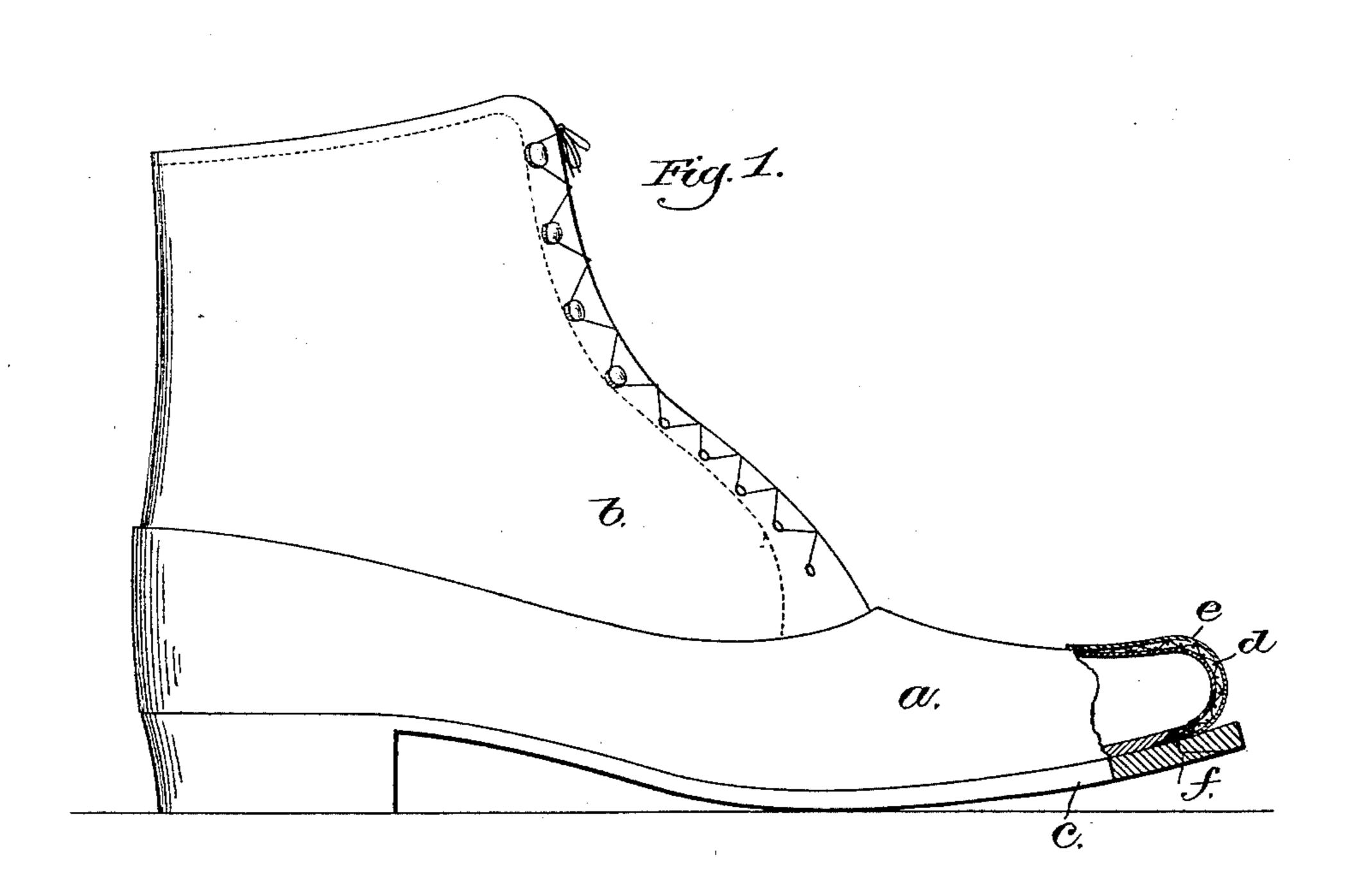
