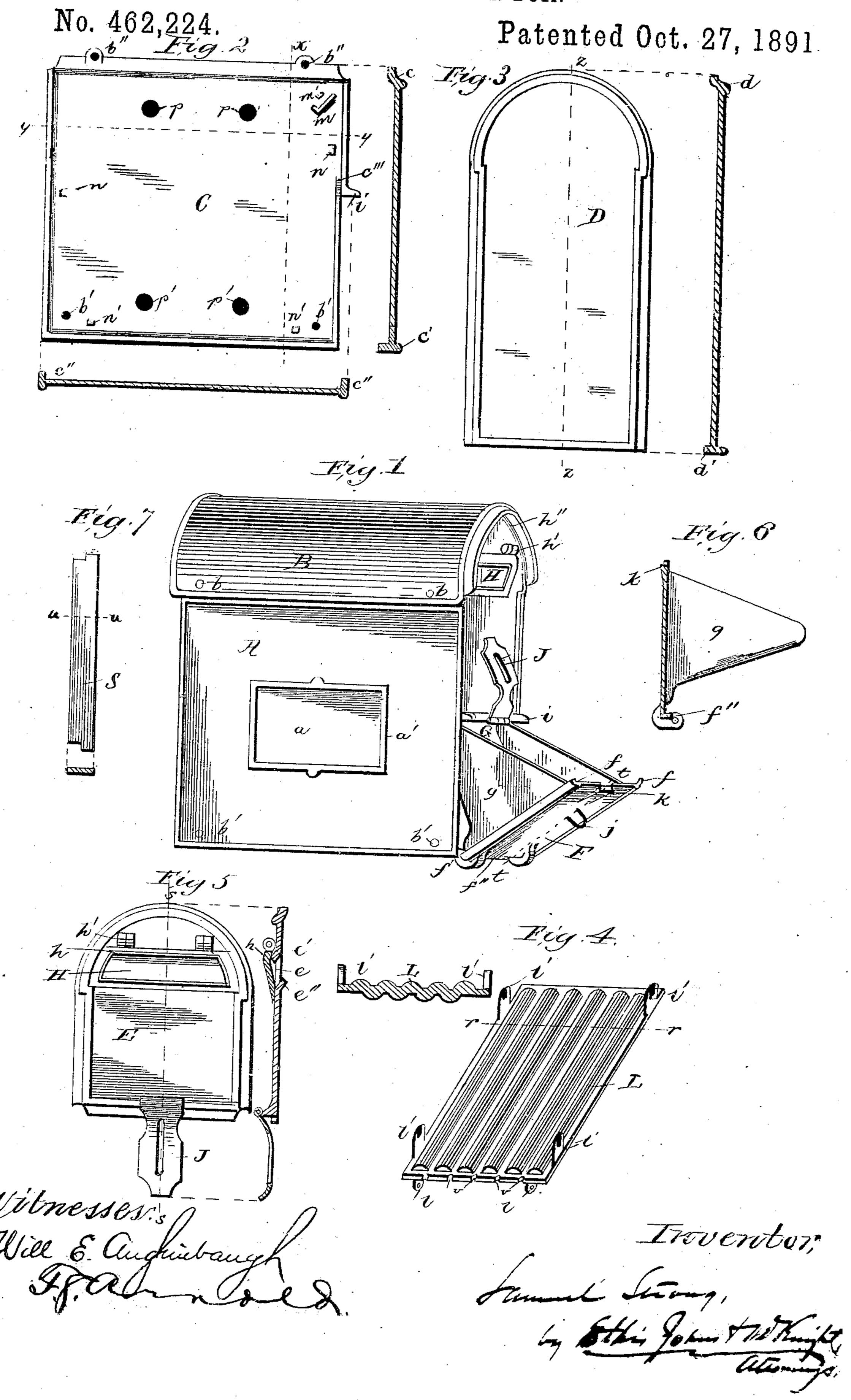
S. STRONG.
STREET LETTER BOX.



## UNITED STATES PATENT OFFICE.

SAMUEL STRONG, OF WASHINGTON, DISTRICT OF COLUMBIA, ASSIGNOR, BY MESNE ASSIGNMENTS, TO GEORGE E. KIRKE, OF SAME PLACE.

## STREET LETTER-BOX.

SPECIFICATION forming part of Letters Patent No. 462,224, dated October 27, 1891.

Application filed March 9, 1874.

To all whom it may concern:

Be it known that I, Samuel Strong, of the city of Washington and District of Columbia, have invented new and useful Improvements in Letter-Boxes that I style "The Round-Top Letter-Box," of which the following is a specification.

