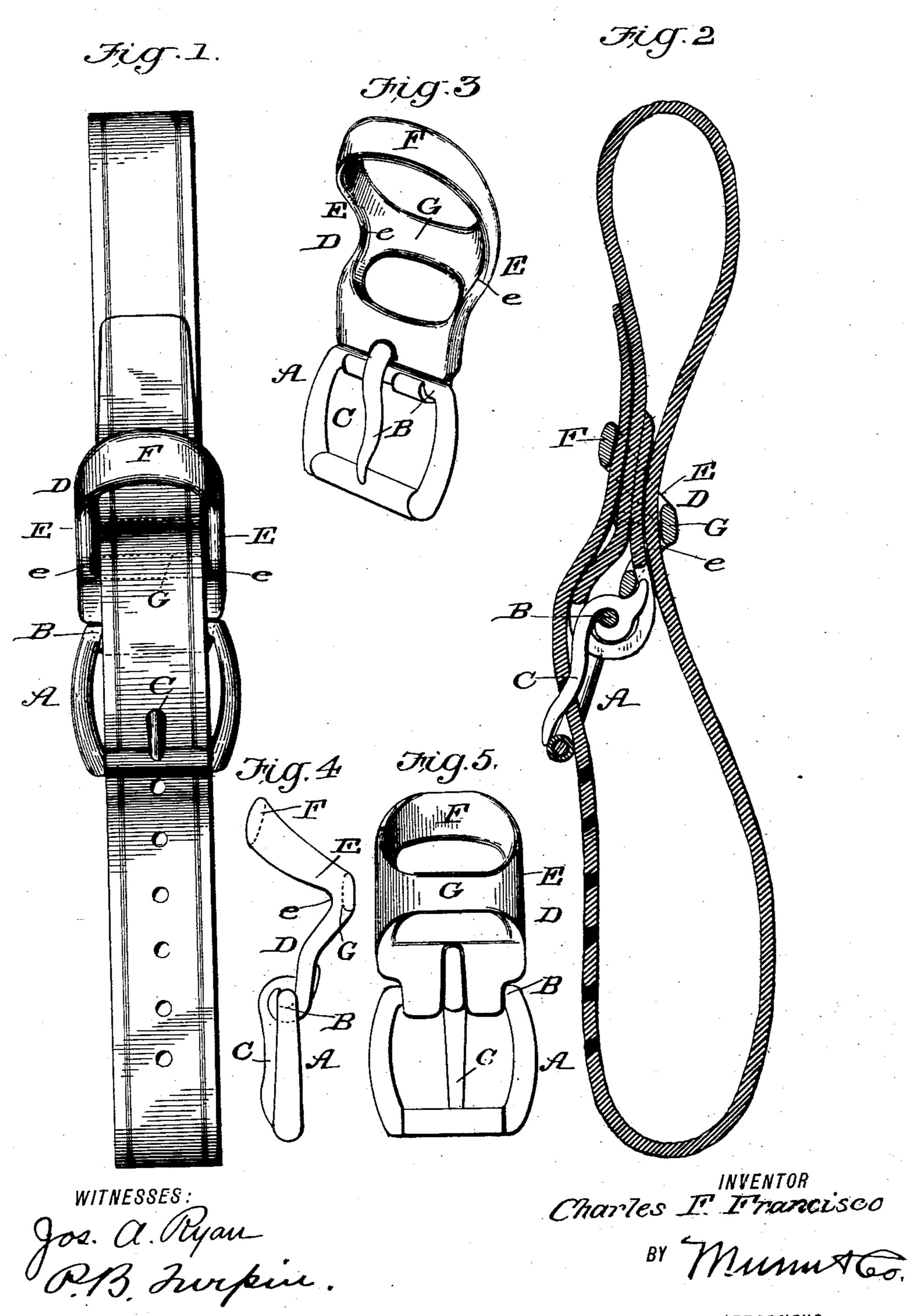
(No Model)

C. F. FRANCISCO.
BUCKLE.

 $N_0$ , 587,571.

Patented Aug. 3, 1897.



ATTORNEYS.

## United States Patent Office.

CHARLES F. FRANCISCO, OF SAN DIEGO, CALIFORNIA.

## BUCKLE.

SPECIFICATION forming part of Letters Patent No. 587,571, dated August 3, 1897.

Application filed November 2, 1896. Serial No. 610,870. (No model.)

To all whom it may concern:

Beitknown that I, CHARLES F. FRANCISCO, of San Diego, in the county of San Diego and State of California, have invented a new and useful Improvement in Buckles, of which the following is a specification.

My invention is an improvement in buckles, and particularly in that class of buckles represented by my former patent, No. 561,308, to dated June 2, 1896; and the invention consists in the novel constructions and combinations hereinafter described, and pointed out in the claim.

In the drawings, Figure 1 is a front view, and Fig. 2 a sectional view, of my invention as in use. Fig. 3 is a detail perspective view of the buckle. Fig. 4 is an edge view thereof. Fig. 5 is bottom plan view of the buckle.

The buckle-frame A has a tongue-bar B and a tongue C pivoted thereto. To this tongue-bar I hinge at one end the keeper D, which is in the nature of a frame having side bars E, connected at their outer ends by an end cross-bar F. At a point about midway their ends the side bars are dropped or depressed at e, and the dropped portions are connected by the intermediate cross-bar G. This cross-bar G is arranged out of line with the bar F and the tongue-bar B and serves the double purpose of a keeper for the hame-strap or holdback and as a base or fulcrum for the

keeper to rock on against the collar in order to lift the point of the tongue C from the buckle-frame, the tongue having a shoulder projecting from its base in position to engage 35 the keeper, as in my former patent before referred to.

The end cross-bar F is preferably broadened, forming a broad surface, against which the thumb may be pressed in rocking the 40 keeper in the operation of the buckle.

Having thus described my invention, what I claim as new, and desire to secure by Letters Patent, is—

The buckle herein described consisting of the buckle-frame having a tongue-bar, the keeper hinged to said tongue-bar and the tongue having a shoulder projecting from its base and engaged with the keeper, such keeper being provided with an end cross-bar 50 and with an intermediate fulcrum-bar arranged between the tongue-bar and the end cross-bar and depressed below the same and arranged and adapted to serve as a fulcrum in rocking the keeper to lift the point of the 55 tongue all substantially as shown and described.

CHARLES F. FRANCISCO.

Witnesses:
Mrs. G. M. Drew,
MILLIE BERG.