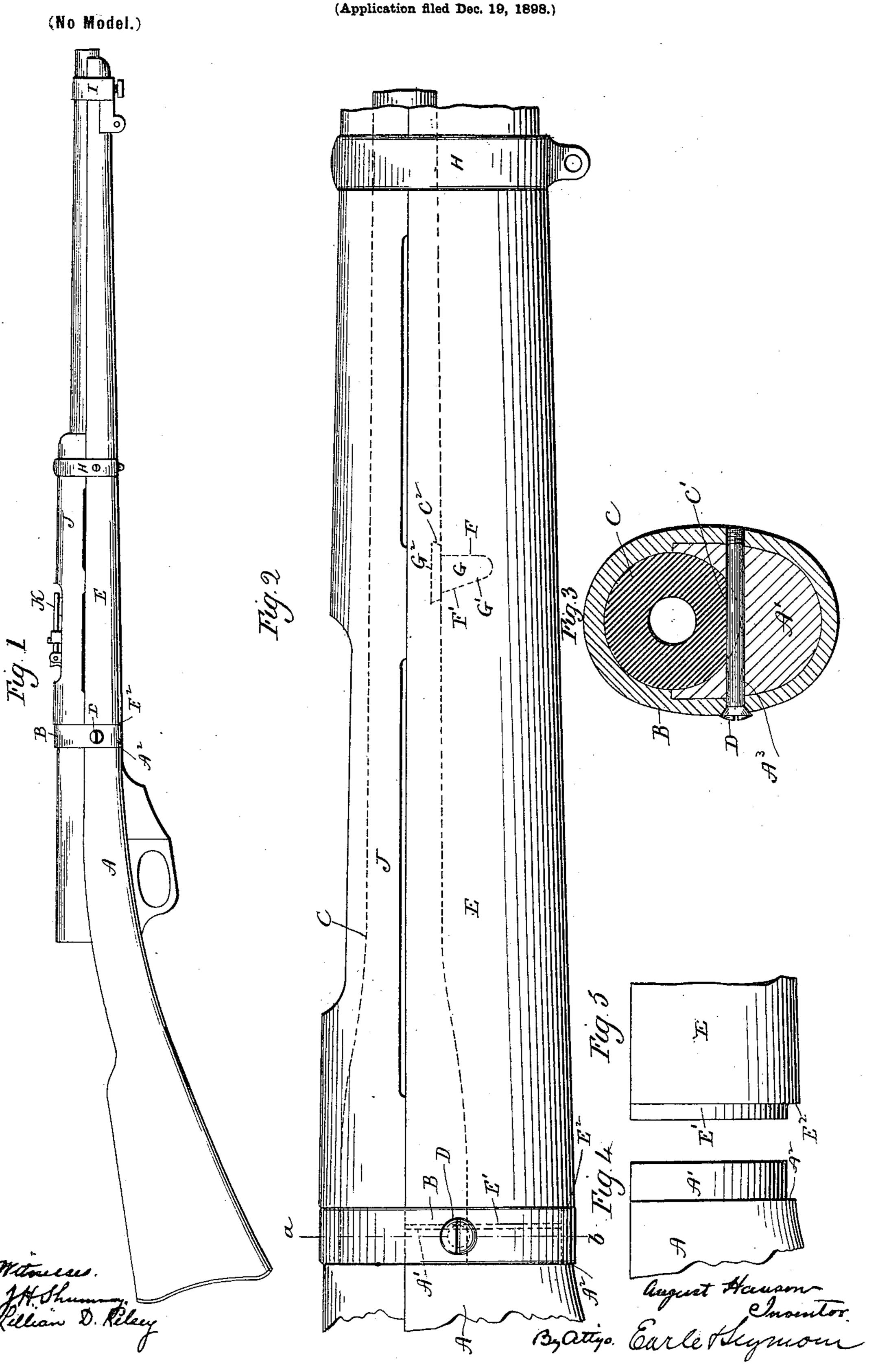
A. HANSON. STOCK FOR FIREARMS.



United States Patent Office.

AUGUST HANSON, OF NEW HAVEN, CONNECTICUT, ASSIGNOR TO THE WINCHESTER REPEATING ARMS COMPANY, OF SAME PLACE.

STOCK FOR FIREARMS.

SPECIFICATION forming part of Letters Patent No. 626,905, dated June 13, 1899.

Application filed December 19, 1898. Serial No. 699,647. (No model.)

