

(No Model.)

H. A. WEBSTER.  
APPLIANCE FOR BUFFING BOOT OR SHOE SOLES.

No. 547,827.

Patented Oct. 15, 1895.

Fig. 1.

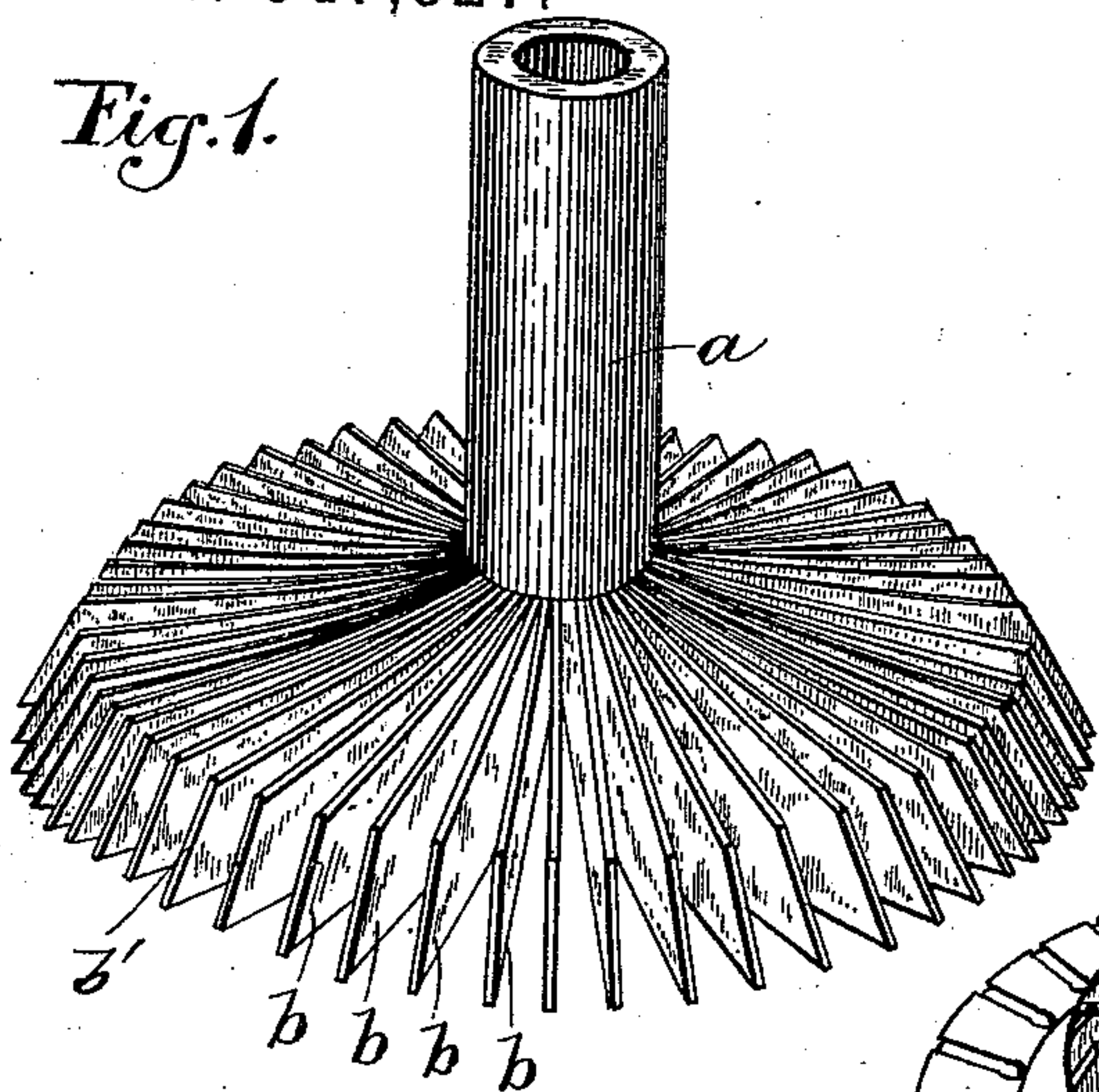


Fig. 2.

