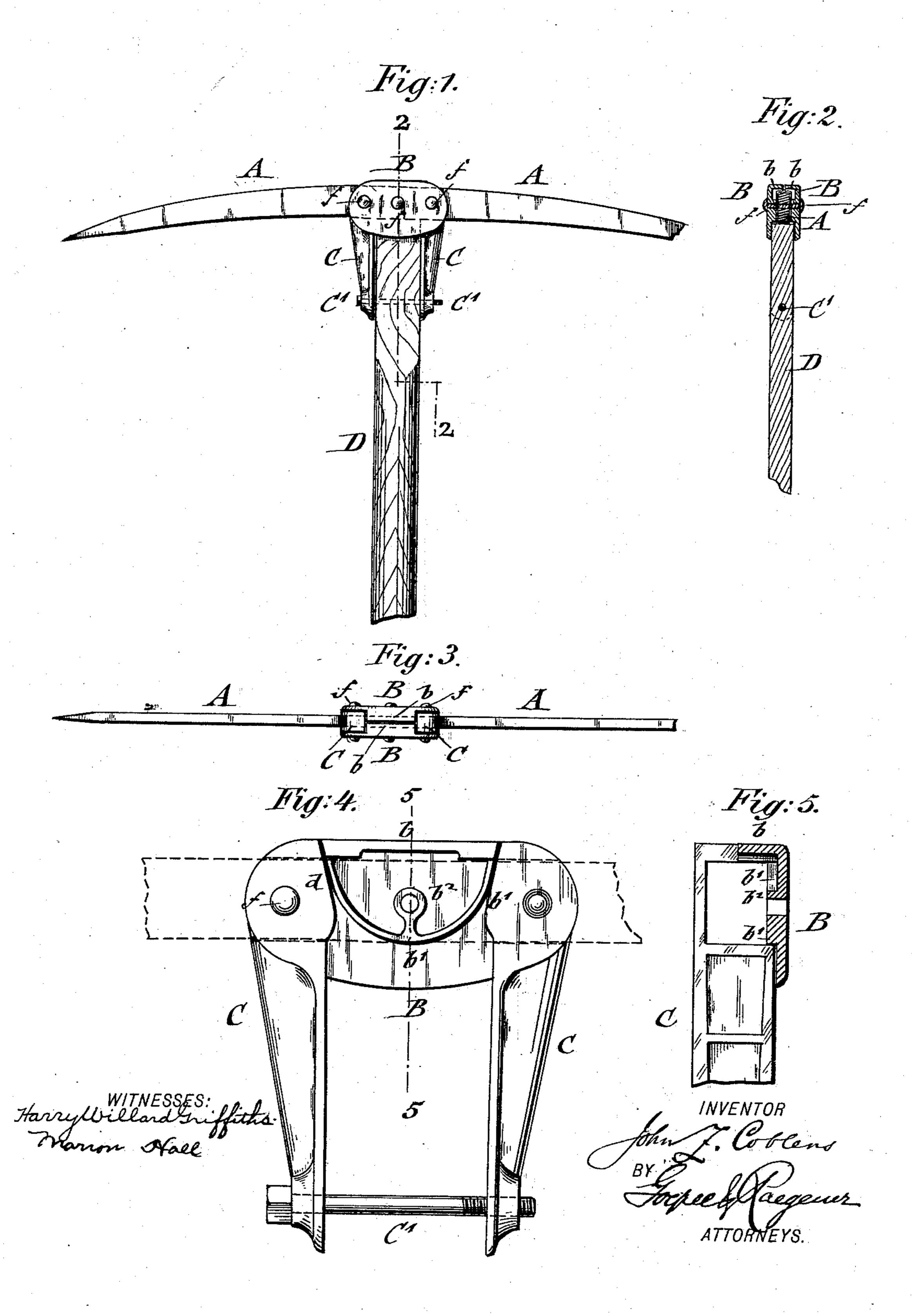
(No Model.)

J. Z. COBLENS. PICK.

No. 524,818.

Patented Aug. 21, 1894.



United States Patent Office.

JOHN Z. COBLENS, OF NEW YORK, N. Y., ASSIGNOR TO THE EYELESS TOOL COMPANY, OF SAME PLACE.

PICK.

SPECIFICATION forming part of Letters Patent No. 524,818, dated August 21,1894.

Application filed December 28, 1892. Renewed June 20, 1894. Serial No. 515, 191. (No model.)

To all whom it may concern:

Be it known that I, JOHN Z. COBLENS, a citizen of the United States, residing at the city of New York, in the county and State of New 5 York, have invented certain new and useful Improvements in Picks, of which the follow-

ing is a specification.

This invention has reference to certain improvements in picks of that class which are 10 known as eyeless picks and more especially to improvements in the handle-socket for picks, for which Letters Patent were granted to Ambrose P. Miller, No. 211,419, dated January 14, 1879, the improvements being designed with 15 the view of cheapening the construction of the pick and producing a more rigid and reliable connection of the pick-bar with the handlesocket, and the invention consists of a pick or other tool, the handle-socket of which is 20 formed of side-plates having an inturned flange at their upper edges, edge-pieces also provided with openings for the pick-bars and with transverse holes on their lower ends for the fastening bolt by which the handle is con-25 nected to the edge-pieces, and transverse rivets for connecting the pick-bar, side plates and edge-pieces. The openings of the edgepieces are provided with longitudinal slightlyinclined top and bottom faces, the edges of 30 which exert a clamping action on the pickbar. The edge-pieces are further provided with inclined cheeks that abut against the inclined ends of the inturned flanges of the side-plates and the inclined ends of strength-35 ening ribs that are made integral with the side-plates, and serve to reinforce the same.