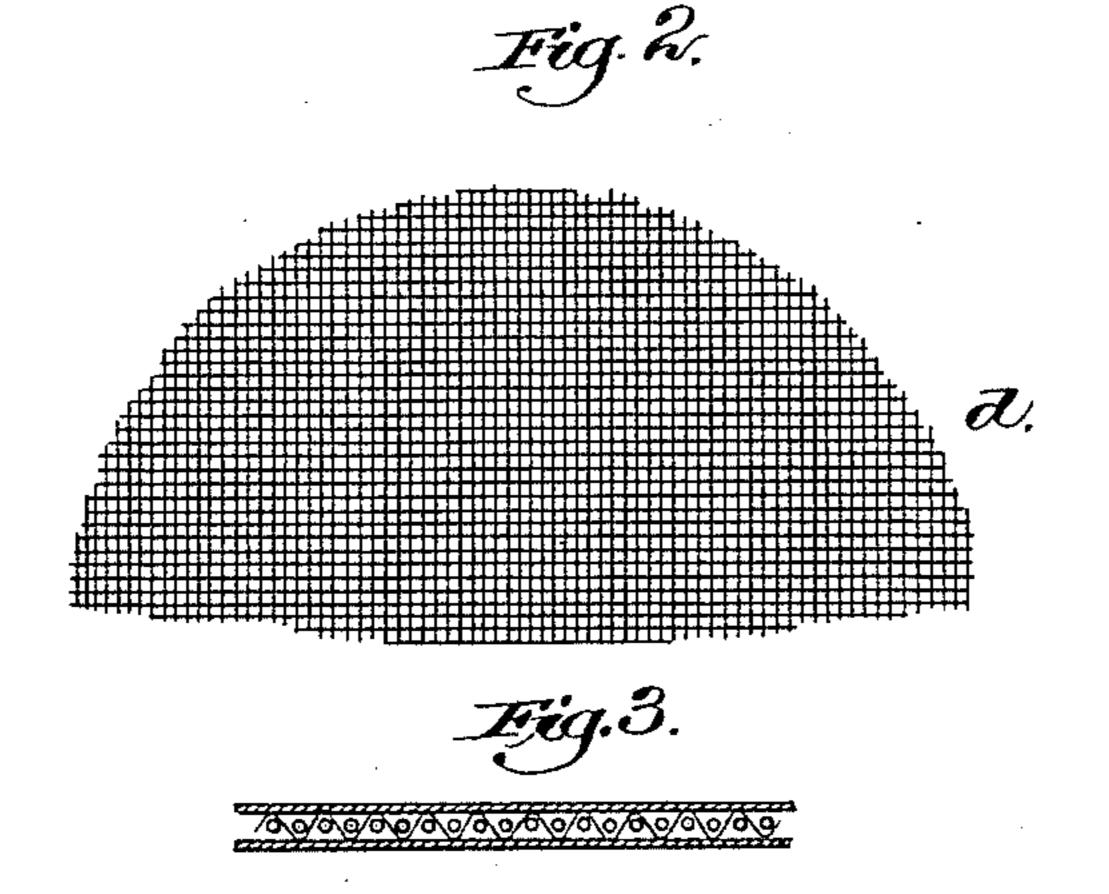
(No Model.)

