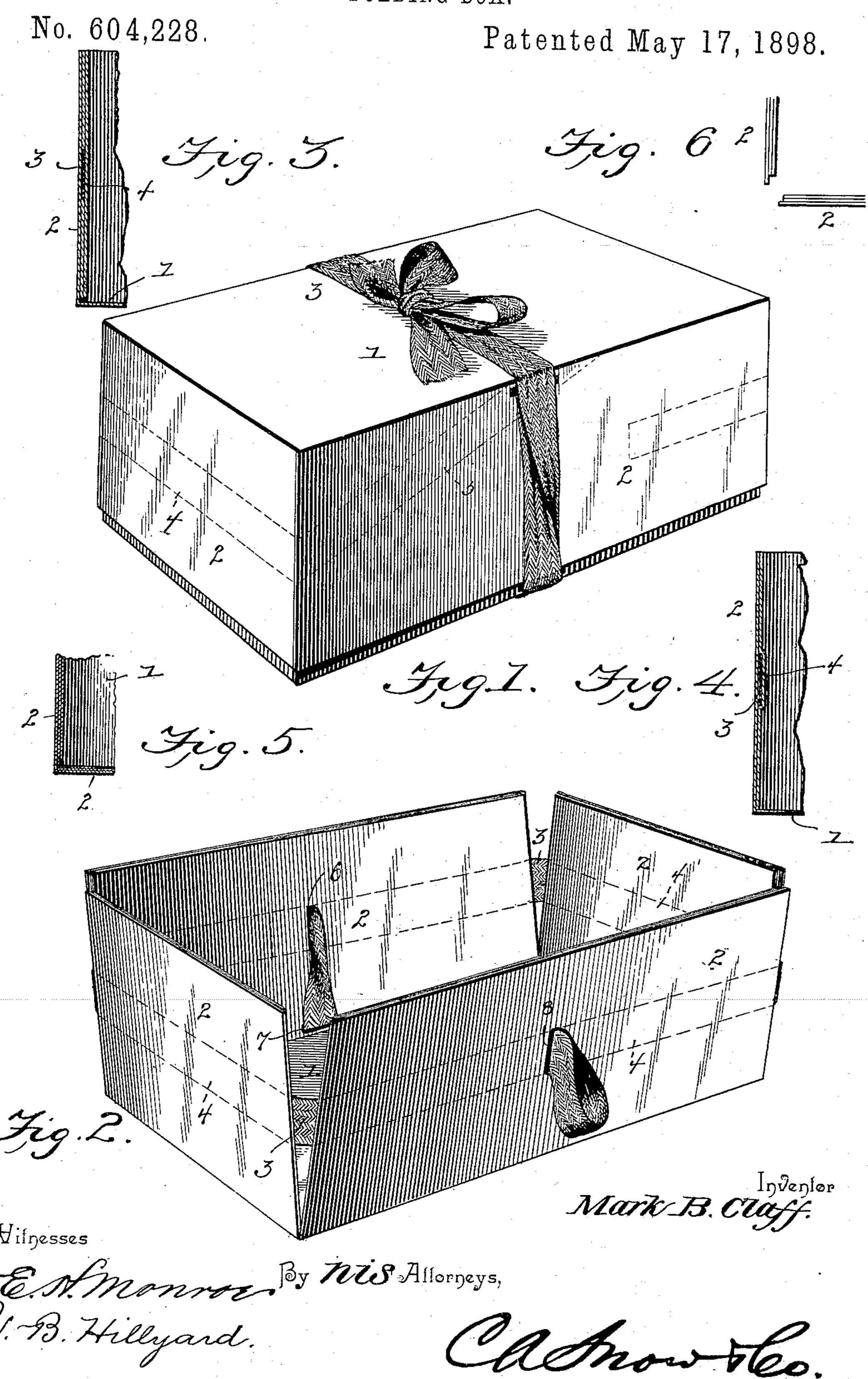
M. B. CLAFF.
FOLDING BOX.



HE NORRIS PETERS CO., PHOTO-LITHO., WASHINGTON, D. C.

United States Patent Office.

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FOLDING BOX.

SPECIFICATION forming part of Letters Patent No. 604,228, dated May 17, 1898.

Application filed January 20, 1897. Serial No. 619,961. (No model.)

To all whom it may concern:

Beitknown that I, MARK B. CLAFF, a citizen of the United States, residing at Perry, in the county of Wyoming and State of New York, 5 have invented a new and useful Folding Box, of which the following is a specification.

This invention relates to paper or pasteboard boxes which are constructed so as to admit of their readily folding so as to occupy 10 a minimum amount of space and to be shipped and stored in a comparatively small compass and which when required for use can be quickly placed in condition for service to receive the article, goods, or thing to be placed 15 therein.

In collapsible or folding boxes of this type the side and end sections are generally perforated, and tapes or cords are rove through the perforations and serve as means for con-20 necting the sides at the corners, said cords or tapes projecting and being exposed on the inner and outer faces of the sides of the box, thereby interfering with the packing of the boxes and the placing of the box and cover 25 sections together. Moreover, the perforations weaken the box and require the same to be made of stouter material. The principal object of this invention is to conceal the connecting means and to protect the same, and 30 to this end the sides of the box are composed of layers which are cemented or otherwise secured together and have channels or passages formed between the layers intermediate of the top and bottom edges thereof.

For a full understanding of the merits and advantages of the invention reference is to be had to the accompanying drawings and the

following description.

