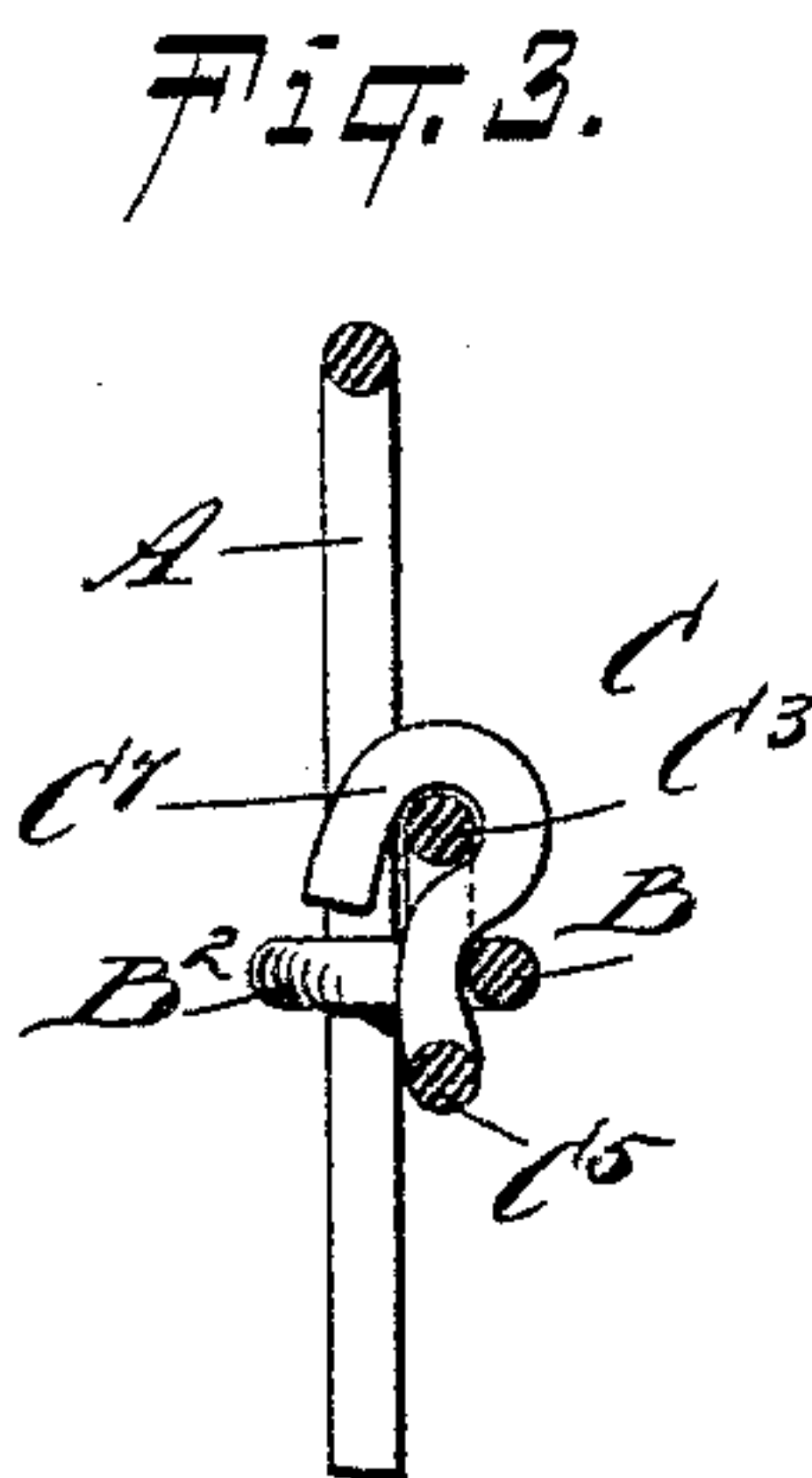
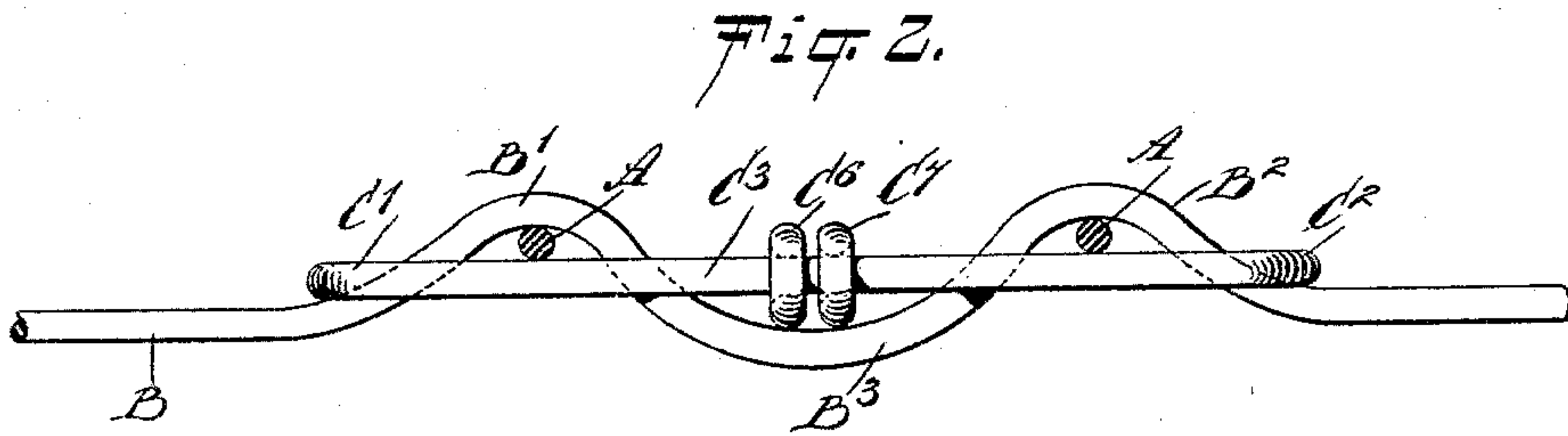
