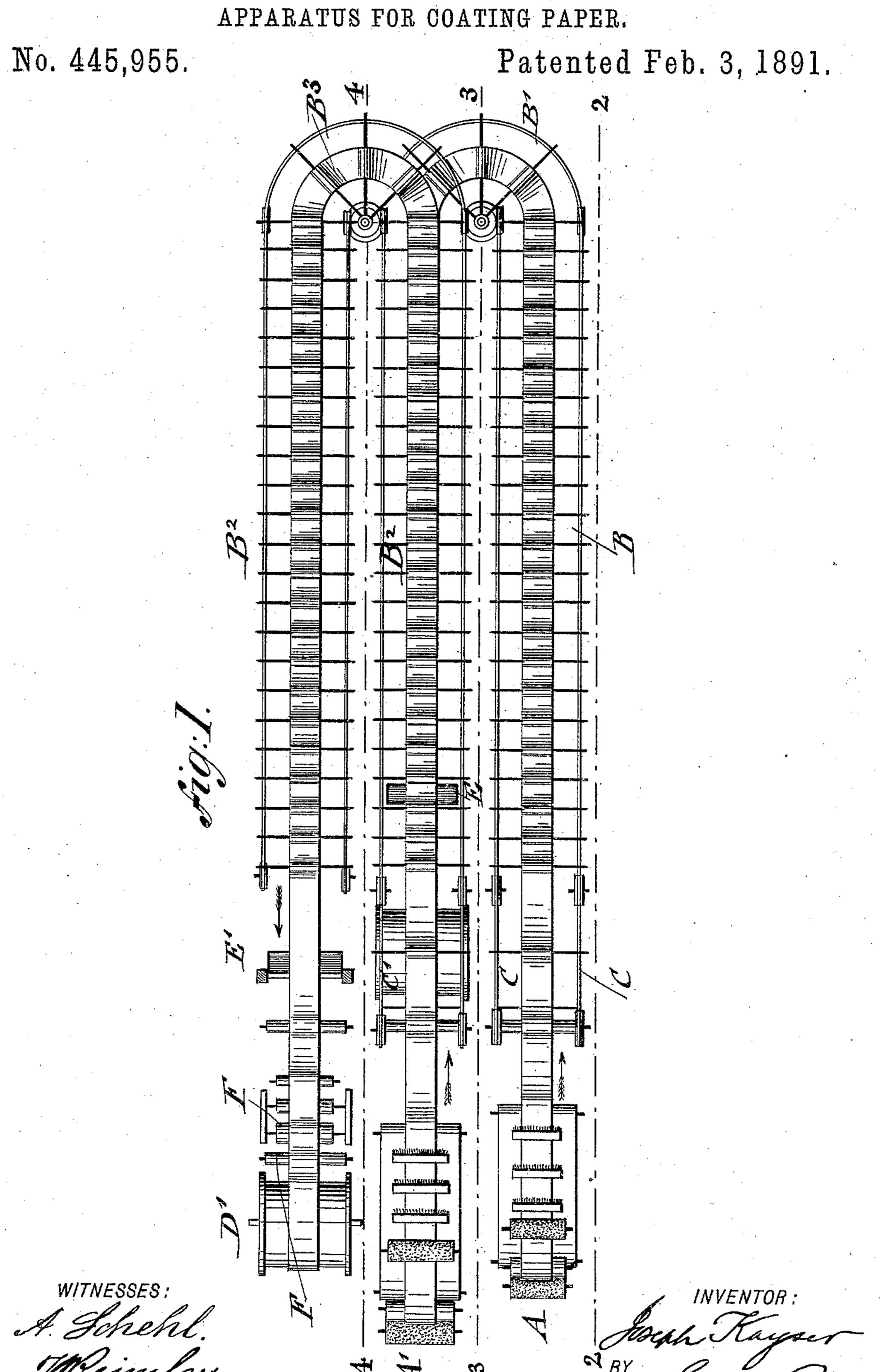
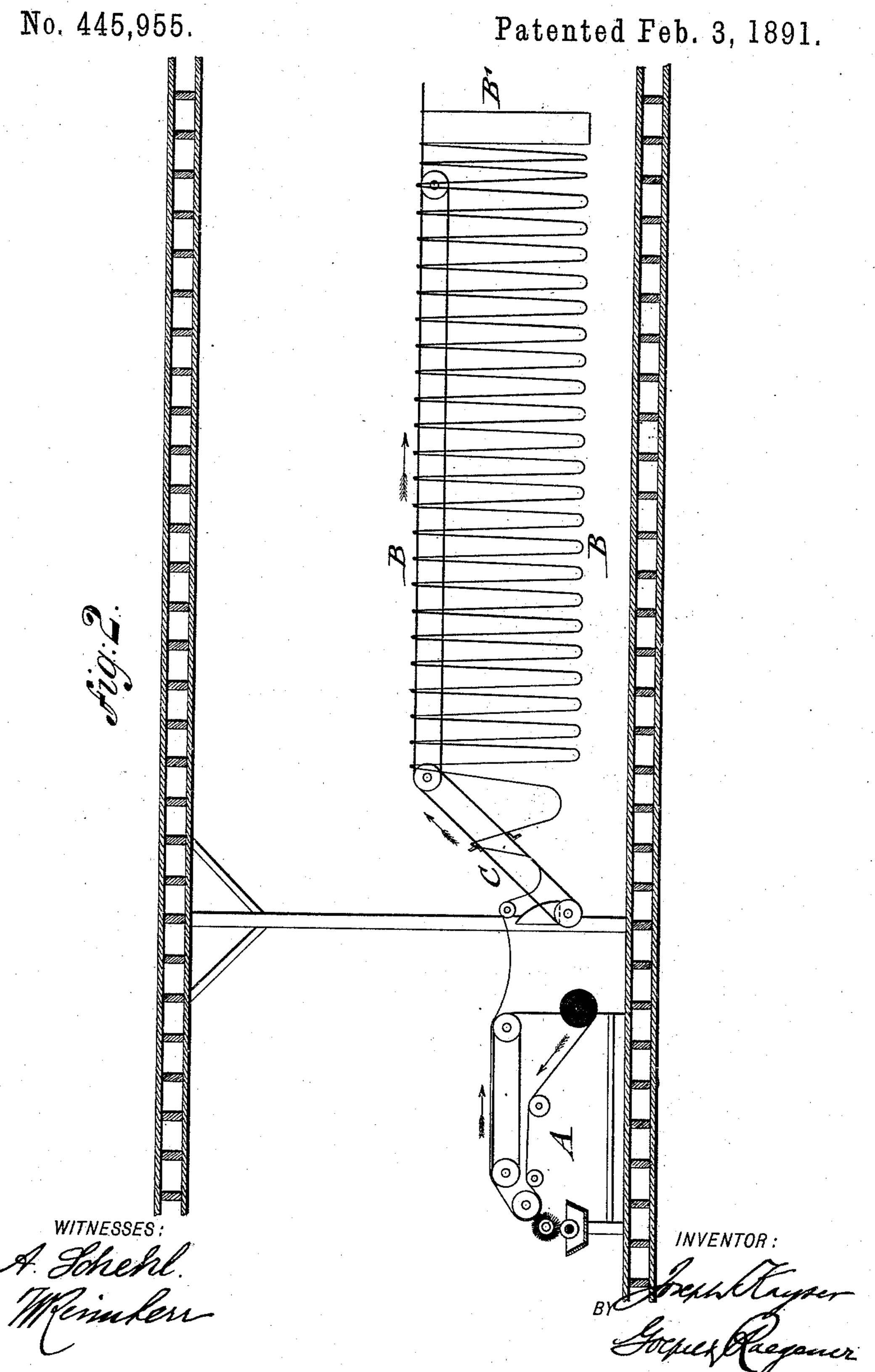
