enlargements, and side frames and provided with clamping-nuts at the inner faces of the side frames. The radial arms pref- 95 erably extend forwardly from their pivoted ends and have outwardly-extending horizontal spindles, on which the small gage-rollers o are mounted and confined. The vertical position of the finger-bar is determined by 100 the vertical adjustment of said rollers, which is effected by loosening clamping-bolts n' and swinging the radial arms up or down the desired distance and then clamping the arms in the desired position. The enlargements of 105 the frame sides carry the radial arms out beyond the vertical planes of the bottom flanges of the side frames, and the inward offsets or deflections of the side frames before described cause the drive-wheels to track with said gage- 110 rollers.

The finger-bar b is formed integral with its guards or fingers, as hereinafter set forth, and the ribs or flanges b' are continued transversely across the bottom face of the bar in 115 continuation of the under edges of the re-

spective fingers.

The horizontal bottom or flanged portion of each side frame is at the front end  $a^5$  extended beneath and transversely of the cutter-bar and formed to fit snugly between two of said ribs b' and thereby most strongly brace the parts against independent lateral play or looseness, while the said ends  $a^5$  are rigidly secured to the finger-bar by vertical screws, 125 rivets, or the like passed through said parts.

The front end of each side frame is laterally enlarged and arranged vertically to abut against the rear edge of the finger-bar.

p is the reciprocating knife-bar in the fin- 130 ger-bar and at its central portion is provided with the upwardly-projecting eye p', rigid therewith.

q is the oscillating lever between the cam-

wheel and the knife-bar. The lever is mounted or fulcrumed on the cross-bar c between the side frames. The cross-bar is provided with angular or downwardly-projected verti-5 cal ends c', at their lower ends rested and seated on the bottom flanges  $a^3$  of the frame sides, and thereby strongly bracing the structure and holding the cross-bar against tilting. The cross-bar is secured to the frame sides by 10 horizontal bolts or other fastening means passed through said vertical ends  $c^\prime$  and the vertical webs of the side frames. The crossbar is provided with a central forwardly-projecting lip or ear  $c^2$ , formed integral with the 15 bar and having a centrally-disposed upwardly-projecting boss  $c^3$  integral therewith. This boss is cylindrical and is of greater length than the thickness of the lever q, which has an opening through which the boss pro-20 jects and on which the lever is fulcrumed. The lever is loosely confined against displacement by a washer or cap  $c^4$ , held down on the upper end of the boss by a bolt  $c^5$ , passed down through the cap, boss, and cross-bar and 25 secured by a nut on its lower end. By this construction wear on and cutting of the bolt and tightness on the fulcrum of the lever are avoided, as the bolt can be drawn as tightly as desired without tightening the lever at its 30 fulcrum, as the washer is merely drawn against the end of the boss. The large boss receives the wear and sustains the heavy strain and friction, and wear and looseness are reduced to a minimum, and yet the parts can be easily 135 released and removed and replaced.

As the forward rotation of the cam-wheel exerts downward pressure on the rear of the lever and tends to press the same against the cross-bar in rear of the fulcrum and cause 40 friction, wear, and noise, I have found it advantageous to provide an additional bearingpoint and support for the lever at a point between the fulcrum and cam-wheel. To this end I form the cross-bar with a groove or depression  $c^6$  in its top face a distance in rear of the lever-fulcrum. This groove has closed ends and is arranged transversely of the lever, and in this groove one or more balls  $c^7$ are loosely located, projecting above the top 5° face of the cross-bar and into engagement with the under face of the lever. In length the groove is less than the width of the bar and is so arranged as to be always covered by the lever in its path of movement. The 55 upper end of said lever is reduced to a spindle projecting within the groove of the camwheel and having a loose roll q' located thereon and fitted in said groove. The front end of said oscillating lever is usually reduced 60 and inserted loosely in the eye p', rigid with the knife-bar, whereby the lever oscillated by the cam-wheel thereby rapidly recipro-

The finger-bar is provided with a slideway | 65 or groove  $b^2$  in its top face, longitudinally thereof and preferably open at the ends.

cates the knife-bar.

front edge of the bar and adjacent to the junctions between the fingers or guards and the bar. The top face of the bar is preferably 70 smooth.