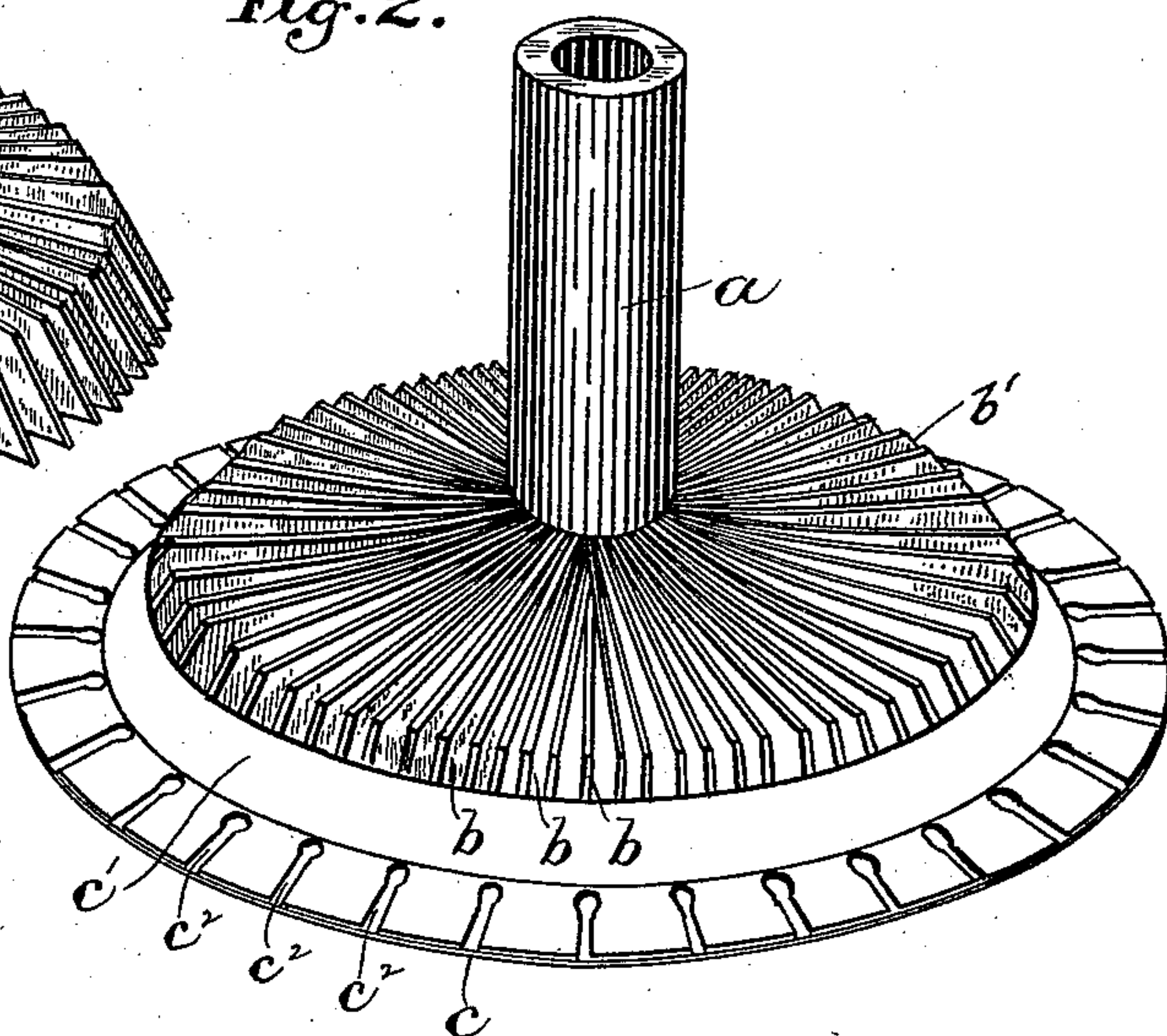


Fig. 3.

