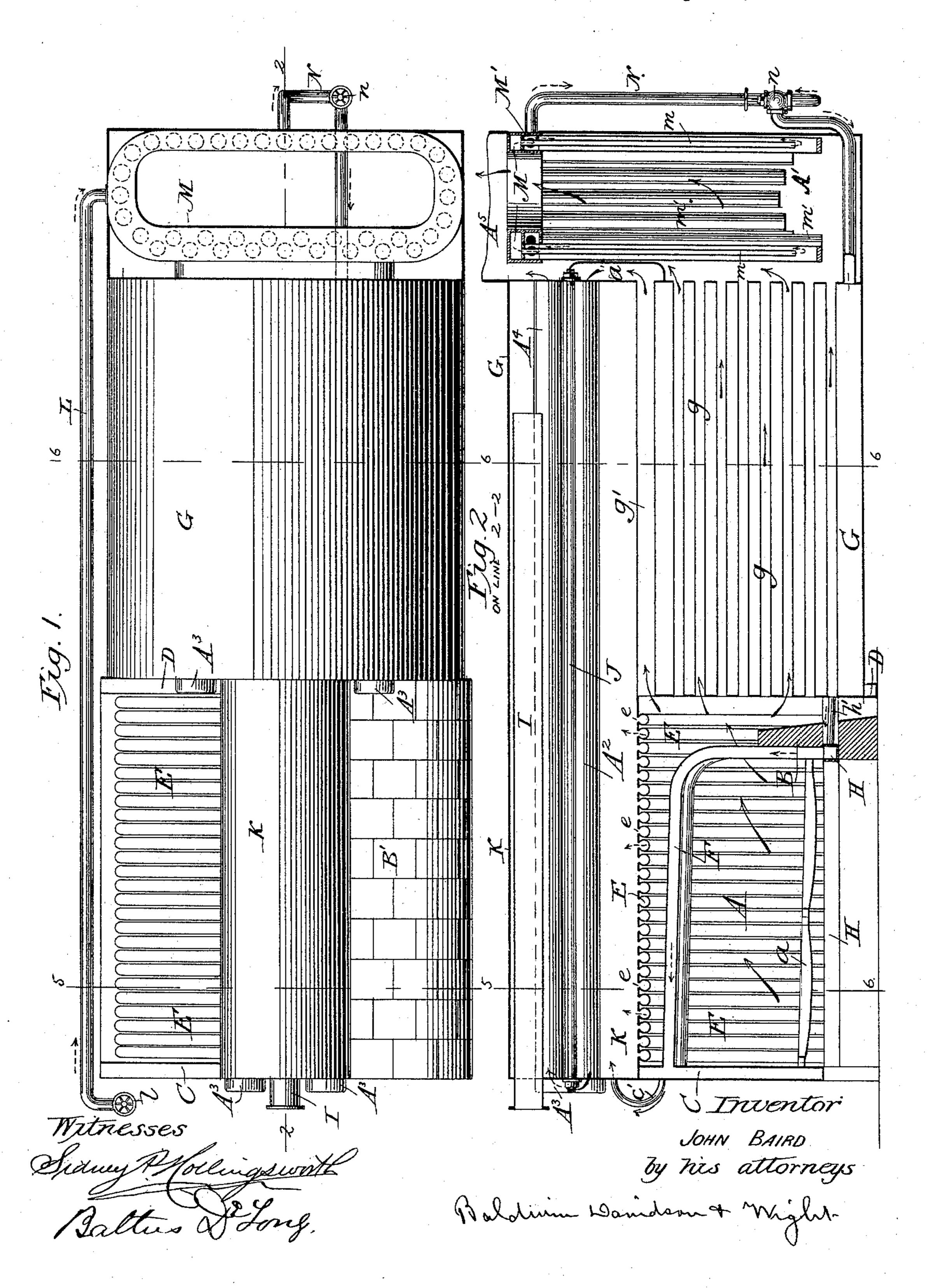
J. BAIRD, Dec'd.
J. S. & A. W. BAIRD & J. E. PARSONS, Executors.
STEAM BOILER.