The knife-bar is composed of a straight bar  $p^2$ , fitted snugly in the groove  $b^2$  and in crosssection conforming to the groove in cross-section. The groove and bar are preferably 75 rectangular in cross-section, and the upper edge of the bar  $p^2$  is usually flush with the top face of the finger-bar. The flat knives  $p^{3}$  are secured rigidly on the top edge of the bar  $p^2$  and project forwardly therefrom. Each 80 knife is preferably of the usual triangular form. The knives, preferably, do not project rearwardly beyond bar  $p^2$ , but extend horizontally forward in the slots through the fingers. The knives are beveled down on their 85 top faces to the side cutting edges to coöperate with the side cutting edges of the guards or fingers in performing the shearing cut.

The knife-bar is so much shorter in length than the finger-bar that the path of recipro- 90 cation of the knife-bar does not project it beyond the ends of the finger-bar. Thus where the finger-bar has eleven equally-spaced fingers the knife-bar usually has ten knives.

The end fingers of the finger-bar are located 95 inwardly certain distances from the ends of the bar, and the bar is formed integral with horizontal webs  $b^3$ , extending from the outer edges of the points of the end fingers to the front edge of the outer ends of the finger-bar. 100 The outer edges of these webs are inclined rearwardly and outwardly, and the top faces of the webs are depressed below the top face of finger-bar and below the bottoms of the grooves through the end fingers. The end ros webs protect the end knives against injurious contact with obstructions and also protect the end fingers and the ends of the finger-bar.

The horizontal grooves through the fingers 110 are in vertical width greater than the thickness of the knives located therein and sliding back and forth on the floors thereof, and the bar or body  $p^2$  of the knife-bar rests loosely in and can be lifted from the slideway in the 115 finger-bar. Suitable means are provided to yieldingly confine the knife-bar in position and down to its work. As an example of simple and effective means for this purpose I show and usually employ spring-keepers s 120 s, engaging the knife-bar at points intermediate the lengths of the knives and intermediate the lengths of the cutting edges thereof and over the cutting edges of the finger-bar. Each keeper is shown formed of a piece of 125 thin spring sheet metal, with the flat portion secured on the top face of the finger-bar in rear of the knife-bar by suitable fastening means, such as screw s', and the wide springmetal plate is deflected or bent upwardly from 130 its flat base and extended forwardly above and out of contact with the knife-bar. The front end of the plate is deflected downwardly This groove is preferably located near the into engagement with the knives over the cut-

ting edges of the finger-bar and at points about midway of the lengths of the cutting edges of the knives. In the drawings I show two such keepers located near opposite ends of the fin-5 ger-bar; but the invention is not so limited. The upwardly-bulged portions of the keepers over the rear of the knife-bar permits limited upward play thereof, although such movement of the knife-bar is in a measure against 10 the tension of the free ends of the keepers, and the rear edges of the knives will engage the rear portions of the keepers when the limit of movement is reached. The free ends of the keepers press down with considerable 15 force on the knives, the free end of a keeper usually alternating, engaging two knives as the knife-bar reciprocates, and the cutting edges of the knives are thus held down to the cutting edges of the finger-bar with a yield-20 ing pressure, whereby most material and important advantages are attained and wear is taken up and the shearing edges constantly kept together for the performance of their proper functions. Furthermore, as the knife-25 bar is held by a yielding pressure it can lift at the front or rear or either end or bodily throughout to clear itself of obstructions working between the shearing edges. By this arrangement damage to the cutting edges 30 and parts are avoided. Such damage often occurs where the knife-bar is held rigidly down to the finger-bar.

It should be noted that my spring-keeper is tapered forwardly and projects over the 35 cutter-bar and presses down on the knives thereof directly over the cutting edges of the knives and finger-bar. Peculiar new results are attained by thus locating the springkeepers, and the inclined or beveled edges 40 thereof permit the grass to pass back between the knives to the extreme rear portions of the

cutting edges thereof.

The spring-keepers can be easily removed and replaced and are exceedingly economical 45 in structure and use and reduce wear of the parts to a minimum, and peculiar advantages are attained by employing these spring-keepers in connection with my finger-bar.