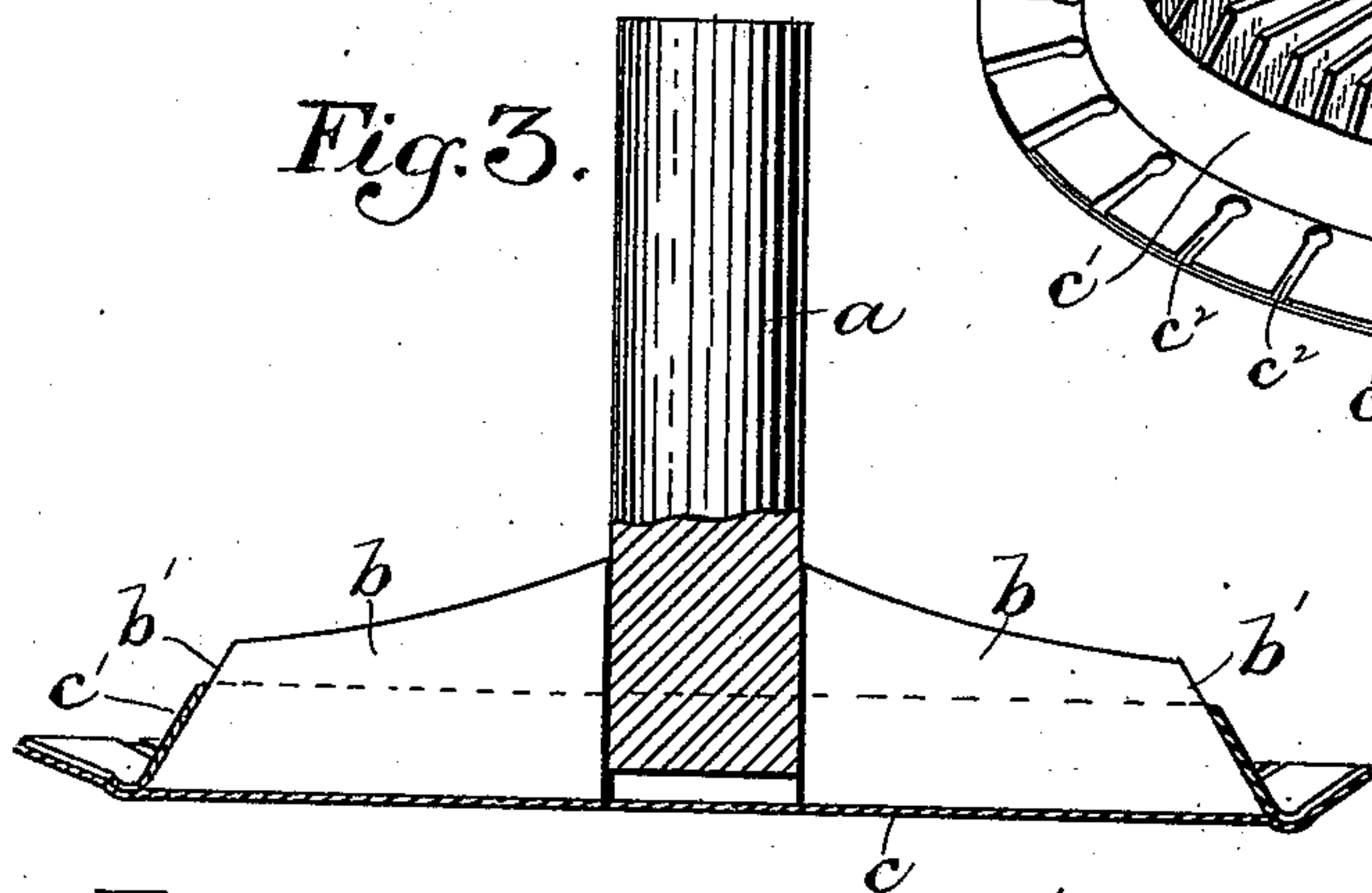


Fig. 4.