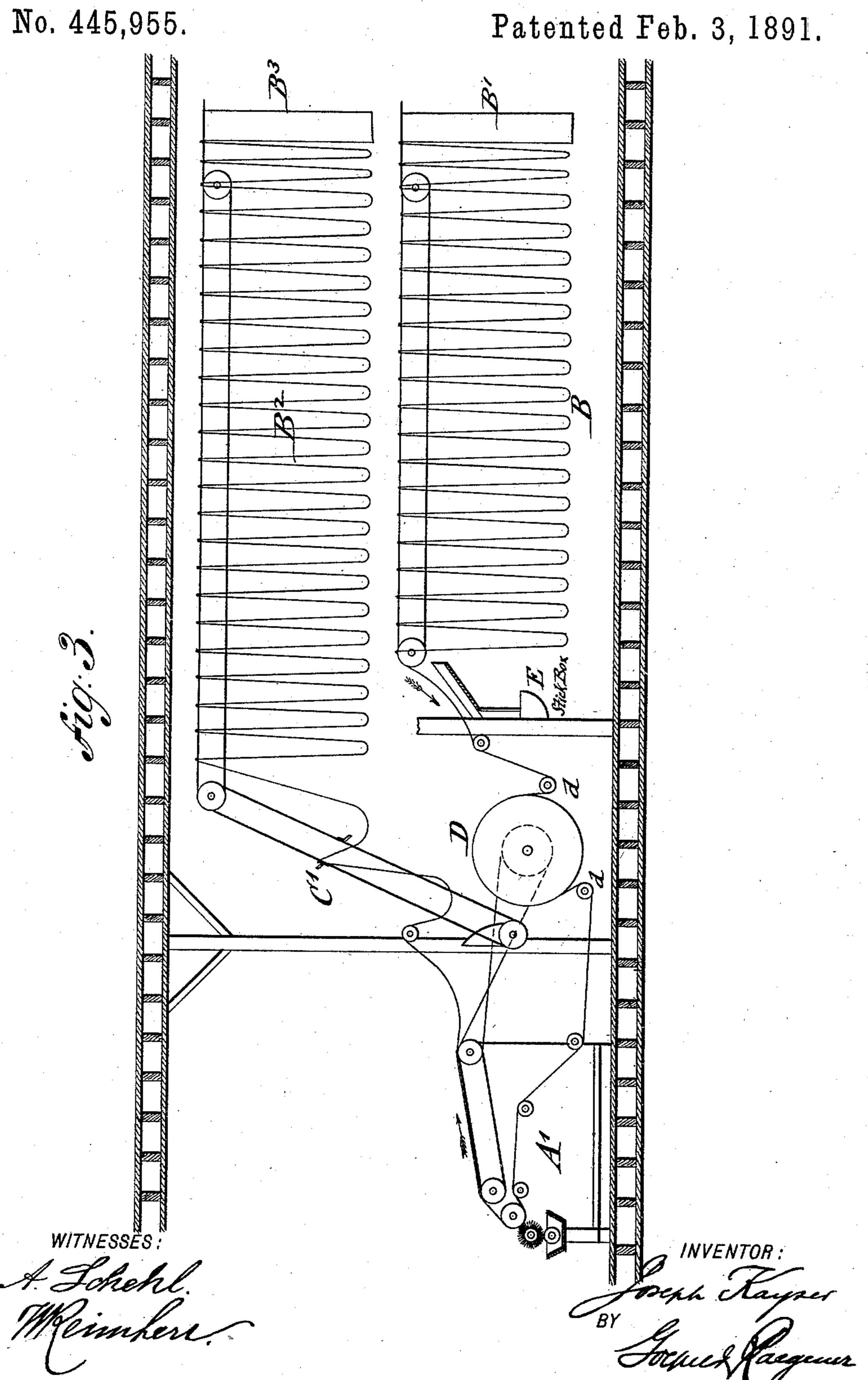
J. KAYSER.
APPARATUS FOR COATING PAPER



