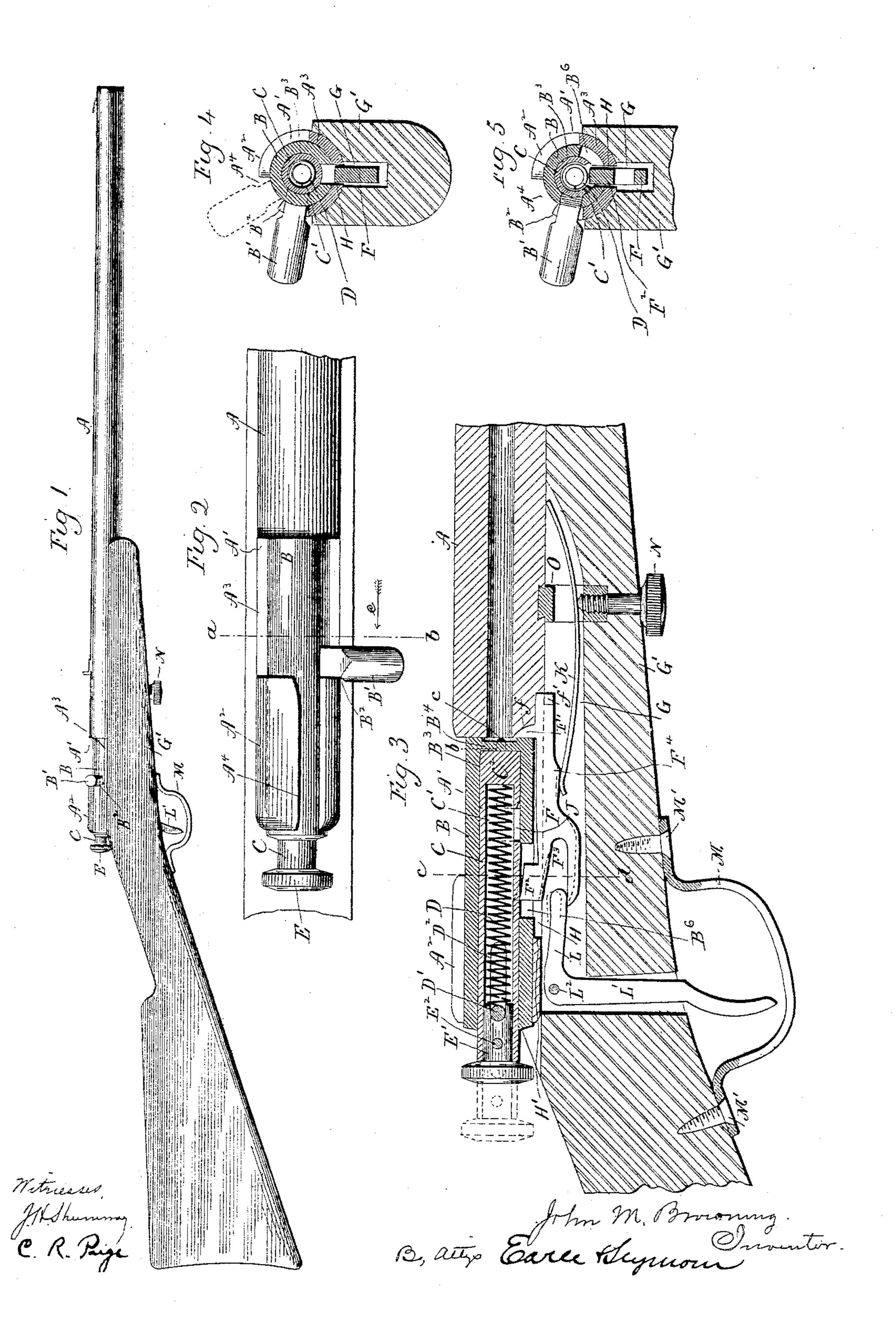
## J. M. BROWNING.

