## United States Patent Office.

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## GAS-RETORT FURNACE.

SPECIFICATION forming part of Letters Patent No. 462,021, dated October 27, 1891.

Application filed February 28, 1891. Serial No. 383,246. (No model.)

To all whom it may concern:

Be it known that I, WILLIAM H. SNOW, of Holyoke, in the county of Hampden and State of Massachusetts, have invented a new and 5 useful Improvement in Gas-Retort Furnaces, of which the following is a specification.

The object of my invention is to produce in as simple a manner as possible a furnace in which there shall be substantially perfect 10 combustion, owing to the supplies of heated air furnished both below the grate and in the combustion-chamber below the retorts.

In the drawings are shown sectional views of a furnace embodying my invention.

Figure 1 is a front elevation of such a furnace, various parts being shown in dotted lines. Fig. 2 is a horizontal section on line xx of Fig. 1; Fig. 3, a horizontal section on line yy of Fig. 1; Fig. 4, a horizontal section on 20 line zz of Fig. 1. Fig. 5 is a sectional view, in elevation, on line w w of Fig. 3; and Fig. 6 is a sectional view on line v v of Fig. 4.

The retorts are shown at A, and may be supported within the combustion-chamber in

25 any of the well-known ways.

B is the fire-box, also of ordinary construc-

tion, except as below described.

I supply air to the grate by means of flues C. These flues open in front of the furnace, 30 as shown in Fig. 1, just below the normal level of the fire, and pass down through the brickwork at the sides of the fire-box to a point below the level of the grate-bars. Here they are connected with the ash-pitD by means of 35 small ports c, which serve to spread the air over practically the entire surface of the ashpit, thus supplying the air for combustion in the fire-box over the entire lower surface of the fire-box and causing a substantially equal 40 distribution of air for the purpose.

I supply air to the combustion-chamber just above the normal level of the fire by means of flues E, which open in the front of the furnace and pass back, as shown in Figs. 2 and 45 3, through the brick-work which forms the sides of the fire-box, and then uponto a level with what is normally the top of the fire. Here this flue lies horizontal on both sides of the fire, and is connected with the combus-50 tion-chamber at its lowest point by means of l

ports e, these ports being located opposite each other, so that the air is distributed evenly over the surface of the fire. It is evident that during this passage through the walls of the furnace the air in both flues is 55 heated, according to the temperature of the brick-work, and is supplied to the fire at a very high temperature.

It has been found by experience that a furnace constructed as above described requires 60 less fuel to accomplish a given amount of work, because of the more perfect combustion which the supplies of air above described afford. Consequently it requires less labor to tend, and with a given amount of fuelit pro- 65 duces a larger quantity of product.

By supplying the flue-openings in front of the furnace with sliding doors the amount of air to be taken into the furnace can be easily controlled.

In feeding the furnace, fuel is supplied at the firing-door F, G being the clinkering-door and H being the ash-pan door, these parts being made in any customary way.

