Patented Sept. 19, 1899.

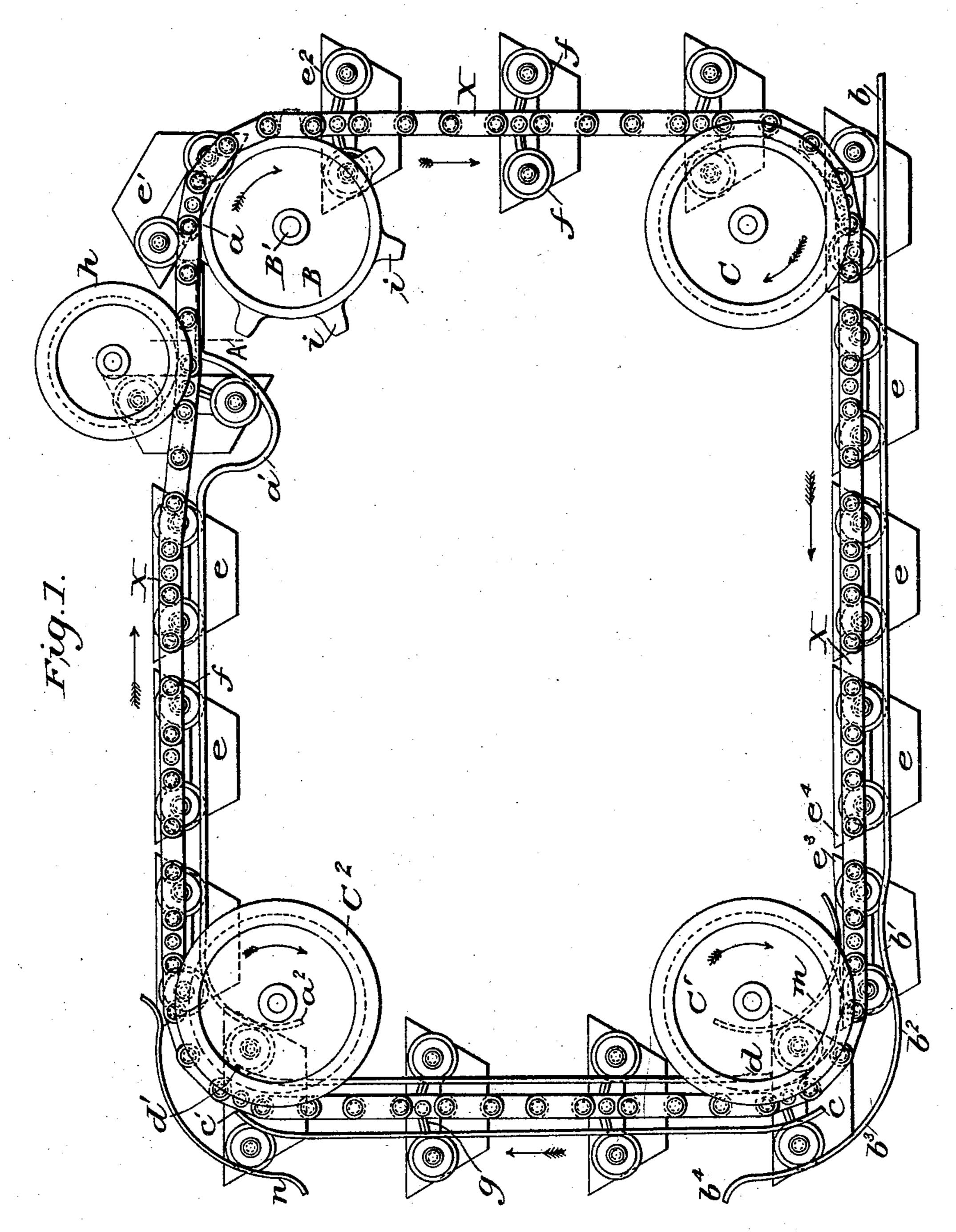
C. A. CASE.

BUCKET CONVEYER.

(Application filed Oct. 27, 1898.)

(No Model.)