To all whom it may concern:

Be it known that I, August Hanson, of New Haven, in the county of New Haven and State of Connecticut, have invented a new Improvement in Sectional Stocks for Firearms; and I do hereby declare the following, when taken in connection with the accompanying drawings and the letters of reference marked thereon, to be a full, clear, and exact description of the same, and which said drawings constitute part of this specification, and represent, in—

Figure 1, a view in side elevation of a gun having its stock constructed in accordance with my invention; Fig. 2, an enlarged broken view thereof, showing the transverse joint formed between the butt-stock and the forestock; Fig. 3, a view in transverse section on the line a b of Fig. 2; Fig. 4, a detached broken view, in side elevation, of the forward end of the butt-stock; Fig. 5, a corresponding view of the rear end of the fore-stock.

My invention relates to an improvement in firearm-stocks of the class in which the forestock is made as an integral extension of the butt-stock, the object being to effect an economy of material and also avoid the possible twisting of the gun-barrels by the warping of the stocks.

With these ends in view my invention consists in a gun having a sectional stock comprising a butt-stock and a fore-stock having certain details of construction and combinations of parts, as will be hereinafter described,

35 and pointed out in the claim. In carrying out my invention, as shown in Figs. 1 to 5, inclusive, the stock A terminates at its forward end in a U-shaped tenon A', forming a shoulder A² of corresponding **U** shape. 40 The said tenon A' is adapted to enter the rear end of the oval rear band B, against the rear edge of which the said shoulder A2 impinges, as shown in Figs. 1 and 2. The said band B passes over the butt-end of the gun-barrel C 45 by which it is supported and to which it is secured by means of a transversely-arranged screw D passing through the band at opposite points therein, through an opening A³ formed on the tenon, and through a trans-50 verse slot C' formed in the lower face of the barrel, whereby the band is prevented from

any rotary movement with respect to the barrel. The fore-stock E of the gun is formed entirely independent of the butt-stock A and provided at its rear end with a U-shaped 55 tenon E', forming a shoulder E² of corresponding U shape. The said tenon is adapted to enter the forward end of the band, against the forward edge of which its shoulder E² abuts. For preventing the fore-stock from 60 longitudinal movement with respect to the gun-barrel, as well as for assisting in crowding its tenon E' within the forward end of the band B, I form in it, about midway of its length, a recess F, the rear wall F' of which 65 is inclined. This recess receives a stud G, having its rear face G' inclined and itself depending from a small plate or head G² entered into a dovetail cut C² formed in the lower face of the gun-barrel. In applying the 70 fore-stock its tenon E' is inserted within the forward end of the band B, after which the fore-stock is lifted into engagement with the lower face of the gun-barrel. As it is lifted in the manner described, the inclined rear 75 face G' of the stud G strikes the inclined rear wall F' of the recess F formed in the forestock, and the two inclined faces coact with each other to crowd the fore-stock positively rearward, whereby its tenon E' is crowded 80 into the forward end of the band.

The forward portion of the fore-stock is held in place by means of an intermediate band H and a front band I, both of which may be of any ordinary construction and held in 85 place in any desired way.

The cover J may be of any approved construction and held in place in any approved manner. Asherein shown, it is held in place by means of the sight K and by the insertion of its 90 forward end under the intermediate band H. I am aware, however, that sectional stocks for firearms are not broadly new, and that it is old to form a transverse joint between the forward end of the butt-stock and the rear end 95 of the fore-stock. I am also aware that it is old to secure a stock-band to a gun-barrel by means of a transversely-arranged screw passing through the band and through a notch in the lower face of the barrel, and do not broadly 100 claim that construction.

Having fully described my invention, what

I claim as new, and desire to secure by Letters Patent, is—

In a gun, the combination with the barrel thereof, of a band applied to the butt-end of the said barrel, means for securing the band against rotation with respect to the barrel, a butt-stock formed at its forward end with a tenon adapted to enter the rear end of the said band, and with a shoulder adapted to engage with the rear end of the said band, an independently-formed fore-stock the rear end of which is furnished with a tenon adapted to enter the forward end of the said band, and with a shoulder adapted to engage with the forward edge of the said band which conceals

the transverse joint thus formed between the said butt-stock and fore-stock, one or more bands encircling the barrel and supporting the forward end of the fore-stock, and a cover applied to the rear end of the barrel and expolied to the rear end of the band at the butt-end thereof, and resting at its edges upon the edges of the rear portion of the fore-stock.

In testimony whereof I have signed this specification in the presence of two subscrib- 25

ing witnesses.

AUGUST HANSON.

Witnesses:

THOMAS C. JOHNSON, DANIEL H. VEADER.