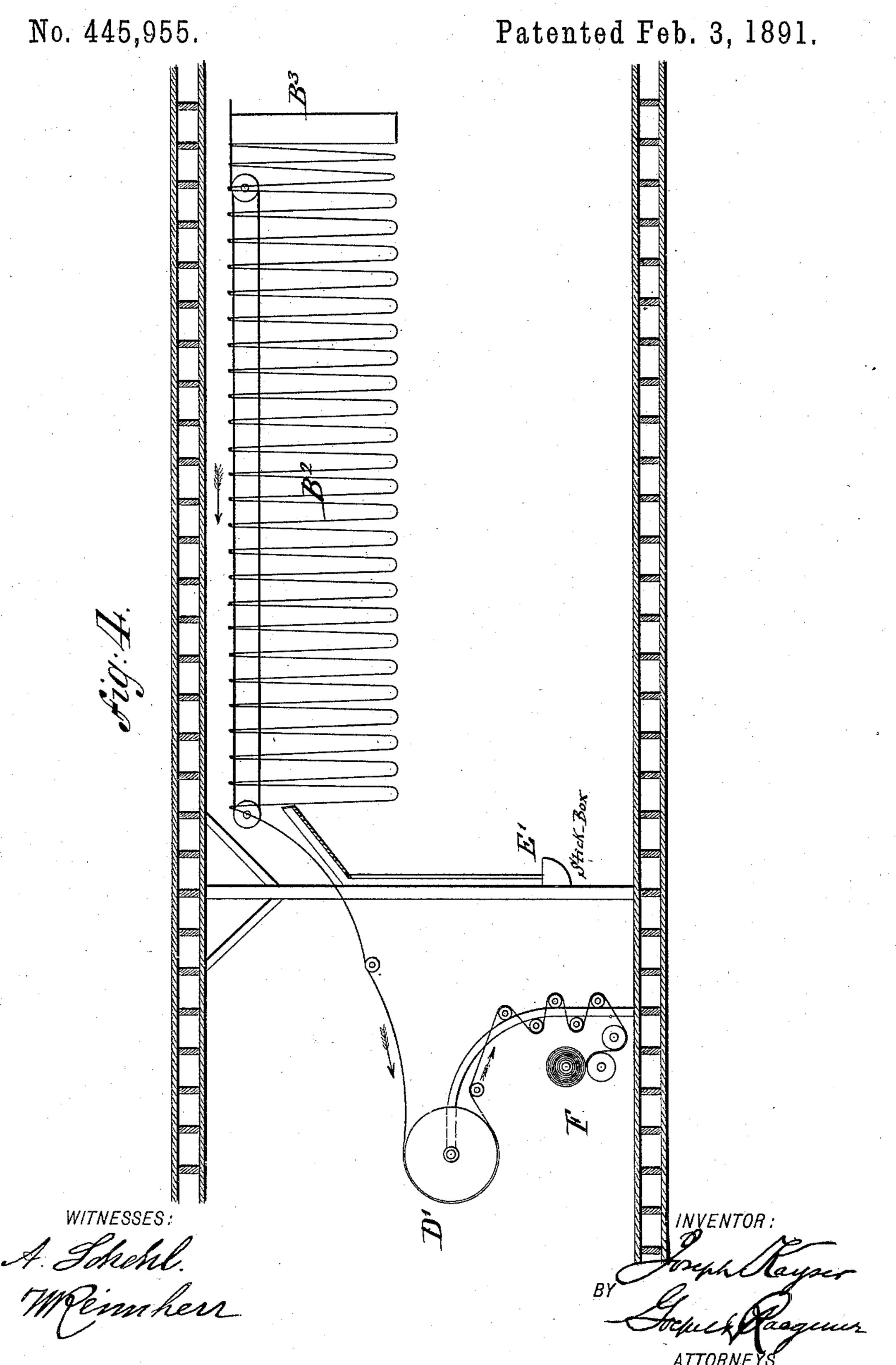
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United States Patent Office.

