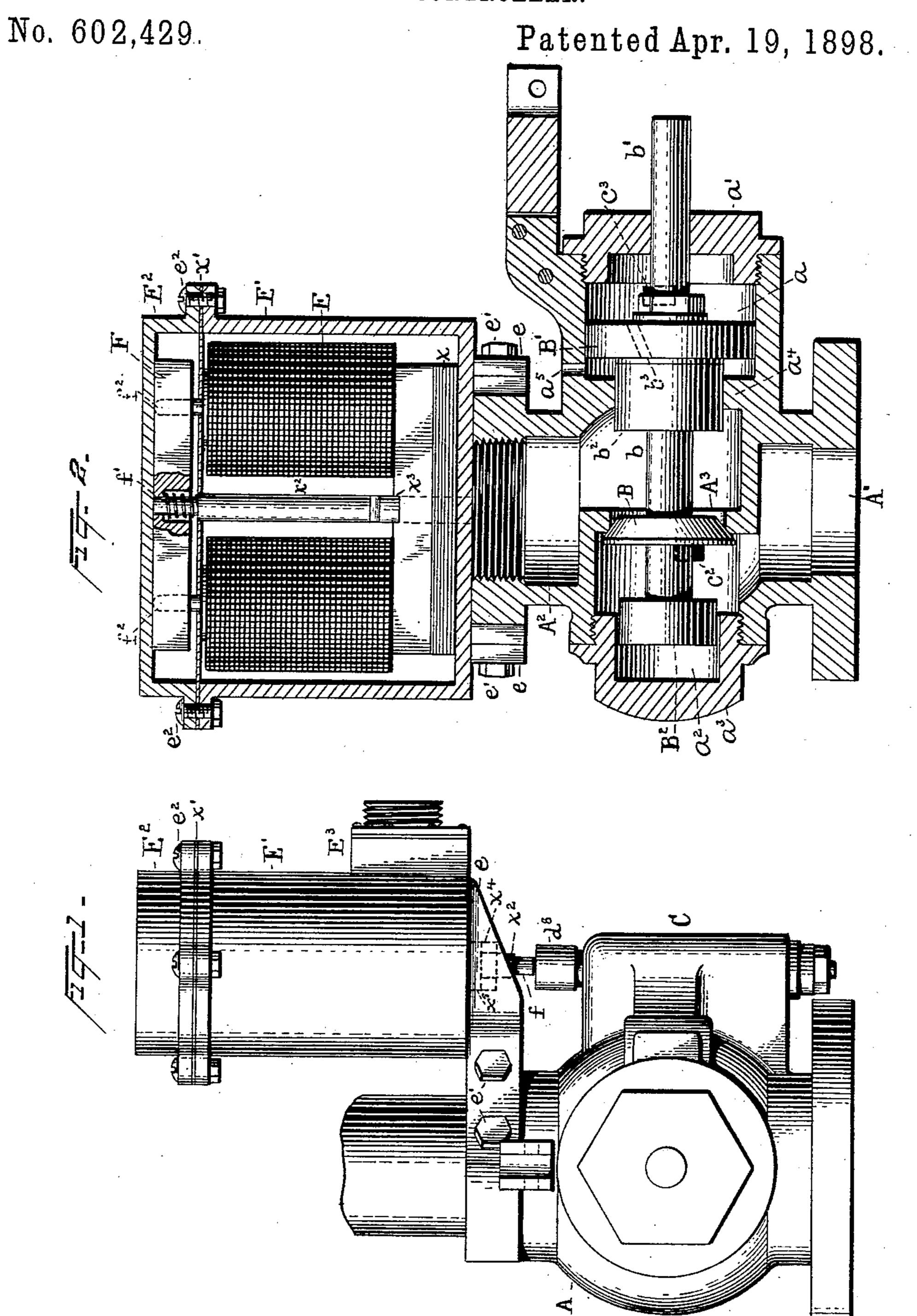
## A. E. COLGATE. VALVE CONTROLLER.