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Treveritor. Charles A. Case by A. S. de Bonneville Attorney

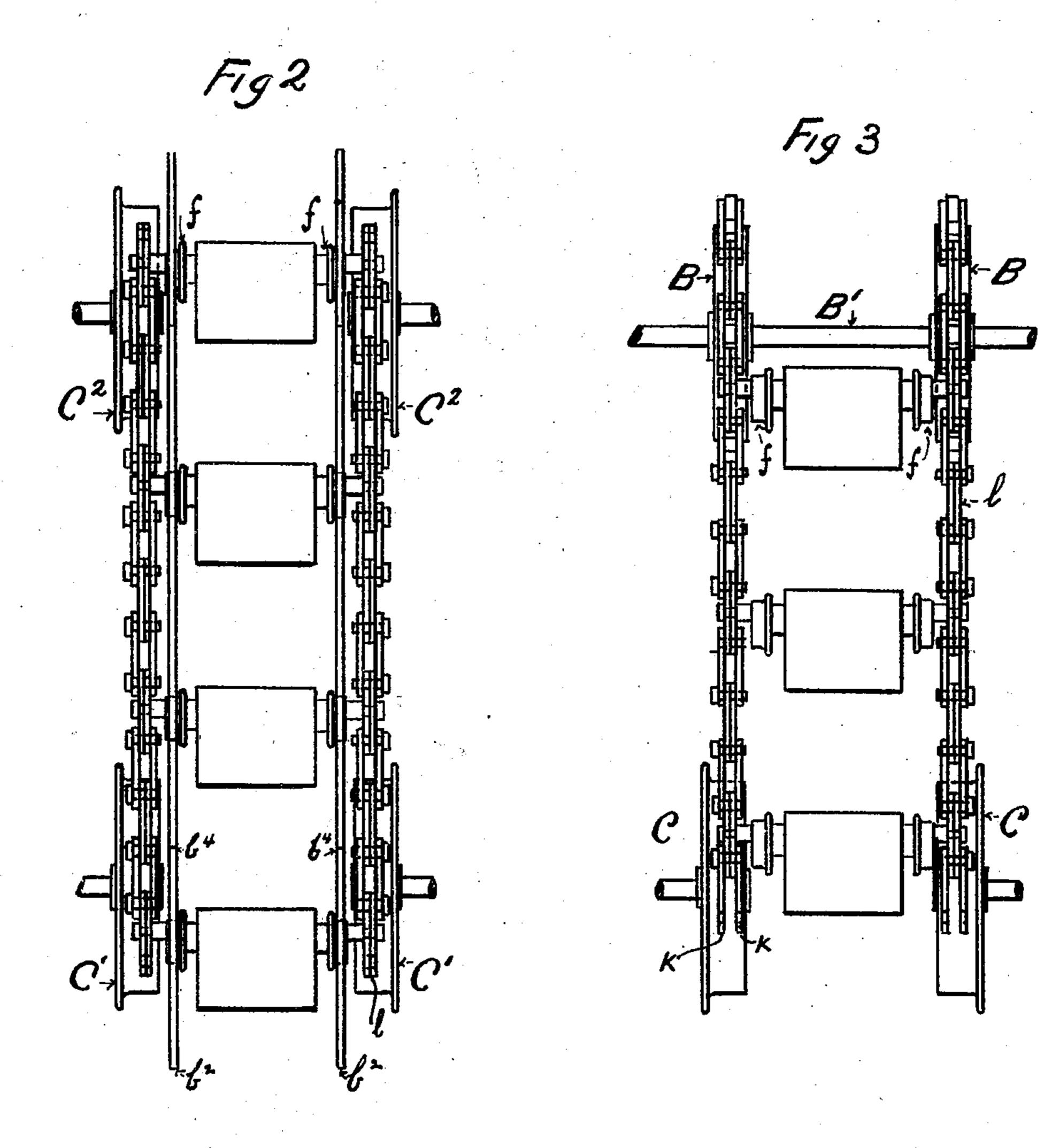
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Witnesses L. L. Stephenson Difficulte Charles A. Case Inventor By his attorney Borneville

