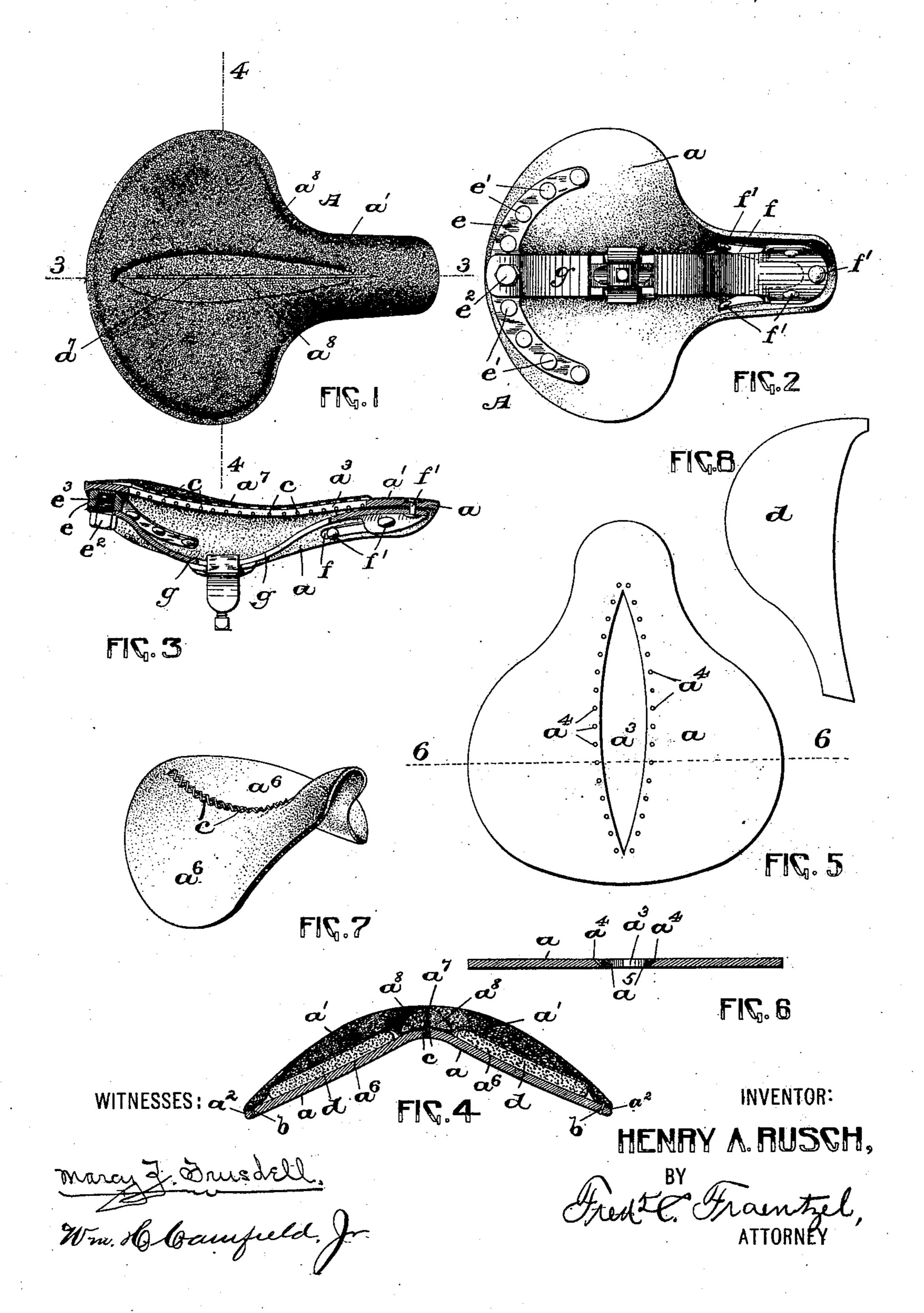
(No Model.)

## H. A. RUSCH, Dec'd.

S. E. RUSCH, Administratrix.
BICYCLE SADDLE.

No. 606,031.

Patented June 21, 1898.



## United States Patent Office.

HENRY A. RUSCH, OF NEWARK, NEW JERSEY, ASSIGNOR OF ONE-HALF TO NICHOLAS SCHRODER, OF BROOKLYN, NEW YORK; SARAH E. RUSCH ADMINISTRATRIX OF SAID HENRY A. RUSCH, DECEASED.

## BICYCLE-SADDLE.

SPECIFICATION forming part of Letters Patent No. 606,031, dated June 21, 1898.

Application filed September 22, 1896. Serial No. 606,636. (No model.)

To all whom it may concern:

Be it known that I, Henry A. Rusch, a citizen of the United States, residing at Newark, in the county of Essex and State of New 5 Jersey, have invented certain new and useful Improvements in Bicycle-Saddles; and I do hereby declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to which 10 it appertains to make and use the same, reference being had to the accompanying drawings, and to letters of reference marked thereon, which form a part of this specification.

