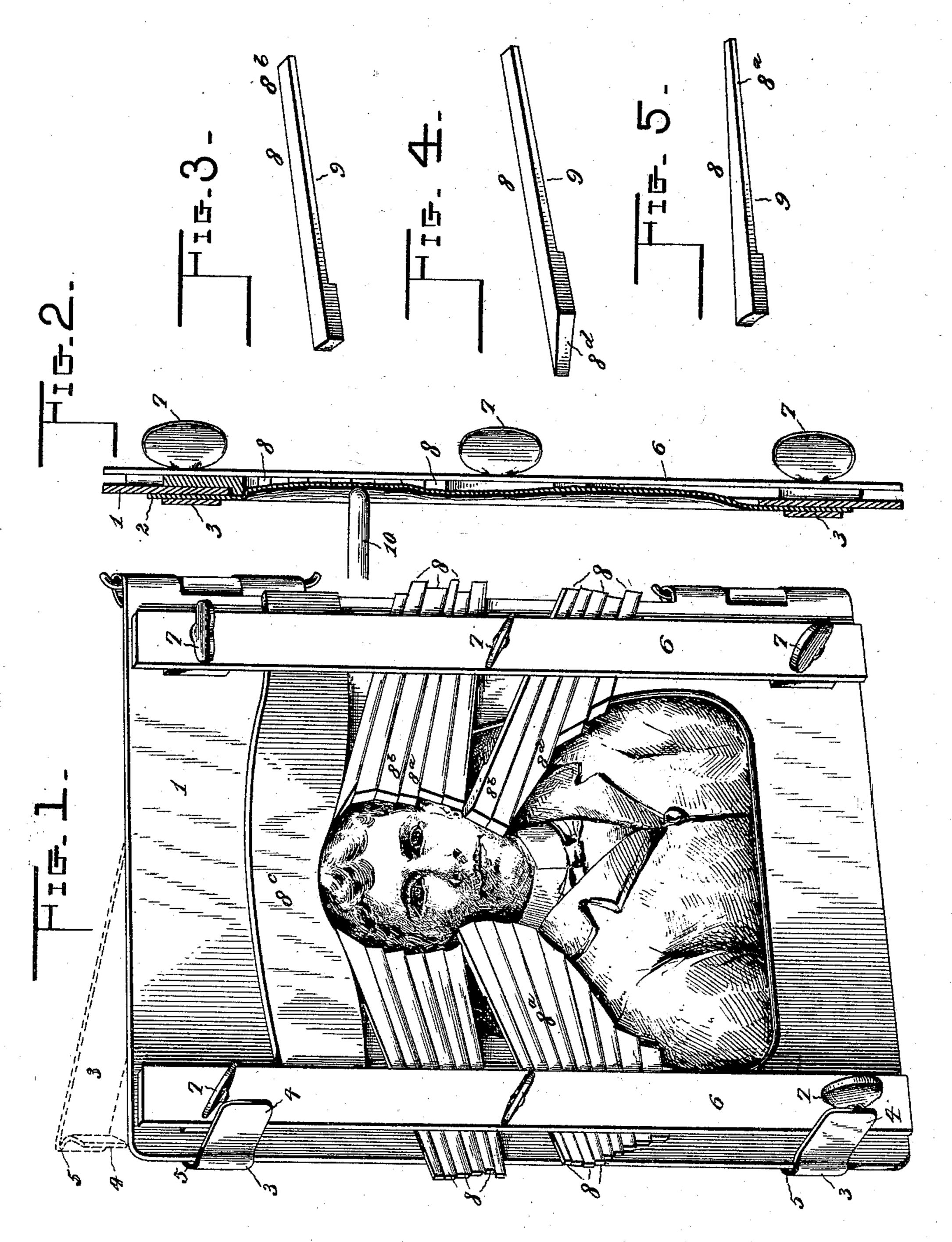
## J. C. OLIVER.

## APPARATUS FOR PRODUCING PHOTOGRAPHS IN RELIEF.

(Application filed Jan. 24, 1898.)

(No Model.)



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John C. Obiver, Inventor
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## United States Patent Office.

JOHN C. OLIVER, OF VERSAILLES, OHIO.