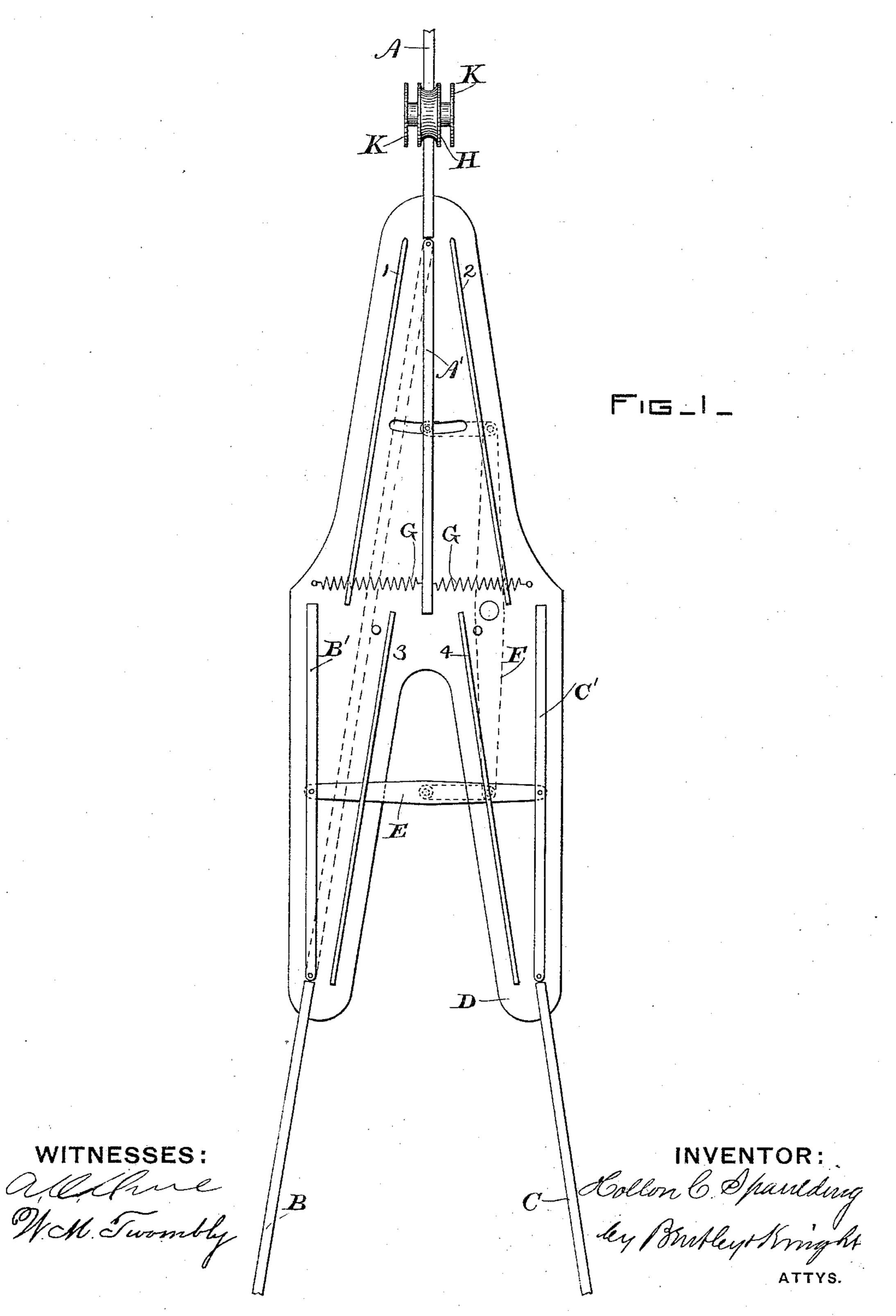
The main advantage of my furnace is due 75 to its perfect simplicity. The air is heated sufficiently hot by passing through flues separated by a comparatively thin wall from the fire-box, and from these flues it passes either to the chamber below the grate or to the com- 80 bustion-chamber. The flues being located as shown, the air is sufficiently heated without requiring the use of smoke-flues to convey the products of combustion about through the walls of the furnace, as has been done here-85 tofore. In this latter case there is always a great chance for leakage, especially after the furnace has been in use for some time, and also a chance that the smoke flues will be stopped up more or less with soot and other 90 impurities, so that from time to time they will have to be cleaned out, which, as those skilled in the art know, is a tedious and expensive process, requiring the furnace to be cooled off thoroughly and practically to be pulled to 95 pieces and rebuilt. In my furnace there is no such danger, as will be readily understood, as there are no such smoke-flues. My retortchamber is a direct passage for the products of combustion from the fire-box to the chim- 100

## H. C. SPAULDING. ELECTRIC RAILWAY SWITCH.

No. 462,022.

WITNESSES:

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