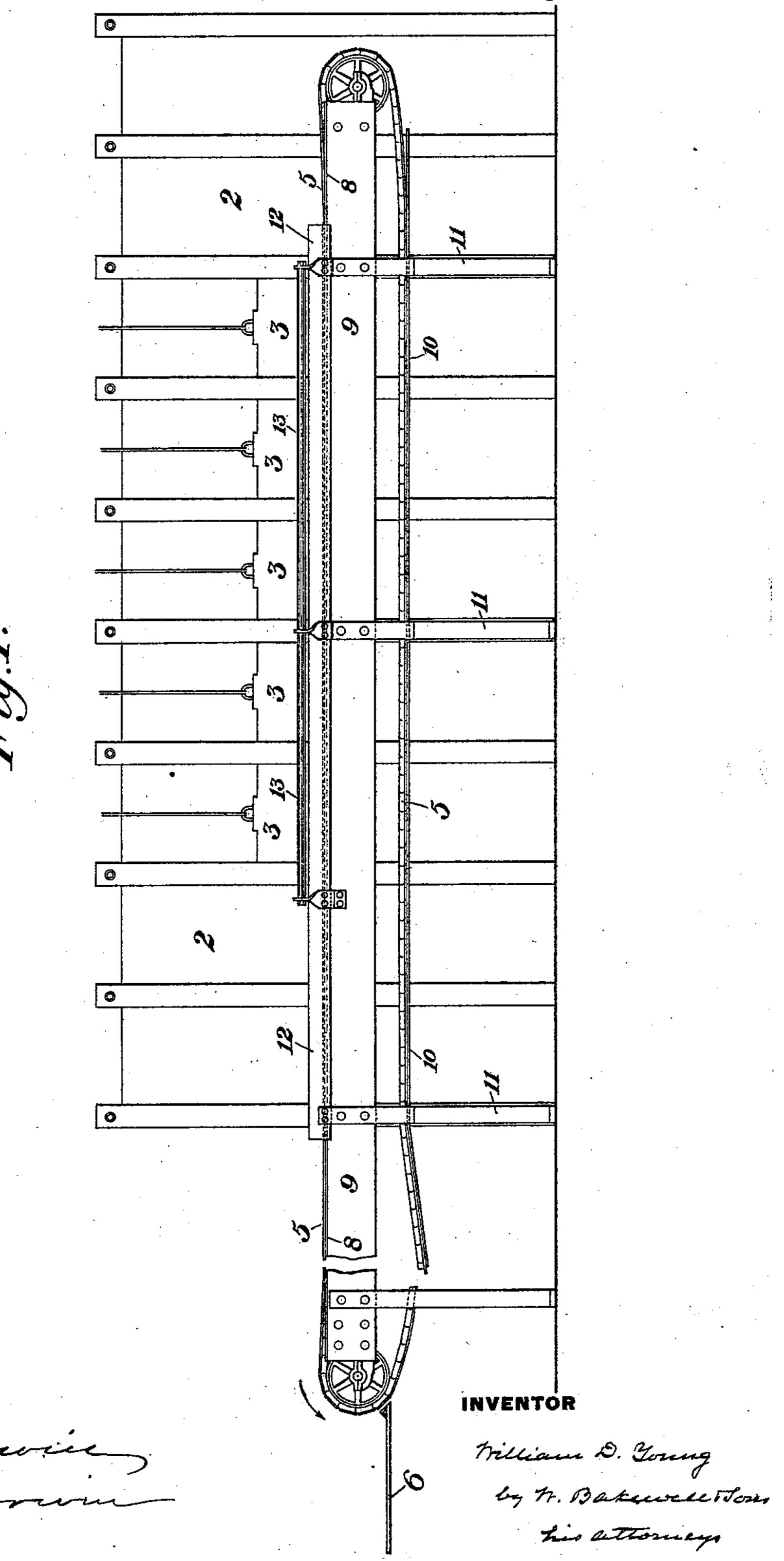
W. D. YOUNG.

MEANS FOR TRANSFERRING METAL FROM FURNACES.

No. 539,563.

Patented May 21, 1895.