## APPARATUS FOR PRODUCING PHOTOGRAPHS IN RELIEF.

SPECIFICATION forming part of Letters Patent No. 612,504, dated October 18, 1898.

Application filed January 24, 1898. Serial No. 667,768. (No model.)

To all whom it may concern:

Be it known that I, JOHN C. OLIVER, a citizen of the United States, residing at Versailles, in the county of Darke and State of Ohio, 5 have invented a new and useful Apparatus for Producing Photographs in Relief, of which

the following is a specification.

My invention relates to apparatus for producing photographs in relief, and has for its to object to provide a holding or forming frame or die having adjustable die sections or members adapted to be arranged to conform at their operative terminals or faces to the configuration or outline of the photographic 15 image to avoid the necessity of constructing a special die or "mask" for each photograph which is to be embossed.

A further object in view is to provide a simple and efficient construction of holder and 20 clamping devices, whereby the photograph may be securely maintained in operative position during the embossing operation.

Further objects and advantages of this invention will appear in the following descrip-25 tion, and the novel features thereof will be particularly pointed out in the appended claims.

In the drawings, Figure 1 is a perspective view of an apparatus embodying my inven-30 tion, showing a photograph to be embossed arranged in the operative position therein and the die members adjusted to conform to the outline or configuration of the image, one of the clamping-arms being shown in dotted 35 lines in its disengaged position. Fig. 2 is a longitudinal section of the same, showing the end of an embossing-tool arranged in operative relation with the rear surface of the photograph. Figs. 3, 4, and 5 are detached 40 detail views of die members.

Similar numerals of reference indicate corresponding parts in all the figures of the draw-

ings.

The photograph-holder includes a plate 1, 45 in contact with the rear surface of which is adapted to be arranged a photograph card or mount 2 and having an opening through which the image or print is exposed, as will be seen by reference to Fig. 2, said plate car-50 rying clamping-arms 3, hinged to the plate and having upturned yielding extremities 4,

provided with offsets 5, adapted to snap over the opposite edge of the plate, and thereby lock the photograph-card firmly in place. Also mounted upon the holder-plate for adjust- 55 ment toward and from the plane of the front surface thereof are clamping bars or strips 6, adjusted by any suitable means, such as thumb-screws 7 or their equivalents, and interposed between these clamping bars or strips 60 and the surface of the holder-plate are the members 8 of a sectional die, having the rear surfaces of their body portions flush with the rear surfaces of the holder-plate and having end faces intersecting said rear surfaces in 65 abrupt marking-angles, which bear upon the surface of the photograph at the outline of the print thereon, said faces being of different transverse shapes and at different angles with relation to the side edges of the body 70 portions to provide for arranging said faces accurately in registration with the outline of the print. Extending outwardly from the body portions of the die members are reduced tongues 9, adapted to be clamped by the 75 means provided for holding the die members in place, said reduction being such as to allow the above-described body portions to extend rearwardly to the plane of the surface of a photograph clamped in contact with the rear 80 surface of the holder-plate.

In the construction illustrated the die members are essentially of the same construction, except in so far as the relative positions or angles of the faces thereof are concerned, as 85 hereinbefore described, with the one further difference that in order to facilitate the arrangement of the members I have found it desirable to longitudinally taper certain of

them in width, as shown at 8a, while others 90 (indicated at 8<sup>b</sup>) are parallel-sided. Also, the head die member, as shown at 8°, may extend entirely across the frame and have a curved die-face; but obviously such a construction of head die member could be used only in con- 95 nection with photographs having a print with a rounded upper line, whereas the separate approximately plane-faced die members hav-

ing their faces arranged at different angles to their side edges can be adapted to register 100 with the outline of any photograph-print. Also, as shown at 8d, the die members may

have a plurality of die-faces, or the side edge of a die member may be utilized as a die-face, one of said faces being arranged at an angle to the other to simplify the operation of fol-5 lowing the angular outline of a print; but with a moderate number of die members having their faces arranged in different positions with relation to their side edges or in different positions with relation to their longitudi-10 nal centers, and also by having some or all of the die members constructed with outwardly-convergent side edges to allow said members to be varied in relative position to correspondingly adjust their faces, the out-15 line of a photograph-print may be accurately followed in setting up the die embodying the essential feature of my invention.