JOSEPH KAYSER, OF NEW YORK, N. Y., ASSIGNOR TO JOHANNA KAYSER, OF SAME PLACE.

APPARATUS FOR COATING PAPER.

SPECIFICATION forming part of Letters Patent No. 445,955, dated February 3, 1891.

Application filed April 10, 1890. Serial No. 347,349. (No model.)

To all whom it may concern:

Be it known that I, Joseph Kayser, of New York, county of New York, and State of New York, a citizen of the United States, 5 have invented certain new and useful Improvements in Apparatus for Coating Paper, of which the following is a specification.

This invention relates to an improved apparatus for coating paper on both sides by to one continuous operation, said paper being used in the printing of fine books and lithographic work in which a paper with a smooth

tinted surface is required.

The invention consists of an apparatus for 15 coating paper on both sides by one continuous process, which apparatus comprises a primary grounding-machine, a primary drying apparatus, means for transferring the paper from the grounding-machine to said drying appa-20 ratus, a second grounding-machine sidewise of the primary grounding-machine, a second drying apparatus arranged above the primary drying apparatus, means for transferring the paper from the second grounding-machine to 25 the second drying apparatus, a reeling-machine sidewise of the secondary groundingmachine, and means for grounding the paper from the second drying apparatus to the reeling-machine.

In the accompanying drawings, Figure 1 represents a plan view of my improved apparatus for coating paper, said apparatus being designed for carrying out my improved process of coating paper on both sides by one 35 continuous operation; and Figs. 2, 3, and 4 are sectional elevations of the apparatus, taken, respectively, on lines 22, 33, and 44, Fig. 1.

Similar letters of reference indicate corre-

sponding parts.

