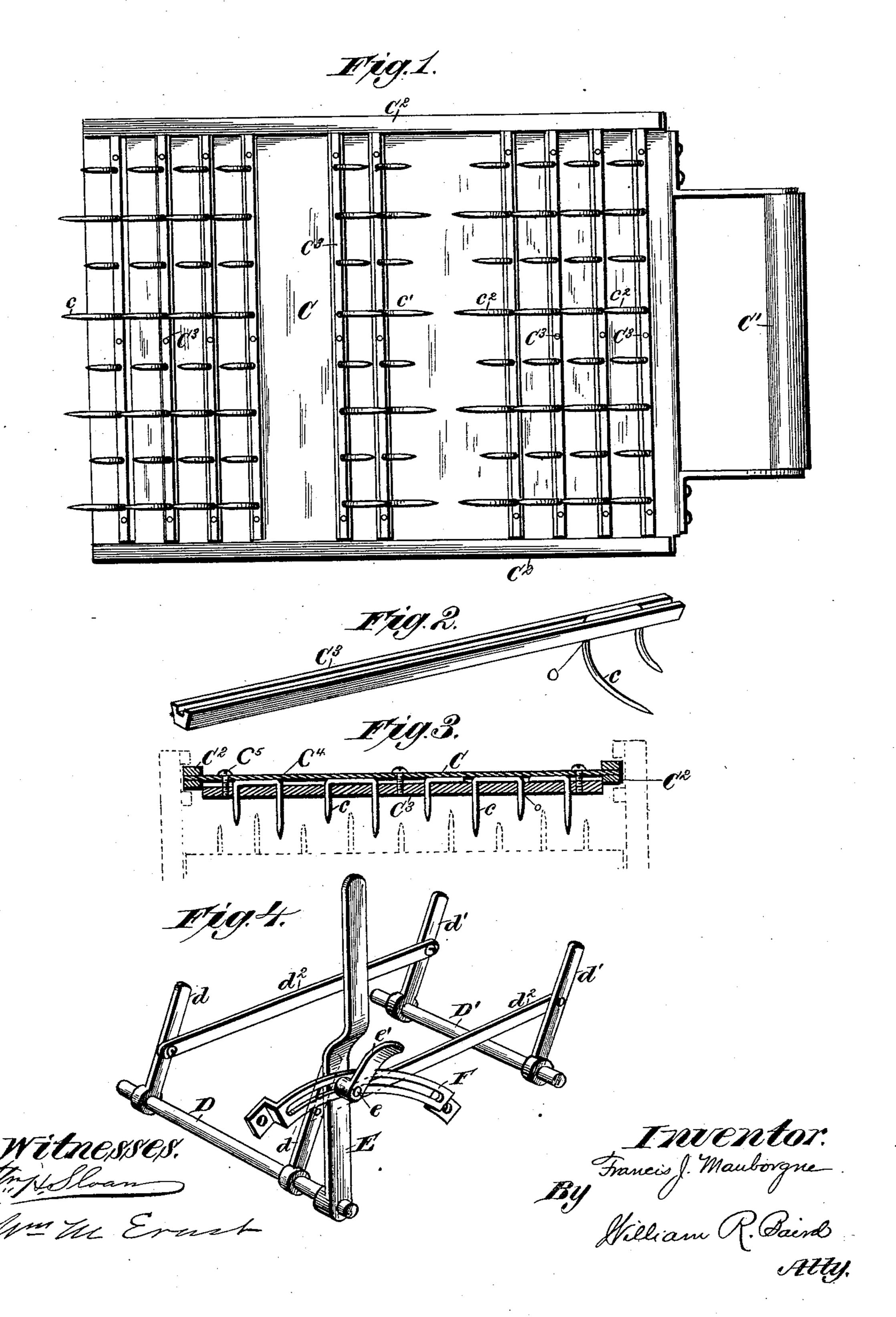
## F. J. MAUBORGNE. HAIR CARDING MACHINE.