Having constructed the die as described, the unsupported portion of the photograph 20 card or mount may be upset in the space between the die-faces by rubbing or working the rear surface of the card by means of a suitable upsetting-tool (shown at 10) until the proper projection of the embossed surface be-

25 yound the plane surface is accomplished. An important advantage of the construction described resides in the fact that the die members, which may be of metal or any other practically - unyielding material, positively 30 and firmly hold all portions of the surface of the photograph in a flat or plane condition during the operation of upsetting or embossing the portion between the die-faces, and hence when the operation is completed the 35 line of demarcation between the embossed surface and the plane surface is sharp without any injury having been caused to the surface of the photograph. The angle between each of the die-faces and the lower surface 40 of the body portion of the die member is preferably a right angle, whereby the die-face rises perpendicularly from the surface of the photograph, and hence in upsetting or embossing the portion of the photograph not held by the 45 die members a portion of the surface of the photograph contiguous to said upset or embossed portion is not affected. Therefore it will be seen that by the construction described I have provided an unyielding die having a 50 face which is adjustable as to contour to suit the configuration of a print, and hence in upsetting the exposed portion of a photograph I am enabled to work positively and by the application of a firm pressure without the risk 55 of injury to the photograph by the yielding of the die-face. In practice the photographcard may, if preferred, be moistened; but no

is not excessive. Various changes in the form, proportion, and the minor details of construction may be 65 resorted to without departing from the spirit or sacrificing any of the advantages of this invention.

other preparation of the card is necessary,

and it is possible to satisfactorily upset the

the extent to which the surface is to be upset

60 same without moistening, particularly when

Having described my invention, what I claim is—

1. A photograph-embossing apparatus hav- 70 ing a sectional die comprising relatively adjustable members, substantially as specified.

2. A photograph-embossing apparatus having a die provided with an adjustable face adapted to register with the outline of an 75 image, substantially as specified.

3. A photograph-embossing apparatus having a die provided with a face rising perpendicularly from the surface of an applied photograph, and adjustable to conform to the 80 contour of an image, substantially as specified.

4. A photograph-embossing apparatus having a holder-plate, a sectional die comprising relatively adjustable die members having bearing-surfaces and perpendicularly-dis-85 posed faces for registration with the outline of an image, and means for securing the die members with their faces in their adjusted positions, substantially as specified.

5. A photograph-embossing apparatus hav- 90 ing a holder-plate provided with clamping devices, and a sectional die having its members engaged by said clamping devices, and provided with bearing-surfaces, for contact with the surface of a photograph, and faces 95 disposed at an angle to said bearing-surfaces, to register with the outline of an image, sub-

stantially as specified.

6. A photograph-embossing apparatus having a holder-plate provided with clamping 100 devices, and a sectional die having independently-adjustable members engaged by said clamping devices, said members having diefaces for registration with the outline of an image, and being longitudinally tapered to- 105 ward their outer ends, substantially as specified.

7. A photograph-embossing apparatus having a holder-plate provided with an opening for the exposure of an image, clamping bars 110 or strips for adjustment toward and from the plane of the plate, means for securing said bars or strips at the desired adjustment, and a sectional die having its members engaged between the plane of the plate and said bars 115 or strips, and having bearing-surfaces flush with the rear surface of the plate, and diefaces for registration with the outline of an image, substantially as specified.

8. A photograph-embossing apparatus hav- 120 ing a holder-plate provided with an opening for the exposure of a portion of the surface of a photograph, clamping-arms mounted upon said plate for engaging a photograph, and a die mounted upon the plate and bearing upon 125 a portion of the exposed surface of the photograph within the opening of the holder-plate,

substantially as specified.

9. A photograph-embossing apparatus having a holder-plate provided with an opening 130 through which a portion of the surface of a photograph may be exposed, clamping-arms hingedly mounted upon the plate to swing toward and from the plane of the rear surface

thereof, and provided with upturned extremities having offset seats for engagement with the edges of the plate opposite to their hinges, and a die mounted upon the holder-plate for contact with a portion of the surface of a photograph exposed through the opening thereof, substantially as specified.

In testimony that I claim the foregoing as my own I have hereto affixed my signature in the presence of two witnesses.

JOHN C. OLIVER.

Witnesses:

J. G. STIERLE, H. B. WARD.