No. 476,181.

Patented May 31, 1892.

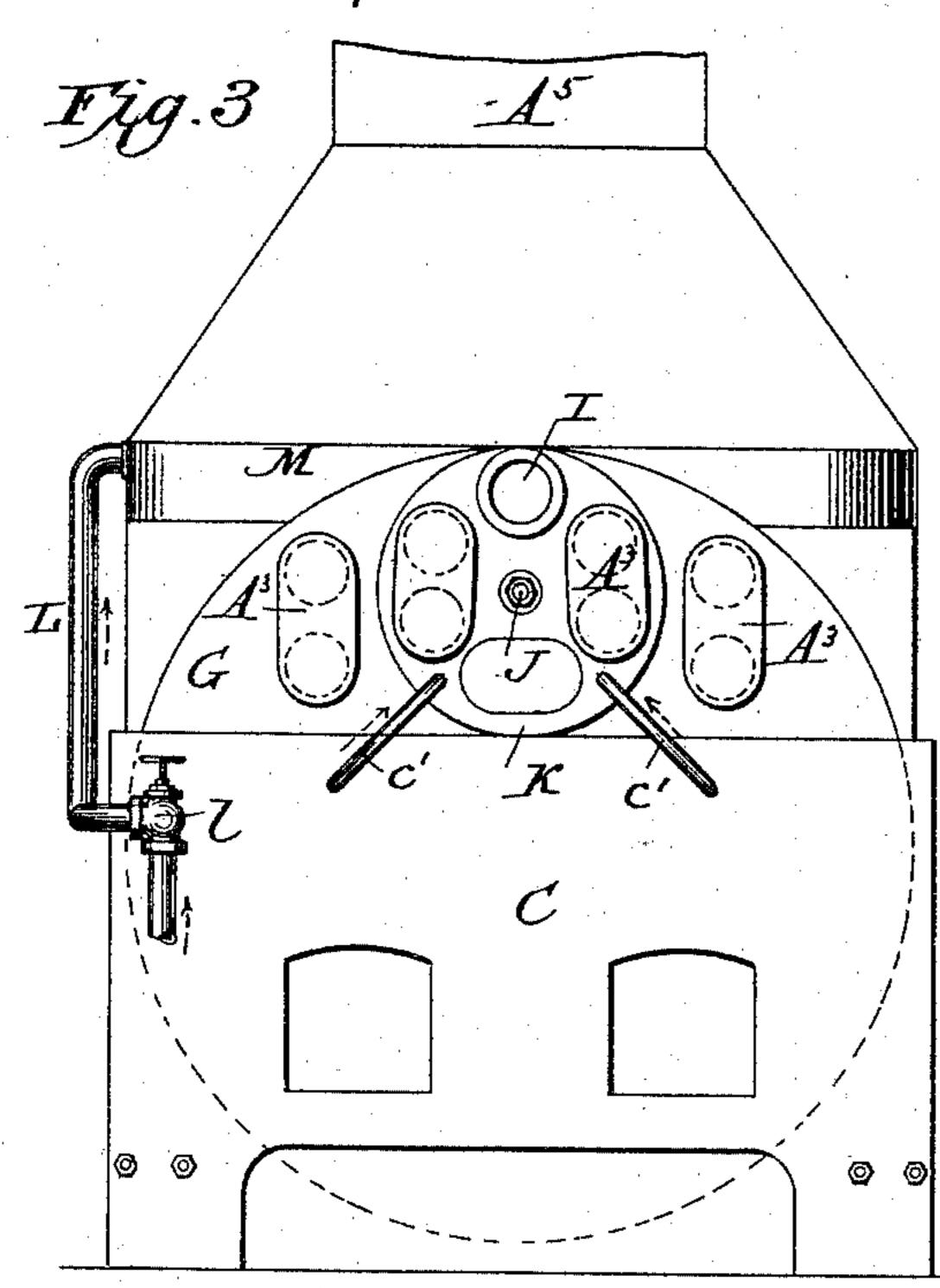