This invention has for its primary object 15 to provide a novel construction of saddle for velocipedes in which the seat is made from stiff leather or other material of a similar nature, the construction of the saddle-seat being such that it is forced into the proper shape 20 of a saddle without the application of hydraulic or other pressure when the edges of a central opening in the seat portion are drawn together and are secured by stitches, substantially as will be hereinafter set forth, and 25 with the spring employed has an easy and natural motion, without the objectionable sagging of the seat in the center, thereby resulting in a seat which readily yields to the formation of the body of the rider and to the 30 various movements of the limbs.

The invention therefore consists in the novel construction of saddle to be hereinafter fully described, and finally embodied in the clauses of the claim.

By the construction of the saddle-seat a spring can be employed, which may be secured in fixed positions at its ends to the front and back of the seat portion, which is thereby. caused to act in a cushion-like manner, as 40 will be fully understood from an inspection of the drawings and the accompanying specification.

The invention is clearly illustrated in the accompanying drawings, in which—

Figure 1 is a top view, and Fig. 2 a back view, of my novel construction of bicyclesaddle; and Fig. 3 is a longitudinal vertical section of the same, taken on line 33 in Fig. 1. Fig. 4 is a vertical cross-section taken on 50 line 44 in said Fig. 1. Fig. 5 is a diagram-

matic view of a blank of the material constituting the main body or seat portion of the saddle; and Fig. 6 is a cross-section of the same, taken on line 6 6 in Fig. 5. Fig. 7 is a perspective view of the main body portion of 55 the saddle, and Fig. 8 is a view of one of the pads to be used in connection with the present construction of saddle.

Similar letters of reference are employed in all of the above-described views to indi- 60

cate like parts.

In said drawings, A indicates the complete saddle; a, the main body or seat portion of the same, which is made from tough leather or any other suitable material, and a' is a 65 leather or other like top cover adapted to be secured to the edge  $a^2$  of the main body or seat portion of the saddle by the threads b, as clearly indicated in Fig. 4; but it may be otherwise secured thereto, as will be evident. 70

In constructing the saddle a blank of the contour illustrated in Fig. 5 is cut from the material of which the saddle-seat is to be made, usually a piece of sole or other tough leather, and the same is provided in its mid- 75 dle with a longitudinal opening  $a^3$  of the segmental configuration substantially as shown. Around the edges of said opening  $a^3$  are small perforations, as  $a^4$ , which, as will be seen from Fig. 6, are formed at an angle to the 80 longitudinal axis of said blank and terminate in the sides  $a^5$  of said opening  $a^3$ , substantially as shown. A waxed thread or cord cis then passed through said perforations  $a^4$ and tightly laced, as indicated in Fig. 7, where - 85 by the blank illustrated in said Fig. 5 is caused to be raised in the center and assume the shape of a saddle-seat, as indicated in Fig. 7, and owing to the stiffness of the material used said seat will retain said shape, 90 and that, too, without the use of dies and great pressure to form the seat into its proper shape.

As will be seen from Fig. 4, I have arranged upon the two surfaces  $a^6$  of the main body 95 portion a of the saddle-seat a pair of pads d, of felt or any other suitable material, which are of the shape illustrated in Fig. 8.

The top piece or cover a', which corresponds in its outline to that of the main por- 100 606,031

tion a, is provided with a centrally-arranged i opening corresponding to the contour of the opening  $a^3$  in said piece a, the edges of said opening in the piece a' being stitched to a 5 welt  $a^7$ , whereby said top piece assumes the shape illustrated in Fig. 1. On both sides of said welt  $a^7$  the said top piece or cover a' has been depressed, as at  $a^8$ , to form a recessed portion or indentation in the middle of the ro complete saddle A in order to prevent discomfort and injury to the rider and at the same time providing a seat which when depressed in the middle retains its normallyraised position, caused by the action of the 15 laced cord or thread c, which draws the two halves of the seat together in the manner hereinabove stated and as clearly illustrated in

At the back of the body portion or seat a 20 and on its under side is secured, by means of rivets e', a cantle e, and on the under side, near the front or pommel of said seat or body portion a, I have secured, by means of the rivets or pins f', a pommel-plate f, as clearly 25 illustrated in Fig. 2. A spring g, of any suitable construction, is fixed at one of its ends, by means of the said rivets f', to said plate f, and at its other end the spring is fixed by means of a bolt  $e^2$ , which is screwed into a 30 screw-threaded socket  $e^3$  in the cantle e, or it

may be secured thereto in any other well-

known manner.

Figs. 4 and 7.

