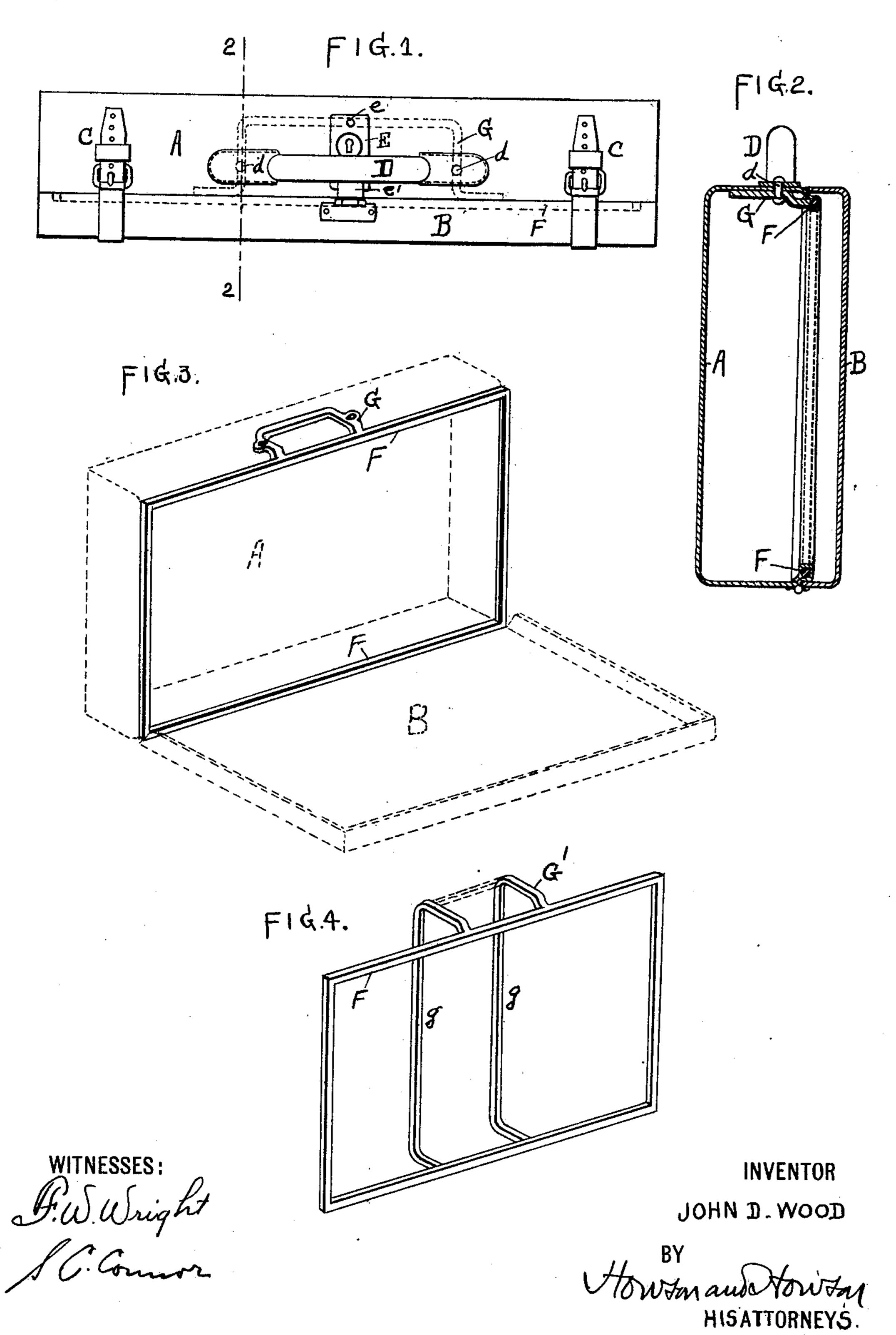
## J. D. WOOD. HAND BAG.