In making the finger-bar shown usually I 50 first form the blank for bar and its fingers or guards in the rough in one integral piece. The bar can be thus formed by drop-forging, casting, or molds or otherwise. The bar is formed with the transverse body thereof solid 55 and flat at the top and with the bottom ribs, and the guards or fingers are also formed solid, with their upwardly-projecting portions extending back approximately to the transverse body of the bar. I then by a suit-60 able machine or tool mill or otherwise cut the groove or slideway in the top face of the bar to receive the knife-bar. While this operation is being performed, the rough blank is held rigidly and the groove is cut perfectly 65 true and parallel with the edges of the bar and of the same depth throughout. The blank is then locked or held rigidly in a ver-

tical position or on edge on the points of the fingers, and a rapidly-driven saw or other suitable implement cuts the grooves through and 7° longitudinally of the fingers and the face of the bar from the front edge of the slideway forwardly perfectly level and smooth and to the same horizontal plane as the floors of the grooves through the fingers. The finger-bar 75 is then properly held and the adjacent side faces of the fingers from the front edge of the bar out to the front ends of the grooves are ground down, thereby forming perfect cutting and shearing edges at the sides of the 80 fingers where the floors of the grooves end. The bar is thus complete and ready to receive the knife-bar.

Peculiar conditions are encountered in cutting lawn-grass, and heretofore, so far as I 85 am aware, a commercially-practical lawnmower employing a reciprocating knife-bar working in a finger-bar has not been produced. Lawn-grass is so soft and pliable and usually so short that ordinary reciprocating 9° cutter-bar machines will not cut the same, as the grass will bend and double and slip out from between the knives and fingers and in some cases will bend into the grooves of the fingers and under the knives. I am enabled 95 to overcome these defects by my peculiar finger-bar, wherein the construction of the bar insures perfect shearing coöperation between the knives and fingers and a close fit between the blades and the floors of the 100 grooves in the fingers. By reason of this peculiar construction my cutting apparatus will evenly and properly sever the most soft and pliable lawn-grass as successfully as the ordinary reel-cutter mowers in common use, 105 and at the same time will cut short grass and also very tall grass and grass mixed with heavy weeds, which cannot be cut by reelcutters.

By making my finger-bar in accordance 110 with the peculiar method stated I attain an absolutely-true cutting-surface throughout all of the fingers—that is, the floors of the grooves through the fingers and the face of the finger-bar in front of the slideway are all 115 perfectly level and in one plane throughout. It is impossible to attain this result by fingers constructed separately from the barbody and afterward secured thereto. It should also be noted that I prefer to have the 120 portion of each finger above the groove therein extend back almost to the vertical plane of the front edge of the body of the finger-bar, and hence extend above practically the full length of the coacting cutting edges of the 125 fingers and knives, and thereby aid in holding up the grass and preventing the same doubling over on the knives.

My cutter-bar is not limited to employment in lawn-mowers constructed in accordance 130 with other features stated, and the same is true of the spring-keepers and other separate features of my invention, although according to my present experiments I use all the

various features of my invention in a machine substantially as shown; but it is obvious that various changes and modifications might be made in the forms, constructions, 5 and arrangements of the parts described without departing from the spirit and scope of my invention. Hence I do not wish to limit myself to all the features exactly as shown and described.

Having thus fully described my invention, what I claim as new, and desire to secure by Letters Patent of the United States, is—

1. In a lawn-mower, the combination of side frames, the finger-bar having the ribs ar-15 ranged transversely across its under face, the front end of each side frame fitted and locked between two ribs and having a shoulder abutting against the rear edge of the bar, securing means, a knife-bar, and actuating mech-

20 anism, substantially as described.

2. In a lawn-mower, the combination of a framework, driving-wheels, the finger-bar having ribs extended transversely across its bottom in continuation of the fingers, the front 25 ends of the framework fitting under said bar between certain of said ribs and secured to said bar and abutting against the rear edge thereof, said bar formed in one piece with its fingers and having the longitudinal top 30 groove, the fingers having slots cut therein, the face of the finger-bar in advance of said groove and forming the floor of said slots ground true and in one plane, the cutter-bar sliding in said groove and having its knives 35 resting on said true-plane face, and actuating mechanism for reciprocating said knife-bar, substantially as described.

3. In a lawn-mower, the combination of a frame, driving means, actuating means for 40 the cutting mechanism, the cutting mechanism comprising the finger-bar, and the cutterbar reciprocating therein and having vertical play, and spring-keepers secured to the fingerbar and arched over the cutter-bar with their 45 front ends yieldingly pressing down on the cutter-bar over the cutting portions thereof and yieldingly holding the cutter-bar down on the finger-bar and permitting the vertical play of the cutter-bar, said finger-bar and its 50 fingers formed integral and having a longitudinal way cut in its upper face and receiving the cutter-bar, the fingers of said bar having slots cut therein all in the same plane, the floors of said slots and the face of the cut-

55 ter-bar in advance of said way being ground true and in the same plane and receiving the knives of the cutter-bar, the sides of the fingers being ground and forming knife-edges at the edges of said faces forming the floors 60 of said finger-slots, substantially as described.

