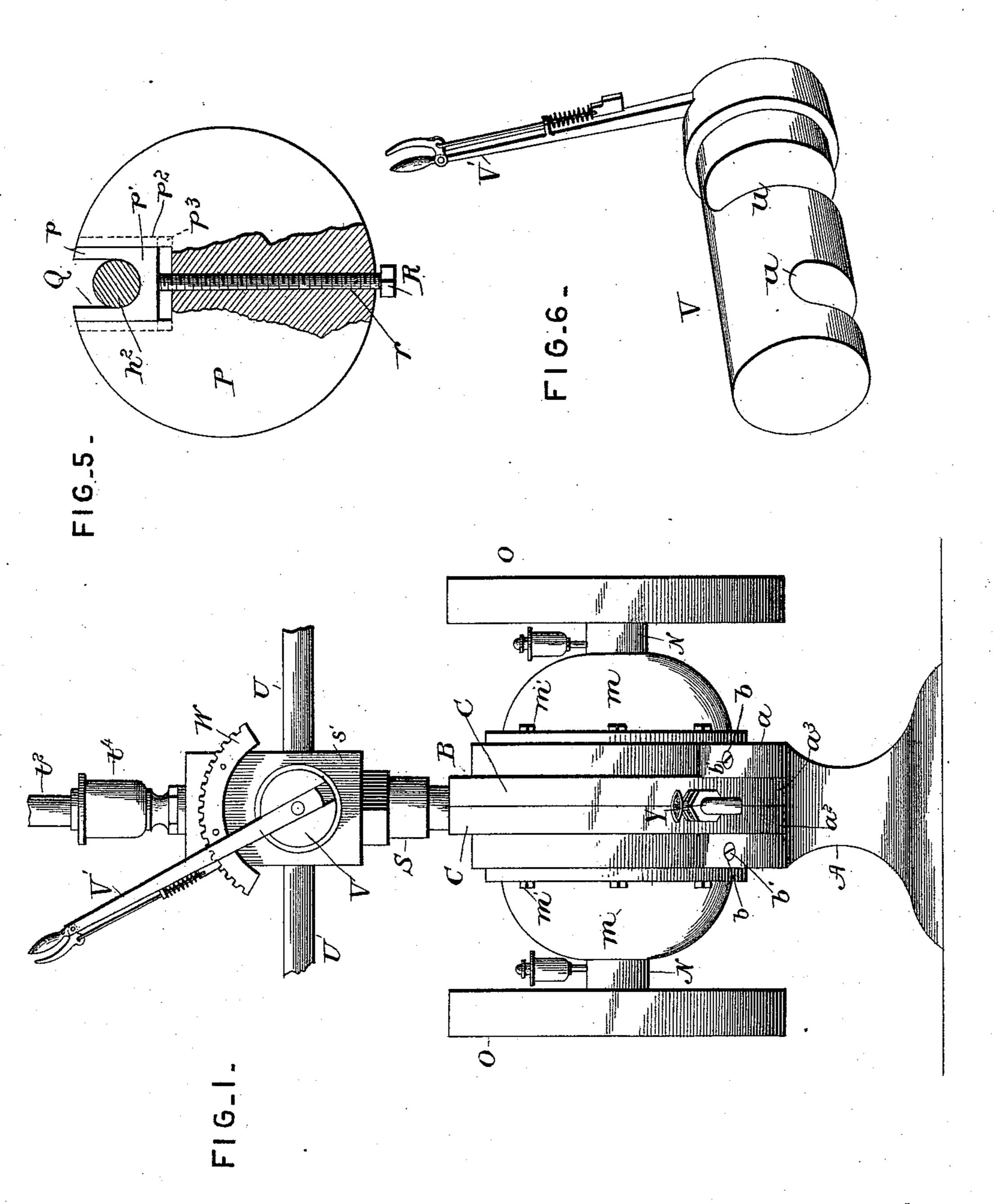
(No Model.)

## W. N. & C. F. CHRISTOPHER. STEAM ENGINE.

No. 523,761

Patented July 31, 1894.



