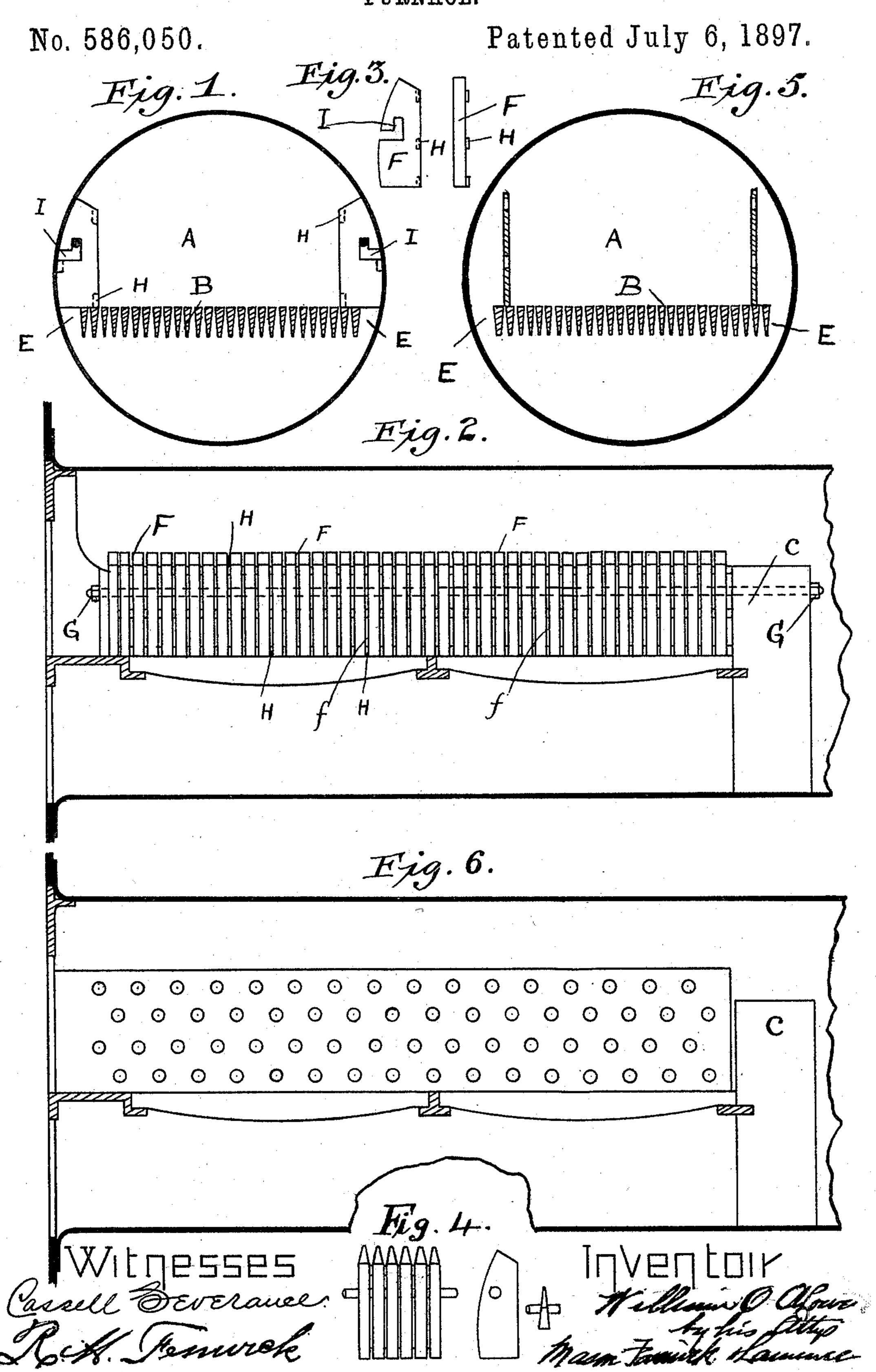
W. O. A. LOWE.
FURNACE.



## United States Patent Office.

WILHELM O. A. LOWE, OF LIVERPOOL, ENGLAND.

## FURNACE.

SPECIFICATION forming part of Letters Patent No. 586,050, dated July 6, 1897.

Application filed January 18, 1897. Serial No. 619,654. (No model.)

To all whom it may concern:

Be it known that I, WILHELM OTTO AXEL Lowe, a subject of the Queen of Great Britain, residing at Liverpool, in the county of Lancas-5 ter, in the Kingdom of England, have invented certain new and useful Improvements in Furnaces, of which the following is a specification.

This invention relates to the furnaces of boilers for generating steam and other fur-

10 naces for heating purposes.