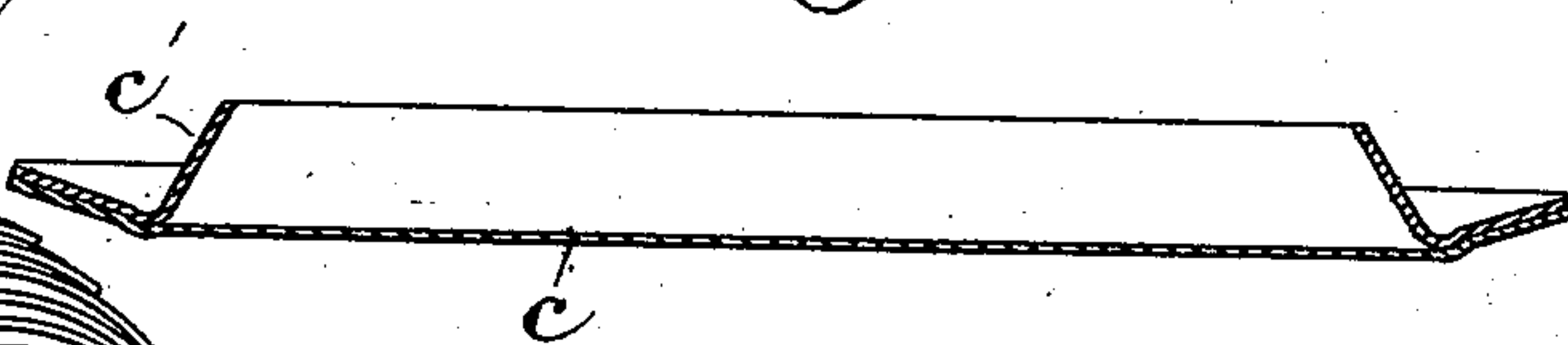


Fig. 6.

