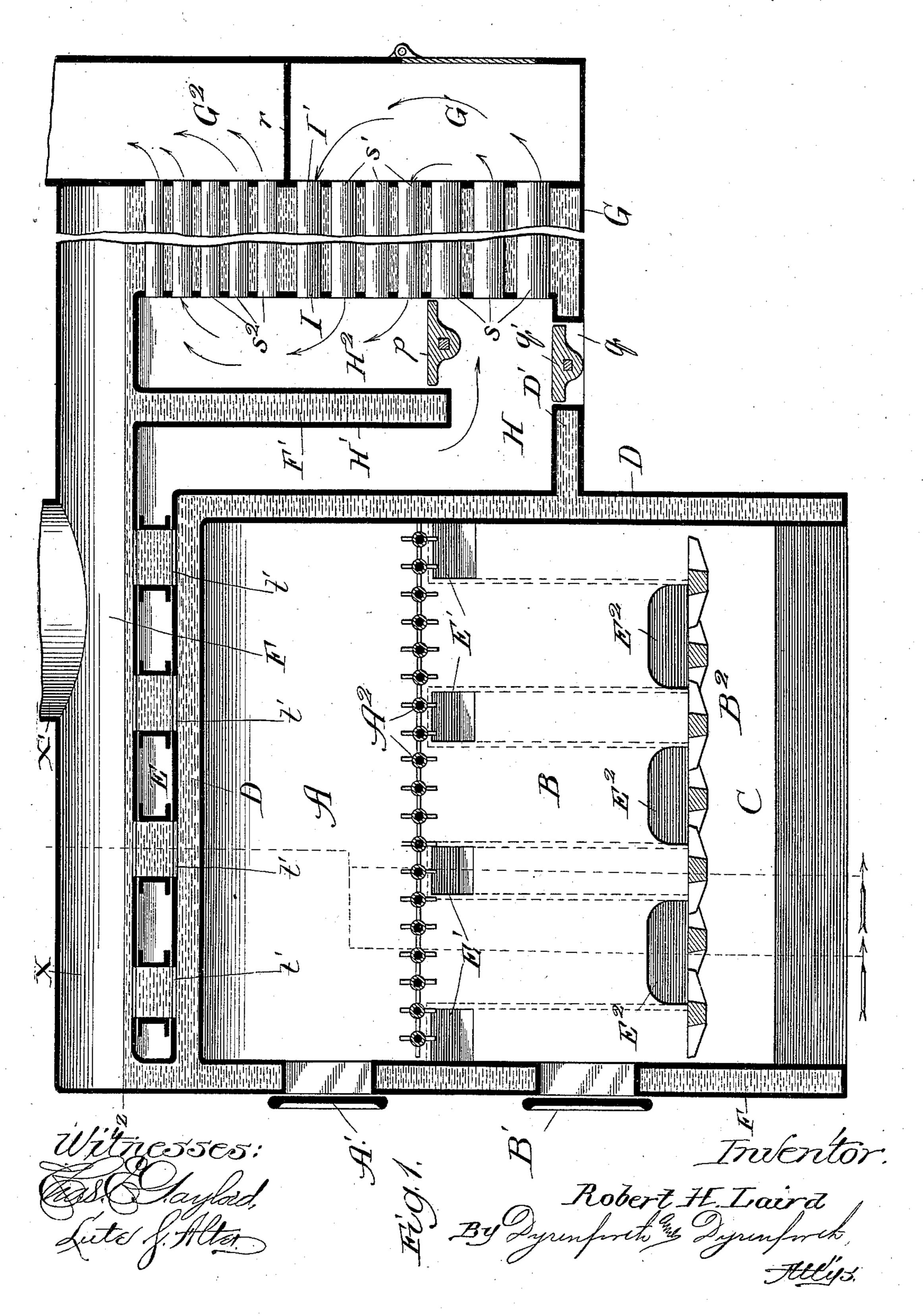
## R. H. LAIRD. BOILER FURNACE.

No. 540,393.

Patented June 4, 1895.



R. H. LAIRD.
BOILER FURNACE.

No. 540,393. Patented June 4, 1895. Fig. 2.

## United States Patent Office.

## ROBERT H. LAIRD, OF CHICAGO, ILLINOIS.

## BOILER-FURNACE.

SPECIFICATION forming part of Letters Patent No. 540,393, dated June 4, 1895.

Application filed July 3, 1894. Serial No. 516,476. (No model.)

To all whom it may concern:

Be it known that I, ROBERT H. LAIRD, a citizen of the United States, residing at Chicago, in the county of Cook and State of Illinois, have invented a new and useful Improvement in Boiler-Furnaces, of which the following is

a specification.

My invention relates to improvements in water heaters generally, though more particularly to improvements in boiler furnaces of the class designed more especially for generating steam in large quantities and at high pressure; and my object in the latter connection is to improve the construction of such boiler furnaces to the end of giving to the boiler comparatively great capacity for steam generation, and so utilizing the heat from the furnace that particular economy will result in the amount of fuel necessary for the generation of a given quantity of steam.