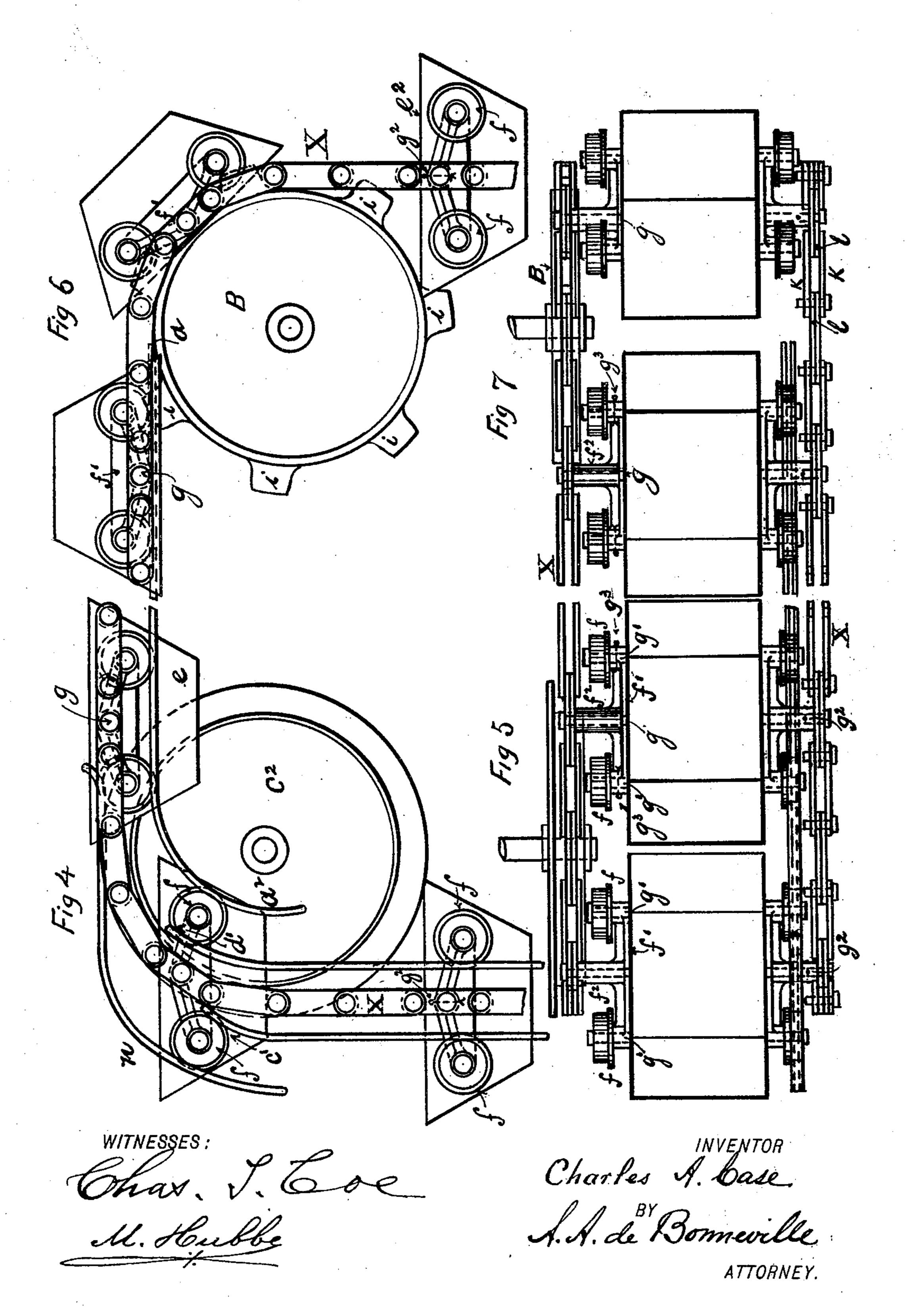
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(Application filed Oct. 27, 1898.)