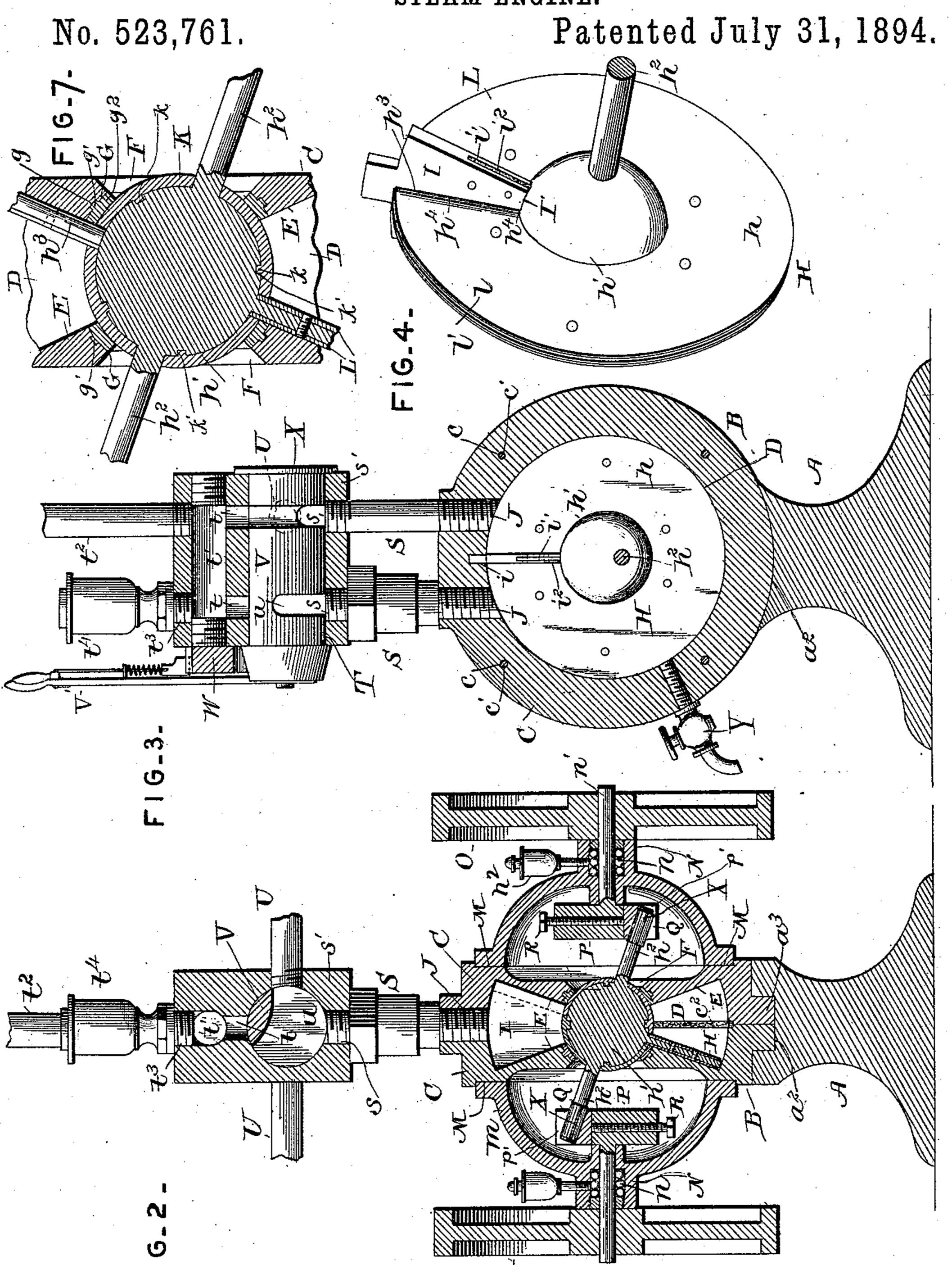
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## United States Patent Office.

WILLIAM N. CHRISTOPHER AND CALVIN F. CHRISTOPHER, OF SPARTAN-BURG, SOUTH CAROLINA.