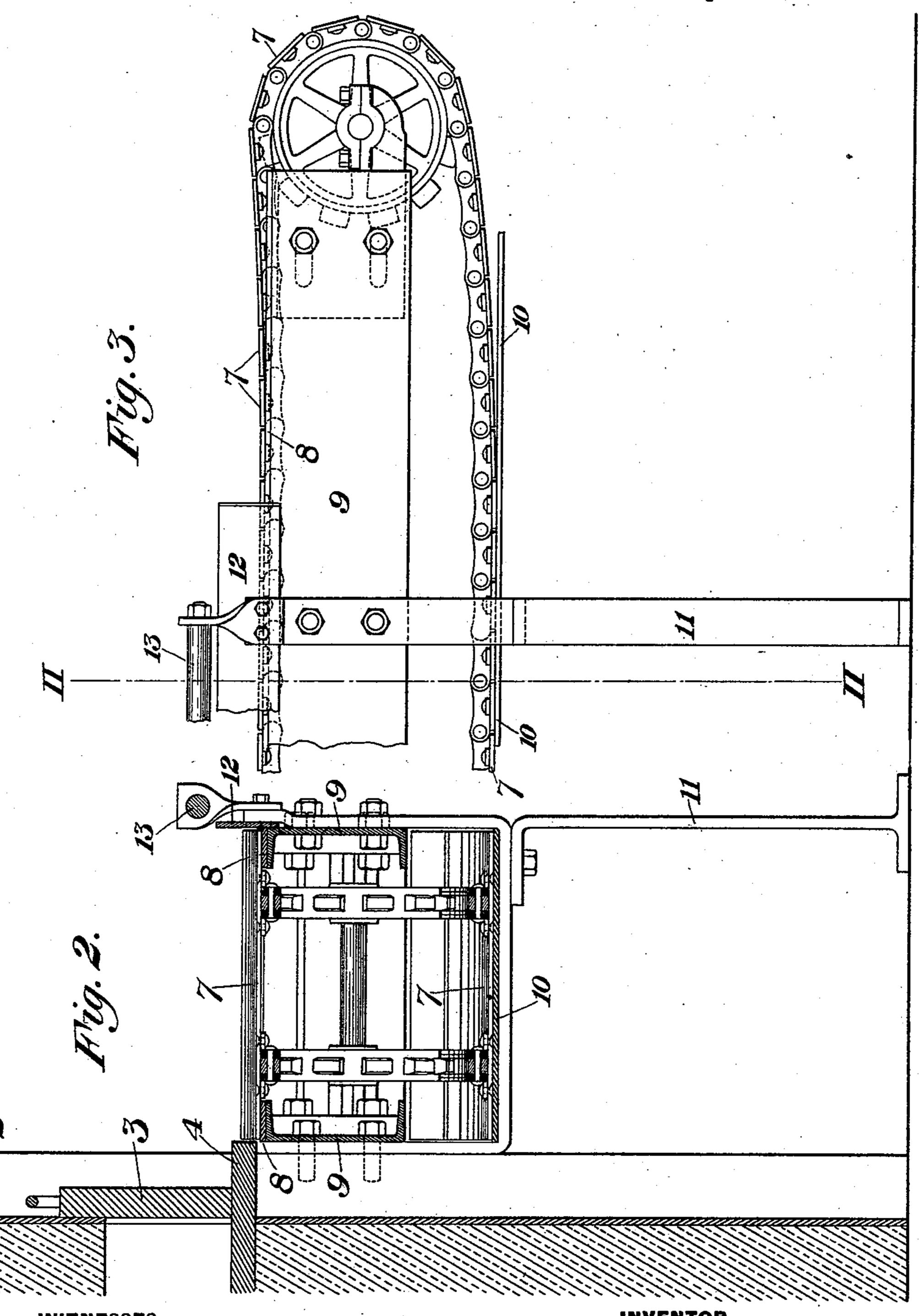


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WITNESSES

INVENTOR

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William D. Forming by M. Berkeweller Lower This attorneys

United States Patent Office.

WILLIAM D. YOUNG, OF PITTSBURG, PENNSYLVANIA, ASSIGNOR TO THE SHOENBERGER STEEL COMPANY, OF SAME PLACE.

MEANS FOR TRANSFERRING METAL FROM FURNACES.

SPECIFICATION forming part of Letters Patent No. 539,563, dated May 21, 1895.

Application filed July 18, 1894. Serial No. 517,945. (No model.)

To all whom it may concern:

Beit known that I, WILLIAM D. YOUNG, of Pittsburg, in the county of Allegheny and State of Pennsylvania, have invented a new 5 and useful Improvement in Means for Transferring Metal from Furnaces, of which the following is a full, clear, and exact description, reference being had to the accompanying drawings, forming part of this specification, in which—

Figure 1 is a side elevation of a furnace, showing the relation of the traveling carrier thereto. Fig. 2 is a cross-section through the furnace and carriers, and Fig. 3 is an enlarged detail of a portion of the conveyer.

My invention relates to the transferring of metal from a heating furnace to a point where it is further acted upon, and more particularly to the conveying of blanks from a reheating furnace to mechanism for further action thereon.

In the drawings, 2 represents a reheating or blank furnace, having a horizontal series of outlet doors 3 along one side of the same, 25 through which the heated blanks are withdrawn. The doors 3 rest upon projecting ledges 4, and in front of the doors and just below the level thereof extends the endless conveyer 5, upon which the blanks fall when 30 drawn through the outlet openings. The conveyer carries the blanks to and deposits them upon a table 6, which is in front of a pair of rolls arranged to turn in the edge of the blanks and remove the scale therefrom.

The carrying-plates 7 of the conveyer extend laterally beyond the carrying chains and slide upon wearing-plates 8 secured to channel-beams 9 supported upon each side of the chains along the upper path of their travel, while on their lower path the plates move over a floor 10.

The standards 11, which support the floor and outer channel beam, carry at their upper ends a flat vertical plate 12, which forms an outer inclosing strip for the conveyer and

prevents the blank from being drawn out too far and dropping over the outer edge thereof.

Above the plate 12 is supported a horizontal roller 13, which forms a rest for the rake of the operator in drawing out the blanks, 50 and extends in front of the various outlet doors.

The operation is as follows: As the blanks become heated to a suitable degree, the operator draws them out through the outlet openings, and dropping them upon the conveyer they are taken at once without loss of time or appreciable lowering of temperature to the table 6 and dropped thereon.

The advantages of the invention result 60 from the automatic action of the conveyer and its peculiar location relatively to the exit openings, so that no handling of the metal is necessary.

Many changes may be made in the construction and arrangement of the conveyer and other parts without departing from my invention; since

What I claim is—

1. The combination with a blank-heating 70 furnace having a horizontal series of exit openings, of a continuously-moving conveyer substantially flush with the bottom of said openings, and a retaining plate at the outer edge of the conveyer; substantially as de-75 scribed.

2. The combination with a blank-heating furnace having a horizontal series of exit openings, of a conveyer passing longitudinally beneath and adjacent to said openings 80 and arranged to receive the blanks drawn from said openings, and a rest for the operator's rod above the conveyer; substantially as described.

In testimony whereof I have hereunto set 85 my hand.

WILLIAM D. YOUNG.

Witnesses:

W. B. CORWIN, C. BYRNES.