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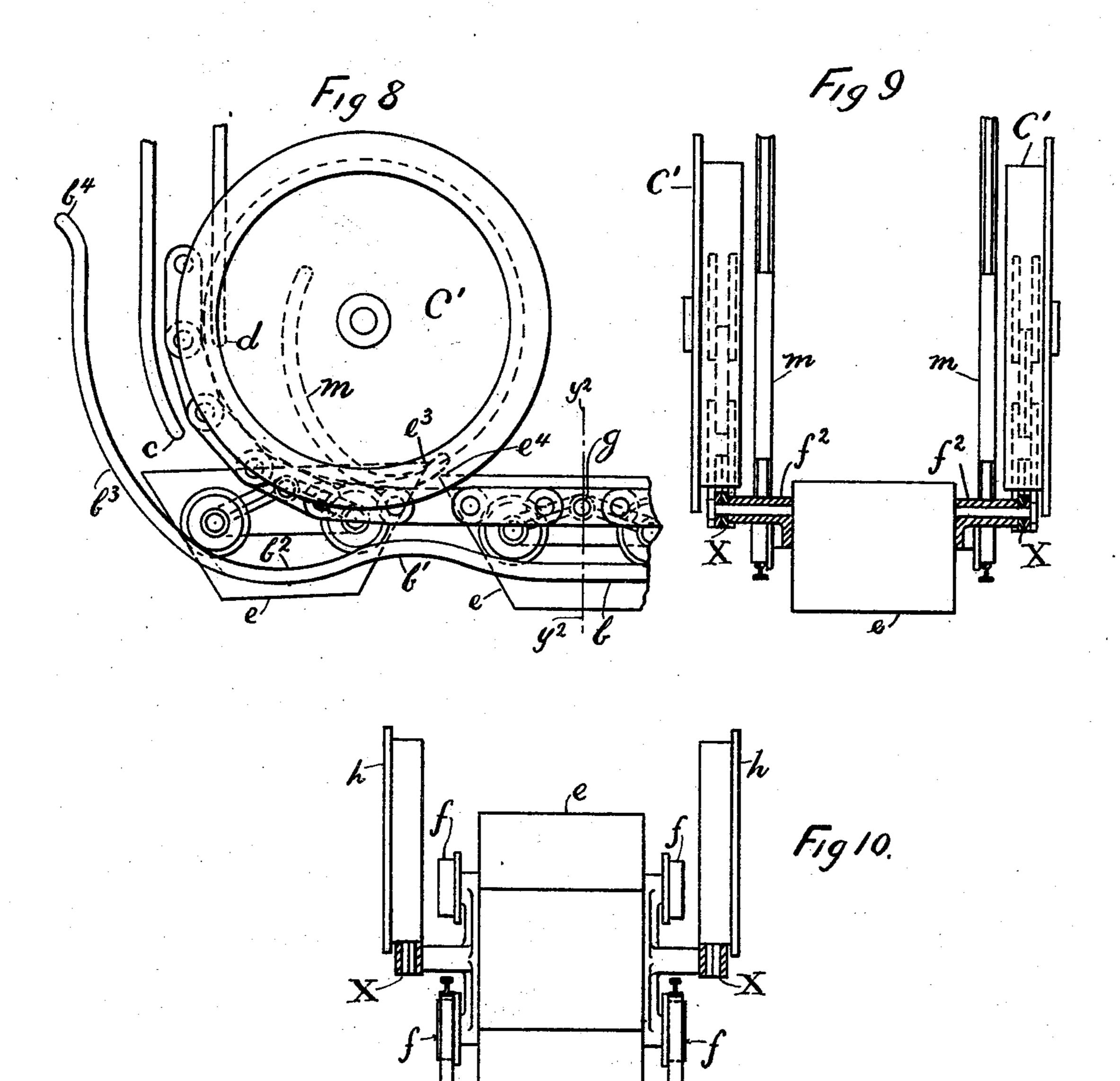
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(Application filed Oct. 27, 1898.)

. (No Model.)

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WITNESSES:

