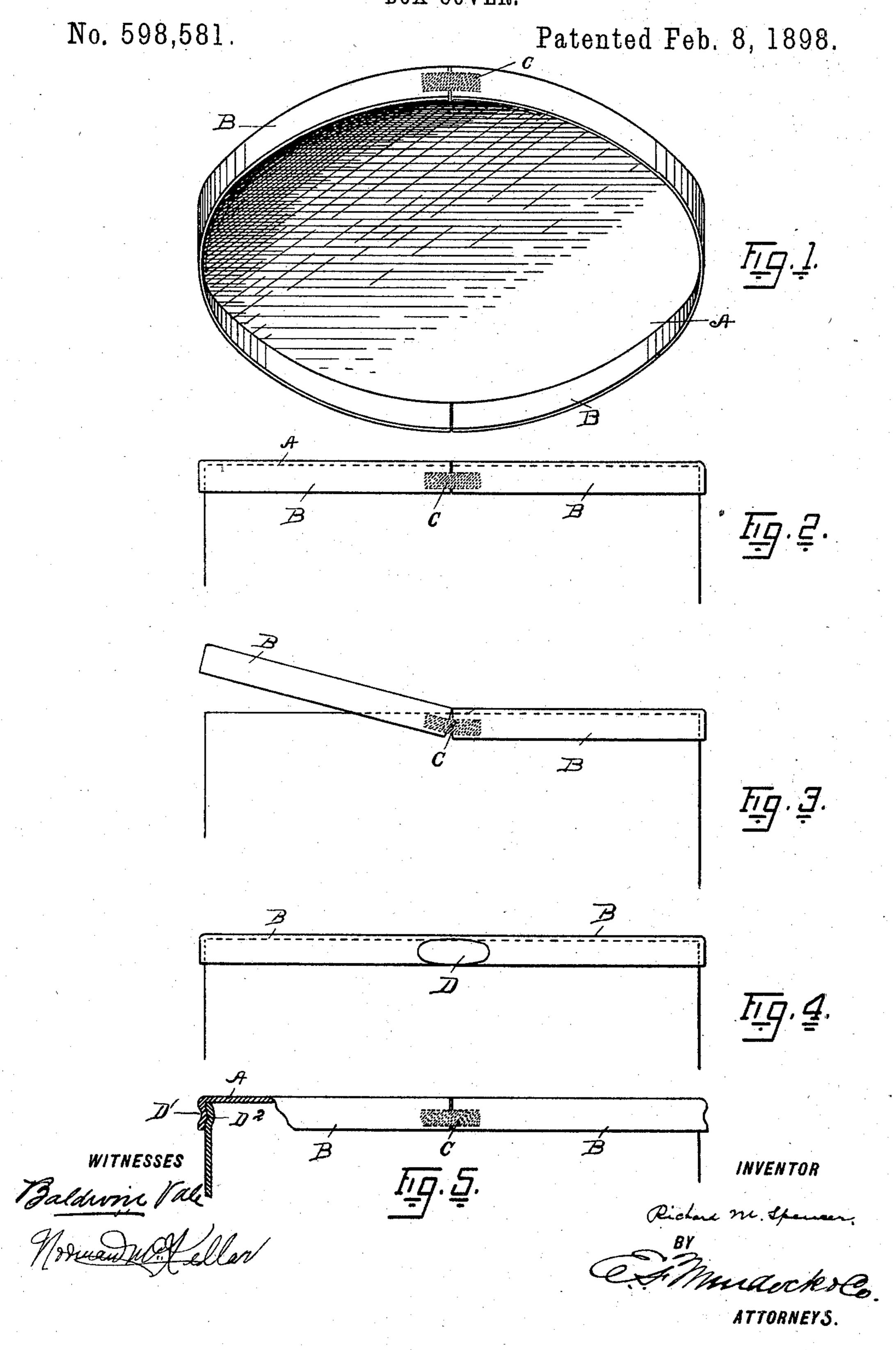
R. M. SPENCER.
BOX COVER.



United States Patent Office.

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BOX-COVER.

SPECIFICATION forming part of Letters Patent No. 598,581, dated February 8, 1898.

Application filed March 17, 1897. Serial No. 628,023. (No model.)

To all whom it may concern:

Be it known that I, RICHARD M. SPENCER, a citizen of the United States, residing at San Francisco, in the county of San Francisco and State of California, have invented certain new and useful Improvements in Box-Covers; and I do hereby declare the following to be a full, clear, and exact description of said invention, such as will enable others skilled in the art to which it most nearly appertains to make, use, and practice the same.

This invention relates to improvements in boxes, and more particularly to that class of boxes which are constructed so that the cover is maintained in position on the box by fitting

the same closely.