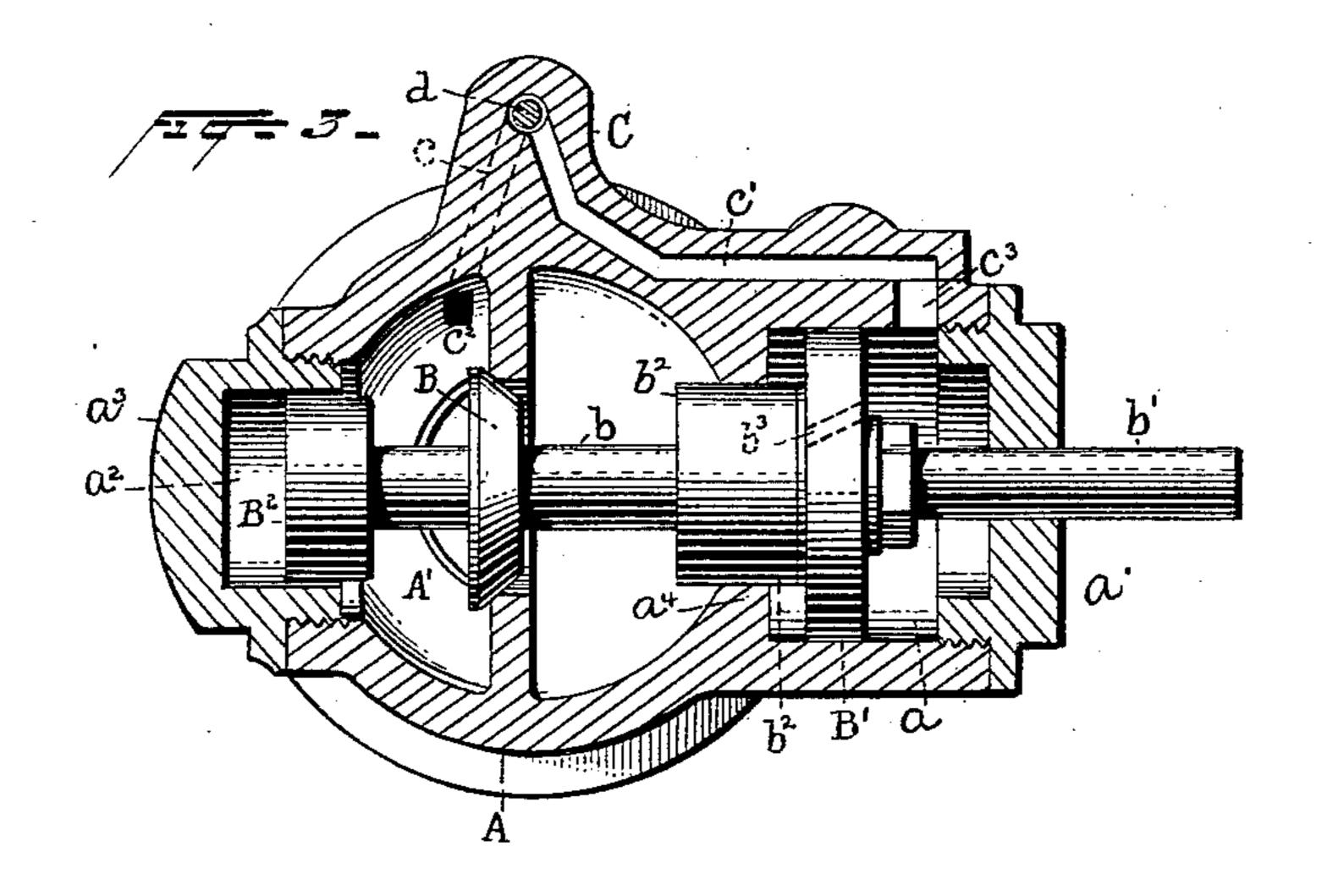
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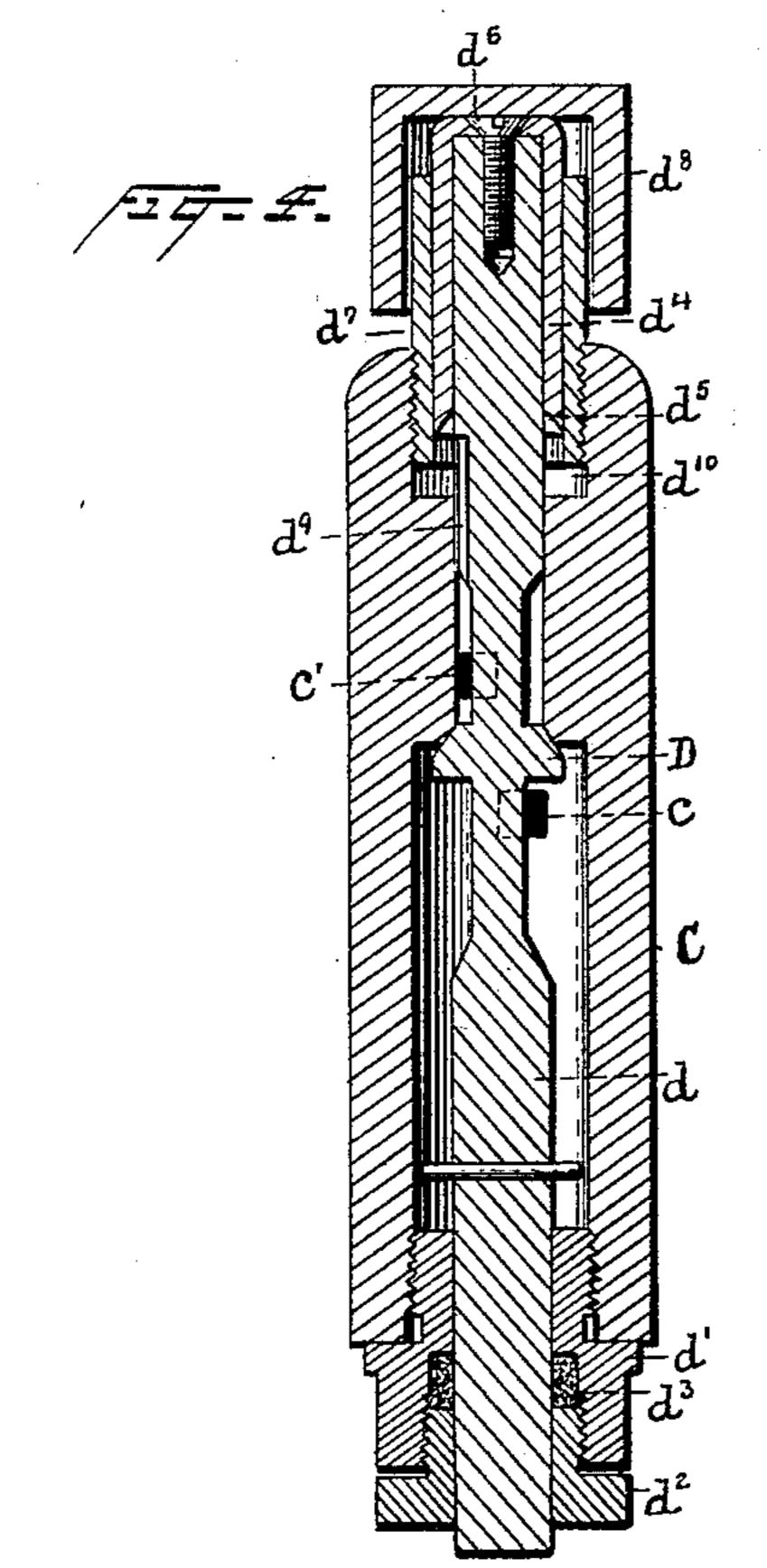
Orthur & Sonventor By his attorneys Ster Horriscole