In the accompanying drawings, Figure 1, represents a side-elevation of a pick with my improved handle-socket for the same. Fig. 2, 40 is a vertical transverse section on line 22, Fig. 1. Fig. 3, is a top view of the pick and its handle socket. Fig. 4, is a detail side-elevation of the edge-pieces and ends and one of the side-plates, and Fig. 5, is a vertical trans-45 verse section on line 5 5, Fig. 4, showing one

of the side-plates only in section.

Similar letters of reference indicate corre-

sponding parts.

Referring to the drawings A represents a 5c pick-bar or other tool, which is made of steel

or other suitable metal without an opening or

eye for the handle.

BB are side-plates which are applied to the middle portion of the pick-bar and C C two edge-pieces which are provided with open- 55 ings at their upper ends that fit on to the middle portion of the pick-bar A. The upper and lower faces of the openings of the edgepieces C C are slightly inclined or beveled in opposite directions, as shown in Fig. 4, so that 60 their diagonally-opposite edges exert a "biting" or clamping action on the middle portion of the pick-bar, when the lower ends of the edge-pieces C C are bolted to the end of the handle D.

The side-plates B B are extended below the pick-bar A and are provided with inturned flanges b at their upper edges that extend over the middle top-part of the pick-bar and abut against each other, as shown clearly in Figs. 70 2 and 3. The ends of the inturned flanges b b are slightly inclined or beveled, so as to abut against the inclined faces of the thickened or cheek-portions d of the edge-pieces C. The inner surface of each side-plate B is further 75 provided with a strengthening rib b' and with a strengthening bushing b^2 around the rivethole at the center of the side-plate B, said strengthening rib b' being made arc-shaped, but straight at the ends where it forms con-80 tact with the inclined cheeks d of the edgepieces C C, so that the cheeks of the edgepieces Cabut against the inclined ends of the inturned flanges of the side-plates B B and against the straight end-portions of the ribs 85 b', by which a high degree of rigidity is imparted to all the parts of the handle-socket when they are applied to the pick-bar. The lower ends of the edge-piece C C are connected by a fastening bolt C' with the handle to one 90 end of the bolt being provided with a head, while the other threaded end is screwed into the interiorly-threaded end of one of the edge-pieces C, so that the use of a separate fastening-nut for the bolt C' and the detach- 95 ing and loss of the same is obviated.

The shanks of the edge-pieces C C are made with cavities and transverse ribs, so as to decrease the weight of the same, while still preserving the proper strength.

The side-plates B B and edge-pieces C C are provided with holes for the rivets f which pass transversely through the side-plates, edge-pieces and the middle-portion of the pick-bar, so as to firmly bind these parts together.

By the construction described a perfectly rigid connection of the handle-socket with the pick-bar is obtained, so that the wabbling of the pick-bar in the handle-socket or the playio ingloose of any of the parts is entirely avoided. At the same time the pick-bar can be manufactured at a greatly reduced price as the projecting shoulder that was beretofore produced by drop-forging at the upper center-portion 15 of the pick-bar is dispensed with, while at the same time the open upper end of the handlesocket which permitted the entry of dirt and sand is closed by the inturned flanges of the side-plates, so that the handle-socket forms 20 one continuous and rigidly-clamped holding device for the pick-bar or other similar tool.

I claim—
1. The combination, of an eyeless pick-bar, side-plates having inturned flanges at their upper edges, said flanges being inclined at the ends, edge-pieces having openings for the pick-bar, and inclined cheeks adjacent to the ends of the flanges, transverse rivets for connecting the pick-bar, edge-pieces and side-plates, a handle inserted into the socket formed by the side plates and edge-pieces and a screw-bolt connecting the lower end of the edge-pieces and handle, substantially as set forth.

2. The combination, with an eyeless pick- 35 bar or other tool, of side-plates applied to the middle-portion of the pick-bar and provided with inturned flanges at their upper edges and interior strengthening ribs and bushings, said flanges having inclined ends, edge-pieces 40 having openings for the pick-bar and provided with inclined cheeks abutting against the inclined ends of the inturned flanges and strengthening ribs, transverse rivets connecting the side-plates and edge-pieces with 45 the pick-bar, a handle abutting against the strengthening ribs, and a screw-bolt connecting the lower ends of the edge-pieces and the handle, substantially as set forth.

3. The combination, of an eyeless-bar or 50 other similar tool, side-plates having inturned flanges at their upper edges, edge-pieces having openings for the pick-bar, said openings being provided with slightly inclined top and bottom faces the diagonally opposite edges of 55 which exert a biting action on said pick-bar, rivets passing through the side-plates, edge-pieces and pick-bar, a handle and a screwbolt connecting the lower ends of the edge-pieces and the handle, substantially as set 50 forth.

In testimony that I claim the foregoing as my invention I have signed my name in presence of two subscribing witnesses.

JOHN Z. COBLENS.

Witnesses:
PAUL GOEPEL,
CHARLES SCHROEDER.