BOLT GUN.

(Application filed Feb. 17, 1899.)

(No Model.)

2 Sheets—Sheet 1.



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(No Model.) 2 Sheets-Sheet 2. Wetnieses. J. Sheemmy C.R. Paige

## United States Patent Office.

JOHN M. BROWNING, OF OGDEN, UTAH, ASSIGNOR TO THE WINCHESTER REPEATING ARMS COMPANY, OF NEW HAVEN, CONNECTICUT.

## BOLT-GUN.

SPECIFICATION forming part of Letters Patent No. 632,094, dated August 29, 1899.

Application filed February 17, 1899. Serial No. 705,793. (No model.)

To all whom it may concern:

Be it known that I, John M. Browning, of Ogden, in the county of Weber and State of Utah, have invented a new Improvement in Bolt-Guns; and I do hereby declare the following, when taken in connection with the accompanying drawings and the letters of reference marked thereon, to be a full, clear, and exact description of the same, and which said drawings constitute part of this specifi-

cation, and represent, in-

Figure 1, a view in side elevation of a gun constructed in accordance with my invention; Fig. 2, a broken plan view thereof on an en-15 larged scale, showing the integral receiver extension of the gun-barrel and the bolt; Fig. 3, a broken view of the gun in vertical longitudinal section; Fig. 4, a view of the gun in vertical transverse section on the line a b of 20 Fig. 2, looking rearward in the direction of the arrow c; Fig. 5, a less comprehensive view of the gun in vertical transverse section on the line c d of Fig. 3; Fig. 6, a broken view of the gun, partly in elevation and partly 25 in vertical section, showing the bolt in its closed but unlocked position; Fig. 7, a similar view showing the bolt in its open position; Fig. 8, a broken plan view of the gun-barrel, showing its receiver extension stripped of all 30 the parts mounted therein; Fig. 9, a perspective view of the bolt; Fig. 10, a perspective view of the hammer; Fig. 11, a detached plan view of the combined extractor and sear.

My invention relates to an improvement in that class of bolt-guns in which the bolt is located in a bolt-housing formed in a rearward extension of the gun-barrel itself, the object being to produce at a low cost for manufacture a simple, safe, and effective gun composed of few parts and not liable to derange-

ment.

A further object of my invention is to produce a gun in which the barrel may be readily removed from the stock without the use of tools to permit the gun to be more compactly packed for transportation.

With these ends in view my invention consists in a gun having certain details of construction and combinations of parts, as will so be hereinafter described, and pointed out in the claims.

In carrying out my invention I provide the barrel A at its butt-end with an integral receiver extension, which is "separated," so to speak, from the barrel proper by means of a 55 transversely-arranged loading-opening A', which extends downward below the axial center of the barrel. The said receiver extension may be said to consist of a tubular bolthousing A<sup>2</sup> and a grooved reach or tie A<sup>3</sup>, 60 which connects the same with the barrel. The bolt B, which is cylindrical in cross-section, is located within the said bolt-housing A<sup>2</sup> and at its forward end has bearing in the said reach or tie, which is concaved to con- 65 form to it in curvature. The said bolt is furnished with a radially-arranged handle B', movable back and forth in a longitudinal clearance passage or slot A4, extending throughout the length of the housing and 70 constituting the means for locking the bolt in its closed position, for when the handle emerges from the forward end of the slot A<sup>4</sup> into the transverse opening A' it is free to be swung to the right in position to be engaged 75 with the right-hand portion of the forward end of the housing at the point B2, (seen in Fig. 2,) whereby the bolt is not only turned on its longitudinal axis, but also locked in its closed position. The bolt is itself formed 80 with a longitudinal hammer-chamber B<sup>3</sup>, open at its rear end and extending nearly to its forward end, where it terminates in a wall B4. This hammer-chamber receives the reciprocating hammer C, which is entered into 85 it from its rear end and which is provided at its forward end with a firing pin or nose c, which passes through a small opening b, formed in the wall B4 just mentioned. When the said firing-pin is projected through the 90 said opening, it engages with the head of the cartridge in the cartridge-chamber of the gunbarrel, into which the cartridges are entered through the transverse loading-opening A' aforesaid. The said hammer is also formed 95 with a longitudinal spring-chamber C', entering it at its rear end and extending forward nearly to its forward end, where it terminates in a solid wall C<sup>2</sup>. A spiral hammerspring D is inserted into this spring-chamber 100 C' through the rear end thereof and is impinged at its forward end against the wall C<sup>2</sup>,

