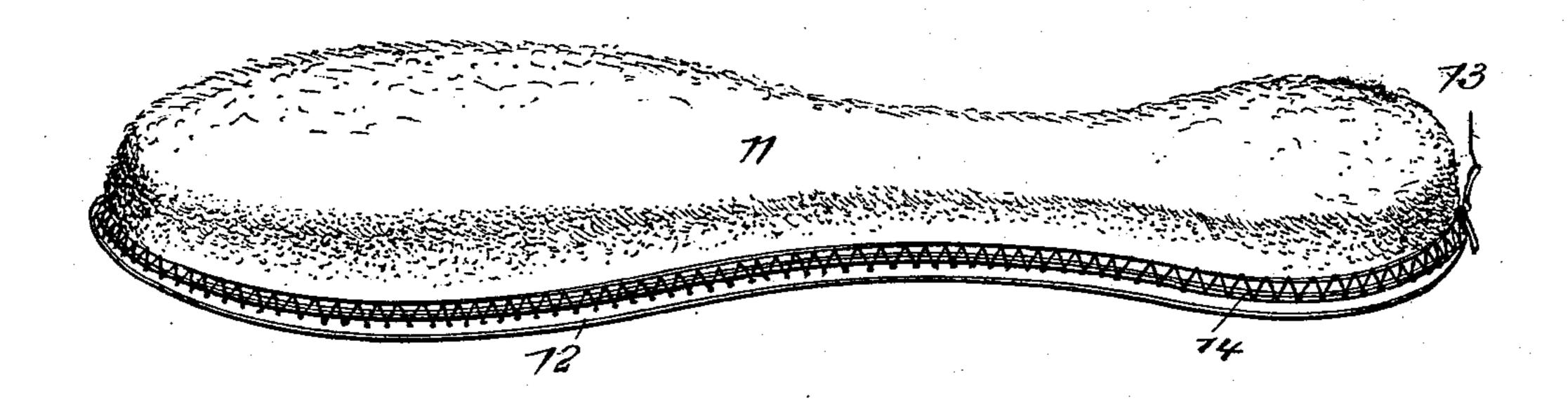
(No Model.)

S. BORCHARDT. LAMB'S WOOL OR SLIPPER SOLE.

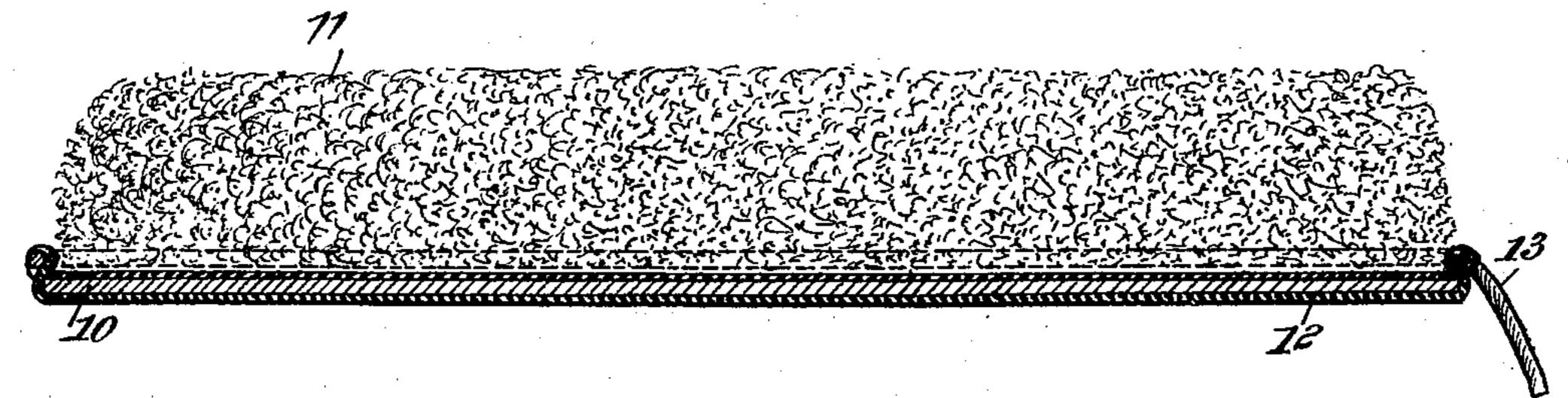
No. 539,337.

Patented May 14, 1895.

Fig.1.



Frg.2.



Frg.3.