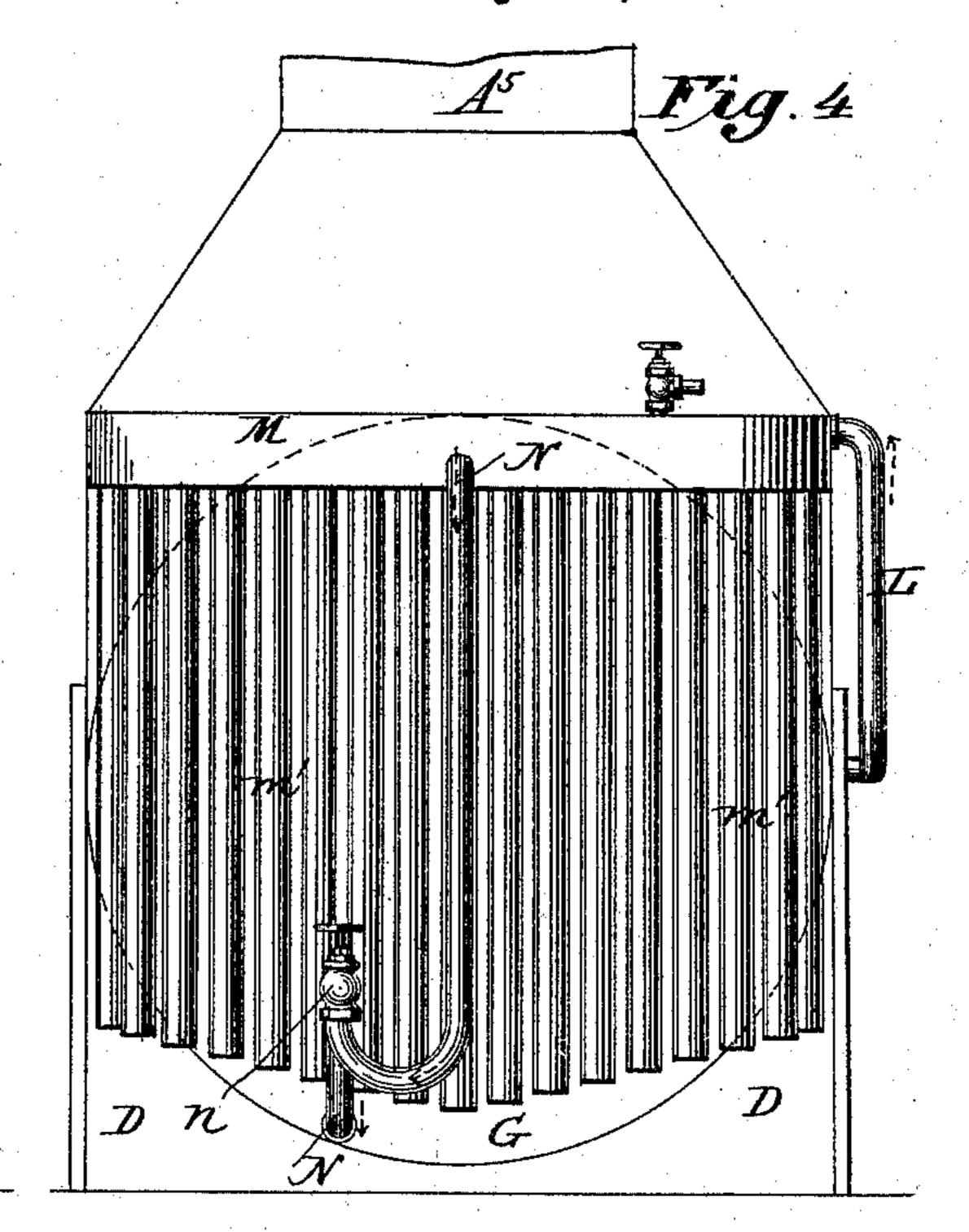
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