No. 454,175.

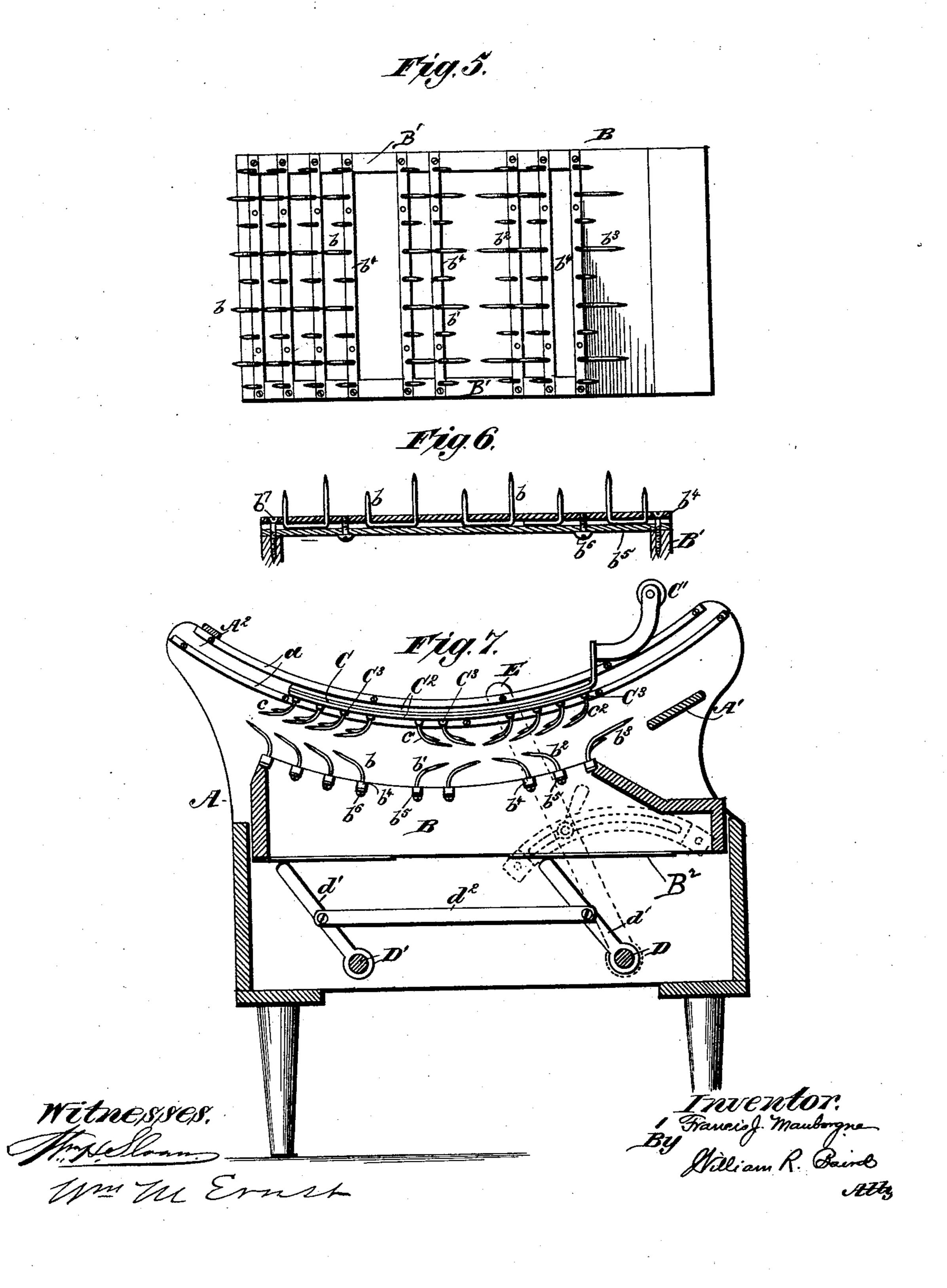
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## United States Patent Office.