## A. E. COLGATE. VALVE CONTROLLER.

No. 602,429.

Patented Apr. 19, 1898.





Mitnesses Forris Fr. Clark.

Arthur E. Bolgate.
By his Attorney & Ker YATUSON

## United States Patent Office.

ARTHUR E. COLGATE, OF NEW YORK, N. Y., ASSIGNOR TO THE SIGNAL CONTROL COMPANY, OF BROOKLYN, NEW YORK.

## VALVE-CONTROLLER.

SPECIFICATION forming part of Letters Patent No. 602,429, dated April 19, 1898.

Application filed September 19, 1896. Renewed October 1, 1897. Serial No. 653,747. (No model.)

To all whom it may concern:

Be it known that I, ARTHUR E. COLGATE, a citizen of the United States, residing at New York city, in the county and State of New 5 York, have invented a certain new and useful Improvement in Valve-Controllers, of which

the following is a specification.

The object of my invention is to produce a reliable main valve controlled by an auxil-10 iary valve, particularly one in which the auxiliary valve is controlled electrically, and more particularly a main valve adapted to be controlled directly by hand or indirectly by the auxiliary valve electrically controllable 15 either at will or automatically. Such a valve may be used for various purposes, but I have designed the same mainly for controlling the flow of steam to a whistle.