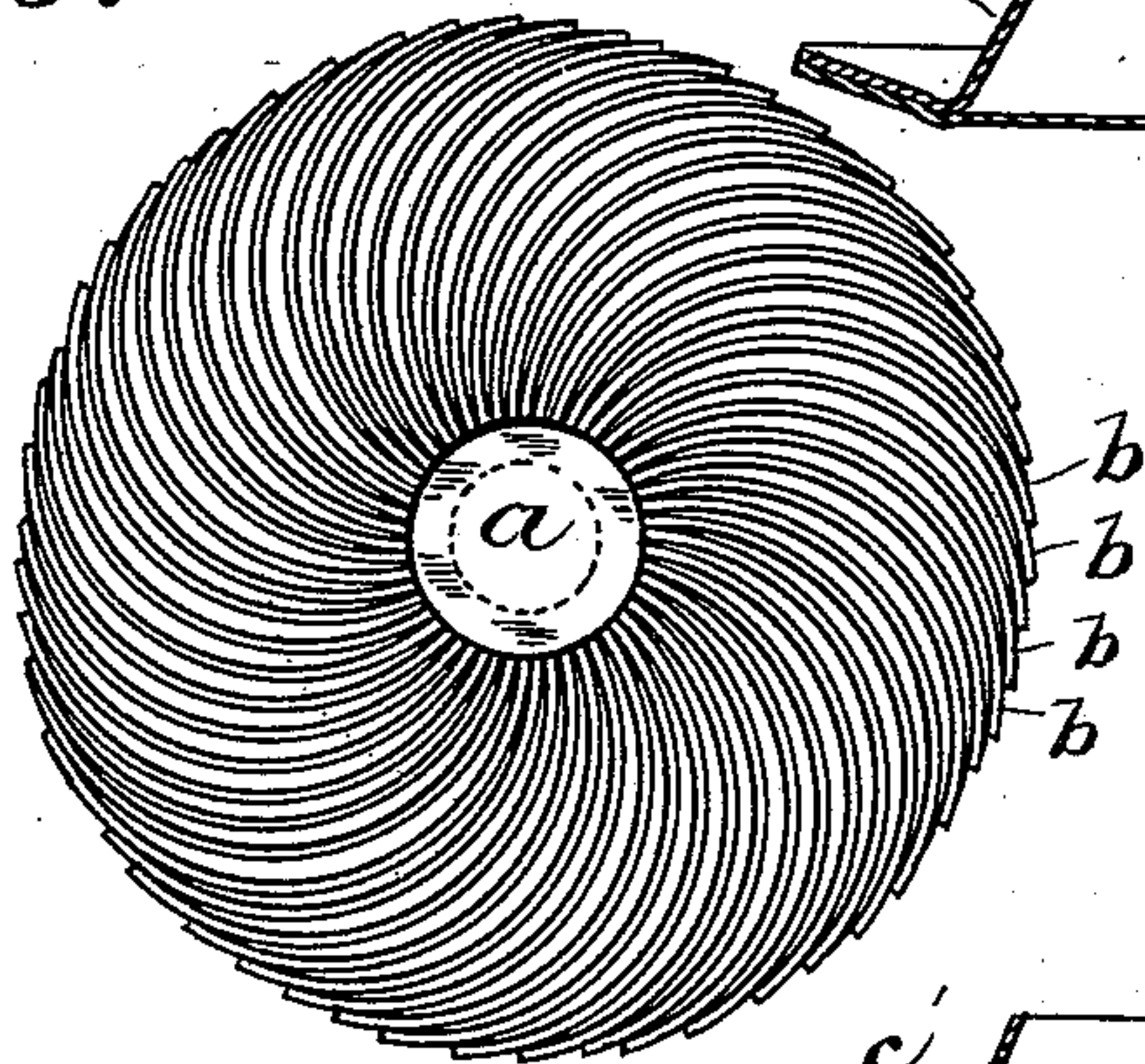
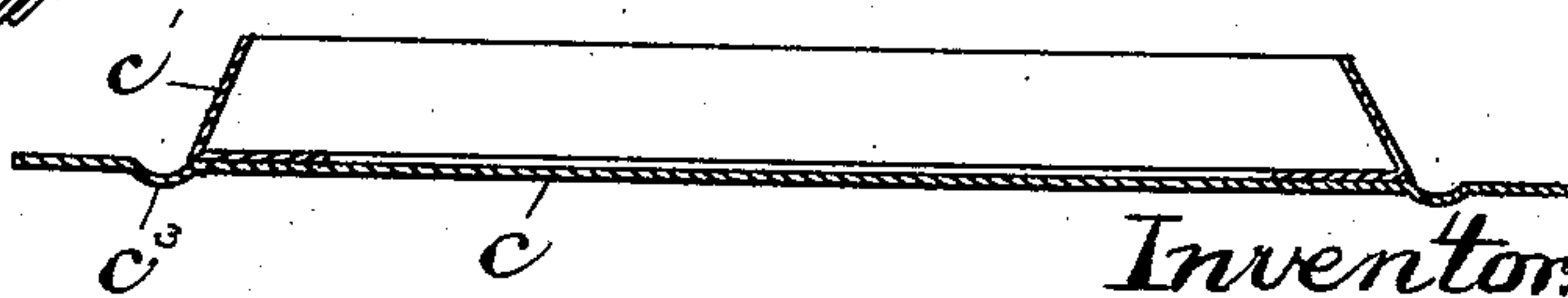


Fig. 5.



Witnesses:

H. D. Harrison.  
Kolben Abell.

Inventor:

H. A. Webster  
by *Wm. H. Brown* Attorney



# UNITED STATES PATENT OFFICE.

HAROLD A. WEBSTER, OF HAVERHILL, ASSIGNOR, BY DIRECT AND MESNE ASSIGNMENTS, TO GEORGE H. P. FLAGG, OF BOSTON, MASSACHUSETTS.