My invention is an improvement upon my previously patented street letter-boxes, and 10 embraces the following peculiar features: a rectangular close-jointing metallic box having a semi-cylindrical or arched top with eave and gable projections and a corrugated bottom, having moisture-vents in its front or 15 door edge, two vertical lugs on its front end, forming the corresponding halves of the pair of exit-door hinges, and a pair of slotted boltlugs vertically rising from each of its side edges; also, underneath one end of said over-20 hanging gable roof, a rectangular top-ledged and bottom-ledged slot entrance made through the front end plate and covered with a closelyhung flap-door closing by gravity; also, an internally - declined slide - plate projecting 25 slopingly inward from the lower edge of said entrance-slot; also, below said flap-door a bottom-hinged and outwardly-swinging plate door closing tightly under a protective weather-ledge and over a corresponding exit-port, 30 and having overlapping side flanges, a pair of triangular side plates or wings, a protective flange or gutter upon its lower edge, a lockstaple and hasp, and a chock-flange on its upper edge, upon which said hasp closingly 35 engages; and, finally, upon the front side of said box a rectangular frame or time-card holder, all of which and their purposes are hereinafter more fully described and illustrated by the accompanying drawings, in 40 which like letters designate identical parts of said invention in the different figures, respectively.

Figure 1 is a perspective view of the box, viewed from the front, showing the round top, the lower front end plate or exit-deor open, and the position of the time-card frame on the front side plate. Fig. 2 is an elevation of the rear side plate, viewed from the interior, showing the four bolt holes through which pass the clips for attaching the box to the lamp-post, said plate being in bolt-holes b" b", which are in range with the

detail the reversed counterpart of the front side plate, with the exception of said holes. The figure to the right is a section on the line  $x \propto and$  the figure below is a section on the 55 line y y of Fig. 1. Fig. 3 is an elevation of the rear end plate, viewed from the exterior. the figure to the right being a section on the line z z of Fig. 3. Fig. 4 is a perspective view of the bottom plate, viewed from the interior. 60 the figure to the left being a section on the line r r of Fig. 4 and particularly showing its corrugated form. Fig. 5 is an elevation of the upper front end plate, viewed from the exterior, showing the upper or mail-deposit 55 door, the figure on the right being a section on the line s s of Fig. 5. Fig. 6 is a section through the lower front end plate or mail-remove door, taken on the line to f Fig. 1, particularly showing the flange at the bottom of 70 the door and the shape of the wings. Fig. 7 is a view of the letter-slide, the figure below being a section through the line uu of Fig. 7.

The letter A represents said letter-box, made generally of cast-iron, the top, sides, 75 ends, and bottom being east in separate platepieces with suitable means for securing the plates together in weather-tight joints. The top R is made in the form of a semi-cylindrical arch, so that its lower edges and a suitable So bead or molding h'' on its under side near either end shall overlap the side and end plates of the box, rest on the shoulders c and d, formed on said plates, closely jointing therewith, and thus produce a completely, S5 protective water-shed over the box-chamber and its contents. The side plates C are constructed with flanges c'c'' at their bottom and rear edges and at the upper part of their front edges, as shown, so as to overlap and form 90 weather-tight joints with the bottom plate L and the front and rear end plates E and D. For the purpose of more firmly securing the end and bottom plates in position, the checkknobs m n are provided, suitably placed and 95 projecting from the interior surface of said side plates, as shown. In the rear side plate are two pairs of bolt-holes  $\mu p'$ , through which pass the clips or yokes that attach the letterboy to the lamp-post. At the upper and lower 100 edges of the side plates are placed two pairs of

corresponding bolt-holes  $\delta$ , and the lug-slots l'when the top, bottom, and sides are in place, and through which these several parts are

bolted or riveted together.

Upon the lower end of the rear end plate D is formed the flange d', which overlaps and closely joints with the rear edge of the bottom plate L. The bottom plate L is corrugated, as shown, its upper grooved surface 10 serving to collect and drain away through the notches or vents v any moisture produced by condensation within the box, and said corrugated form combines lightness, strength, and cheapness of construction in the most effect-15 ive way while protecting the mailed matter from defacement and facilitating its removal by the collector. Said bottom plate is provided also with a pair of lugs l, suitably placed and projecting vertically downward 20 from the front end of said plate, as shown, so as to form each the corresponding knuckle of one of the pairs of hinges f', by which the exit-door F is opened and closed. Said corrugated plate is also provided with the two 25 pairs of bolt-lugs l', one pair vertically rising, as shown, from each of its side edges, and each lug having a similar slot made in its upper end, as shown, so that when said bottom plate is in place said lug-slots are brought into 30 range with the corresponding countersunk bolt-holes b', above described, made through the box sides, and by means of nut-bolts securely fix said bottom plate in place within the bottom edges of the box, as shown.