The object is to obtain more perfect combustion, economy of the fuel, and the prevention of smoke. Hitherto air for combustion has been admitted through the fire-bars and 15 fuel or at the bridge, and in many cases a large portion of the gases has passed off unconsumed owing to there being an insufficient supply of air or from other cause, and hence

the production of smoke. By the present invention I form or provide openings or channels in the grate or gratesurface itself through which air is admitted to the fire. These openings or channels may be placed longitudinally at each side of the 25 grate, and in some cases at the end or ends thereof, so that the incoming air may mingle with the effluent gases and supply the deficient oxygen that is necessary to complete the combustion. These openings or channels may 30 be arranged in a variety of ways. Thus, for example, they may have iron plates, walls, wings, diaphragms, or nozzles for the purpose of delivering and distributing the air into and over the fire. The air-supply is admitted to the furnace by the influence of the natural draft induced by the fire and chimney, or, if preferred, artificial means may be employed for producing a forced current of air. A convenient way of forming the channels is to omit one or more lines of bars on each side of

the grate and then arrange a series of vertical plates or diaphragms placed on edge in such a way that the air passing up through the grate will pass through the interstices be-45 tween the plates into and over the fire, the plates being, if desired, sufficiently close together to prevent ashes lodging therein and choking up the outlets, or, if preferred, perforations may be provided or nozzles may be built into the grate with outlet ports or ori-

fices, in either arrangement the air mingling with the flames and unconsumed gases.

In the drawings, Figure 1 is a cross-section through a boiler-furnace, showing my invention applied thereto; Fig. 2, a longitudinal 55 section; Fig. 3, a detail view showing the gridplates; Fig. 4, a detail view of slight modifications in the shape of the grid-plates; Fig. 5, a cross-section through a boiler-furnace, showing a slight modification; and Fig. 6, a 60 longitudinal section.

In thus showing my apparatus applied to a single-flue boiler I do not wish at all to confine it thereto, as it is equally applicable to

other furnaces.

In the figures, A is the furnace; B, the grate; C, the furnace-bridge; E, openings at each side of the grate; F, series of vertical plates or diaphragms forming grids placed on edge along each side of the grate with inter- 70 stices or channels f between, out of which issues the air into and over the fire. The gridplates F are bolted together and supported by bolts or bearers G and have lugs or washers H between the plates to retain them at a 75 given distance apart. The plates are formed with the slots I, so that after the bolts are mounted in place the plates F can be hooked onto them and the bolts then tightened up.

The grids may be arranged at the back of 80 the furnace as well as at the sides, if desired.

The mode of action is as follows: When the furnace is in operation, air is admitted through the channels E from the ash-pit and will pass through the interstices between the 85 plates into and over the fire, the plates being sufficiently close together to prevent ashes lodging therein and choking up the outlets. The air thus admitted into and over the fire is thoroughly mixed with the effluent gases, 90 the partly-consumed gases bursting into a bright gaseous flame, and complete combustion obtained without smoke. In charging the fire with fresh fuel, instead of the usual course of procedure adopted by stokers I, ac- 95 cording to my invention, prefer to rake the fire immediately after charging it, the hydrogen assisting, in combination with the air induced, to ignite and burn the coal-smoke. Means may be provided, if desired, for regu- 100 lating the supply of air, so that the air admission may be increased or decreased, according to the kind of coal used, and a greater or less supply of air admitted, as desired. The grid-

plates F may be of one thickness throughout, or they may be formed wedge-shaped, with taper channels between each wedge, the channels gradually tapering toward the front and 5 terminating in narrow openings f, and thus by reason of the channels gradually contracting in area the air is relatively compressed in volume, which causes it to rush through the  ${\it openings} \, f \, {\it with} \, {\it greatly-augmented} \, {\it force, and} \,$ 10 this rush of air, moreover, keeps the grids cool.

It is obvious that the plates forming the grid may be arranged horizontally, in either case causing the air to be delivered into and

over the fire.

In the slight modification depicted in Figs. 5 and 6 the plates F are dispensed with and a perforated plate provided at each side of the furnace through which air is discharged into the fire, the air mingling with the flames and 20 unconsumed gases.

What I claim, and desire to secure by Let-

ters Patent, is—

1. In a furnace, the combination with a suitable grate, of side bearing bolts or rods, 25 a series of separate detachable plates provided with bayonet-shaped slots in their rear

edges whereby they are adapted to be detachably secured upon the said bearing-rods for forming side grids for the fireplace, spacinglugs formed upon the said plates for holding 3° them the proper distance apart so as to admit air to the sides and top of the fire, substan-

tially as described.

2. In a furnace, the combination with a suitable grate, of side bearing bolts or rods, 35 separate tapering plates, means for securing the said plates to the said bearing-rods for forming grids, the rear edges of the said plates being also made to conform to the inner surface of the fire-box whereby they are held in 40 proper upright place when secured upon the bearing-rods, spacing-lugs formed upon the plates for holding them a suitable distance apart to admit air to the sides and top of the fire, substantially as described.

In testimony whereof I have signed my name to this specification in the presence of

two subscribing witnesses.

W. O. A. LOWE.

Witnesses:

G. C. DYMOND, W. H. BEESTON.