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**INVENTOR** 

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ATTORNEY

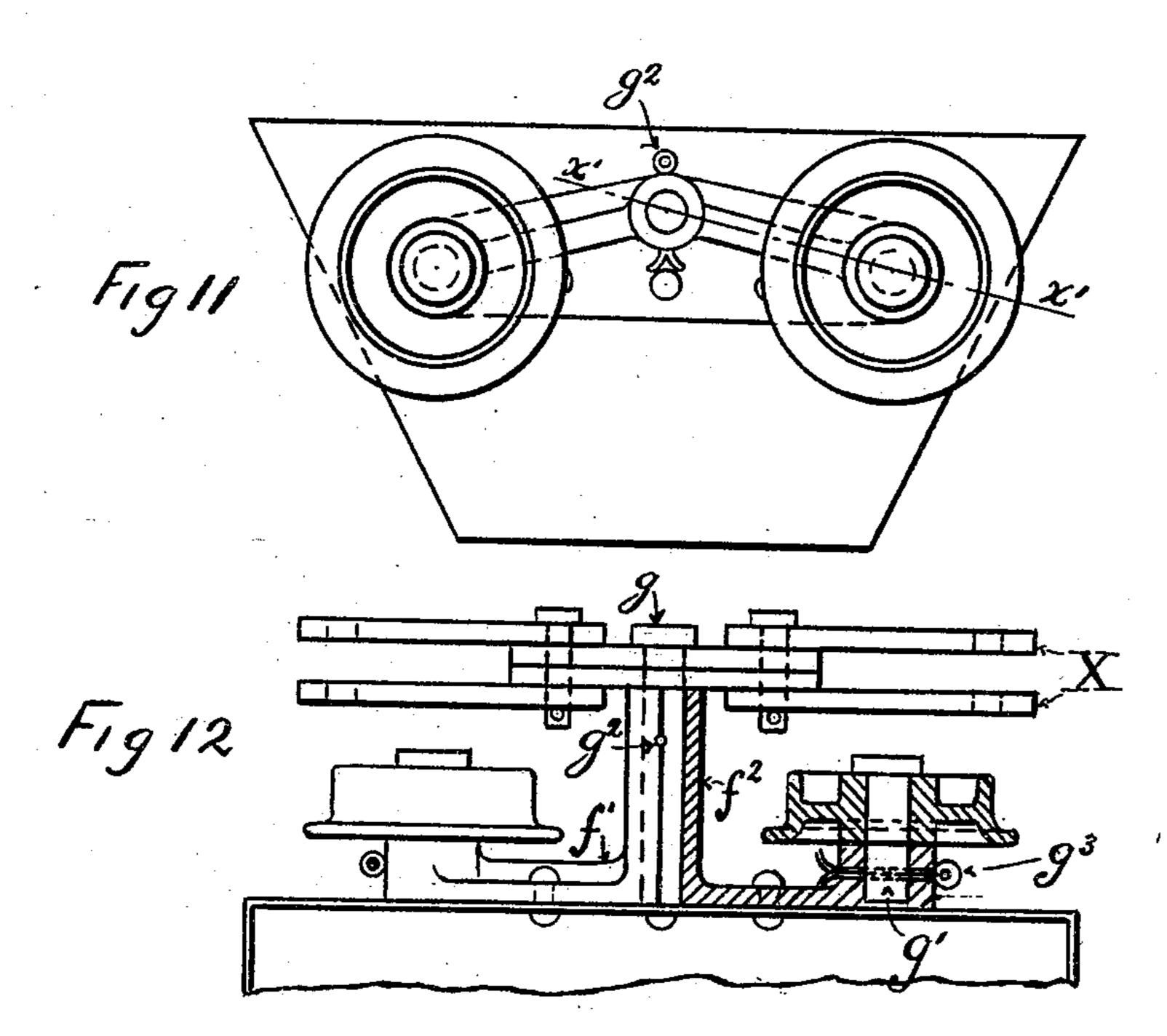
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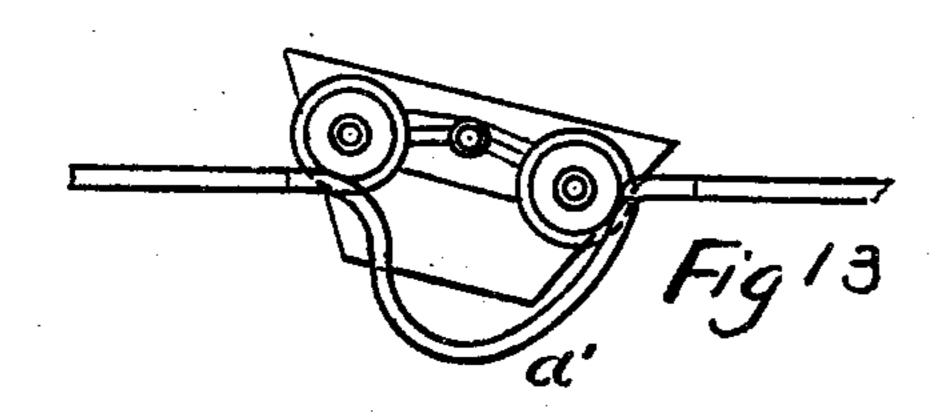


Fig 14

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#### United States Patent Office.

CHARLES A. CASE, OF NEW YORK, N. Y., ASSIGNOR OF ONE-HALF TO GUSTAVUS L. STUEBNER, OF SAME PLACE.

#### BUCKET CONVEYER.

SPECIFICATION forming part of Letters Patent No. 633,118, dated September 19, 1899.

Application filed October 27, 1898. Serial No. 694,738. (No model.)

To all whom it may concern:

Be it known that I, CHARLES A. CASE, a citizen of the United States, and a resident of New York city, in the county of New York and 5 State of New York, have invented certain new and useful Improvements in Bucket Conveyers, of which the following is a specification.