## APPLIANCE FOR BUFFING BOOT OR SHOE SOLES.

SPECIFICATION forming part of Letters Patent No. 547,827, dated October 15, 1895.

Application filed December 13, 1894. Serial No. 531,639. (No model.)

*To all whom it may concern:*

Be it known that I, HAROLD A. WEBSTER, of Haverhill, in the county of Essex and State of Massachusetts, have invented certain new and useful Improvements in Appliances for Buffing Boot or Shoe Soles, of which the following is a specification.

This invention relates to buffing appliances in which an acting abrasive face is supported by a rotary shank or spindle and is arranged substantially at right angles with the spindle and extends across one end thereof.

The invention has for its object to provide an appliance having an acting face, which is yieldingly held in position by centrifugal force when the appliance is in operation.

The invention also has for its object to provide a buffing appliance comprising a holder or support having a centrifugally-supported face and a pad adapted to be engaged and held by said holder and yieldingly backed by said face.

To these ends the invention consists in the improvements which I will now proceed to describe and claim.

In the accompanying drawings, forming a part of this specification, Figure 1 represents a perspective view of my improved centrifugal appliance. Fig. 2 represents a similar view showing said appliance provided with a pad and used as a pad-holder. Fig. 3 represents a sectional view of the pad and pad-holder. Fig. 4 represents a sectional view of the pad. Fig. 5 represents a view similar to Fig. 3, showing a slightly-modified construction. Fig. 6 represents a top view of the pad-holder, showing its condition when compressed to permit the application of the pad thereto.

The same letters of reference indicate the same parts in all the figures.

In the drawings, *a* represents a shank, which is adapted to be attached to a shaft or spindle and rotated thereby.

*b b b* represent a series of arms or strips of any suitable flexible material, such as leather, attached at their inner ends to the shank *a* and extending radially therefrom. The lower edges of the strips *b* are arranged in a plane which is substantially at right angles with the axis of the shank *a* and is located below

the latter, as shown in Fig. 3, said edges collectively constituting a seat or support for a buffing-pad *c*, said support holding the pad at a sufficient distance below the lower end of the shank to prevent contact between the pad and the rigid material of the shank. The outer ends *b'* of the strips *b* are preferably inclined, so that they collectively form an inclined or tapering seat adapted to bear upon the inner side of a correspondingly-inclined flange *c'*, affixed to the back of the pad *c*. The pad, which is or may be made of a disk of emery-cloth, has the flange *c'* attached to its back, said flange being continuous and concentric with the pad, the flange springing from the pad at a short distance from the margin of the pad, as shown in the drawings. In making the flange *c'*, I prefer to take a strip of suitably strong and flexible material, such as cloth or heavy paper, and form numerous slits or apertures *c<sup>2</sup>* therein extending partly across the width of the strip, and then bend the tongues thus formed from the main body of the strip, said tongues being cemented to the pad either at the outer side of the flange, as shown in Figs. 2, 3, and 4, or turned inwardly and cemented to the pad at the inner side of the flange, as shown in Fig. 5. When the said strip is secured to the pad in the manner represented in the drawings, its main portion constitutes a continuous annular inclined wall extending around the pad at a short distance from the margin thereof, the inclination of said wall or flange corresponding to that of the ends *b'* of the arms *b*. The pad is applied to the holder by bending the arms *b* to reduce the diameter of the holder, as shown in Fig. 6, placing the flange over the ends of the bent arms, and then allowing the arms to resume their normal radial position, the inclined ends *b'* of the arms being thus brought into contact with the inner surface of the inclined flange *c'*, so that the pad is engaged by said arms and prevented from dropping from the holder. When the holder is rotated, the pressure of the ends of the arms against the flange of the pad is increased by centrifugal action, so that there is no liability of the pad becoming disengaged from the holder during the buffing operation. It will be seen that the pad can be very quickly applied to and re-