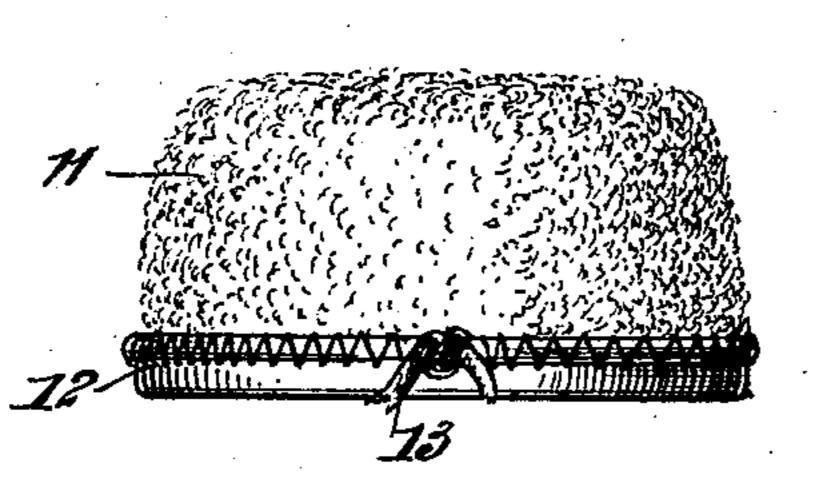


Fig.4.

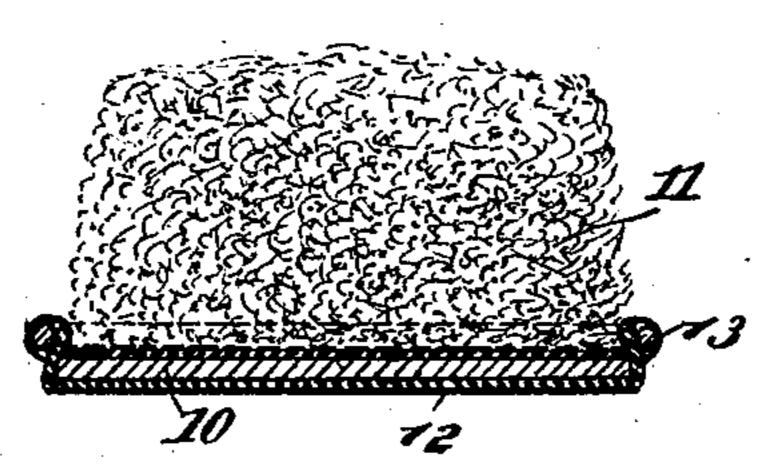
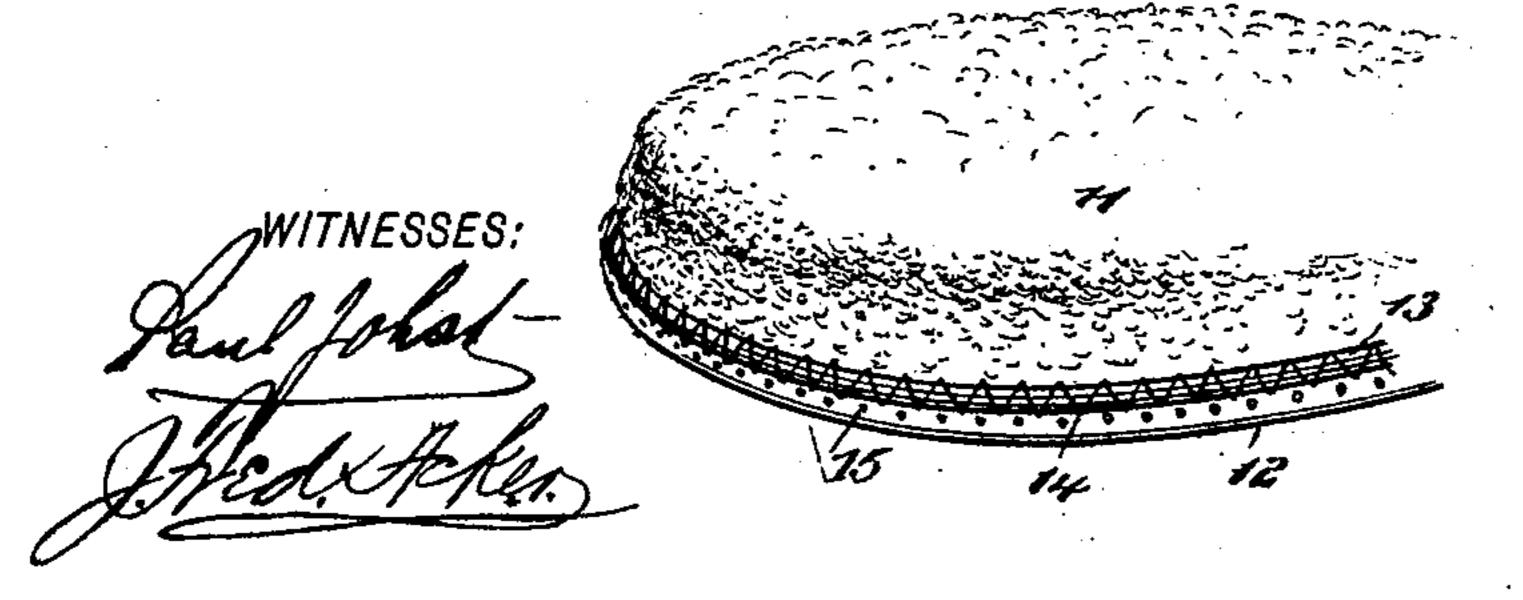


Fig.5



Borchard

ATTORNEYS.