4. In a lawn-mower, the combination of a framework, a finger-bar rigidly secured thereto and having a longitudinal groove in its upper face in rear of the fingers, a reciprocating 65 cutter-bar sliding in said groove with its knives receiprocating over the cutting edges of the fingers, said cutter-bar having a lim-

ited vertical play, and the spring-keepers yieldingly holding the cutter-bar down on the fingers and upper face of the finger-bar, each 70 keeper formed of thin spring metal and secured to the finger-bar in rear of the cutterbar and arched up over the cutter-bar and having its front end deflected down into engagement with a knife or knives of the cut- 75 ter-bar over the coöperating cutting portions of the finger-bar, substantially as described.

5. In a lawn-mower, the combination of a framework, ground-wheels, actuating mechanism for the cutter mechanism, a finger-bar 80 secured to the framework and having its longitudinal portion formed with a longitudinal groove in rear of the fingers, the reciprocating cutter-bar having limited vertical play and comprising the bar sliding in said groove 85 and the flat knife-sections secured thereto and sliding over the shearing edges of the fingers, and separate spring-keepers, each keeper secured to the finger-bar in rear of said cutter-bar and projecting close over the 90 rear portion of said cutter-bar, for the purpose described, and deflected up over the cutter-bar and engaging the knife-sections over and holding the same yieldingly down to the coöperating shearing edges of the fingers, sub- 95 stantially as described.

6. In a lawn-mower, the combination of side frames, ground-wheels, and actuating mechanism, the finger-bar formed integral from a single blank with the ribs extended across its 100 under surface and having a flat longitudinally-grooved top surface, the slots cut through the fingers and all located in the same plane, the front ends of the side frames fitted between certain of said ribs and abutting 105 against the edge of and secured to the bar, a reciprocating cutter-bar fitted to the fingerbar, and spring-keepers secured to the fingerbar and pressing down on certain knife-sec-

tions thereof as described.

7. In a lawn-mower, the combination of a frame, and driving mechanism, with a cutting mechanism comprising a finger-bar, a cutter bar reciprocating thereon and having limited vertical play, and independent forwardly- 115 tapering spring-keepers secured to the fingerbar and extending forwardly over the cutterbar and yieldingly bearing down only on certain knife-sections of the cutter-bar over the coöperating cutting portions of the finger-bar, 120 as and for the purpose set forth.

8. In a lawn-mower, the combination of a frame, driving means, mechanism for reciprocating the cutter-bar, the cutting mechanism comprising a finger-bar, and the cutter- 125 bar reciprocating therein and having vertical play, and spring-keepers secured to the fingerbar and arched over the cutter-bar with their ends yieldingly pressing down on the cutterbar over the cutting portions thereof and 130 yieldingly holding the cutter-bar down on the finger-bar and permitting the vertical play of the cutter-bar, substantially as described.

9. In combination, the finger-bar having the

flat top face and longitudinal top groove, the reciprocating finger-bar having limited vertical movement and fitting said groove with its knife-sections resting on the flat face of the bar in advance of the groove, and the isolated spring-keepers, each having a flat end resting on the top face of the finger-bar at the rear edge of the cutter-bar, a securing-screw passing through said flat end into the finger-bar, said keeper arched upwardly and forwardly and downwardly from said flat end with its front end resting and yieldingly bearing down on a knife-section of said cutter-

bar, substantially as described.

10. In a lawn-mower, the combination of side frames, cutting mechanism, the ground-wheels mounted on the side frames and having the rims provided with internal gearing, the shaft mounted in said frames and project-

20 ing therethrough within said wheel-rims, the disks rigid on said shaft at the outer faces of

the side frames and within the wheels, the ratchet-teeth at the outer faces of said disks, the pinions loose on said shaft ends, at their outer ends abutting against said wheels and at their inner ends abutting against said disks, each pinion having the exteriorly-smooth-faced inner end formed with a concentric end recess entirely inclosing said ratchetteeth, and the inner end radial opening, the removable slide-block in said opening, and the plate-spring circumferentially arranged on said smooth-faced portion with its free end engaging the outer end of said block, substantially as described.

35

In testimony whereof I affix my signature

in the presence of two witnesses.

ROWLEY K. ORTT.

Witnesses:

WALTER T. SHAMBOUGH, EUGENE D. EGBERT.