## STEAM-ENGINE.

SPECIFICATION forming part of Letters Patent No. 523,761, dated July 31, 1894.

Application filed June 30, 1893. Serial No. 479, 270. (No model.)

To all whom it may concern:

Be it known that we, WILLIAM N. CHRISTO-PHER and CALVIN F. CHRISTOPHER, citizens of the United States, residing at Spartanburg, in the county of Spartanburg and State of South Carolina, have invented a new and useful Steam Engine, of which the following is a specification.

This invention relates to steam engines; to and it has for its object to provide certain improvements in piston engines whereby the head or pressure of steam will be utilized to its fullest capacity, in order to easily and powerfully transmit motion to the several

15 parts of the engine.

To this end the main and primary object of the present invention is to construct an engine of that type employing a wabbling or gyrating piston, which piston has an unbroken travel in its circuit around the walls of the steam chest, thereby insuring a constant steam tight contact between the faces of the piston and the walls of the steam chest, in order to admit of the full force of the steam being directed against both sides of the piston as it wabbles so as to impart the necessary motion thereto, which is transmitted to the devices to be driven thereby.

Other objects of the invention may be stated to be to provide efficient means for reversing the travel of the engine and to insure a con-

stant lubrication thereof.

With these and other objects in view which will readily appear as the nature of the invention is better understood, the same consists in the novel construction, combination and arrangement of parts hereinafter more fully described, illustrated and claimed.

In the accompanying drawings:—Figure 1
40 is a side elevation of our improved steam engine. Fig. 2 is a central vertical longitudinal sectional view thereof. Fig. 3 is a vertical transverse sectional view thereof through the center of the steam chest with the piston and 45 abutment in elevation. Fig. 4 is an enlarged detail perspective view of the wabbling or gyrating piston and the abutment shown in its proper relative position thereto. Fig. 5 is an enlarged detail sectional view showing 50 more clearly the connection between the pis-

ton shaft extremities and the rotating shaft heads. Fig. 6 is a detail in perspective of the adjustable steam controlling valve. Fig. 7 is an enlarged detail sectional view of the piston ball bearings.

Referring to the accompanying drawings, A represents a suitable supporting base or casting having at its top the parallel curved securing arms a, perforated at their ends and forming there-between a pocket  $a^2$ , adapted 60 to receive the central annular flange  $a^3$ , of the

cylindrical steam cylinder B.

The cylindrical steam cylinder B, is provided at its bottom side, near its edges, with the threaded openings b, adapted to receive 65 the attaching screws b', passing through the perforated ends of the securing arms a, and providing means for removably securing the cylinder to the base, but any other suitable means may be employed to secure this attach-70 ment.

The cylindrical steam cylinder B, is sectional and formed of the separate duplicate halves or sections C, having at their meeting edges the screw or bolt openings c, adapted 75 to receive the clamping screws or bolts c', which securely fasten the two halves of the cylinder together, and between the meeting faces of the superposed halves or sections is clamped a packing ring  $c^2$ , which serves to 80 make the joint between the cylinder sections perfectly steam tight, and thereby prevent any leakage at this point, and the meeting faces of the cylinder sections form the annular flange  $a^2$ , before referred to, and which 85 serves not only to provide for the clamping of the sections together but also for the steadying of the cylinder on its base support.

The sectional steam cylinder B, is interiorly bored to form the interior annular steam chest 90 D, and the opposite sides of the cylinder halves or sections are convexed to form the inwardly pointing conical portions E, the apices of which project in close proximity to each other, thereby providing a construction 95 of steam chest which is wider at its periphery than at its center or inner edge, and the said apices of the inner conical or convexed sides of the cylinder are provided with central bearing openings F, provided with inner beveled 100

bearing edges G, which inner beveled bearing edges G, are provided with a series of engagement notches g. The engagement notches g, in the inner beveled bearing edges G, of the cylinder sides are adapted to receive the prongs or studs g', of the circular beveled metallic wear rings  $g^2$ , which wear rings are adapted to be thus removably placed in position on said beveled bearing edges, in order to prevent the wearing away of the metal

forming the cylinder sides.