In carrying my invention into effect I em-20 ploy a main valve, which is held to its seat by the pressure from the inlet and which is opened by the pressure from the inlet actuating a piston working in a separate chamber and carried at one end of the valve-stem. 25 At the other end of the valve-stem I provide a piston, which works in a chamber to cushion the opening stroke of the valve. The passage from the inlet to the chamber containing the valve-actuating piston is con-30 trolled by an auxiliary valve, which is held to its seat by the pressure from the inlet and is opened by an electromagnet. The stem of the main valve is arranged to be actuated directly by hand by any suitable device. As 35 shown, the main valve is adapted to be ac-

tuated manually by an ordinary pivoted lever. I also employ certain devices and combinations of devices hereinafter referred to.

My invention is illustrated in the accom-

40 panying drawings, in which—

Figure 1 is an end elevation of the apparatus, showing the relative positions of the main-valve casing, the auxiliary-valve casing, and the casing for the electromagnet for open-45 ing the auxiliary valve. Fig. 2 is a central vertical section through the main-valve casing and through the electromagnet-casing. Fig. 3 is a central horizontal section through the main valve, showing the passage con-50 trolled by the auxiliary valve; and Fig. 4 is

an enlarged central vertical section through the auxiliary valve.

Referring to the drawings, A is the mainvalve casing, having an inlet A', an outlet  $A^2$ ,

and a valve-seat A<sup>3</sup>.

B is the main valve, carried by a valvestem b and having an actuating-piston B' near one end of the valve-stem and a piston B<sup>2</sup> at the other end to cushion the opening stroke of the valve. Piston B' works in a 60 chamber a, which is closed by a cap a', through which passes the end b' of the valve-stem. Piston B<sup>2</sup> works in a chamber  $a^2$ , formed in the cap  $a^3$ . The valve-stem has its bearings within the caps a' and  $a^3$  and within the an- 65 nular flange  $a^4$ , at which point the valve-stem is provided with a cylindrical enlargement  $b^2$ . The chamber a is connected with the inlet A' by passages c c', the passage c having an opening  $c^2$  at the inlet and the passage c' 70 an opening  $c^3$  at the chamber a. The passages c c' enter the auxiliary-valve chamber C, as shown in Fig. 4, and communication between the two is controlled by the auxiliary valve D. To relieve the pressure upon the 75 piston B' in closing the main valve, the piston is provided with a port  $b^3$ , and the valvecasing is provided with an exhaust-opening  $a^5$ .

The enlargement of the stem b provides an additional surface upon which the pressure 80 within the valve-chamber acts to close the valve. When the valve is closed, the pressure upon the valve overbalances the pressure upon the inlet side of piston B<sup>2</sup> and the valve is firmly held to its seat. When the 85 auxiliary valve is opened, the pressure on the inlet side of piston B' overbalances the pressure upon the valve B and opens the valve. The opening of the valve B permits the pressure to act upon the surface  $b^2$ ; but the pres- 90 sure upon B and  $b^2$  from the inlet is not sufficient to overbalance the pressure upon B' and B<sup>2</sup> and the valve B remains open. When, however, the valve D is closed, the pressure upon B and  $b^2$  overbalances the pressure upon 95 B<sup>2</sup> and effects a rapid closing of the valve.

The valve D is held to its seat by the pressure within the valve-chamber C. The valvestem d at its lower end works through a collar d', screwed into the lower end of the 100

 $d^2$ , screwed into the collar d', and between the packing-ring and the collar is a suitable packing material  $d^3$ . The upper end of the valve-5 stem d is enlarged by means of a hood or thimble  $d^4$  to afford a surface in addition to that of the piston upon which the pressure may act to effect a rapid closing of the valve D. To further increase the area of the sur-10 face presented by the end of the thimble, its end is beveled, as shown at  $d^5$ . The object in employing the thimble for the purpose of increasing the area against which the pressure acts to close the valve is to enable the 15 valve to be readily inserted in the valvechamber. A collar might be substituted for the thimble; but the thimble affords a better bearing-surface for the valve-stem and it can be more readily secured in position without 20 interfering with its working, as shown by the screw  $d^6$ . The valve-stem d is grooved or beveled off at  $d^9$  to permit the steam or other fluid to enter the chamber  $d^{10}$ . By locating in a separate chamber the additional surface 25 upon which the pressure from the inlet acts to effect a rapid closing of the auxiliary valve I do not increase the resistance to the opening of the valve, and hence in employing an electromagnet for opening the valve I con-30 siderably reduce the battery-power required. The pressure in the valve-chamber C, acting upon the lower part of valve-stem d, almost balances the pressure upon the valve D, the difference being only sufficient to hold 35 the valve D closely to its seat. By almost balancing the valve D, I am enabled to open said valve by means of an electromagnet with little battery-power. The upper end of the valve-stem works in a tube or sleeve  $d^7$ , 40 screwed into the upper end of the valve-chamber C, the valve-stem projecting a sufficient distance above the tube to permit the proper downward movement of the valve by means of the actuating-electromagnet E. A cap  $d^8$ 45 is placed over the upper end of the valvestem and the upper end of the sleeve  $d^7$ . The object of this cap is to prevent paint and other matter working in between the sleeve  $d^7$  and the thimble  $d^4$  on the upper end of the 50 valve-stem and thus prevent its becoming clogged.

