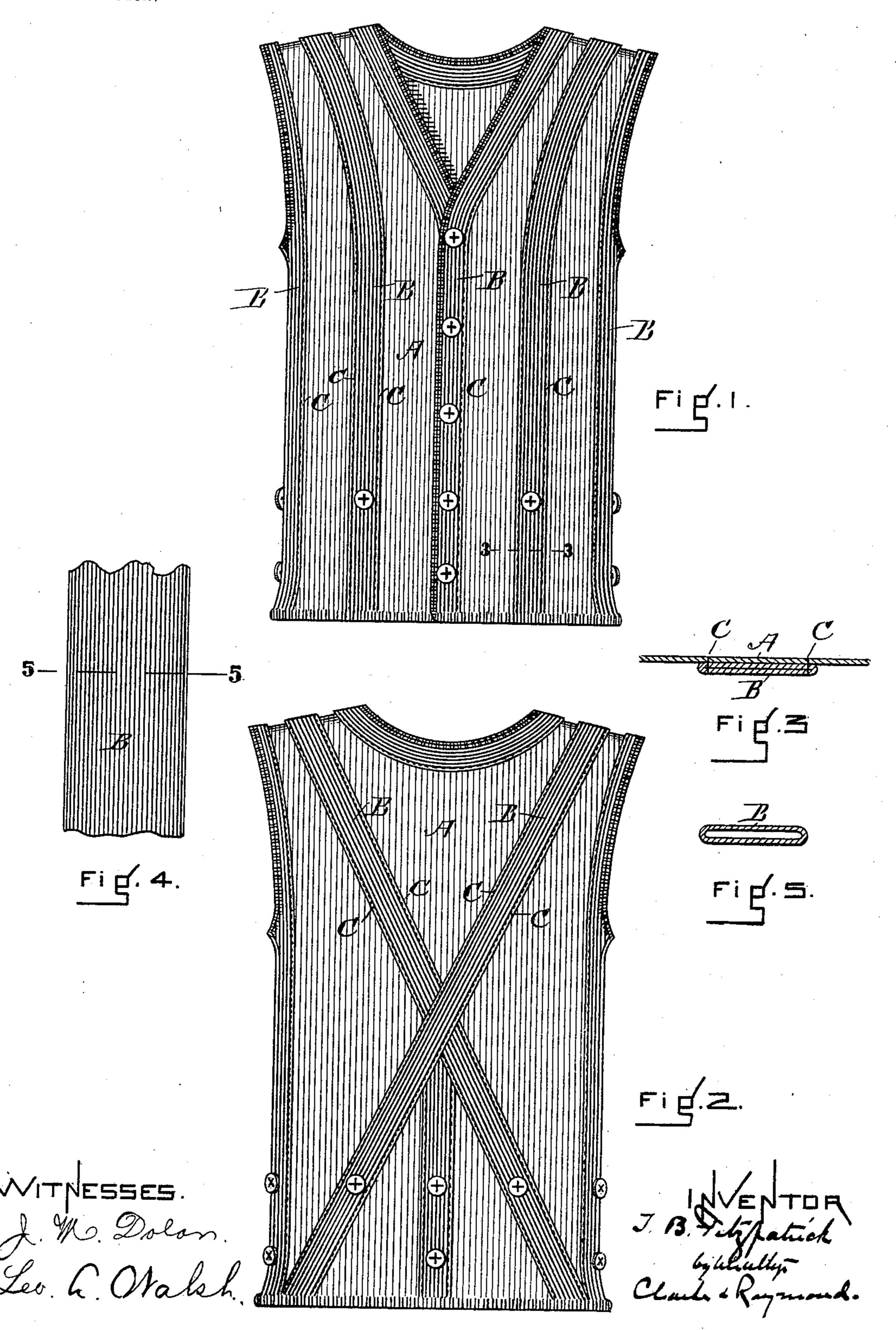
## T. B. FITZPATRICK. WAIST.

(Application filed Dec. 4, 1896.)

(No Model.)



## United States Patent Office.

THOMAS B. FITZPATRICK, OF NEWTON, MASSACHUSETTS.

## WAIST.

SPECIFICATION forming part of Letters Patent No. 629,440, dated July 25, 1899.

Application filed December 4, 1896. Serial No. 614,470. (No model.)

To all whom it may concern:

Be it known that I, Thomas B. Fitzpat-Rick, a citizen of the United States, residing at Newton, in the county of Middlesex and State of Massachusetts, have invented a new and useful Improvement in Children's Waists, of which the following is a full, clear, and exact description, reference being had to the accompanying drawings, forming a part of this specification, in explaining its nature.