This invention relates to improvements in 10 bucket conveyers, and has for its object the production of conveyer-buckets which can be easily turned to empty their contents and operate in conjunction with endless linked drive-chains.

To these ends my bucket conveyer consists of the particular construction and combination of parts, all as hereinafter described, and pointed out in the claims.

In the accompanying drawings like parts 20 are designated by similar letters in the different views.

bucket conveyer. Figs. 2 and 3 show partial end views. Fig. 4 shows an elevation, on an 25 enlarged scale, of a portion of upper guiderails and adjacent guide-sheaves, with a portion of conveyer. Fig. 5 is a fragmentary plan of Fig. 4. Fig. 6 shows an elevation, on an enlarged scale, of sprocket-wheel driver, 30 with a portion of bucket conveyer. Fig. 7 is a fragmentary plan of Fig. 6. Fig. 8 shows an elevation of a portion of lower guide-rails. adjacent guide-sheaves, and conveyer. Fig. 9 shows an end view and fragmentary section 35 of Fig. 8, taken on line  $y^2 y^2$  of Fig. 8. Fig. 10 shows a section of conveyer, taken on line A of Fig. 1. Fig. 11 shows an elevation, on an enlarged scale, of one bucket. Fig. 12 represents a plan and fragmentary section of 40 bucket with drive-chain. Figs. 13 and 14 show positions of a bucket during turning when passing over depressions in the track.

Referring to Fig. 1, a a' a<sup>2</sup> show an upper horizontal track with a depression at a' and a 45 curve at a<sup>2</sup>. A lower horizontal track is shown from b to b', where a double curve is formed, the track rising at b', lowering at  $b^2$ , curving at  $b^3$ , and ascending to  $b^4$ . A vertical run of track is shown from c to c', the said track ter-50 minating in curves at the extremities. A similar track is shown from d to d'. The

buckets are shown at e supported on wheels f, driven by the endless linked drive-chains X, the connections between chains X and buckets e being secured by means of the 55 pins q. The whole system is driven by the sprocket-wheels B on the shaft B', which turns in the direction indicated by arrow, and the conveyer in the directions shown.

C, C', and C<sup>2</sup> represent guide-sheaves for 60 changing the directions of the conveyer, two of each of these guide-sheaves being placed

on the same axial line.

Although Fig. 1 shows the disposition of the conveyer-buckets forming, essentially, a 65 rectangle, it is evident that the drivers and guide-sheaves C, C', and C<sup>2</sup> can be located to form other figures. Only one depression a'is shown in the track, whereas any number can be inserted, suitable means being employed to 70 cover the depressions when it is not required to dump the buckets at the location of the Figure 1 represents an elevation of my | depressions, the guide-rollers at the depressions being raised.

One of the important features of my inven- 75 tion is the dumping device shown at a', where the depression in the upper track allows the forward wheels of the buckets to descend and enter the same while the buckets are being propelled in the direction shown by the ar- 80 rows. The forward wheels are virtually pocketed in this depression, while the wheels on the back end of bucket rise as the bucket is turned. Guide-rollers h prevent the linked chains rising at the point of turning. Guide- 85 rails could be substituted for the guide-rollers h. When the linked drive-chains move forward over the depressions in the tracks, the buckets assume positions as shown in Figs. 13 and 14 and as at a' in Fig. 1, and when 90 the wheels return to the straight track beyond the depression the buckets are turned as shown at e'.

An inspection of the bucket in the depression a' clearly shows the means employed to 95 turn the buckets, which is the effect produced by the forward wheels of the bucket impinging on the curve or depression and the pulling of the drive linked chains X, while the said chains are prevented from rising by the 100 guide-rollers h.

Driving sprocket-wheels are shown at B in

Figs. 1, 3, 6, and 7. The wheels are secured to shaft B' and engage the linked drive-chains X by means of the teeth i, working in the spaces inclosed by the outside links k and the 5 ends of the opposite double center links l. When the linked chains carry the buckets on the said sprocket-wheels, they are turned to upright positions, as shown at  $e^2$ . When the buckets are carried under the guide-sheaves 10 C, they still maintain their upright positions and are brought to the lower horizontal run of track in the same upright positions.