Of course it will be evident that I may employ any other suitable construction of spring. From an inspection of Figs. 2 and 3 it will be seen that the cantle e is secured directly upon the under side of the leather seat portion a, the rivets e' passing through the holes in the cantle and said portion a and then be-40 ing clenched on the opposite side of the portion a, where said clenched ends of the rivets are covered by the pads d and the top cover a', thus providing a saddle-seat in which there are no rivet-heads exposed to view either at 45 the top or the rear end of the saddle, as in the construction of saddles as heretofore made. When the cantle is secured in this manner, with the rear end of the resilient saddle portion a and its cover a' extending entirely be-50 youd and not along one side of the cantle, all pressure is in a downward direction, and the cord c, which is employed to close the opening  $a^3$ , will act exactly like a spring in drawing the side parts of the portion a together in 55 the peculiar manner hereinabove stated, and the rivets cannot be pulled loose. Although

ticity to produce a very comfortable saddleseat, which will conform itself to the differ-60 ent forms of different persons seated thereupon, there will be no sagging or stretching of the saddle-seat, and hence the use of take-up screws in connection with the spring g will be entirely avoided.

the seat portion a will have sufficient elas-

From the above description it will be seen that I have devised a very simple construction and a comfortable and easy-riding saddle, and on account of the construction of the seat portion a it cannot sag in the middle, resulting in a cushion-like seat which prevents 70 any chafing or other injury to the limbs or other parts of the body.

All motion due to any weight upon the saddle results in a downward action without any forward or rearward movement, whereby all 75 oscillatory motion is overcome and a practical saddle for bicycles and the like has been con-

structed.

Having thus described my invention, what I claim is—

1. The improved saddle for a bicycle or the like, consisting, of a main body portion or plate a formed from a blank of resilient and flexible material, having the outline of a saddle-seat, supported at the rear by a cantle 85 secured directly to the under surface of said plate and at the front by a pommel-plate, said plate a having a longitudinally-arranged opening of a segmental contour, a thread or cord stitched through the opposite edges of 90 said opening, whereby said blank or plate  $\alpha$ is drawn into shape and formed with a longitudinally-arranged and centrally-raised portion having a spring-like action when depressed, and also with downwardly-flaring 95 sides adjacent thereto, and a spring secured at its ends directly to said cantle and the pommel-plate, substantially as and for the purposes set forth.

2. The improved saddle for a bicycle or the roo like, consisting, of a main body portion or plate a formed from a blank of resilient and flexible material, having the outline of a saddle-seat, supported at the rear by a cantle secured directly to the under surface of said 105 plate and at the front by a pommel-plate, said plate a having a longitudinally-arranged opening of a segmental contour, a thread or cord stitched through the opposite edges of said opening, whereby said blank or plate  $\alpha$  110 is drawn into shape and formed with a longitudinally-arranged and centrally-raised portion having a spring-like action when depressed; and also with downwardly-flaring sides adjacent thereto, a spring secured at its 115 ends directly to said cantle and the pommelplate, and a top cover a' secured upon the top of said resilient plate a to cover said central row of stitching, substantially as and for the purposes set forth.

3. The improved saddle for a bicycle or the like, consisting, of a main body portion or plate a formed from a blank of resilient and flexible material, having the outline of a saddle-seat, supported at the rear by a cantle se- 125 cured directly to the under surface of said plate and at the front by a pommel-plate, said plate a having a longitudinally-arranged opening of a segmental contour, a thread or cord stitched through the opposite edges of 130 said opening, whereby said blank or plate ais drawn into shape and formed with a longitudinally-arranged and centrally-raised portion having a spring-like action when de-

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pressed, and also with downwardly-flaring sides adjacent thereto, a spring secured at its ends directly to said cantle and the pommelplate, and a top cover a' secured upon the top 5 of said resilient plate a, to cover said central row of stitching, said cover a' having a depression  $a^8$  to form a recessed portion or indentation, substantially as and for the pur-

poses set forth.

4. The improved saddle for a bicycle or the like, consisting, of a main body portion or plate a formed from a blank of resilient and flexible material, having the outline of a saddle-seat, supported at the rear by a cantle se-15 cured directly to the under surface of said plate and at the front by a pommel-plate, said plate a having a longitudinally-arranged opening  $a^3$  of a segmental contour, and having small holes  $a^4$  contiguous to the opposite 20 edges thereof, said holes being obliquely

placed and having their inner ends terminating in the sides  $a^5$  of said opening, a thread or cord passed through said holes and drawn tight to close said opening  $a^3$ , whereby said blank or plate a is drawn into shape and 25 formed with a longitudinally and centrally raised portion having a spring-like action when depressed, and also with downwardlyflaring sides adjacent thereto, and a spring secured at its ends directly to the cantle and 30 said pommel-plate, substantially as and for the purposes set forth.

In testimony that I claim the invention set forth above I have hereunto set my hand this

18th day of September, 1896.

HENRY A. RUSCH.

Witnesses:

FREDK. C. FRAENTZEL, WM. H. CAMFIELD, Jr.