its rear end being engaged with a transverselyarranged pin D', mounted in the rear end of the bolt B and passing through an elongated slot D<sup>2</sup>, formed in the hammer. The said pin 5 D' not only constitutes an abutment for the rear end of the spring D, but prevents the hammer from rotation within the bolt and limits its reciprocation therein. The rear end of the spring-chamber C', formed in the 10 hammer, is closed by an operating-button or finger-piece E, having a stem E', which is secured within the hammer by means of a pin E<sup>2</sup>. It will be understood, of course, that the operating-button E, with its stem E', is re-15 moved for the introduction and removal of the hammer-spring. A very simple and economical construction and one easily accessible for attention and repair is thus provided. Moreover, the hammer-spring is located en-20 tirely within the hammer and the firing-pin made integral with the forward end thereof. These are obvious advantages. With this bolt and hammer I employ a longitudinally and vertically movable combined extractor and 25 sear F, which is made in one piece and which is mainly located in a narrow recess G, formed in the gun-stock G'. The upper edge of this combined part extends upward through a long slot H, formed in the reach or tie A<sup>3</sup> of the 30 receiver extension, the said recess G and slot H being long enough to permit the said part to be moved back and forth, as will be hereinafter explained, the rear wall H' of the slot H limiting the rearward movement of the said 35 part, while the forward movement thereof is limited by the engagement of the extractorhook F' with the forward wall of the notch f, formed in the rear end of the gun-barrel for the reception of the said hook. I may here 40 remark that the said notch f and the forward end of the slot H are adapted in form and size to provide enough clearance for the forward end of the said combined part to permit the play required for the rocking movement there-45 of upon its lugs f' f', as will be more fully described later on. The recess G is also made deep enough to permit the required vertical movement of the rear end of the said combined part. The sear-lug F2, which is located 50 upon the upper edge of the rear end of the said combined part, extends upward into a clearance-opening B5, formed in the lower face of the bolt, the rear end of the said opening being laterally enlarged, as at B6, Fig. 9. The 55 said sear-lug also enters a cocking-notch J, formed in the lower face of the reciprocating hammer C, which the sear-lug enters under the influence of a spring K, located within the recess G. The rear end of the combined part 60 is formed with a deep horizontally-arranged notch F<sup>3</sup>, which receives a finger L, extending forward from the upper end of the trigger L', which is hung on a pin L<sup>2</sup> and the lower end of which extends downward into a trigger-65 guard M, secured by screws M' M' to the lower

ing a slight impulse to the rearward or extracting movement of the said combined part and also for preventing the extractor from moving forward until after a cartridge has 70 been entered into the cartridge-chamber of the gun-barrel the lower edge of the said combined extractor and sear is formed with a doubly-beveled operating-nose F4, over which the rear end of the spring K snaps, as will be 75 described later on. The extreme forward end of the said combined part is formed with two laterally-arranged lugs  $f^2$   $f^2$ , which engage with the lower face of the barrel and reach A<sup>3</sup> on opposite sides of the slot H, the main 80 portion of which is located in the reach, but which extends forward into the gun-barrel and rearward into the bolt-housing, these lugs preventing the forward end of the combined part from undue upward movement and acting as 85 pivot-pins, upon which the part virtually swings, while its rear end moves upward and downward for cocking the hammer and releasing the same.

