## (No Model.) R. W. CHAPMAN, P. BORGER & J. H. LINTON. BOTTLE.

No. 568,109.

Patented Sept. 22, 1896.

\$ 10



Twentors -t. W. Chapman - Witnesses-august. M. Treschow borger H Sinton ose axal V. Beeken. y-their- attomeyont W. Chapman

ROBERT W. CHAPMAN AND PAUL BORGER, OF NEWARK, NEW JERSEY, AND JOSEPH H. LINTON, OF FORT SNELLING, MINNESOTA; SAID LINTON AS-SIGNOR TO SAID CHAPMAN AND BORGER.



UNITED STATES PATENT OFFICE.

SPECIFICATION forming part of Letters Patent No. 568,109, dated September 22, 1896.

Application filed November 26, 1895. Serial No. 570, 227. (No model.)

To all whom it may concern:

Be it known that we, ROBERT W. CHAP-MAN and PAUL BORGER, residing at Newark, in the county of Essex and State of New 5 Jersey, and JOSEPH H. LINTON, residing at Fort Snelling, in the county of Hennepin and State of Minnesota, citizens of the United States, have jointly invented certain new and useful Improvements in Bottles; and we de-<sup>10</sup> clare the following to be a full, clear, and exact description of the invention, which will enable others skilled in the art to which this application appertains to make and use the same, reference being had to the accompany-15 ing drawings, forming part of this specification, in which—

order to hold and retain some non-removable substance, such as cement, plaster-of-paris, wax, &c.

This form, however, is not essential to the invention, as any other shape that securely 55 retains the cement, &c., will answer every requirement. The lower portion of the neck is constructed in any of the usual and wellknown forms. At a certain point in the neck of our bottle we make a slit about the width, 60 say, of the back of an ordinary table-knife, more or less, the said slit extending in a lateral direction about three-quarters of the circumference of the neck, the remaining portion of its circumference forming an integral 65 portion of the neck of the bottle, and in this portion is a >-shaped cut or groove to facilitate the breaking off of the upper part of the neck of the bottle. As an equivalent or alternative to the slit mentioned as extend- 70 ing in a lateral direction about the neck, we may make a number of slits in the neck or a number of oblong, round, or other shaped holes placed in a >-shaped groove encircling the neck, and with a smart blow the upper 75 neck may be removed, together with the cork or stopper, as shown farther on. It may be noted that the slit in the neck of the bottle makes it appear insecure for the retention of certain kinds of liquids or other 80 contents. We provide for this apparent defect by the insertion of a cork or stopper securely fastened within the upper neck, and thence passing downwardly into the main neck of the bottle, thereby strengthening and 85 reinforcing the neck at this point. We also employ a strip of stiff paper, muslin, &c., properly fastened around the neck and over

Figure 1 is a sectional view of a bottle. Fig. 2 shows the upper bulbous portion of neck of bottle with cork or stopper attached. 20 Fig. 3 is a side elevation of lower neck of bottle, showing fracture. Fig. 4 is a plan view showing where fracture occurs on removal of upper portion of neck. 2 is upper neck of bottle.

3 is lower neck of bottle. 25

4 is slit extending in a lateral direction about the neck.

5 is a >-shaped groove or depression on line with slit 4.

6 is the non-removable cement or other ma-30 terial used as a seal.

7 is the cork or stopper rigidly secured to upper neck.

8 is the upper neck of bottle with cork or 35 stopper projecting therefrom, showing also the fracture at 5.

9 is a strip or label extending around the neck of bottle over the slits.

10 is the word "Not" blown or pressed into 4° upper neck, and 11 is the word "opened" blown or pressed into the body of the bottle. The object of our invention is to so form the neck of a bottle or other article that it | may be readily opened without the use of a 45 corkscrew or other device commonly used, and at the same time provide an article of manufacture that cannot be refilled and used with fraudulent intent to deceive. We construct the upper portion of the neck 5° of our bottle preferably in bulbous form in !

the slit, said strip being usually a label and having the words "Not opened" printed or 90 stamped thereon the words arranged thus:

 $\mathbf{Not}$ This strip or label acts in addition opened.

as a safeguard against tampering with the original contents of the bottle. We safe- 95 guard still further the original contents of the bottle by having the words "Not opened" blown or pressed into the substance of the bottle, the word "Not" being placed upon the upper portion of neck and the word "opened" 100

## 568,109

2

5 the construction of our improved bottle, we proceed further to show the method of corking and sealing the contents, and also the method of removing the cork or stopper. Being filled in the usual manner a cork or stoppart of the cup-shaped portion of said neck, 10 per suitably shaped is inserted in the upper neck of bottle, the lower end of the cork or stopper passing downwardly into the main neck of the bottle, the upper end of the cork or stopper being firmly secured within the up-15 per neck by having cement, &c., poured in as herein shown and described. upon it. To remove the cork or stopper to ROBERT W. CHAPMAN. get at the contents, we simply give the upper L. S. neck a smart blow or with a slight upward or PAUL BORGER.  $\begin{bmatrix} L. & S. \end{bmatrix}$ JOSEPH H. LINTON. lateral twist break away the connection be-L. S. 20 tween the upper and lower necks, and as a Witnesses as to Robert W. Chapman and matter of course removing the cork or stop-Paul Borger: per firmly attached to the part broken away. THEODORE A. DENNIS, Having thus fully shown and described the GEO. S. BASHFORD. construction and operation of our invention, 25 what we claim as new, and desire to secure by Witnesses as to Joseph H. Linton: Letters Patent, is— JNO. W. HANNAY, The combination with a bottle or other ves-A. M. EDWARDS.

immediately below the slit or in some other sel, the upper portion of the neck of which suitable place, all of which are clearly shown is enlarged forming a cup-shaped cavity bein the drawings and claimed in due form. tween which and the lower portion of the neck 30 is formed an annular external groove or re-Having thus clearly shown and described cess, one side of which groove extends entirely through the bottle-neck to form a slot, a cork provided with a disk head, the edges of which are beveled to conform to the lower 35 said cup-shaped portion above the cork being filled with cement or suitable material, and a strip or label extending around the neck over said annular groove, whereby the bottle is 40 opened by breaking off the upper portion of the neck and removing the cork, substantially

. •

•

. . 1

•