At the guide-sheaves C' are shown guiderails which form a particular part of my in-15 vention. These guide-rails and sheaves are shown enlarged in Figs. 8 and 9. The track from b' to  $b^2$  is formed into a double curve, rising at b' above the level of b and dropping below said level at  $b^2$ , turning with an easy 20 sweep at  $b^3$ , and then ascending to  $b^4$ . The double curve is provided to tip the end of the buckets, as  $e^3$ , above the end  $e^4$  of the bucket next adjacent, allowing the ascent of the buckets as they travel upward under the 25 guide-sheaves C'. Without this depression of the double curve the corner  $e^4$  might prevent the corner  $e^3$  from rising when under the sheaves C', because at this point the ends of the buckets, as  $e^3$  and  $e^4$ , approach each 30 other, and the horizontal distance between the buckets is less than when on the straight portion of the track.

The guide-rails at c and  $b^3$  control the positions of one pair of wheels of the buckets, 35 and guide-rails d and m control the other pair of wheels of the buckets, keeping the same upright as they are suspended from the linked drive-chains while being carried under the sheaves C'.

Referring to Figs. 1 and 4, the guide-rails at  $a^2$  and d' control one pair of wheels of the buckets, and the guide-rails at c' and n control the other pair of wheels of the buckets, always maintaining them, as they move over 45 the guide-sheaves C<sup>2</sup> to the upper horizontal run of track, in upright positions. The guiderails d d' and c c' guide the buckets between the guide-sheaves C' and C<sup>2</sup>.

Referring to Fig. 11, which shows an ele-50 vation of one of the buckets, on an enlarged scale, and Fig. 12, which represents a partial plan and section on line x' x', it will be plainly seen that the wheels f are journaled to the sides of the buckets, an important 55 feature of my invention. A wheel base-casting f' is fastened to the side plates of the buckets, into which are driven the journalpins g', on which the wheels f turn. A cotter  $g^3$  secures the pin in place. The long boss  $f^2$ 60 is cast with wheel base-casting f', into which the pins g are driven and are held by the cotters  $g^2$ , the said pins g securing the buckets to the endless link-chains X. A collar is

turned on the pins to prevent the linked

65 drive-chains from getting out of place.

It is evident from an inspection of Figs. 11 and 12 that the linked drive-chains X and the wheels f can be easily detached from the wheel base-castings f' by removing the cotter pins  $g^2$  and  $g^3$ .

Having described my invention, I claim as

new-

1. A conveyer comprising buckets with wheels journaled thereto, endless linked drive-chains, and pins securing the buckets to 75 the chains, in combination with tracks containing depressions for turning the buckets, and guide-rollers placed adjacent to said depressions in the tracks, substantially as described.

2. A conveyer comprising buckets with wheels journaled thereto, endless linked drive-chains, and pins securing the buckets to the chains, tracks with depressions, in combination with guide-rails having double 85 curves, and their adjacent guide-sheaves for tipping and righting the buckets, substan-

tially as described. 3. A conveyer comprising buckets, with wheels journaled thereto, endless linked 90 drive-chains, pins securing the buckets to the chains, tracks with depressions and adjacent guide-rollers, in combination with guiderails, comprising two central vertical sections terminating in curves, independent sharp- 95 curved guide-rails, and horizontal portions of tracks each terminating in a curve at one end, substantially as described.

4. A conveyer comprising buckets with wheels journaled thereto, endless linked too drive-chains, pins securing the buckets to the chains, tracks with depressions and their adjacent guide-rollers for turning the buckets, in combination with sprocket drive-wheels, guide-rails and their guide-sheaves, substan- 105

tially as described.

5. A conveyer comprising buckets with wheel base-castings carrying journals and pins; wheels secured to the journals; linked drive-chains secured to the buckets by means 110 of the pins; in combination with tracks containing depressions, and their adjacent guiderollers for turning the buckets; guide-rails and their adjacent guide-sheaves; sprocket drive-wheels; straight and curved sections of 115 track, substantially as described.

6. A conveyer comprising buckets e, wheel base-castings f', journals g', pins g, wheels f, linked drive-chains X, tracks a, a',  $a^2$  and b, b',  $b^2$   $b^3$   $b^4$ , guide-rails n, m, c c', and d d', 120 sprocket drive-wheels B, guide-sheaves C, C' and  $C^2$  and guide-rollers h, substantially as

described.

Signed at New York city, in the county of New York and State of New York, this 14th 125 day of October, A. D. 1898.

CHARLES A. CASE.

Witnesses: EDGAR KETCHUM, M. HUBBE.