In the drawings, Figure 1 is a perspective view of a cover for a box constructed in accordance with this invention. Fig. 2 is a side view of the cover shown in position on the box-body. Fig. 3 is a side view of the cover, showing its position in being removed from and placed on the box-body. Fig. 4 is a side view of the cover on the box provided with an attachment for use during transportation. Fig. 5 is a view of an alternative construction whereby the box-cover and the top are strengthened and rendered more rigid.

The particular class of boxes to which this 30 invention has relation is that known as "hatboxes," and more particularly to those hatboxes which are constructed of cardboard. These particular boxes are subject to the disadvantage of showing wear in being handled 35 by the retailer in removing and replacing the covers on the boxes. In order that the covers be not displaced during transportation, they are made to fit the box-body very snugly. This results in the sides of the box-body be-40 ing broken and rumpled when the cover is being removed or replaced, for the reason that the material of which the hat-box is constructed is very easily marred. It is the purpose of this present invention to overcome 45 this objection, for which purpose it consists in separating the flange or rim into sections and connecting the sections by some resilient material.

As shown in the drawings, the cover A is constructed of any known or desired form and is provided with a flange or rim B. This flange or rim B is separated into two halves

and the ends thereof are butted. By so separating the rim or flange the top of the cover is permitted to bend on a line drawn between 55 the two points of severance of the rim, as shown in Fig. 3. The two sections are connected at their abutting ends by a strip of woven rubber C or other suitable resilient material, which draws the ends together and 60 which will permit the bending of the top of the cover, as shown in Fig. 3, though normally maintaining a drawing strain on the sections of the rim or flange to cause them to hug the body of the box, as shown in Fig. 2. 65

I have shown the strip or piece of woven rubber C in the drawings as fastened to the ends of the sections of the rim. It is obvious, however, that this construction may be altered by providing any of many well-known 70 methods or means of attaching this material to the cardboard of the sections, such as, for instance, wire clips or staples driven through and clenched about the ends of the sections and the rubber piece C.

Another alternative of the shown construction, which the same would naturally suggest, is that of bending in loop form a piece of spring-wire, letting the free ends of the loop extend to the lower edge of the cut or sepasoration in the sections and secured to the ends of the sections by any suitable means.

With the top constructed as shown and described the operation of removing it from and replacing it on the body of the box is very 85 readily accomplished without necessitating such strains as would mar either the body of the box or the cover. This operation consists in lifting the one side of the cover carrying the entire one half or section of the rim B 90 until the cover is caused to assume the position shown in Fig. 3, when it is readily removed from the top of the box. The same operation, as far as the cover is concerned, is followed in replacing the cover on the body—95 that is to say, the one half of the cover is placed in position, as shown in Fig. 3, slightly raised. The first half having been adjusted the second readily finds its exact position when released from the position shown in 100 Fig. 3.

It is sometimes desired in transportation, when the boxes are to a greater or less extent roughly handled and where it is feared

the resilient connections C might relax sufficiently to permit the cover to fall off the boxbody, that the joint be made rigid. For this purpose I employ a small paper slip D, the 5 back of which is suitably prepared with an adhesive material, and which, after the box has been packed and made ready for shipment, is pasted in position over the joint and the resilient connection C. With this slip D in poro sition the two sections of the rim are rigidly connected and the construction will not now permit of the cover being displaced by rough handling. A further advantage in the use of this slip D is that a tighter grasp on the side 15 of the body of the box may be obtained by drawing the slip as it is placed in position. This may be accomplished by thoroughly wetting the slip and stretching it as it is placed in position to permit its drawing in 20 contracting.

As a further carrying out of the spirit of this invention I have shown in Fig. 5 a form of cover and top of box-body which renders the displacement of cover during transportation impossible and also renders the general construction much stronger. This consists

in the introduction of the groove D' D² therein shown. In this form it would be impossible to lift the cover directly from the boxbody, while, however, it is very easily accomplished by means of the bending spring-drawn cover shown and described.

Having described this invention, it is

claimed—

1. In a box such as described, a cover hav- 35 ing a rim formed in sections and provided with a rubber strip secured to the abutting ends of the sections to draw them together, substantially as described.

2. In a box such as described, a cover hav- 40 ing a rim formed in sections, and having a rubber strip secured to the abutting ends of the sections to draw them together, in combination with a non-resilient slip drawn between and fastened to the ends of the sections, sub- 45 stantially as described.

In testimony whereof I have hereunto set

my hand this 6th day of March, 1897.

RICHARD M. SPENCER.

Witnesses:

BALDWIN VALE, JNO. S. ROBBINS.