The interior annular steam chest D, of the steam cylinder accommodates therein the wabbling disk piston H. The wabbling disk 55 piston H, is of a size adapting it to loosely fit within the steam chest D, and the same consists of the enlarged flat disk h, and the central bearing ball h', the opposite portions of which are located at both sides of the disk h, 20 which project beyond the central periphery of the bearing ball h', and said bearing ball is mounted on the piston shaft  $h^2$ , the opposite portions of which move in a circle inside of the central bearing openings F, in the op-25 posite cylinder sides. The piston disk h, of the wabbling piston is provided in the top | portion thereof with the vertical slot or opening  $h^3$ , provided with rounded edges  $h^4$ , which are disposed at opposite sides of the centrally 30 disposed vertical abutment partition I. The vertical abutment partition I, is secured at its upper end in the top of the cylinder B, and extends transversely across the same, being adapted to fit firmly at its opposite edges in the 35 side grooves i, formed in the inner conical sides of the steam cylinder, in order to make a perfectly steam tight joint, and said abutment partition I, is located between the top steam inlet and outlet ports J, bored into the top of 40 the steam cylinder at both sides of said partition, in order that one side of the steam chest separated off by said abutment is receiving live steam, while the opposite side of

the steam chest is exhausting steam. The upper vertical partition abutment I, is provided with a lower curved edge I', which projects to the upper edge of the aligned bearing openings F, in the opposite sides of the cylinder, and is adapted to fit closely on top 50 of the portion of the central bearing ball at the base of the slot or opening  $h^3$ , and said abutment is provided with a vertical recess or socket i', which accommodates the abutment packing i2, projecting below the lower 55 curved edge of the abutment in order to make a steam tight joint with the bearing ball of the wabbling piston, and the said bearing ball is itself prevented from wearing in its bearings in the opposite sides of the cylinder by means 60 of the removable metallic wear cups K. The removable metallic wear cups K, fit the opposite portions of the ball h', on both sides of

caved sides with the pins or studs k, adapted to engage the notches k', formed in the faces of the opposite ball portion. These wear cups K, have a bearing contact with the metallic

the piston disk, and are provided in their con-

wear rings removably fitting the bearing edges G, of the openings F, and these protecting wear faces not only serve to protect the metal 70 and prevent the same from wearing away, but also act in the capacity of packing to insure a perfectly steam tight connection.

The opposite faces of the wabbling piston are adapted to travel in contact with the opposite inner conical faces or sides of the cylinder, as the piston wabbles therein from side to side, and said opposite faces of the piston are provided with the metallic wear plates L, which take the wearing contact off of the piston, so as to insure a constant unbroken contact between the piston and said conical sides of the steam cylinder, and said piston is also provided with a grooved periphery l, adapted to receive the projecting packing ring l', which steam chest D, and insures a perfectly steam tight joint between the moving piston and

such periphery, whereby the steam has a full effect on both sides of the piston as it rolls 90 from side to side, and always in contact with

opposite sides of said cylinder.

As clearly illustrated in the drawings, it will be apparent that the top abutment partition I, which engages the slot or opening  $h^3$ , 95 of the wabbling piston serves to prevent the said piston from rotating or turning within the cylinder, while at the same time allowing the rounded edges of said slot or opening to freely slide back and forth from one edge of roc the abutment to the other as the said piston shifts from side to side of the cylinder. The steam being admitted into one of the ports J, the wabbling piston is in such a position that the steam is admitted to one side thereof. 105 Owing to the disposition of the abutment I, the steam forces its way against that portion of the piston which is in contact with one of the conical sides of the steam cylinder, and throws such portion of the piston outward and rro against the opposite side of the steam cylinder. This action of the steam on the piston disposes the latter at a different angle, so that the live steam now enters on the opposite side of the piston and causes a reverse movement thereof, 115 these two movements being sufficient to make one complete wabble of the piston, and it will of course be apparent that as the said piston wabbles or shifts from one angle to the other the steam will be exhausted from both 120 sides thereof out of the steam port J, on the other side of the abutment I. This movement of the piston H, causes the extremities of the piston shaft  $h^2$ , to make a complete circular movement in the bearing openings F, 125 in the cylinder sides, and this is due to the fact that the said shaft extremities are always held disposed at an angle to the horizontal center of the cylinder, whereby the piston is permitted to wabble at an angle in- 130 side of the cylinder, and thereby impart a circular movement to the shaft extremities. This circular movement of the shaft extremities is utilized to transmit a rotary motion to

the shaft devices which I shall now proceed to describe.

