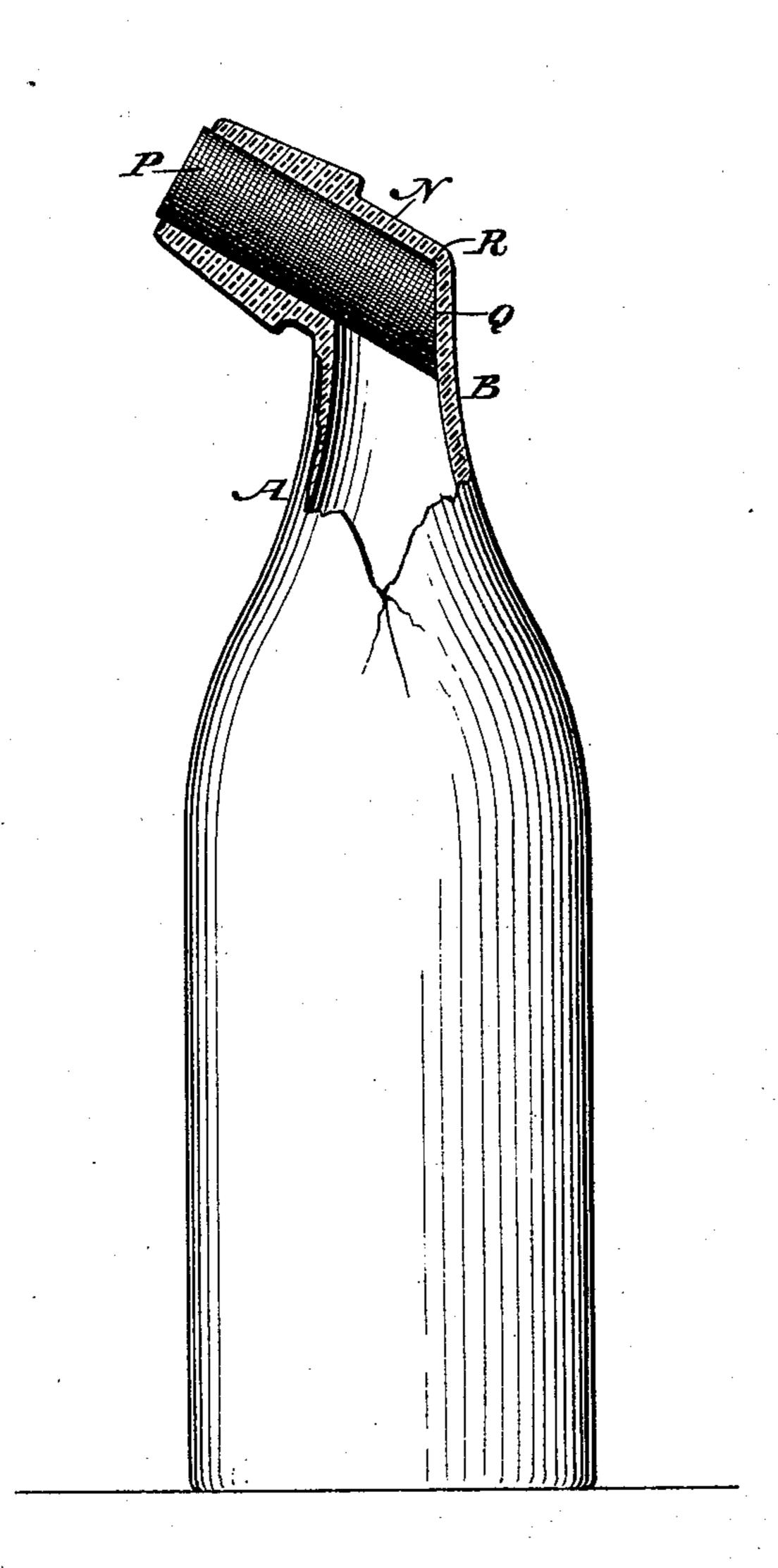
(No Model.)

V. ROUILLOT.
BOTTLE.

No. 587,331.

Patented Aug. 3, 1897.



WITNESSES

L. Douville, O. D. Angle. Sietor Poullot.

Attorney.

## United States Patent Office.

VICTOR ROUILLOT, OF PHILADELPHIA, PENNSYLVANIA, ASSIGNOR OF ONE-HALF TO WARREN HARPER, OF SAME PLACE.

## BOTTLE.

SPECIFICATION forming part of Letters Patent No. 587,331, dated August 3, 1897.

Application filed January 6, 1897. Serial No. 618, 108. (No model.)

To all whom it may concern:

Be it known that I, VICTOR ROUILLOT, a citizen of the United States, residing in the city and county of Philadelphia, State of 5 Pennsylvania, have invented a new and useful Improvement in Bottles, which improvement is fully set forth in the following specification and accompanying drawing.

My invention consists of an improved con-10 struction of bottle, the neck thereof having an extension or member which is deflected at an obtuse angle thereto, whereby an internal obtuse angle is formed at the junction of said member and neck, the latter being also pro-15 vided with a cork or stopper having one end | I claim as new, and desire to secure by Letters beveled to form an obtuse angle, said angle of said cork being adapted to be forced or seated tightly in the internal obtuse angle of said neck.

The figure represents a sectional view of the neck of a bottle, having an extension deflected at an obtuse angle thereto embodying my invention.

Referring to the drawing, A designates a 25 bottle having a neck B, which is provided with a member or extension N, deflected at an obtuse angle thereto, so that an internal obtuse angle R is formed at the junction of the inner walls of said neck with the upper inner wall 30 or periphery of said extension.

P designates a cork or stopper adapted to be inserted in the extension N, it being noted that the inner extremity Q of said cork is beveled, so that an obtuse angle is formed 35 which contacts with the internal obtuse angle R, formed at the junction of the inner walls of the bottle.

It will be apparent from the foregoing that any inward pressure of the contents of the bottle will force the obtuse-angled extremity 40 of the stopper against the similarly-shaped internal angle R, and will thus prevent dislodgment of said stopper, it being also noted that by making the inner surfaces of the neck and extension continuous and unbroken, ex- 45 cept at their junction where the internal angle R is formed, I produce a bottle which can be easily and cheaply manufactured and one in which the stopper is satisfactorily retained in position under all conditions.

Having thus described my invention, what Patent, is—

1. A bottle having a neck with a vertical portion and an extension therefrom at an ob- 55 tuse angle thereto, and a cork with a beveled end seated against said vertical portion, said vertical and obtuse portions being closed except at their ends.

2. The combination of a bottle, having a 60 neck B and the extension N deflected at an angle thereto, whereby an internal obtuse angle R is formed and a stopper P, the latter having its inner extremity beveled at an obtuse angle and adapted to engage said inter- 65 nal obtuse angle formed within the neck of said bottle.

VICTOR ROUILLOT.

Witnesses:

JOHN A. WIEDERSHEIM, WM. C. WIEDERSHEIM.