The improvement is susceptible of various 40 changes in the form, proportion, and the minor details of construction without departing from the principle or sacrificing any of the advantages thereof, and to a full disclosure of the invention an adaptation thereof is shown 45 in the accompanying drawings, in which—

Figure 1 is a perspective view of a box, showing it as it will appear when in service. Fig. 2 is a detail view in perspective of a section of the box, showing the sides partially open 50 and a different manner of running the loose end of the tape. Fig. 3 is a transverse section of a side of the box, showing one manner of

providing the channel or passage for the tape. Fig. 4 is a view similar to Fig. 3, showing a different manner of providing the passage. 55 Fig. 5 is a detail view of a corner. Fig. 6 is a detail view of contiguous ends of adjacent sections.

Corresponding and like parts are referred to in the following description and indicated 60 in the several views of the drawings by the same reference characters.

The box is composed of telescoping sections, each section being the duplicate of the other. Hence a detailed description of the one will 65 be sufficient for a clear understanding of the invention.

The box or each telescoping section thereof comprises a base or cover 1 and sides 2, the latter being attached to the edges of the base 70 or cover, so as to fold, thereby admitting of the boxes being stored or shipped either nested or flattened out, and also provides for the box being reduced to a compact form when not required for immediate use. Each side is 75 composed of a number of layers, between which a longitudinal passage is formed for the reception of a tape, cord, or strand 3. This longitudinal passage may be formed in various ways, either by channeling a layer, as 80 shown in Fig. 3, or by pressing one of the layers, as indicated in Fig. 4, or in any way found most convenient, the channeling avoiding any surface projection and being preferred for this reason. Where a side is composed of 85 three or more layers, as indicated in Fig. 3, an intermediate layer may have a middle portion omitted, thereby providing the longitudinal passage or channel. The longitudinal passages or channels 4 are formed at the 90 same distance from the base or cover, so that their opposing ends will meet and come opposite, thereby admitting of the tape or cord 3 running freely therethrough, whereby the sides may be spread to loosen the tape suffi- 95 cient to admit of their folding and whereby when drawing upon the tape the sides will be advanced and the corners securely fastened. The inner layers terminate short of the outer layers, so as to admit of the adjacent ends of 100 the side pieces overlapping, whereby a stiff and bracing joint is secured to resist pressure from without. The tape or cord 3 is permanently attached to a side of the box, and after

passing the tape through the channels in the other sides its loose end portion is passed through an oblique channel or passage 5 in the side to which the end is rigidly attached, 5 said oblique passage extending from the end of the side opposite that to which the tape is

rigidly attached to a point midway between the ends and adjacent to the base or cover and the tape extending through an opening formed

10 at such point, so as to be drawn upon for securing the sides together at their angles, and adapted to be passed around the box and tied to the corresponding tape from the other section, as clearly indicated in Fig. 1. The ob-

15 lique passage 5 brings the loose end of the tape or cord to a central point and on a line corresponding with the plane of the base or cover, which is of advantage when securing the box when packed.

In some instances the oblique passage 5 may be dispensed with and the tape brought to a central or intermediate point and passed through an opening 6 in the inner layer and out through an opening 7 at the bottom of the 25 box. This construction is shown in Fig. 2.

In boxes of large size one or more sides may be provided with an opening 8, leading from the channel or passage, to enable the tape to be grasped at an intermediate point in the 30 length of the side, thereby facilitating its movement when drawing the sides together. This opening may extend through one face or both faces, as desired.

As previously intimated, each section of the 35 box is similarly constructed, and when placing the sections together care should be observed. to see that they are arranged so that the loose ends of the tapes or cords come upon opposite sides, thereby admitting of such loose 40 ends being passed about the box in opposite directions and tied, as clearly indicated in

Fig. 1 of the drawings. Having thus described the invention, what is claimed as new is—

1. A folding box composed of a number of plies, and having the inner plies of the folding sides terminating short of the extremities of the outer plies to provide matching corners, and having longitudinal channels formed be-

tween the plies of the folding sides interme- 50 diate of their top and bottom edges and extending the entire length thereof, and a tape or like connection passing loosely through the said longitudinal channels and concealed and protected thereby when the box is folded, 55 said tape having its loose end passing outwardly through an opening midway the ends of a side and adjacent to the fold between the said side and bottom, substantially as and for the purpose specified.

2. In a folding box, the combination with the folding sides having longitudinal passages formed in three of the sides intermediate of their top and bottom edges and extending the entire length thereof, and having an 65 oblique passage in the fourth side, of a tape or similar connection secured at one end to the side having the oblique passage and passing loosely through the passages of the other sides and through the said oblique passage 70 and out through an opening communicating therewith and in line with the base or cover, substantially as set forth for the purpose described.

3. A folding box composed of telescoping 75 sections similarly constructed, each section having its folding sides composed of a series of layers having longitudinal passages formed between them, and having the inner layers terminating short of the outer layers, whereby 80 the adjacent ends of contiguous sides overlap, and one of the sides having an oblique passage, and a tape or like connection secured at one end to the side having the oblique passage and passing loosely through the passages 85 of the other sides and through the said oblique passage and out through an opening communicating therewith and about in line with the base or cover, substantially as set forth for the purpose described.

In testimony that I claim the foregoing as my own I have hereto affixed my signature in

the presence of two witnesses.

MARK B. CLAFF.

Witnesses:

W. H. HERRON, J. C. LILLIBRIDGE.