The gun-barrel and its connected parts are 90 secured in place by means of a removable or take-down screw N, which passes upward through the gun-stock into a heavy lug O, which may be dovetailed into the gun-barrel, as shown, or made integral therewith. By 95 removing the said take-down screw N the barrel and all of its connected parts may be readily removed from the gun-stock and readily replaced therein, at which time care should be taken to cause the finger L of the trigger 100 to enter the notch F³ in the said combined ex-

tractor and sear.

In order to load the gun, the handle is lifted from its locked position of engagement with that portion of the forward edge of the tubu- 105 lar bolt-housing lying just below the lower or right-hand wall of the longitudinal clearanceslot formed therein. When the handle has been brought into registration with the said slot, during which time the bolt has been ro- 110 tated, the bolt may be retracted into its open position, when its forward end is withdrawn into the forward end of the tubular bolt-housing, so as to leave the transverse loading-opening entirely unobstructed to permit a car- 115 tridge to be readily entered into the cartridgechamber of the gun-barrel. Shortly before the bolt reaches its open position the forward edge of the sear-lug F2 is brought into engagement with the extreme forward end of 120 the clearance-slot B<sup>5</sup>, formed in the lower face of the bolt. After this engagement takes place the combined extractor and sear is drawn back until the extreme rear end of the said combined part is brought into engagement 125 with the extreme rear end of the slot H, formed in the reach or tie of the receiver extension, whereby the rearward movement of the bolt is arrested and the bolt prevented from disengagement from the gun. A car- 130 tridge is now entered into the cartridge-chamface of the stock G'. For the purpose of giv- I ber of the gun-barrel, after which the bolt is

moved forward, but without disturbing the combined extractor and sear, which is held at the limit of its rearward excursion by means of the engagement of the spring K with the 5 forward bevel of the nose F4, formed upon the lower face of the said part. When, however, the forward end of the bolt engages with the rear edge of the extractor-hook, the bolt "picks up" the combined part, so to speak, and 10 pushes it forward into its home position, during which time the combined extractor-andsear spring K rides over the nose F<sup>4</sup> and then engages with the beveled rear face thereof. The bolt is now locked in its closed position by 15 turning its handle down into engagement with the forward edge of the bolt-housing, as already described, at which time the bolt is rotated on its longitudinal axis. The operatingbutton is now seized and the hammer drawn 20 back against the tension of its spring to bring the cocking-opening formed in its lower face into engagement with the sear-lug, which is then immediately lifted into the said notch for cocking the hammer by the lifting action of 25 the combined extractor-and-sear spring K. It may be here mentioned that the said cocking-notch is only brought into registration with the sear-lug when the bolt and hence the hammer are in their locked or closed po-30 sitions, for at other times the sear-lug simply rides upon the exterior surface of the lower portion of the hammer. The hammer having been cocked the gun is fired by pulling the trigger, which pulls the sear-lug down out of 35 the cocking-notch and permits the hammerspring to project the hammer forward with sufficient force to cause the firing-pin to explode the cartridge. I should here explain that the cocking of the hammer by the en-40 trance of the sear-lug into the cocking-notch thereof locks the bolt in its closed position, for the bolt cannot be rotated unless the hammer rotates and the hammer cannot be rotated as long as the sear-lug is entered into 45 its cocking-notch. The pulling of the trigger, however, unlocks the bolt and permits it to be turned back to bring the handle into line with the clearance-passage of the bolthousing, after which the bolt is retracted, with-50 out, however, disturbing the combined extractor and sear, until in the rearward movement of the bolt the forward end wall of the clearance - opening formed therein engages with the forward edge of the sear-lug, at which 55 time the combined extractor and sear is "picked up," so to speak, by the bolt and drawn rearward against the tension of the combined extractor and sear-spring, which, when it snaps over the nose of the said com-60 bined part, pushes the same rearward with a sudden movement, assisting more or less in the extraction and ejection of the spent shell. It is obvious that in carrying out my inven-

tion I may make some changes in the con-

therefore wish it to be understood that I do not |

65 struction herein shown and described, and I

limit myself thereto, but hold myself at liberty to make such changes and alterations as fairly fall within the spirit and scope of my invention.

