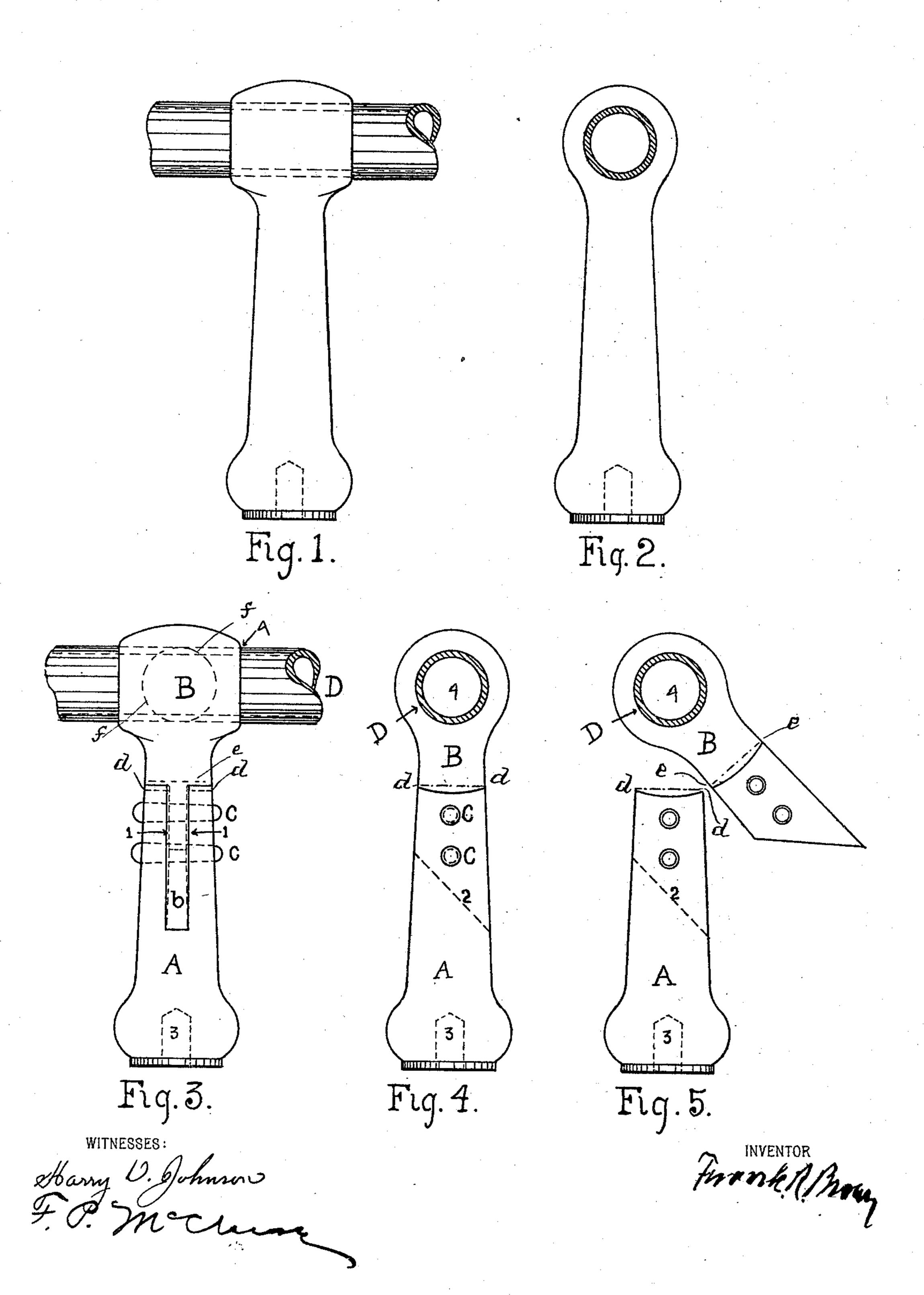
## F. R. BROWN. HAND RAIL COLUMN.

(Application filed Feb. 17, 1899.)

(No Model.)



## UNITED STATES PATENT OFFICE.

FRANK R. BROWN, OF ALBUQUERQUE, TERRITORY OF NEW MEXICO.

## HAND-RAIL COLUMN.

SPECIFICATION forming part of Letters Patent No. 634,936, dated October 17, 1899.

Application filed February 17, 1899. Serial No. 705,917. (No model.)

To all whom it may concern:

Be it known that I, FRANK R. BROWN, of Albuquerque, in the county of Bernalillo and Territory of New Mexico, have invented a new 5 and useful Hand-Rail Column, of which the

following is a specification.

My invention relates to improvements in hand-rail columns in which the column is made in two parts—a base portion having a 10 wedge-shaped slot therein and a top portion having a tongue formed thereon to be received by the slot and held together by means of bolts or pins and the hand-rail passing through the head of the column; and the objects of 15 my improvement are, first, to produce a safe and substantial hand-rail for engines, boilers, and other objects for which it can be used; second, to make a hand-rail column so that the jacket and boiler covering may be re-20 moved from engines, &c., without removing the hand-rail, both in general repairs and the first construction of engines, boilers, or such other mechanisms on which this hand-rail column can be used. I attain these objects 25 by the mechanism illustrated in the accompanying drawings, in which-

Figures 1 and 2 illustrate the hand-rail column now in use. Fig. 3 is a view of the handrail column, showing the hand-rail. Fig. 4 30 is a side view of Fig. 3, and Fig. 5 is a view of the separate parts of the hand-rail column.

Similar letters and figures refer to similar

parts throughout the several views. The hand-rail column is attached to the 35 boiler, engine, or other device on which it is applied by a stud, which stud screws into the part A of the hand-rail column at 3. The hand-rail column is made in two portions, as shown in Fig. 5—namely, the base portion A 40 and the top portion B—and the hand-rail C passes through the top portion B at the point 4. A has a wedge-shaped slot at b, as shown

by the dotted lines 1 and 1, and the slot b is pitched on the bottom, as shown by the dotted lines 2 and 2. The top portion B has a 45 wedge-shaped tongue which fits into the slot b of the base portion A and is secured in place by the bolts or pins c c. The top portion B is cored out at 4 to receive the hand-rail C.

The hand-rail column can also be made so 50 that the top portion B can be removed from the base portion A by sliding along the handrail C, as follows: In this case the base portion A shall be made square on top, as shown by the dotted line d d, and the shoulders of 55 the top portion B to be made square, as shown by the dotted line e e, and turning the handrail column so that the slot and tongue shall be parallel with the hand-rail, by coring out the top portion B parallel with the tongue, as 60 shown by the dotted line ff.

What I claim as my invention, and desire to secure by Letters Patent, is-

1. A hand-rail column for locomotives, engines, boilers and other devices on which 65 hand-rails may be used, made in two portions, a lower portion having a wedge-shaped slot beveled on the bottom, and a top portion with a tongue formed thereon to be received by the slot, and held together by means of bolts 70 or pins, substantially as described.

2. A hand-rail column, constructed in two parts, a lower portion having a wedge-shaped slot beveled on the bottom and a top portion having a tongue formed thereon to be received 75 by the slot, and means for holding the two together, substantially as described, so that the parts to which the hand-rail column is attached can be removed without removing the hand-rail.

FRANK R. BROWN.

Witnesses:

HARRY D. JOHNSON, F. P. McClure.