In the drawings, which illustrate a locomotive furnace and boiler constructed in accordance with my improvements, Figure 1 is a broken vertical and longitudinal section on line 1 of Fig. 2, and Fig. 2 a broken section on

lines 2 2 of Fig. 1.

A is an upper retort or coking chamber provided with a feed door A' and a dumping grate A<sup>2</sup>. B is a lower combustion chamber 30 provided with a door B' and a grate B2; and C an ash pit. Extending over the top, sides and back of the combustion and coking chambers is a chamber or water jacket D. Extending over the top and sides of the water jacket 35 D is a chamber or flue E; and over the front, sides and top of the chamber or flue E is a chamber F more highly arched than the other chambers to afford a steam space X, and surmounted by a steam-dome X'. In the cham-40 ber E are flues E' extending from the ash pit C to the level of the top of the lower combustion chamber B, whence they pass through the water jacket D to the chamber B just below the upper grate bars A<sup>2</sup>. Just above 45 the lower grate bars B<sup>2</sup> are flues E<sup>2</sup> which extend between the combustion chamber B and chamber E through the water jacket. Extending between the water jacket or chamber D and chamber F, a little above the plane 50 of the lower grate bars B<sup>2</sup> are circulating flues t t; and circulating flues t' extend between

the chambers D and F, through the chamber E, at the top. The outer water jacket or chamber F is open to the boiler G.

H is a flue chamber with which the cham- 55 ber or flue E communicates throughout its entire end area above the tops of the flues E', and extending downward in the chamber H is a hollow diaphragm H' containing a water chamber F' which communicates at its upper 60 side with the chamber F.

I is the rear tube-sheet of the boiler, and I' the front tube-sheet, between which extend three series of flues s, s' and s<sup>2</sup>, respectively. The tubes of the lower series s are comparatively large, say four inches in diameter. The tubes of the central series s' are preferably somewhat smaller, say three inches in diameter; and the tubes of the top series s<sup>2</sup> may be still smaller, say two and one-half 70 inches in diameter.

inches in diameter.

In front of the tube-sheet I' is a lower smokebox or chamber G' to which extend the flues ss', and above the chamber G', and divided from the latter by a diaphragm r, is an upper 75 smoke-box or chamber G<sup>2</sup> to which extend the flues s<sup>2</sup> only. At the base of the chamber H is an opening q provided with a damper q'. Around the sides and lower part of the chamber H is a water jacket D', which at one end, 80 opens into the water jacket D, and at its opposite end into the boiler. The opening q extends through the water jacket. Between the diaphragm H' and tube-sheet I is a damper p, at about the plane of the lower end of the 85 diaphragm, and the plane of division between the series, s and s', of tubes. The smoke-box G<sup>2</sup> communicates with the smoke-stack. Not shown.

Extending across the chambers F E to the 90 chamber or water jacket D is a feed pipe Y. The pipe Y may be the feed pipe for the boiler and extends from the water-tank, on the locomotive tender; a suitable injector being interposed in the pipe. The water jackets D 95 and F and the boiler are filled and maintained filled with water up to the water-line z, which is above the tops of the chamber E and boiler tubes s². Initially, the fire is built upon the grate bars B², and when the combustion chambers become heated to a high degree all further feeding of fuel is done through the upper

door A', the fuel being spread upon the upper grates A<sup>2</sup> and coked before it is dumped upon

the lower grate.

The upper chamber is not only a prepara-5 tory chamber for heating the fuel before it is introduced into the lower combustion chamber, but it is a retort chamber into which no air is admitted to support combustion, so that the heat from the lower chamber distills gas 10 from the coal on the upper grate, the gas of distillation passing through the upper grate bars to the chamber B. The fuel therefore that is dumped upon the lower grate is more or less coked.

In practice air to supply combustion enters through the grate bars B<sup>2</sup> and through the flues E'. The air passing through the flues E' mingles with the gases from the chamber A which pass down through the fuel on the 20 grate A<sup>2</sup> to the chamber B. The gases as they descend into the chamber B and are carried down by the air current from the flues E' are subjected to the heat in the latter chamber, whereby substantially complete combustion 25 of the gases is effected. From the chamber B the products of combustion pass through the flues E<sup>2</sup> to the chamber E and pass thence to the combustion chamber H. The diaphragm H'deflects the products of combustion

30 downward and cause them to pass below the damper p, and through the lower series s of tubes to the smoke-box G', whence they pass through the return tubes s' to the part H<sup>2</sup> of the chamber H, and thence through the tubes 35 s² to the smoke-box G² and out at the smokestack. The heat of the combustion chambers exerts itself directly upon the water in the chamber D, and the heat of the hot products

of combustion passing through the chamber 40 E is exerted against the chambers D and F. In passing to the chamber H the products of combustion exert their heat upon the outer surface of the water jacket D; upon the water in the diaphragm chamber F' and in the water

45 jacket D'; and, in passing through the tubes s, returning through the tubes s', and passing again through the tubes  $s^2$ , approximately all the heat of the products of combustion is absorbed and utilized in heating the surround-

50 ing water. As the water in the chamber D is heated it rises through the flues t', water from the chamber F entering the chamber D through the flues t, whereby continued circulation is kept up.