FRANCIS J. MAUBORGNE, OF NEW YORK, N. Y.

### HAIR-CARDING MACHINE.

SPECIFICATION forming part of Letters Patent No. 454,175, dated June 16, 1891.

Application filed October 24, 1889. Renewed April 10, 1891. Serial No. 388,399. (No model.)

To all whom it may concern:

Beit known that I, Francis J. Mauborgne, | a citizen of the United States, residing at New | York, in the State of New York, have invented 5 certain new and useful Improvements in Hair-Carding Machines; and I do declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to which it appertains to 10 make and use the same, reference being had to the accompanying drawings, and to the letters marked thereon, which form part of this specification.

My invention relates to hair-carding ma-15 chines and is an improvement upon the machine described in the patent issued to Louis Zaller, No. 342,945, dated June 1, 1886, and its novelty consists in the construction and adaptation of the parts, as will be more spe-

20 cifically pointed out in the claims.

In the use of Zaller's machine above referred to several practical difficulties were encountered which it is my purpose in my present invention to overcome. The hooks 25 were not set at the proper distances to insure the highest efficiency. They were all of uniform size and were secured to the frames in which they were set in such a manner that the machine had to be taken to pieces at a 30 great loss of time and at considerable expense, in order to replace a hook which had been bent or broken. The method of supporting the oscillating frame from above and by which it was subjected to a constant strain on its 35 shaft was defective. It was liable to become displaced and prevented the best action of the hooks. The adjusting mechanism for raising and lowering the oscillating frame was too coarse to admit of accurate adjustment to 40 varying kinds of work. The spaces between the hooks on each frame were not correct, and the solid floor of the bed-frame with its one small transverse aperture prevented the escape of the foreign matter removed from the 45 material carded and practically destroyed onehalf of the value of the machine. In addition, the construction of the machine necessitated the employment of a solid and heavy structure, which was not readily movable and 50 was expensive to carry from place to place.

In my improved device I have succeeded

and in producing a machine which is simple in construction, readily repaired by unskilled labor, the use of which is easily learned, the 55 adjustment of which is accurate, and which

is portable and cheaply made.

In the drawings, Figure 1 is a bottom plan view of the oscillating frame. Fig. 2 is a perspective detail view illustrating the method 60 of inserting the hooks in the hook-bar. Fig. 3 is a longitudinal central section of the hook-bar and fastenings, showing the inserted hooks in elevation. Fig. 4 is a perspective view of the lifting mechanism of the bed-frame. Fig. 5 65 is a top plan view of the bed-frame. Fig. 6 is a longitudinal section of the hook-bar and its connections with the bed-frame; and Fig. 7 is a central vertical section of the entire machine, showing parts in elevation.

In the drawings, A is the supporting-frame of my device, consisting of a rectangular frame or shell supported upon legs or in any suitable manner, and which incloses the bedframe B, of which the side walls are extended 75 upward and terminate in a concave-shaped top, each of which walls is provided with rails a, also curved concavely, which serve as guideways A<sup>2</sup> for the oscillating frame C. The front and rear of the supporting-frame are 80 open, but at its rear end it is provided with a transversely-sloping shelf A', underneath which the hair or other material to be carded

is fed into the machine.

The oscillating frame C is convexly curved, 85 and consists of the rails C2, which run in the guideways A<sup>2</sup>, and of the hook-bars C<sup>3</sup>, and is provided with a handle C', extending backward for the convenience of the operator, and the spaces between the hook-bars are left 90 open. The hook-bars are secured to the rails in any approved manner and support the hooks c, which are arranged in the particular machine illustrated in the drawings in three sets. One set  $c^2$  has its prongs turned for- 95 ward and consists of four rows of hooks. These are nearest to the mouth of the machine. Next to this is another set of hooks c', consisting of two rows, which has its prongs turned in the opposite direction. At the front 100 of the oscillating frame is a set c of four rows, arranged as the first set  $c^2$ . The distance between the several sets at their bases should in remedying all of the defects mentioned I be about twice the distance between any two