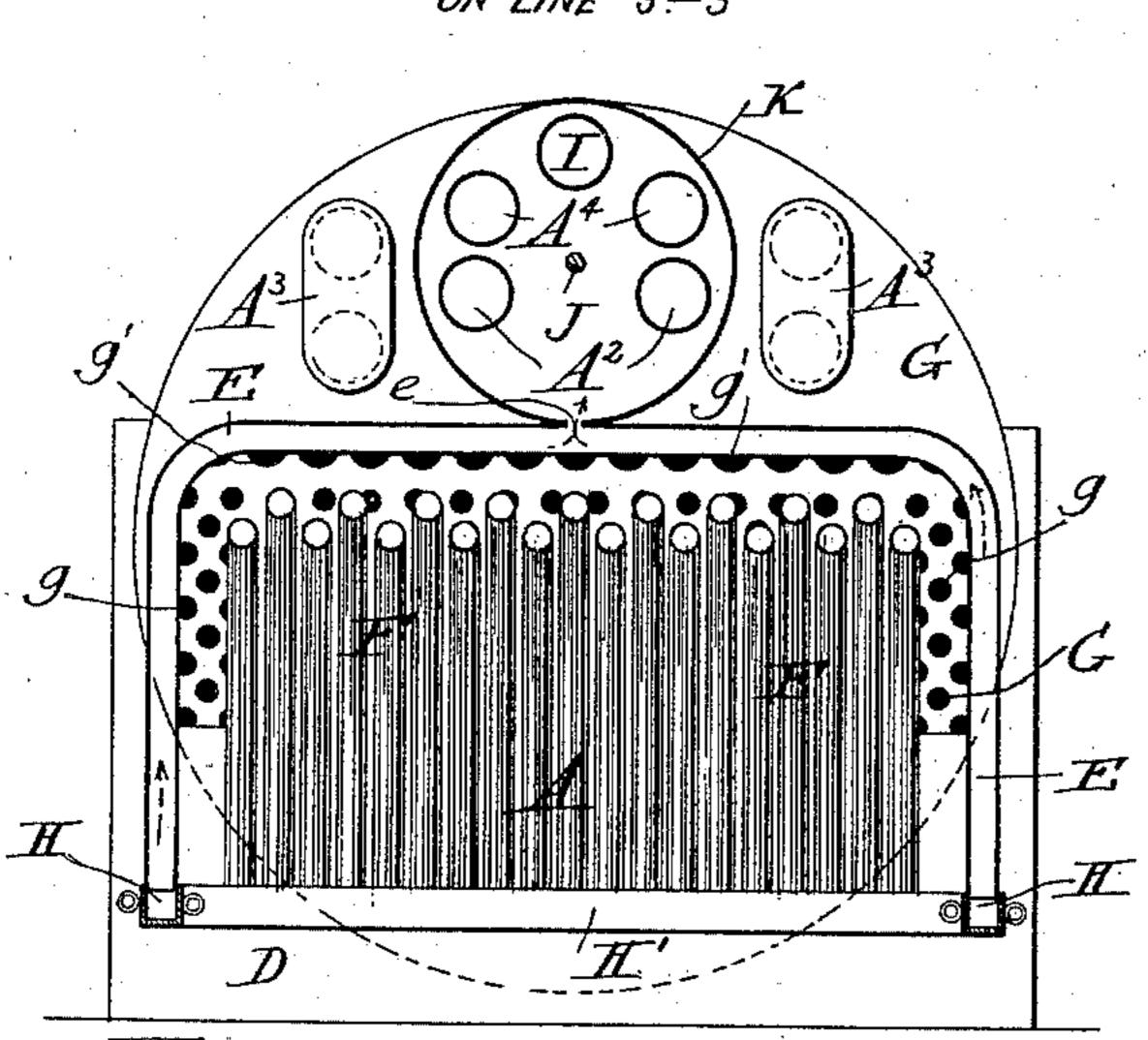