The invention is an improvement upon that described in my Patent No. 349,351, dated November 5, 1895. The said patent describes a child's underwaist made of elastic material 15 reinforced by the application thereto of elastic reinforcing-strips, to which attaching buttons or devices are secured. These strips have been made of one thickness of material having raw or unfinished edges and were united 26 to the body of the garment by elastic overstitching, which also acted as a finish for the raw edges. This structure, however, has not been entirely satisfactory on account of the liability of the raw edges to fray in washing 25 and in use and also because a single thickness of the reinforcing-sections is not for some purposes quite sufficient, and my present invention relates to an underwaist of elastic material or fabric provided with rein-30 forcing-sections in the form of flattened tubes of elastic material or fabric, which are attached to the body of the garment by elastic stitches, which preferably extend through the tube, near each edge, and the elastic body 35 of the garment. This provides a structure which will not fray in wear or in washing and one that is stronger than the structure of the garment which I have made.

In the drawings, Figure 1 is a view in front elevation of an underwaist having the features of my invention. Fig. 2 is a view in rear elevation of such an underwaist. Fig. 3 is a section, enlarged, upon the dotted line 3 3 of Fig. 1. Fig. 4 is a view in elevation, enlarged, of the elastic tube forming the reinforcing-section. Fig. 5 is a view in section of the tube upon the dotted line 5 5 of Fig. 4.

A represents the body of the waist, made of any suitable elastic fabric, preferably having a whole back and a divided front, the edges of which front are preferably finished and united, as hereinafter described. To this elas-

tic body I secure either inside or outside, preferably outside, the flattened tubular elastic reinforcing-sections B. The principal tubu- 55 lar elastic reinforcing-sections are continuous upon the front and the back of the garment, extending over the shoulder and crossing each other, as represented in Fig. 2, or not, as may be desired. With them when crossed at the 60 back there may be used a short additional tubular section extending from the crossingpoint of the main sections to the lower edge of the garment. (See Fig. 2.) The tubular sections may also be applied to the edges of 65 the waist upon each side of the front opening and may surround the neck-opening, and they may also be secured to the sides of the waist and surround the arm-openings where the waist is sleeveless. They are united to 70 the body, preferably, by the straight elastic seams or lines of stitches C, which pass through the flattened tubes, near each edge thereof, and through the body-section. In lieu of these straight-line stitches overstitch- 75 ing may be employed; but I prefer the straight stitching, because the stitches are more protected and because it provides a better finish.

The tubes B are woven, knitted, or formed as a whole and with an elastic stitching or 80 weaving, and they are then flattened and in their flattened form applied to the body of the garment. The upper ends of the side sections may be cut to fit them to the armholes. The buttons connecting the two parts of the 85 front are attached to one of the edges of said part thus provided or equipped with the flattened tube, and buttonholes are formed in the edge of the other part so equipped with the flattened tube, and attaching buttons or 90 devices are secured to the body of the garment and the flattened tubes in their appropriate places.

For some uses the side reinforcements and the reinforcements about the edges of the 95 front opening and the neck may be dispensed with, or they may be made as described in my said Letters Patent.

The advantages of the invention have already been stated.

It will be seen that the elastic reinforcements being of an elastic tubular structure are seamless and continuous throughout, both in respect to their inner and outer parts, and

they thus not only provide a very strong reinforcement, but also means which permit of
their being attached to the body portion by
parallel seams placed at or close to the edges
thereof, thereby holding the entire structure
in a flat form to the body portion. It will be
also observed that any sections of the tubular structure may provide the finished edges
however the structure may be flattened. It
will further be seen that by attaching the reinforcements near their outer edges the full
strength or value of the reinforcements is obtained.

Having thus fully described my invention,
I claim and desire to secure by Letters Patent
of the United States—

The underwaist for supporting nether gar-

ments as herein described, the same comprising a body portion of elastic fabric, said body portion having secured thereto reinforcing- 20 strips on lines of the garment's greatest stress, said strips consisting each of an elastic, seamless, flattened tube secured to the said body portion by stitches which pass through the garment and through the strip near its edges 25 as set forth, whereby a garment of elastic structure throughout its entire extent is provided, the reinforced strips of which have uniform unbroken edges and are of increased strength.

THOMAS B. FITZPATRICK.

Witnesses:

F. F. RAYMOND, 2d,

J. M. Dolan.