adjacent hook-bars. The hooks on each bar are of unequal length, each alternate hook on any bar being longer than the one next to it. The method which I employ for securing 5 the hooks to the hook-bar is more fully illustrated in Figs. 2 and 3. A groove is channeled in the under side of each bar deep enough to receive the wire of which the hooks are composed, and apertures, as o, are drilled 10 in its upper side through which the hooks

project. A retaining-bar C4 of the same general width as the back of the hook-bar is secured to it by suitable means, such as the screws C5, and serves to hold the hooks in 15 place. While I may bend two adjacent hooks out of one piece of wire, I usually prefer to

make each hook with its own shank. Should any hook bend or break, it can be easily removed and another inserted in its place by 20 removing the retaining-bar and inserting a

new hook in place of the injured one.

The bed-frame B consists of concavelycurved strips, as B', which support its transverse hook-bars  $b^4$ . These hook-bars are con-25 structed in the same manner as those upon the oscillating frame. The hooks b are arranged in a channeled groove in the hookbar, and are held in place by a retaining-bar  $b^5$  and screws  $b^6$ , the whole being secured to 30 the strips B' by means of the screws  $b^7$ . The

hooks projecting upward from the bed-frame

intermesh with those in the oscillating frame, which are turned in the opposite direction, and which are similarly arranged in groups 35 of four rows, two rows as b and  $b^2$  and two rows as b' and  $b^3$ . The hooks of the bed-frame have each set pointing in the direction in which the hooks of the corresponding set of the oscillating frame point. The first row of

40 hooks  $b^3$  are provided with the longer hooks, much longer than those of any other row, and these serve to assist the operator in feeding the material to the machine. It will be observed that a space is left between the groups 45 c and c' on the oscillating frame and the

groups b and b' on the bed-frame. This prevents the hair from rolling up into a ball, which I found that it had a tendency to do at that point in the machine described in Zal-50 ler's patent. My present arrangement permits it to fall to the ground should such a

tendency develop. The spaces between the hook-bars of the bed-frame are open, which not only makes the machine much lighter 55 than when it was made solid, but allows the

impurities and dust carded out of the hair to

fall to the ground.

The bottom of the bed-frame is level and consists of two strips B<sup>2</sup>, which rest upon four 60 inclined levers d'. These levers are connected by links  $d^2$ , which stiffen them, and are rigidly secured at their lower ends to two rockshafts D and D', supported in suitable bearings on the supporting-frame A. One of the 65 rock-shafts has secured to its outer end and outside of the supporting-frame a lever E, by

and the bed-frame raised or lowered in consequence. This or some similar means of vertical adjustment of the distance between the 7° bed-frame and the oscillating frame is necessary, because different materials require different distances between the corresponding and intermeshing sets of hooks on each frame to secure the best results in carding. This 75 distance should be greater when the material to be carded is long and tough than when it is short and soft.

In Fig. 7 I show the concave bed-frame at its lowest position and adjusted to card long 80 and tough materials. In order to card shorter and softer materials, the bed-frame is raised by the mechanism described until the hooks b, b', and  $b^2$  intermesh with the hooks c, c', and  $c^2$  on the oscillating frame. Also secured 85 to the outside of the supporting-frame is the slotted arc-shaped bearing F, through the slot of which passes a pin e, which can be tightened by means of the nut or button e' and the lever E and the lifting mechanism retained 90

in any desired position.