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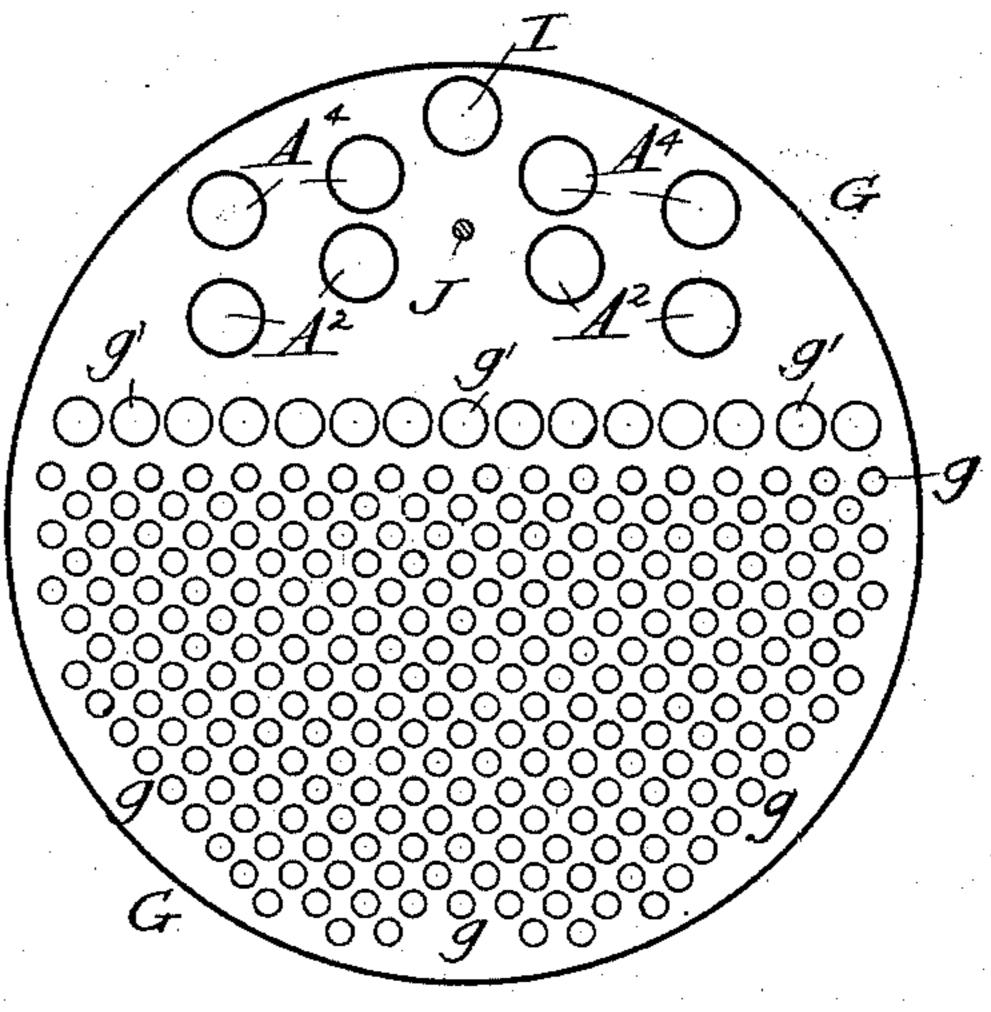