J. W. PACKARD. SHOE.

No. 454,376.

Patented June 16, 1891.





Witnesses. Fred S. Greenleaf. Albert K. Joshyn. Invertor:
James W. Packard

by Warren A. Rud

Ally.

## UNITED STATES PATENT OFFICE.

JAMES WALLACE PACKARD, OF BROCKTON, MASSACHUSETTS.

## SHOE.

SPECIFICATION forming part of Letters Patent No. 454,376, dated June 16, 1891.

Application filed October 8, 1890. Serial No. 367,417. (No model.)

To all whom it may concern:

Be it known that I, JAMES WALLACE PACK-ARD, of Brockton, in the county of Plymouth and State of Massachusetts, have invented 5 a new and useful Improvement in Boots or Shoes, of which the following, taken in connection with the accompanying drawings, is a specification.

Many varieties of boots and shoes contain 10 leather toe-caps applied outside the toe of the upper, and to keep the toe of the boot or shoe in place what are known as "box-toes" are applied within the toe of the upper and between the upper and its usual lining.

15 These box-toes are commonly composed of leather-board or of sole-leather; but they are objectionable, because to serve the desired purpose at all they must necessarily be quite thick and stiff, so much so as to make them |

20 very uncomfortable for the wearer of the boot or shoe containing them. Further, these box-toes are made by molding the leatherboard or sole leather into shape under a heavy pressure, and when indented by a blow

25 they fail to return to their original shape, and consequently when they lose their shape there is no way of restoring the shape of the toe of the boot or shoe containing them.

In my experiments to provide boots or 30 shoes having leather toe-caps with an internal cap-support having the property of yielding to a blow and then of resuming its original shape, and at the same time not by its stiffness or thickness make a hard or objec-35 tionable ridge at the toe, I have taken the material known as "wire-cloth" and have interposed it between the usual toe-cap and the toe of the upper, thus leaving the interior of the boot or shoe at the toe smooth for contact 40 against the toe of the wearer.

having a wire-cloth cap-support interposed between the toe of the upper and the toe-cap, as will be described.

Figure 1 in side elevation represents a laced boot or balmoral shoe embodying my invention, the toe being broken out to show the cap-support and cap. Fig. 2 shows the blank for a toe-cap support, and Fig. 3 a sec-1

tional view of the toe-cap support having its 50 interstices filled with pulp or other suitable

elastic moldable material.

The vamp a, top b, and sole c are and may be of any usual or suitable shape or material. The toe of the vamp has applied to it 55 externally a toe-cap support d, and over it a toe-cap e, the said toe-cap and vamp when united to the sole by usual fastenings f inclosing between them the toe-cap support, the latter being shaped or crimped together 60 with the toe of the upper and the toe-cap during the lasting of the boot or shoe.

A wire-cloth toe - cap support, when composed of steel or hard brass wire such as I prefer to use, possesses very considerable 65 elasticity, so that if indented it will spring back into its original shape, or, if the blow is very hard and severe, is capable of being bent back into substantially its original shape.

The toe-cap support being thin and being placed wholly outside the vamp offers no objectionable obstruction to the toe of the wearer.

If heavy pressure is put upon the outside 75 of the shoe in the process of treeing, the toecap will be indented to show the wire-cloth within it, and so for toes that are treed by heavy pressure I may cover the wire-cloth on one or both sides with paper-pulp or 80 with a sheet of paper or like substance, as shown in Fig. 3, the paper preventing the wire from indenting the toe-cap sufficiently to show.

When the wire-cloth is bent or rounded 85 over the last, the wires will converge over the toe, thus making a smooth strong toe-cap support inside the toe-cap.

I am aware that a shoe-tip has been com-My invention consists in a boot or shoe posed of wire-cloth, as in United States Pat- 90 ent No. 27,433.

Having described my invention, I claim-1. A boot or shoe containing a vamp, a sole, and a toe-cap, combined with a toe-cap support composed of wire-cloth applied out- 95 side of the toe and interposed between the upper and toe-cap, substantially as described. 2. A boot or shoe containing a vamp, a

sole, and a toe-cap, combined with a toe-cap support composed of wire-cloth applied outside of the toe and interposed between the upper and the toe-cap, the said wire-cloth having its interstices filled with paper or equivalent, substantially as described.

In testimony whereof I have signed my

name to this specification, in the presence of two subscribing witnesses, on this 6th day of October, A. D. 1890.

JAMES WALLACE PACKARD.

Witnesses:

WARREN A. REED, J. B. RAFFERTY.