Having fully described my invention, what I claim as new, and desire to secure by Letters

Patent, is—

1. In a bolt-gun, the combination with a gun-barrel formed at its butt-end with an in- 75 tegral receiver extension comprising a tubular bolt-housing formed with a longitudinal slot, and a reach formed with a downwardlyopening longitudinal slot; of a longitudinallymovable and rotatable bolt mounted in the 80 said receiver extension and provided with a radially-arranged operating-handle which is movable back and forth in the longitudinal slot of the bolt-housing, a reciprocating hammer located within the bolt, and a combined 85 extractor and sear located below the said reach, but extending upward into the longitudinal slot therein, and adapted at its forward end to be directly engaged by the bolt for being pushed forward thereby and at its 90 rear end to be directly engaged by the bolt for being drawn rearward thereby, the forward end of the said part acting as an extractor, and the rear end of the said part acting as a sear by engaging with the hammer. 95

2. In a bolt-gan, the combination with a bolt having a hammer-chamber open at its rear end, of a reciprocating hammer located within the said hammer-chamber, projecting rearward beyond the rear end of the said bolt, 100 and formed with a hammer-spring chamber open at its rear end, a hammer-spring which is introduced into and removed from the said hammer-spring chamber through the open rear end thereof, an operating-button or fin- 105 ger-piece formed independently of the hammer and adapted to be secured thereto so as to close the rear end of the said hammer-spring chamber and a combined part located below the said bolt, adapted at its forward end to 110 act as an extractor and at its rear end as a sear, and to be engaged by the bolt which

slides it forward and back.

3. In a bolt-gun, the combination with a bolt formed with a hammer-chamber open at 115 its rear end, and closed at its forward end by a wall provided with a firing-pin opening, of a reciprocating hammer located within the said chamber, provided at its forward end with a firing-pin arranged to pass through the 120 said firing-pin opening, and the said hammer being formed with a hammer-spring chamber open at its rear end which projects beyond the rear end of the bolt, a hammer-spring which is introduced into and removed from 125 the said hammer-spring chamber through the open rear end thereof, a removable operating-button or finger-piece adapted to be attached to the projecting rear end of the hammer, and to close the rear end of the ham- 130 mer-spring chamber and a combined part located below the said bolt which coacts with

it to move it forward and back, and adapted at its forward end to act as an extractor and at its rear end to act as a sear.

4. In a bolt-gun, the combination with a 5 gun-barrel formed at its butt-end with an integral receiver extension comprising a tubular bolt-housing and a reach having a longitudinal slot, the said reach being located entirely below a transversely-arranged loading-10 opening separating the cartridge-chamber of the gun-barrel from the said housing; of a longitudinally-movable and rotatable bolt mounted in the said receiver extension, provided with an operating-handle, and formed 15 with a hammer-chamber, a hammer located in the said hammer-chamber from the rear end of which it projects, and provided with a hammer-spring chamber, a pin passing through the said bolt and extending through 20 a slot formed in the rear end of the hammer for securing the same to the bolt, a hammerspring introduced into and removed from the said hammer-spring chamber through the open rear end thereof, and abutting at its

25 rear end against the said pin, an operatingbutton or finger-piece secured to the projecting rear end of the hammer, and removed for the insertion and introduction of the hammer-spring, and a combined extractor 30 and sear extending into the longitudinal slot of the reach in which it is moved back and forth by the bolt, and adapted at its forward end to act as an extractor, and at its rear end

to act as a sear. 5. In a bolt-gun, the combination with a longitudinally-chambered bolt provided in its lower face with a clearance-opening, of a reciprocating hammer located within the said

bolt and formed with a cocking-notch regis-40 tering with the said clearance-opening, and a sear passing upward through the said clearance-opening in the bolt and entering the said cocking-notch in the hammer, the said sear being formed at its forward end so as to

45 constitute an extractor and adapted to be engaged by the bolt which slides it rearward for the performance of its extracting function and which slides it forward into its home position.