The actuating-electromagnet E is mounted within a case E' of non-magnetic metal to reduce the extra or self-induced currents upon the discharge of the magnet. The magnet-case is supported upon the valve-casing by two arms e, projecting from the lower end of the magnet-case and which are bolted to the valve-casing by bolts e'. The magnet-case may be made in any desired number of parts to facilitate manufacture. In the drawings I have shown it in two parts—that is, the body portion and the cover E², which is firmly secured by screws e². The circuit connections to the magnet are made by suitable contacts carried within the box E³, to which the coup-

valve-chamber and through a packing-ring | ling of a cable is adapted to be screwed to  $d^2$ , screwed into the collar d', and between the | form a water-tight joint.

The magnet is inserted in the case with its yoke at the bottom resting upon a plate x and 70 secured by means of bolts (not shown) which are screwed through the bottom of the casing and into the yoke. In practice the interior of the magnet-case is not finished smooth, and in order to afford a firm and even seat 75 for the magnet-yoke the plate x is made of a material which will yield and allow the burs to enter the plate and thus afford a solid and rigid support. For this purpose the plate xis preferably made of a material which un- 80 der ordinary temperatures is quite hard, but which when heated becomes somewhat softer, so that when the plate is heated and placed in position the burs will readily become embedded therein, and on cooling becomes hard 85 and unyielding and affording a solid bearing. Above the poles of the magnet and in close proximity thereto is a brass plate x', which is secured between the body and cover of the magnet-case, and rigidly attached thereto in 90 the center is a brass tube  $x^2$ , which passes through the yoke of the magnet, the plate x, and the bottom of the casing. This tube is provided with a shoulder  $x^3$ , which is seated in a recess upon the upper side of the mag- 95 net-yoke, and the free end of the tube, which extends through the bottom of the casing, is screw-threaded and receives a rubber washer  $x^5$  and a nut  $x^4$ , Fig. 1.

The armature F of the magnet E is rigidly 100 mounted upon the upper end of a rod f, which passes through the tube  $x^2$  and stands directly over and in line with the valve-stem d. The armature is recessed to receive a spiral spring f', Fig. 2, which is coiled around the rod f 105 and moves the armature away from the poles of the magnet. A brass pin  $f^2$  projects from each magnet-pole through holes in the armature F and serves to guide the armature in its movements toward and away from the magnet, and also serves to prevent axial movement of the armature.

It is important to prevent the entrance of moisture to the magnet-case, and the only place where moisture can enter is at the point 115 where the rod f of the armature projects through the case, and to prevent its affecting the magnet the plate x' with tube  $x^2$ , rubber washer  $x^5$ , and nut  $x^4$  are provided. If necessary, a layer of rubber or other pack- 120 ing material may be placed on both sides of plate x', along the edge, so as to form a good water-tight joint between the case E' and the cover E<sup>2</sup>. Thus it will be seen that the magnet is in a practically air-tight and water- 125 tight case and that the only moisture which can enter will be through tube  $x^2$  to the upper side of plate x', where it cannot affect the magnet.

What I claim is—
1. The combination with a main valve designed to be held to its seat by the pressure

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from the inlet, of a valve-stem provided with an actuating-piston working in a separate chamber and adapted to be actuated by the pressure from the inlet to open the main valve, 5 another piston on said valve-stem working in a chamber to cushion the opening stroke of the main valve, a passage from the inlet to the chamber of the actuating-piston, and an auxiliary valve for controlling said passage,

to substantially as set forth.

2. The combination with a main valve designed to be held to its seat by the pressure from the inlet, of a valve-stem provided with an actuating-piston working in a separate 15 chamber and adapted to be actuated by the pressure from the inlet to open the main valve, another piston on said valve-stem working in a chamber to cushion the opening stroke of the main valve, a head or enlargement on the 20 outlet side of said valve-stem, a passage from the inlet to the chamber of the actuating-piston, and an auxiliary valve for controlling said passage, substantially as set forth.