The products of combustion in passing from the chamber H through the lower tubes s lose a certain proportion of their heat and become contracted in volume, and they are still further contracted in passing through the second 6c series of tubes s'. Therefore by providing tubes s' of proportionately smaller diameter than the tubes s and tubes  $s^2$  of still smaller diameter, an even draft is maintained through

the flues. Live cinders which are light enough 65 to be carried through the tubes by the draft will, owing to the distance of their travel be

entirely consumed, or lose their incandescence

before reaching the chimney.

In my improved construction substantially all the available heating space is utilized in 70 making steam, and as all the walls with which the products of combustion come into contact are surrounded by water, the danger of injury to the metal, forming the walls, from the heat is reduced to the minimum. By feeding 75 the furnace at the upper chamber the cooling influence of fresh fuel upon the main fire bed B<sup>2</sup> is avoided; and in the down draft of the more volatile gases substantially perfect combustion of the fuel is attained.

At suitable places, as at the base of the chamber F on opposite sides, and at the base of the chamber F', draw-off cocks may be provided for draining out sediment when desired. The draw-off cocks may be of any suitable 85 form usually provided for this purpose on

other boilers.

Though my invention, as illustrated, is intended for use in connection with boiler-furnaces adapted to generate steam at high press- 90 ure, it may be employed in connection with steam-heating systems, where steam is generated at low pressure, or in connection with hot-water heating systems. In either case the structure is adapted to economize in fuel by 95 utilizing the heat therefrom to an extent beyond the capacity of furnaces hitherto constructed for the same purpose.

While I prefer to construct my improvements as shown and described, they may be roo modified in the matter of details without departing from the spirit of my invention as de-

fined by the claims.

What I claim as new, and desire to secure

105

by Letters Patent, is—

1. In a boiler furnace, the combination of a combustion chamber B provided at its lower side with a grate B2, an inner, water-jacket D extending over the top and sides of the chamber B, a flue chamber E extending over the 110 top and sides of the inner water-jacket, outlet flues E<sup>2</sup> extending between the lower parts of the chambers B and E, air inlet flues in the chamber E extending from below the grate B<sup>2</sup> and opening into the chamber B toward the 115 top thereof, an outer water-jacket F, extending over the sides and top of the chamber E, and circulating flues tt' extending between the said outer and inner water-jackets toward the lower and upper parts of the latter, 120 all constructed and arranged to operate substantially as described.

2. In a boiler-furnace, the combination with the combustion-chamber of a chamber H, a flue extending from the combustion chamber 125 to the chamber H, a chamber H<sup>2</sup>, a separating wall between the chambers H and H2, chambers G' and G<sup>2</sup>, a dividing-wall between the chambers G' and G2, a boiler extending between the chambers HH2 and the chambers G' 130 G<sup>2</sup>, provided with a lower series of tubes s extending between the chambers H and G', an

intermediate series of return-tubes s', of smaller diameter than the tubes s, extending between the chambers G' and H<sup>2</sup>, and an upper series of tubes  $s^2$  of smaller diameter than the 5 tubes s', extending between the chambers H<sup>2</sup>

and G<sup>2</sup>, substantially as described.

3. In a heater or boiler-furnace, the combination of a combustion chamber, an inner water-jacket D extending over said chamber, a 10 flue E extending from said chamber around the inner water-jacket, a chamber H with which the flue E communicates, a boiler G, having tubes extending between the chamber H and a chamber G', between the chamber G' 15 and a chamber H<sup>2</sup> and between the chamber H<sup>2</sup> and a chamber G<sup>2</sup>, an outer water-jacket extending over the flue E and chambers H H<sup>2</sup> and communicating with the boiler G, and circulating conduits between the inner and outer 20 water-jackets, substantially as described.

4. In a heater or boiler-furnace, the combination of an upper coking chamber A having

a feed door, a lower combustion chamber B, a dumping-grate between said chambers, an inner water-jacket D extending over said 25 chambers, a flue E extending from the said lower chamber around the inner water-jacket, a chamber H to which the flue E extends, a boiler, G, having tubes s, extending from the chamber H to a chamber G', tubes s' extend- 30 ing from the chamber G' to a chamber H2, and tubes  $s^2$  extending from the chamber  $H^2$  to a chamber G<sup>2</sup>, an outer water-jacket extending over the flue E and chambers H H<sup>2</sup> and communicating with the boiler G, a hollow dia- 35 phragm H', having a water chamber F', between the chambers H and H<sup>2</sup>, and circulating conduits between the inner and outer water-jackets, substantially as described.

ROBERT H. LAIRD.

In presence of— M. J. Frost, J. N. HANSON.