United States Patent Office.

SAMUEL BORCHARDT, OF NEW YORK, IV.

LAMB'S-WOOL OR SLIPPER SOLE.

SPECIFICATION forming part of Letters Patent No. 539,337, dated May 14, 1895.

Application filed March 12, 1895. Serial No. 541,463. (No model.)

To all whom it may concern:

Be it known that I, SAMUEL BORCHARDT, of New York city, in the county and State of New York, have invented a new and Improved 5 Lamb's-Wool or Slipper Sole, of which the following is a full, clear, and exact description.

My invention releates to an improvement in lamb's wool or slipper soles, and especially to an improvement in that class of soles 10 adapted to be attached to an upper made by crocheting or equivalent means, and the object of this invention is to provide such a sole which will not require binding, and in which the bottom will be in one piece, and in 15 which the stitching ordinarily employed for attaching the sole to the soft upper surface will be entirely omitted.

Another object of the invention is to provide the margin of the sole with a draw string, 20 whereby it may be crimped around the upper surface of the sole, forming an upwardly extending flange for attachment to the upper, the flange being materially strengthened by the aforesaid draw string, the string likewise 25 being a medium for attachment between the

upper and the sole if desired.

The invention consists in the novel construction and combination of the several parts, as will be hereinafter fully set forth 30 and pointed out in the claims.

Reference is to be had to the accompanying drawings, forming a part of this specification, in which similar figures of reference indicate

corresponding parts in all the views.

Figure 1 is a perspective view of the improved sole. Fig. 2 is a longitudinal sectional view thereof. Fig. 3 is a view of the heel portion of the sole. Fig. 4 is a transverse section through the sole; and Fig. 5 is a perspec-40 tive view of the toe portion of the sole, illustrating a slight modification in its construction.

The sole consists of a stiffening strip 10, of pasteboard, cork, or other desired material. 45 and an upper facing 11 of lamb's wool, canton flannel, or other soft material, which is usually firmly cemented to the stiffening strip 10. The material of the sole is completed by the addition of a bottom strip 12, preferably made 50 of leather and in one piece, but it may be made from other suitable material.

All of the strips are given the necessary

shape, but the bottom strip 12 is wider than the others, and is provided along its margin with a draw string 13. The bottom or leather 55 strip is cemented or otherwise secured to the stiffening strip 10, and by manipulating the draw string, the ends of the string preferably meeting at the heel, the marginal portion of the bottom or leather strip will be gathered 60 upward around the finishing and inner strip, completely concealing and protecting their

marginal surfaces.

The draw string may be placed in a hem formed in the margin of the bottom strip of 65 the sole, or, as illustrated in the drawings, the string may be passed through loops 14 made by proper stitches properly placed, or any equivalent of the stitches may be employed as a conductor for the string. If in practice 70 it is found desirable a series of apertures 15 may be made in the bottom or leather strip adjacent to the draw string, as shown in Fig. 5, in order that a comparatively blunt needle may be passed through these apertures in at- 75 taching the upper to the sole.

It is evident that the upper may be secured to the sole by stitching or otherwise attaching it to the draw string, and that the marginal portion of the sole is materially 80 strengthened by the aforesaid draw string, enabling the upper to be more securely and readily attached to the sole than under the ordinary construction of the latter article. Furthermore it is obvious that there is no 85 necessity of stitching through the bottom of the sole, which stitching is usually quickly worn out, and the sole separates from the upper or from its several parts.

Having thus described my invention, I 90

claim as new and desire to secure by Letters

Patent—

1. A lamb's wool or slipper sole having its bottom section wider than the other sections and provided with a marginal draw string, as 95 and for the purpose set forth.

2. A lamb's wool or slipper sole having its bottom strip or section wider than the other portions thereof, carried upward and provided with a marginal draw string, the said 100 string serving to shape the sole, and likewise serving as a reinforcement therefor at the point where the upper is to be attached, as and for the purpose specified.

3. A lamb's wool or slipper sole, comprising an upper strip of a soft material, a stiffening strip secured to the upper strip, and a fastening strip of leather or like material cemented to the stiffening strip, the finishing or bottom strip being wider than the other strips and provided with a draw string at its margin, whereby the finishing strip of the sole may be drawn upward at its margin, concealing the corresponding margins of the other strips

forming the sole, and whereby also the margin is reinforced and need not be attached to the remaining portion of the sole, but presents a suitable surface for the attachment of the upper, as and for the purpose set forth.

SAML. BORCHARDT.

Witnesses:

JNO. M. RITTER, J. FRED. ACKER.