ON LINE 5-5



ON LINE 6-6



Witnesses

JOHN BAIRD

## United States Patent Office.

JOHN BAIRD, OF NEW YORK, N. Y.; JOHN S. BAIRD, ADDISON W. BAIRD, AND JOHN E. PARSONS EXECUTORS OF SAID JOHN BAIRD, DECEASED.

## STEAM-BOILER.

SPECIFICATION forming part of Letters Patent No. 476,181, dated May 31, 1892.

Application filed May 4, 1891. Renewed May 7, 1892. Serial No. 432,138. (No model.)

To all whom it may concern:

Be it known that I, JOHN BAIRD, mechanical engineer, a citizen of the United States, residing at No. 324 Lexington avenue, in the city, county, and State of New York, have invented certain new and useful Improvements in Steam-Boilers, of which the following is a

specification.

My present invention more especially relates to steam-boilers of the locomotive type provided with upright arched tubes constituting or contained within the fire-box and substantially horizontal flues or tubes in the boiler-shell. Boilers of such a type are exemplified in United States Letters Patent granted to me as follows, viz: No. 402,127, dated April 30, 1889; No. 434,973, dated August 26, 1890, and No. 435,386, dated September 2, 1890; also in application, Serial No. 384,736, filed March 12, 1891, and Serial No. 388,656, filed April 13, 1891.

The object of my invention is to secure a compact and efficient boiler adapted to generate ample high-pressure steam in a comparatively small space, which end I attain by certain novel organizations of instrumentali-

ties hereinafter specified.

The accompanying drawings show so much apparatus only as is necessary to illustrate the subject-matter claimed. Unless otherwise indicated the parts are of usual approved construction and ordinary operation. Short unfeathered darts indicate the direction in which the sections are shown, dotted arrows the course of the water-circulation, and solid arrows that of the products of combustion. The fire-box end of the boiler I term the "front" and the opposite the "back" or "rear" end. That side on the right of a person facing the fire-box I term the "right," the opposite side the "left."

Figure 1 is a plan with the smoke-stack and portions of the casing removed; Fig. 2, a vertical longitudinal central section on the line 2 2 of Fig. 1, looking to the left; Fig. 3, a front elevation; Fig. 4, a back elevation with a part of the casing removed. Fig. 5 is a vertical transverse section on the line 5 5 of Figs. 1 and 2, looking backward; and Fig. 6, a similar section on the correspondingly-numbered line.

A combustion-chamber or fire-box A, provided with grate-bars a and a bridge-wall B, lies between a front head C and a back head D, consisting of parallel plates with waterspaces between them. The sides and top of the 55 fire-box consist of a series of transverse arched water-tubes E, placed close together side by side between the front and back head, their lower ends being united by longitudinal water-tubes H, connecting the front head with 60 the lower shell G. A series of longitudinal water-tubes F are arranged centrally in the fire-box, their front ends being connected with the upper portion of the front head. These tubes extend backward through the 65 upper portion of the fire-box to a point near its rear end, where they are bent downward and connected by a cross-pipe H' with the water-tubes H and by a series of small pipes h' with the back head or water-leg at the bot- 70 tom of the tube-sheet of the lower shell G. This shell is constructed in the form of a flatended cylinder of comparatively large diameter in proportion to its length, about the lower two-thirds of which is filled with a large 75 number of fire-tubes g of comparatively small diameter—say two and a half inches. The top row g' of these tubes, which comes just about the normal water-line of the boiler, is made of larger diameter—say five inches. The upper 80 portion of the boiler-shell likewise contains still larger flues A<sup>2</sup> A<sup>4</sup>, connected by rear hoods a' and by front hoods  $A^3$ . The diameter of the lower shell, it will be observed, is nearly as great as the width of the fire-box, 85 and its entire steam-space or about one-third of its height extends above the level of the top of the fire-box.

An upper shell K of comparatively small diameter—say about one-third that of the 90 main shell—extends forward from the upper front portion of that shell over the fire-box, and rests upon the front head with its bottom just about the normal water-line of the boiler. This shell contains return-flues A<sup>2</sup> and direct 95 flues A<sup>4</sup>, connected by a front hood A<sup>3</sup>, and constituting continuations of the corresponding central flues of the main shell. The corresponding side flues of the main shell come outside of the upper shell, as shown in Fig. 3. 100

The front head is connected with the upper shell by a steam-pipe c', and each of the arched fire-box tubes E is connected with the bottom of this shell by a short vertical pipe e. This 5 upper shell, with the upper portion of the main shell, constitutes a steam-space, where the steam is dried and superheated. A perforated steam-exit pipe I extends longitudinally through the upper portion of both shells from 10 a point near the back connection through the front head of the upper shell. The steampipe being thus so far above the water-line, the steam is thoroughly dried and superheated and the tendency to priming diminished. A 15 bolt J, extending longitudinally through the heads of the shell, strengthens them against

longitudinal strains.