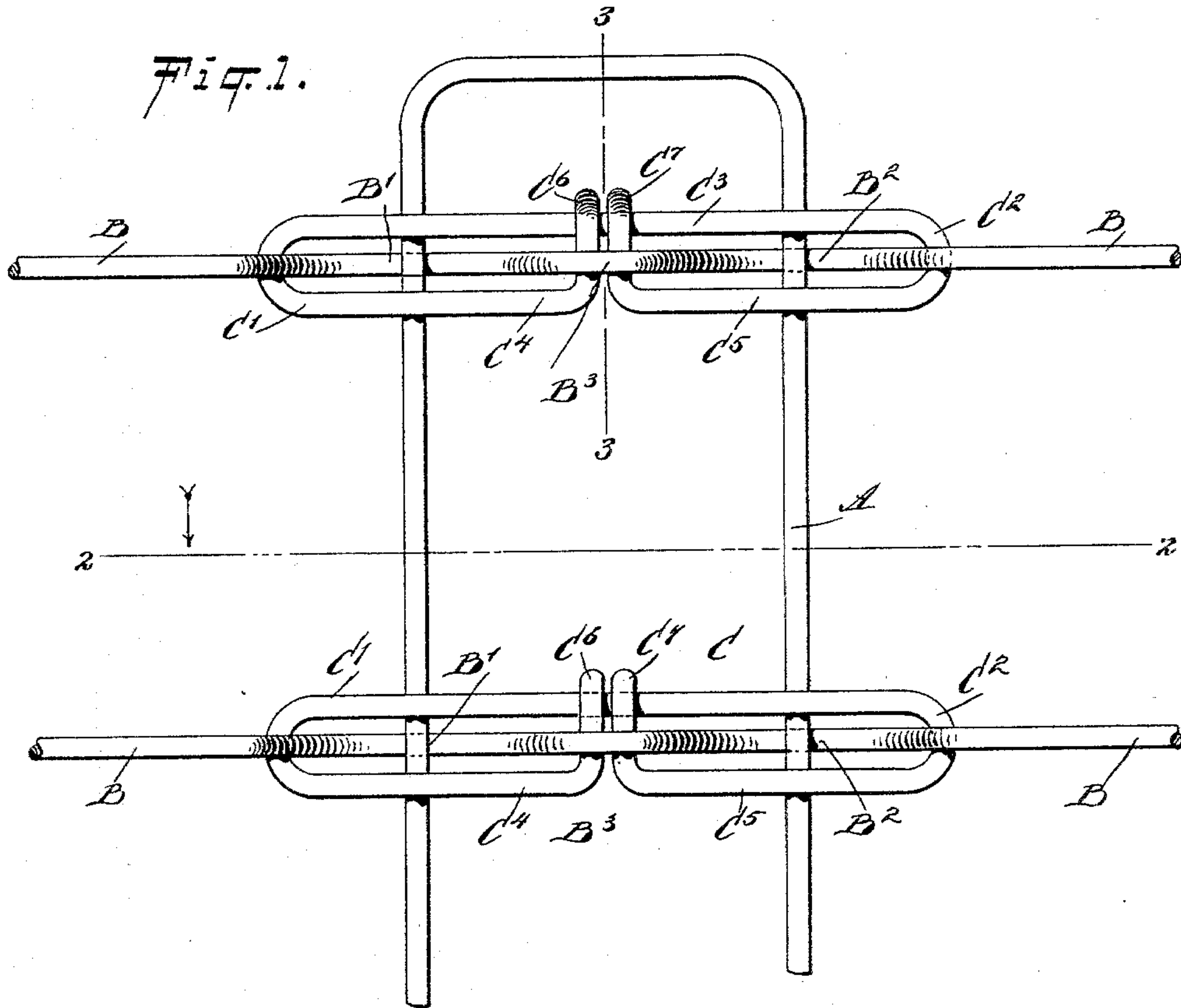