Referring to the drawings, A represents a grounding-machine of any approved construction. The paper to be coated is passed through the grounding-machine and coated on one side by the same, it being then hung up on sticks and conveyed by the usual transferring mechanism C to a primary drying apparatus B, on which the sticks and the paper hung upon the same are moved slowly forward so as to be subjected to a drying action by 50 the heat of the room in which the drying apparatus is located.

The drying apparatus B, instead of taking up the entire height of the room in which the same is located, is so arranged as to take up only one-half the height of the same.

The length of the drying apparatus B is determined by the length of the factory-building, which length is doubled by arranging a turn-table B' at the end of the drying apparatus B, by which the paper is moved through 60 an angle of one hundred and twenty degrees, so that it is returned at the same level but in opposite direction to its former motion.

The drying apparatus B with its turn-table B' is well known and forms no part of this 65

invention.

When the paper arrives at the end of the return-section of the drying apparatus B, it is passed by means of guide-rollers d d over a steam-heated drum D, while the sticks are 70 deposited in the well-known manner in a stick-box E before the paper passes over the steam-heated drum D. From the steamheated drum D the paper is then guided on to a second grounding-machine A', which is 75 located sidewise of the first grounding-machine. By the turn-table B' the paper is placed in such a position that the opposite or uncoated side of the same is presented to the color-brush of the grounding-machine A'. 80 This machine coats the paper on the opposite side, it being then conducted by the sticks of a second transferring device C' to a second drying apparatus B2, that is arranged vertically above the return-section of the primary drying 85 apparatus B in the upper half of the room in which the coating apparatus is located. When the paper arrives at the end of the drying apparatus B2, it is moved by a turn-table B3 to the return-section of the same, which is ar- 90 ranged at the same level with the first section of the drying apparatus B2. The paper passes then over a second steam-heated drum D' to a reeling-machine, while the sticks on which the paper is hung are deposited again in a 95 second stick-box E' in the usual manner.

The reeling-machine F is located sidewise of the second grounding-machine A', as shown clearly in Fig. 1. The steam-heated drum D' produces the final drying of the paper and 100 prevents it from sticking when wound up in

a roll on the reel F.

By arranging the apparatus in the manner described—namely, placing the second grounding-machine sidewise of the primary grounding-machine and the reeling-machine 5 sidewise of the second grounding-machine, arranging a turn-table in each drying apparatus and locating the second drying apparatus in the upper half of the space and above the primary drying apparatus--the entire coat-10 ing apparatus is brought within a reasonable length and height and can be advantageously erected without difficulty in factory-buildings

of the ordinary size.

The advantages of my method and appa-15 ratus are that the paper is passed successively through two grounding-machines and through two drying operations, so as to be coated on both sides, while it is passed through one reeling operation only, the different operations 20 being carried on continuously and without any handling of the paper until the same is coated on both sides. The paper can thus be coated at a considerable saving in time and labor, as a larger quantity can be finished in 25 a given time than by the method heretofore employed.

Having thus described my invention, I claim as new and desire to secure by Letters

Patent—

1. The apparatus herein described for coating paper on both sides by one continuous process, which consists of a primary grounding-machine, a primary drying apparatus, means for transferring the paper from the 35 grounding-machine to said drying apparatus, a second grounding-machine sidewise of the primary grounding-machine, a second drying apparatus arranged above the primary dry-

ing apparatus, means for transferring the paper from the second grounding-machine to 40 the second drying apparatus, a reeling-machine sidewise of the secondary groundingmachine, and means for guiding the paper from the second drying apparatus to the reeling-machine, substantially as set forth.

2. The apparatus herein described for coating paper on both sides, which consists of a primary grounding-machine, a primary drying apparatus, means for transferring the paper from the primary grounding-machine to 50 the primary drying apparatus, said drying apparatus occupying the lower half of the height of the room and being arranged with a turn-table for turning the paper, a second grounding-machine located sidewise of the 55 first grounding-machine, a second drying apparatus arranged in the upper half of the height of the room and partly above the primary drying apparatus, means for transferring the paper from the second grounding- 60 machine to the second drying apparatus, said second drying apparatus being also provided with a turn-table for turning the paper, a reeling-machine arranged sidewise of the second grounding-machine, and means for transfer- 65 ring the coated paper from the second drying apparatus to the reeling-machine, substantially as set forth.

In testimony that I claim the foregoing as myinvention I have signed my name in pres- 70

ence of two subscribing witnesses.

Witnesses:

PAUL GOEPEL, MARTIN PETRY.