moved from the holder, and that when in use  
 it is yieldingly supported at all points. I pre-  
 fer to form an annular bead  $c^3$  on the pad,  
 said bead being concentric with the margin  
 5 thereof and arranged so that it coincides with  
 the point where the flange springs from the  
 pad. Said bead is formed so that it forms a  
 convex projection on the under or acting side  
 of the pad, as shown in Fig. 5, the bead being  
 10 open or trough-shaped on the back of the pad.  
 The object of said bead is to define the mar-  
 gin of the acting portion of the pad and to  
 cause the portion of the pad that projects out-  
 side of the flange to bend or yield along a  
 15 well-defined line without being wrinkled at  
 its marginal portion and without presenting  
 an angle to the boot or shoe sole pressed  
 against it.

I am aware that an annular rib has been  
 20 formed on a buffing-pad near its edge, as  
 shown in Patent No. 421,763, as a means for  
 securing the pad to a holder, but the sides of  
 such rib are closed together, so that the rib  
 simply stiffens the pad and does not define  
 25 the margin of its acting face. Moreover, the  
 said rib projects from the back of the pad and  
 not from the front.

The flexible arms or strips, radially mounted  
 on a rotary shank or holder and having their  
 30 lower edges projecting below the lower end  
 of the spindle, as shown, may be made of  
 emery-cloth or otherwise provided with abra-  
 sive facings and used for buffing purposes  
 without the buffing-pad, the said strips col-  
 35 lectively presenting a yielding buffing-face  
 made up of the portions of the strips which  
 are exposed behind the edges of the preced-  
 ing strips, said face being yieldingly held in  
 position by centrifugal force, which tends to  
 40 hold the lower edges of the strips horizontal  
 or in a plane substantially at right angles  
 with the axis of the shank.

I claim—

1. A buffing appliance comprising a rigid  
 45 shank or spindle and a series of flexible strips  
 attached at their inner ends to one end of the  
 spindle and radiating therefrom, the lower

edges of said strips projecting below the spin-  
 dle and collectively forming a yielding face  
 arranged substantially at right angles with 50  
 the axis of the spindle.

2. A buffing appliance comprising a rigid  
 shank or spindle and a series of flexible strips  
 attached at their inner ends to one end of the  
 spindle and radiating therefrom, said strips 55  
 having lower edges projecting below the lower  
 end of the spindle, and arranged substan-  
 tially at right angles with the axis thereof  
 and outer ends which are inclined relatively  
 to the said axis whereby said ends are adapted 60  
 to engage an inclined flange on the back of a  
 buffing-pad, the lower edges of the strips con-  
 stituting a seat for the said pad.

3. In a buffing appliance, the combination  
 of a rigid shank or holder having a series of 65  
 radiating flexible strips, a pad composed of  
 an abrasive flexible disk, and a flange at-  
 tached to the back of the pad and engaged  
 with the outer ends of said strips, said flanges  
 holding the disk against the lower edges of 70  
 the strips.

4. In a buffing-pad, a disk of flexible mate-  
 rial having an abrasive facing, and a molded  
 annular bead near its margin, combined with  
 an inclined annular flange attached to the 75  
 back of the disk and coinciding with said  
 bead, the margin of the pad projecting out-  
 side of the bead and flange.

5. In a buffing-pad, the combination of a  
 disk of flexible material having an abrasive 80  
 facing, and a continuous inclined annular  
 flange on the back side of said disk, said  
 flange being composed of a strip of flexible  
 material severed partly across its width to  
 form tongues which are cemented to the pad. 85

In testimony whereof I have signed my  
 name to this specification, in the presence of  
 two subscribing witnesses, this 26th day of  
 November, A. D. 1894.

HAROLD A. WEBSTER.

Witnesses:

HERBERT B. NEWTON,  
 C. F. BROWN.