The operation of the device is obvious. The hair or other material to be carded is fed into the machine at its throat under the sloping shelf A' by the operator, who stands or 95 sits at the rear end of the machine. At the same time that he feeds the material he grasps the handle C' of the oscillating frame and draws it toward him until the set of hooks c are opposite to the set  $b^3$ . He then pushes 100 the oscillating frame forward as the hair is fed. By the action of the hooks on the oscillating frame the hair is evenly distributed through the machine, and gradually travels forward until it falls out at the front end. 105 By raising or lowering the bed-frame by the mechanism provided for that purpose the distance between the hooks can be regulated and fine or coarse work may be done at pleasure. The hair has a tendency to choke or 110 bunch between the sets c and c', and this I avoid by leaving an open space just at that point. By making the hooks alternately long and short the efficiency of the machine is greatly increased, as fibers of unequallength 115 are equally carded. By leaving the bed-frame open at the bottom and the oscillating frame open at the top the dirt and other impurities taken from the hair escape as soon as they are removed, and are not carried out of the ma- 120 chine with the hair. The teeth, if bent or broken, are quickly replaced by unskilled labor.

By using my device for adjusting the bedframe instead of the oscillating frame I am 125 enabled to dispense with the heavy mechanism heretofore employed for adjusting the oscillating frame, and my machine is accordingly made light and portable.

Having described my invention, what I 130

claim as new is—

1. In a machine of the class described, the combination, with a concave bed-frame havwhich it is turned and the levers d' moved ling groups of hooks arranged in rows, the

hooks of one group being bent in opposite direction to the hooks of the adjoining group, of an arc-shaped convex oscillating frame having groups of hooks also arranged in rows, each group having the hooks turned in opposite direction to the hooks of the adjoining group and arranged to intermesh with the hooks of the bed-frame, each alternate hook on each row on the bed-frame and oscillating frame being longer or shorter than the hook adjacent to it.

2. In a machine of the class described, a concave bed-frame having groups of hooks arranged in rows, the hooks on each row being alternately long and short, and the long hooks in the row nearest to the mouth of the machine being longer than any other hook

in any group.

3. The combination, with the bed-frame provided with groups of hooks, of the adjusting mechanism for the same, consisting of the levers d', the rock-shafts D and D', the lever E, the slotted arc F, and means, substantially as described, for securing the lever E at any desired point.

4. The combination of the supporting-frame provided with the concave guideways A<sup>2</sup>, of the convex oscillating frame C, provided with rails C<sup>2</sup>, adapted to run in said grooved bearings, substantially as described.

5. The convex oscillating frame C, provided with three groups of rows of hooks c, c', and c², the hooks in the outer rows c and c² pointing forward and the hooks in the middle rows c' pointing backward, the bases of the rows in the middle group being distant from the bases of the rows in the outer groups a greater

distance than the distance between the adjacent rows in any one group.

6. The concave bed-frame B, provided with 40 four groups of hooks b, b',  $b^2$ , and  $b^3$ , the hooks of the groups b and  $b^2$  pointing forward and those of the groups b' and  $b^3$  pointing backward, the bases of the hooks in the group b' being distant from the bases of the 45 hooks in the adjacent groups a greater distance than the distance between two adjacent rows of hooks in any one group.

7. The combination of the convex oscillating frame C, provided with groups of hooks c, 50 c', and  $c^2$ , bent as described and adapted to move in guideways  $A^2$  on the supporting-frame, with the concave bed-frame B, provided with groups of hooks b, b',  $b^2$ , and  $b^3$ , bent as described and provided with means 55 whereby the bed-frame may be raised or lowered.

8. The hook-bar C<sup>3</sup>, provided with a longitudinal slot to receive the shanks of the hooks c, and apertures, as o, through which the said 60 hooks are adapted to pass, as set forth.

9. The combination, with the slotted hookbar C³, provided with apertures, as o, for receiving the hooks c, of the said hooks c, the retaining-bar C⁴, and means, as C⁵, for secure 65 ing the retaining-bar to the hook-bar, as described.

In testimony whereof I affix my signature in presence of two witnesses.

### FRANCIS J. MAUBORGNE.

#### Witnesses:

WM. RAIMOND BAIRD, JAMES L. DE FLEMERY.