(Application filed Mar. 9, 1899.)

(No Model.)



## United States Patent Office.

JOHN D. WOOD, OF WESTPORT, CONNECTICUT.

## HAND-BAG.

SPECIFICATION forming part of Letters Patent No. 627,374, dated June 20, 1899.

Application filed March 9, 1899. Serial No. 708,391. (No model.)

To all whom it may concern:

Be it known that I, JOHN D. WOOD, a citizen of the United States of America, residing in Westport, in the county of Fairfield, State of Connecticut, have invented Improvements in Hand-Bags, of which the following is a

specification.

My invention relates more particularly to that class of hand-bags which are commonly to known under the name of dress-suit cases; and the object of my invention is to so construct such a bag that it will be strong and yet at the same time light. In the construction of these suit-cases as usually made it has 15 been found necessary to place heavy sheets of pasteboard inside the leather of the body of the case in order to give the necessary stiff-. ness and strength. Without this heavy stiffening the leather case will soon be pulled out 20 of shape by the weight put on the handle in carrying. To meet this difficulty and dispense with the use of the heavy lining and at the same time afford a support for the spring-lock against the pressure needed to 25 push down the hasp, I provide the metal frame around the rim of the case with a lateral bracket, to which the handle, with or without the lock, may be secured.

In the accompanying drawings, Figure 1 is a plan view of the closed case when set up on an edge. Fig. 2 is a transverse section on the line 2 2, Fig. 1. Fig. 3 is a perspective diagram of a form of metal frame which may be used, the case, with the lid open, being shown in dotted lines; and Fig. 4 is a perspective

view of a modification.

The case is made in the usual form, with a body A of leather and a hinged lid B provided with straps or other fastening devices to C and with a handle D and lock E.

At the rim of the body A, on the open side adjacent to the lid, is the rectangular metal frame F, around which the edges of the leather are folded. At the point where the handle D is to be fastened I form on or secure to this metal frame F a lateral bracket G, to which the said handle may be secured, as by rivets d, Figs. 1 and 2. This bracket G may be of any suitable construction—as, for instance, the open frame shown by dotted lines in Fig. 1—to be riveted to the frame F or welded

thereto, as indicated in Fig. 3. In Fig. 4 I have shown a modified form of bracket G', with the extended legs g g passing around and supporting the body of the case. The 55 lock E is also preferably supported on this bracket, as at e, Fig. 1, against the pressure needed to push down the hasp e'.

By the construction described a case may be made of one thickness of leather without 60 any pasteboard or other stiffening material, and since the latter is often one-half of the weight of the ordinary case my construction produces a much lighter and more desirable article. Furthermore, by the use of the metal 65 frame with laterally-extending bracket the body of the case may be made deep and the lid shallow, as desirable in suit-case construction, while the handle may be attached at or near the central line of the whole case, the 70 lateral bracket thus performing the double function of forming a support for the handle as well as the lock, if desired, and giving rigidity to the suit-case structure at the top.

I am aware that sacks and mail-pouches 75 have been provided with folding metal frames of four parts hinged together at the mouth of the sack, with handles and locks to fasten the parts when folded; but my invention has reference to dress-suit cases having non-collapsi-80 ble metal frames and is designed to prevent such cases being pulled out of shape, while

reducing their weight.

I claim as my invention—

1. A hand-bag of the suit-case construction, 85 having a metal frame around the rim of the body, a lateral bracket on said frame and a handle attached to the bracket, substantially as described.

2. A hand-bag of the suit-case construction, 90 having a metal frame around the rim of the body, a lateral bracket on said frame, a handle attached to the bracket and a lock supported on the same, substantially as described.

In testimony whereof I have signed my 95 name to this specification in the presence of two subscribing witnesses.

JOHN D. WOOD.

Witnesses:

SAML. A. PURDY, WILLIAM H. PETRIE.