The outer opposite sides of the cylinder B, are recessed at their edges as at M, to remov-5 ably receive the inner flanged ends of the cup bearing plates m. The cup bearing plates m, are suitably secured to the cylinder by means of the screws m', and are bored out sufficiently large in order to accommodate the ciric cular movement of the ends of the shaft  $h^2$ . The said cup bearing plates are further provided with the outer bearing collars N, provided with the ball bearings n, in which are journaled the short drive shafts n', and suit-15 able lubricators  $n^2$ , provide a supply of oil to the said bearings. The short drive shafts n', have securely keyed to their outer ends the drive or belt wheels O, from which motion is transmitted to any suitable machinery, and 20 upon the inner ends of the shafts n', and working inside of the cup bearing plates m, are mounted the inner shaft heads P. The inner shaft heads P, are provided in one edge thereof with the squared slots p, which are 25 adapted to loosely receive the bearing boxes p', having side tongues  $p^2$ , engaging side grooves  $p^3$ , in the sides of said slots. The said bearing boxes p', are provided with the curved bearing notches or openings Q, which 30 bearing notches or openings Q, are adapted to loosely receive the extremities of the inclined shaft  $h^2$ , and said curved or rounded bearing notches or openings are disposed at the same angle as said shaft in order to pre-35 vent the binding thereof in said boxes. An adjusting set screw R, engages a threaded opening r, formed in the shaft heads P, and works against the loose bearing boxes p, so as to adjust the same toward the edge or cir-40 cumference of said shaft heads, in order to firmly hold the bearing ball of the piston to its bearings and therefore to hold the shaft at the proper angle. Now it will be apparent that as the wabbling piston is moved by steam 45 pressure in the manner just described, the circular travel of the piston shaft ends will transmit a rotary movement to the drive shaft n', by reason of its connection with the heads P.

The steam ports J, are threaded to receive the lower ends of the threaded steam nipples S, the other ends of which are threaded into the bottom steam openings or ports s, formed in the bottom of the valve head or casing s'. 55 The valve head or casing s', is provided with a central circular valve bearing T, the upper side of which is pierced by the upper steam openings t, which lead from the bottom of the transverse steam chamber t', formed in 60 the upper portion of the said valve head or casing. A single steam supply opening  $t^2$ , connected with the feed pipe, opens into the top of the steam chamber t', and an oil open $ing t^3$ , also opens into said steam chamber and 65 has connected therewith an oil cup  $t^4$ . The said valve head or casing is further provided in opposite sides of the central bearing therein

with the oppositely arranged exhaust openings U, which are out of alignment with each other and are located near the opposite ends 70 of said bearing. The said valve bearing is adapted to loosely receive the oscillating valve plug V. The oscillating valve plug V, is cylindrical in cross section to fit the said opening, and is provided with the short trans- 75 verse steam grooves u, cut at an angle to each other, so as to provide means for readily reversing the engine, or for entirely cutting off the supply of steam thereto. The said valve plug V, has removably attached to one outer 80 end the adjusting handle V', which carries a spring pawl or dog adapted to engage the teeth of the segment W, secured to one side of said valve head or casing. A securing plate X, attached to the opposite end of the 85 said valve plug, and working outside of said head or casing, serves to hold the same to its work inside the bearing.