For the convenient and safe deposit of mailmatter within the box the following elemental parts are combined, namely: The entrance or deposit port e is made in the form of a suitably narrow and rectangular slot through the 40 upper or gable portion of said front end plate,

as shown. Said front plate rests upon the shoulder c''' of the side plates, and is securely held in position by the overlapping flanges of said side plates. Overhanging said slot on

45 the outside is the ledge e', sloping downward, and underlying it on the inside is the ledge e", sloping upward, said two ledges protecting the contents of the box from rain when the deposit-port is open. Said port is also 50 protectively covered with a top-hinged swing-

ing door H, consisting of a cast plate in the form shown having a water-shedding top or hood h and hung by the hinges h' above the port, so as to fall by gravity closely over said

55 entrance, as shown, thereby protecting it from the rain, and, lastly, within the box an inclined guard-plate S, between the rest m and the knob m', is fixed, projecting from the side plates, as shown, with its upper edge closely

60 against the bottom of said entrance-port, over which the deposited matter slides into the box-chamber below. The lower edge of said slide-plate may be serrated, if desired, to further prevent improper withdrawal of the mail

65 after it is deposited in the box.

For the proper and convenient removal of the mail from the box the exit-port G is made

below said entrance-port by limiting the height or length of said front end plate, as shown, thus allowing said exit-port to be 70 about one-half of the lower portion of said front end. This removal-port is suitably and protectively closed by the downwardly-swinging door F, united to said bottom plate L by the hinges f', as shown. Said swinging door 75 is provided with the triangularly-shaped side plates or wings g, cast in the same door-piece, which not only hold the mail from escaping to the ground when the door is swung outward, but serve to support the door from fall- 80 ing entirely down by their top or inner ends being checked against the top of the open doorway, as shown. Said door-plate is also furnished along its bottom and hinging edge with an intermediate and backwardly-pro-85 jecting angle flange or gutter f'', as shown, for preventing letters from escaping through the chink or gap made between the bottom of the box and that of said open door. The exitdoor is also closed underneath the weather- 90 ledge i, which projects forward from the bottom edge of said front end plate, as shown, and upon which is centrally riveted the hasp J, which, by closing over the lock-staple j of the shut door, permits the latter to be securely 95 padlocked. Said exit-door is also furnished with the side flanges f, which overlap the lower part of the side plates, as shown, and thus make a completely weather-tight joint. In order to secure said lower door in place the 100 hasp-chock k is provided, which, in the form of a central lip or flange, projects from the upper edge of the door, as shown, so that when the door is closed and the hasp turned down, as aforesaid, the inner face of the bent 105 hasp presses against the inclined front face of said chock-flange, and thus keeps the door firmly jammed in place. For the hasp, haspchock, and staple; any other suitable locking device may be substituted. Against the outer 110 edges of the rectangular counter sink a, made in the central portion of the front side plate of said box, is fastened a suitable frame a', as shown, to serve as a label or placard holder and within which to securely place any offi- 115 cial notice in relation to the mail-service.

Having thus fully described my invention, what I claim as new, and desire to secure by

Letters Patent, is—

1. The street letter-box, formed of separate 120 plates securely bolted together, having an arched and overlapping eave and gable roof, weather-jointed and flanged side and end plates, and a grooved floor, said floor being fixed within the bottom flanges of the side 125 and end plates, and having moisture-vents, and having hinge-knuckles on its front end, in combination with an upper mail-deposit port furnished with inclined slide-plate, overhanging ledge, and swinging door, and with a 130 lower mail-removal port, furnished with the bottom-hinged door, having inclosing and supporting wing-plates, protective angle-flange, overlapping side flanges, lock-staple, hasp,

and hasp-chock, substantially as and for the

purposes herein specified.

2. The street letter-box, formed of separate plates securely bolted together, having an s'arched and overlapping top, weather-jointed and flanged sides and ends, and the bottom plate having corrugated surfaces, moisturevents, and hinge-knuckles, in combination with an upper mail-deposit port furnished vo with inclined slide-plate, overhanging ledge, and swipging door, and with a lower mail-removal port furnished with the bottom-hinged door, having inclosing and supporting wingplates, protective angle-flange, overlapping side flanges, lock-staple, hasp, and hasp-chock, substantially as and for the purposes herein specified.

3. The swinging door having a hooded top, in combination with the deposit-port of a street letter-box having the overhanging

weather-ledge and adjoining slide-plate, substantially as and for the purposes herein

specified.

4. The swinging door having inclosing and supporting side plates, bottom flange, over- 25 lapping side flanges, and bottom hinges, in combination with the removal port of a streetletter-box having the overhanging weatherledge, substantially as and for the purposes herein specified.

5. The arched roof having eave and gable projections, in combination with the weatherjointing sides, ends, and grooved floor of a street letter-box, substantially as and for the

purposes herein specified.

SAMUEL STRONG.

Witnesses:

I. FRANKLIN REIGART, A. D. ROCKAFELLOW.