The feed-water is shown as flowing through a pipe L on the left-hand side of the boiler 20 provided with a suitable check-valve l and extending backward, preferably, inside the boiler-casing to a water-box M, extending across the rear end of the back connection about the level of the top of the boiler, and 25 consequently some distance above its normal water-level. A series of pendent open-ended tubes m, arranged around this box in an annular or ovoid form, is connected with a similar box M' below it by means of larger tubes 30 m' inclosing the others. The lower box M'is in turn connected with the bottom of the lower or main boiler-shell by a pipe N, provided with a check-valve n. These checkvalves ln enable the flow of the feed-water 35 to be regulated at either end of the boiler. The water-boxes, it will be seen, are of an ovoid or flattened ring shape, the side next the main shell being provided with a double row of tubes, while the front one has a single 40 row only. The hot gases are thus enabled to pass both around and through the central opening in the water-boxes. The products of combustion traverse two

different paths from the combustion-cham-45 ber or fire-box. One portion goes through the lower fire-tubes g into the back connection A', where it circulates around and among the pendent feed-water-circulating pipes and impinges against the lower water-box, around 50 the sides of which and of the upper box it escapes through the chimney. Another portion passes through the large upper flues g'and back hoods a' and through the lower or return flues A<sup>2</sup>, both of the main and upper the upper or direct flues A4 of both shells to the back connection, where it impinges against the feed-water boxes, and thence passes up the chimney A<sup>5</sup>. The entire length of both shells 60 is thus twice traversed by this portion of the

hot gases, and the main shell is traversed by them three times, thus thoroughly drying and superheating the steam.

The top of the fire-box is shown as covered 65 with brick-work B', as well as its sides, and other necessary portions of the boiler are to

be jacketed or protected with asbestus or other heat-resisting material wherever required.

The boiler is of course to be supplied with 70 the most approved appliances, including safety-valves, water, steam, and air passages, and valves for filling, emptying, or working the boiler, as well as the usual manholes and firedoors.

Many of the details of my improved boiler are illustrated in the applications and patents above mentioned, and such details are accordingly of course not claimed herein.

Both the applications above mentioned show 8c pendent tubes in the back connection, the organization, however, being different from that herein shown, and another application, Serial No. 391,735, filed May 6, 1891, shows horizontal feed-water heater-tubes also in the 85 back connection, and I therefore limit my claims herein accordingly.

I claim herein as new and as of my own in-

vention—

1. The combination, substantially as here- 90 inbefore set forth, of a fire-box or combustion-chamber, a back connection, an interposed boiler-shell of large diameter extending above the fire-box, an upper shell extending over the fire-box, and a series of direct and 95 return flues in both shells, through which hot gases pass to dry and superheat the steam.

2. The combination, substantially as hereinbefore set forth, of a front head, a back head, a fire-box or combustion-chamber, par- 100 allel upright transverse arched water-tubes inclosing its top and sides, a back connection, a main or lower shell of large diameter between the fire-box and back connection, pipes connecting the front head, back head, 105 arched tubes, and main shell, an upper shell over the fire-box, and direct and return flues in the main shell and upper shell, through which a portion of the products of combustion pass.

IIO 3. The combination, substantially as hereinbefore set forth, of a front head, a back head, a fire-box or combustion-chamber, parallel upright transverse arched water-tubes inclosing its top and sides, a back connec-115 tion, an interposed lower or main shell of a diameter equal to the width of the fire-box, but extending above it, an upper shell of smaller diameter overlying the fire-box in front of the main shell, steam-pipes connect- 120 55 shells, to the front hoods A3, thence through | ing the front head and arched tubes with the upper shell, direct and return flues in both shells, and a steam-pipe extending from the back of the main shell forward through the upper shell to dry and superheat the 125 steam.

In testimony whereof I have hereunto subscribed my name.

JOHN BAIRD.

Witnesses:

A. J. BAIRD, Addison W. Baird.