3. The combination with a main valve de-25 signed to be held to its seat by the pressure from the inlet, of a valve-stem provided with an actuating-piston working in a separate chamber and adapted to be actuated by the pressure from the inlet to open the main valve, 30 another piston on said valve-stem working in a chamber to cushion the opening stroke of the main valve, a passage from the inlet to the chamber of the actuating-piston, an auxiliary valve for controlling said passage, and 35 an electromagnet for operating said auxiliary

valve, substantially as set forth.

4. The combination with a main valve designed to be held to its seat by the pressure from the inlet, of a valve-stem provided with 40 an actuating-piston working in a separate chamber and adapted to be actuated by the pressure from the inlet to open the main valve, another piston on said valve-stem working in a chamber to cushion the opening stroke of 45 the main valve, a passage from the inlet to the chamber of the actuating-piston, an auxiliary valve for controlling said passage, said valve being held to its seat by the pressure from the inlet, and an electromagnet for open-50 ing said auxiliary valve, substantially as set

forth. 5. The combination with a main valve designed to be held to its seat by the pressure from the inlet, of a valve-stem provided with 55 an actuating-piston working in a separate chamber and adapted to be actuated by the pressure from the inlet to open the main valve, means for permitting the operation of said main valve manually, a piston at the other 60 end of the valve-stem working in a chamber to cushion the opening stroke of the main valve, a passage from the inlet to the chamber of the actuating-piston, and an auxiliary valve for controlling said passage, substan-65 tially as set forth.

6. The combination with a main valve, of a valve-stem provided with an actuating-piston working in a separate chamber and adapted to be actuated by the pressure from the inlet to open the main valve, a passage from 70 the inlet to said chamber, and an auxiliary valve for controlling said passage, said auxiliary valve being slightly overbalanced and held to its seat by pressure from the inlet,

substantially as set forth.

7. The combination with a main valve, of a valve-stem provided with an actuating-piston working in a separate chamber and adapted to be actuated by the pressure from the inlet to open said valve, a passage from the 80 inlet to said chamber, and an auxiliary valve for controlling said passage, said auxiliary valve having a surface upon which the pressure within the valve-chamber acts to produce a rapid closing of the auxiliary valve 85 and located so as not to affect the opening movement of said valve, substantially as set forth.

8. The combination with a main valve, of a valve-stem provided with an actuating-pis- 90 ton working in a separate chamber and adapted to be actuated by the pressure from the inlet to open the main valve, a passage from the inlet to said chamber, and an auxiliary valve for controlling said passage, said aux- 95 iliary valve on the inlet side being slightly overbalanced to hold it to its seat, and having a surface on the outlet side which greatly overbalances the valve to produce a rapid closing thereof, substantially as set forth.

9. The combination with a main valve, of a valve-stem provided with an actuating-piston working in a separate chamber and adapted to be actuated by the pressure from the inlet to open the main valve, a passage from 105 the inlet to said chamber, an auxiliary valve for controlling said passage and whose valvestem projects through the valve-casing, means engaging with said valve-stem to open the auxiliary valve, and a hood or thimble  $d^8$  on 110 said valve-stem, substantially as and for the

purpose set forth.

10. The combination with a main valve, of a valve-stem provided with an actuating-piston working in a separate chamber and adapt-115 ed to be actuated by the pressure from the inlet to open the main valve, a passage from the inlet to said chamber, an auxiliary valve for controlling said passage and whose valvestem projects through the valve-casing, means 120 engaging with one end of said valve-stem to open the auxiliary valve, a hood or thimble  $d^8$  on that end of the valve-stem, and a collar d' packing  $d^3$  and packing-ring  $d^2$  through which the other end of said valve-stem works, 125 substantially as and for the purpose set forth.

11. The combination with a main valve, of a valve-stem provided with an actuating-piston working in a separate chamber and adapted to be actuated by the pressure from the 130

inlet to open the main valve, a passage from the inlet to said chamber, an auxiliary valve for controlling said passage, an electromagnet for operating said auxiliary valve, a practically water-tight casing for said magnet, a plate x' and connected tube  $x^2$  through which extends a rod from the armature to the stem of the auxiliary valve, and a packing at the

outer end of said tube  $x^2$ , substantially as and for the purpose set forth.

This specification signed and witnessed this 16th day of September, 1896.

ARTHUR E. COLGATE.

ΙD

Witnesses:

W. Pelzer, Eugene Conran.