Now it will be apparent that by adjusting the valve plug in its bearings, one of the short 90 steam grooves u, in the valve will connect one of the upper steam openings t, with the steam opening s, directly below the same in order to provide for supplying live steam directly to one side of the steam chest, while at the same 95 time the other steam groove of the valve will connect one of the bottom ports or openings s, with one of the side exhaust openings u. This position of the valve can be easily reversed to change the travel of the engines by 100 adjusting the handle, or the supply of steam entirely cut off so that the said valve will act in the double capacity of a cut off and a reversing valve. The exhaust circulation of steam is also sufficient to carry the lubricant 105 from the oil cup  $t^4$ , directly into the steam cylinder whereby the several parts of the engine inside the cylinder are kept constantly lubricated to insure the easy working thereof. At this point it may be well to observe that 110 in order to reduce the friction between the working parts of the engine and to render the movement thereof free and uniform I employ the anti-friction rollers or sleeves X, loosely mounted on the extremities of the piston 115 shaft  $h^2$ , and loosely working in the bearing boxes of the shaft heads.

A blow-off cock Y, is attached to the cylinder and provides means for draining the same of accumulations of water and oil at any time 120 desired.

Changes in the form, proportion and the minor details of construction may be resorted to without departing from the principle or sacrificing any of the advantages of this in- 125 vention.

Having thus described the invention, what is claimed, and desired to be secured by Letters Patent, is—

1. In a steam engine, the combination of the 130 cylinder having an interior annular steam chest and opposite inner conical sides provided with central bearing openings beveled at their inner edges, a vertical partition abut-

ment arranged in the top of and intersecting said steam chest, a wabbling disk piston rolling within said steam chest and provided with a central bearing ball turning in said beveled bearing openings, and a vertical slot loosely embracing said abutment, metallic wear cups removably fitted on the opposite portions of the piston ball at both sides of the disk thereof and working in contact with to the beveled edges of the central bearing opening, and rotary shaft connections for the shaft extremities of the said piston, substantially as set forth.

2. In a steam engine, the cylinder having 15 an interior annular steam chest and opposite inner conical sides provided with central bearing openings beveled at their inner edges and having notches in said edges, removable wear rings fitting said beveled edges and having 20 studs engaging the notches thereof, a wabbling disk piston rolling within said steam chest and having a central bearing ball turning in said beveled bearing openings and provided in its opposite portions with notches, remov-25 able metallic wear cups fitting the opposite portions of the ball and having pins or studs engaging the notches thereof, removable wear plates attached to opposite faces of the piston disk, packing inserted in the periphery 30 of said piston disk, and rotary shaft connections for the shaft extremities of said piston, substantially as set forth.

3. In a steam engine, the cylinder having exterior recessed sides opposite side bearing openings and an interior annular steam chest, a disk piston wabbling within said steam chest and having opposite shaft extremities swinging in a circle within said bearing openings, opposite cup bearing plates having inner flanged ends clamped to the opposite exterior recessed sides of the cylinder, and outer bearing collars drive shafts mounted within said bearing collars and carrying at their inner

ends inside of the plates shaft heads provided at one side with bearing notches or openings 45 loosely receiving the piston shaft ends, substantially as set forth.

4. In a steam engine, the cylinder having an interior annular steam chest, the disk piston wabbling in said steam chest and having 50 shaft extremities moving in a circle in the opposite sides of the cylinder, cup bearings clamped to opposite sides of the cylinder over the piston shaft extremities, drive shafts journaled in said cup bearings and having at their 55 inner ends shaft heads, bearing boxes adjustably mounted in one edge of said heads and provided with rounded inclined bearing notches or openings adapted to receive the piston shaft ends, substantially as set forth. 60

5. In a steam engine, the cylinder having an interior annular steam chest and opposite recessed outer sides, flanged cup bearing plates removably clamped to the recessed outer side of the cylinder, and having outer 65 bearing collars provided with ball bearings, the wabbling piston rolling in said steam chest and having shaft extremities moving in a circle inside of said cup bearing plates, the short drive shafts journaled in the bear- 70 ing collars of said plates and having at their inner ends shaft heads provided in one edge with squared slots, and bearing boxes adjustably mounted in said squared slots of the shaft heads and provided with rounded in- 75 clined bearing notches or openings loosely receiving the piston shaft ends, substantially as set forth.

In testimony that we claim the foregoing as our own we have hereto affixed our signatures 80 in the presence of two witnesses.

WILLIAM N. CHRISTOPHER. CALVIN F. CHRISTOPHER.

Witnesses:

JOHN H. SIGGERS, E. G. SIGGERS.