(No Model.)

E. M. KOPKA.
FENCE.

No. 597,583.

Patented Jan. 18, 1898.



WITNESSES:

William P. Goebel.
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ATTORNEYS.

UNITED STATES PATENT OFFICE.

EMIL M. KOPKA, OF ADRIAN, MICHIGAN.

FENCE.

SPECIFICATION forming part of Letters Patent No. 597,583, dated January 18, 1898.

Application filed April 22, 1897. Serial No. 633,346. (No model.)

To all whom it may concern:

Be it known that I, EMIL M. KOPKA, of Adrian, in the county of Lenawee and State of Michigan, have invented new and useful
5 Improvements in Fences, of which the following is a full, clear, and exact description.

The invention relates to wire fences; and its object is to provide new and useful improvements in fences whereby the horizontal
10 or strand wires are securely fastened to the posts or pickets and ample provision is made to allow proper expansion and contraction of the strand-wires without damage to the posts.

The invention consists of certain parts and
15 details and combinations of the same, as will be fully described hereinafter and then pointed out in the claims.

Reference is to be had to the accompanying drawings, forming a part of this specification,
20 in which similar characters of reference indicate corresponding parts in all the figures.

Figure 1 is a side elevation of the improvement. Fig. 2 is a sectional plan view of the
25 same on the line 2 2 of Fig. 1, and Fig. 3 is a transverse section on the line 3 3 of Fig. 1.

The wire fence is provided with the usual pickets or posts A, formed by doubling up a piece of wire to form two vertical members, as illustrated in the drawings. The horizontal
30 or strand wires B are adapted to be fastened to the posts or pickets A by locks C, each of which is preferably made of a single piece of steel or spring wire bent to form two loops C' C², having the member C³ common to both
35 loops and the other members C⁴ C⁵, formed at their inner or adjacent ends with transversely-extending hooks C⁶ C⁷, respectively adapted to hook upon the member C³. The lock C thus formed is placed against one side of the
40 post or picket A, so that the ends of the loops project a suitable distance beyond the two vertical members of the post, and the corresponding strand-wire is passed through one

end loop, say C', and then bent over the rear side of the first member of the post A, and
45 then bent around the front of the shanks of the hooks C⁶ C⁷, and then bent around over the rear side of the second member of the post A and passed through the other loop C², and then along the line. Thus the strand-wire is
50 formed with three bends or undulations B', B², and B³, of which the bends B' and B² engage the members of the post and the middle bend B³ passes over the shanks of the hooks C⁶ C⁷.
55

Now it will be seen that by the arrangement described the strand-wire can readily expand and contract without affecting the position of the post A, and at the same time the strand-wire is securely fastened in place on the post
60 by the lock C.

Having thus fully described my invention, I claim as new and desire to secure by Letters Patent—

1. The combination with the picket, and
65 the strand-wire formed with three bends and engaging the picket on one side; of the lock engaging the other side of the picket and formed with end loops and transverse hooks engaging the member common to both loops,
70 said loops and hooks engaging the bent portion of said strand-wire on the side opposite the side engaging said picket, as and for the purpose set forth.

2. A wire fence comprising pickets, strand-
75 wires formed with three bends at each post, and a lock made of a single piece of spring-wire bent to form end loops, and transverse hooks, the strand-wire extending through the said loops around the post and around the
80 said hooks, substantially as shown and described.

EMIL M. KOPKA.

Witnesses:

CHAS. R. EWENS,
A. L. BLISS.