50 6. In a bolt-gun, the combination with a gun-barrel formed at its butt-end with an integral receiver extension comprising a tubular bolt-housing and a reach, which latter lies below a transversely-arranged loading-

55 opening located between the cartridge-chamber of the barrel and the said housing, of a longitudinally - movable and rotatable bolt mounted in the said housing, and a longitudinally-movable combined extractor and

60 sear provided at its forward end with an extractor-hook and at its rear end with a searlug which enters a cocking-notch formed in the hammer through a clearance-opening formed in the bolt.

7. In a bolt-gun, the combination with the barrel thereof, of a longitudinally-movable

and rotatable bolt, a longitudinally-movable hammer located within the said bolt, and formed with a cocking-notch, and a combined extractor and sear located below the pathway 70 of the bolt, and provided at its forward end with an extractor-hook, and at its rear end with a sear-lug which enters the cockingnotch of the hammer through a clearanceopening formed in the bolt and locks the bolt 75 against rotation as well as reciprocation, when

the hammer is cocked.

8. In a bolt-gun, the combination with the barrel thereof, of a longitudinally-movable and rotatable bolt, a longitudinally-movable 80 hammer located within the bolt and formed with a cocking-notch, a combined extractor and sear located below the path of the bolt, and formed at its forward end with an extractor-hook and at its rear end with a sear- 85 lug which enters the cocking-notch of the hammer through a clearance-opening formed in the bolt, a nose located upon the lower face of the combined extractor and sear, and a spring engaging with the lower edge of the 90 said combined part, and coacting with the nose to give the part a rearward impulse in the ejection of spent cartridges, and coacting with the said nose to retard the forward movement of the part in the closing of the gun.

9. In a bolt-gun, the combination with the bolt thereof, of a reciprocating hammer mounted therein, a trigger, and a longitudinally-movable combined extractor and sear located below the bolt which moves back and 100 forth over it, and which as well as the hammer has reciprocating movement independent of it and by which it is directly engaged at its forward end for being pushed forward, and by which it is directly engaged at its rear end 105 for being drawn rearward, its forward end acting as an extractor and its rear end coacting with the hammer as a sear and adapted

to be engaged by the trigger.

10. In a bolt-gun, the combination with the rro bolt thereof, of a longitudinally and vertically movable combined extractor and sear located below the bolt which moves back and forth over it, and adapted at its forward end to act as an extractor and at its rear end to act as a 115 sear, and also adapted to be engaged by a trigger, and provided at its forward end with lateral extensions upon which it swings as upon a pivot, but which do not prevent its sliding movement back and forth under the 120 action of the bolt, which also has reciprocating movement independent of it.

11. In a bolt-gun, the combination with a gun-barrel formed at its butt-end with an integral receiver extension comprising a tubu- 125 lar bolt-housing and a reach which latter is formed in its bottom portion with a long slot, of a longitudinally-movable and rotatable bolt, mounted in the said housing, a longitudinallymovable hammer located within the said bolt 130 and formed with a cocking-notch, a combined extractor and sear, having longitudinal and

vertical movement in the slot formed in the reach, adapted at its forward end to act as an extractor, and at its rear end to act as a sear by entering a cocking-notch formed in the hammer through a clearance-opening formed in the bolt, a spring engaging with the lower edge of the said combined part for operating and controlling it, and a trigger engaging with the said combined part for draw-

ing its rear end downward out of the cocking- 10 notch of the hammer in firing the gun.

In testimony whereof I have signed this specification in the presence of two subscribing witnesses.

JOHN M. BROWNING.

Witnesses:

WM. F. CRITCHLOW, M. J. HALL.