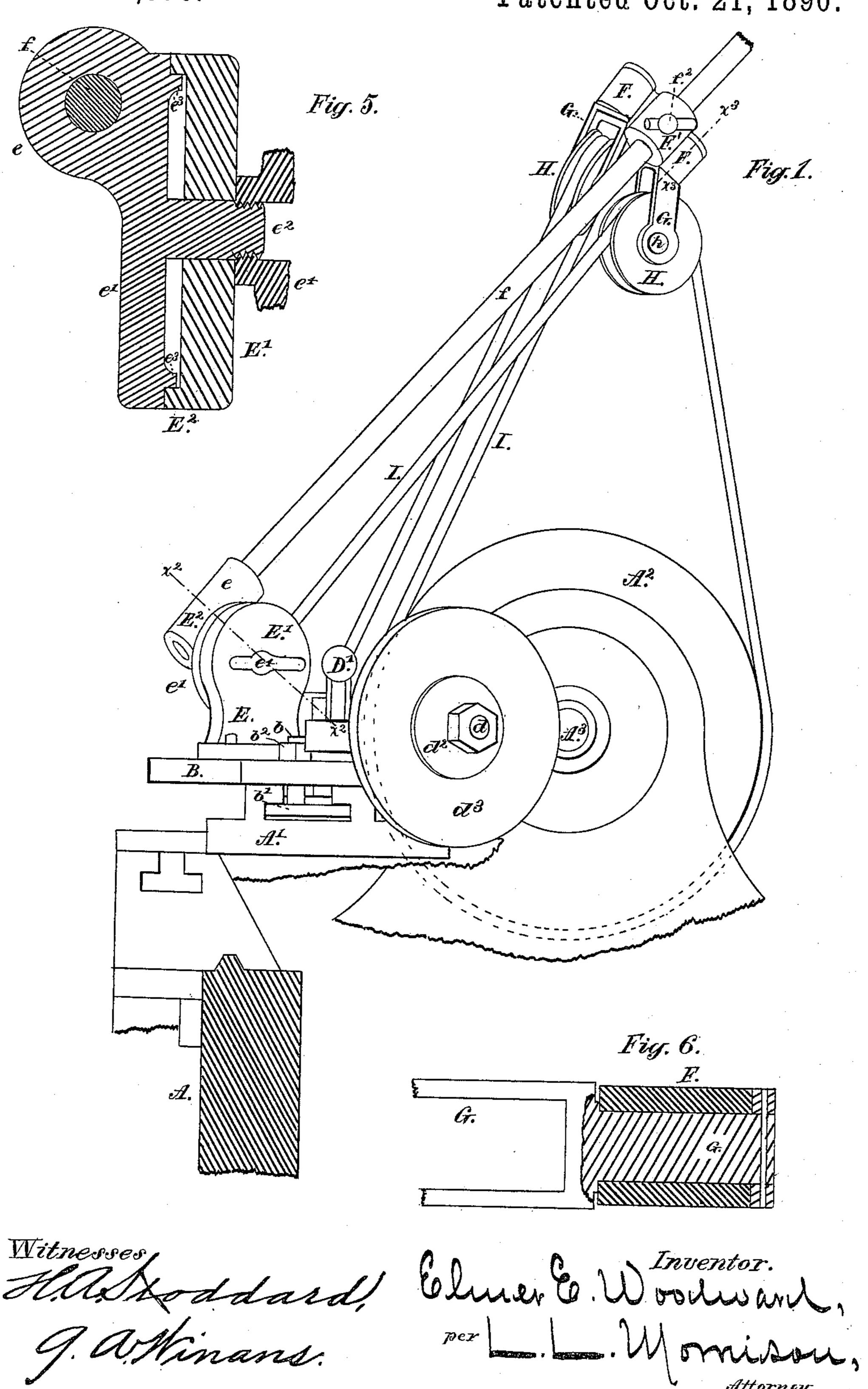
## E. E. WOODWARD. LATHE CENTER GRINDER.

No. 438,876.

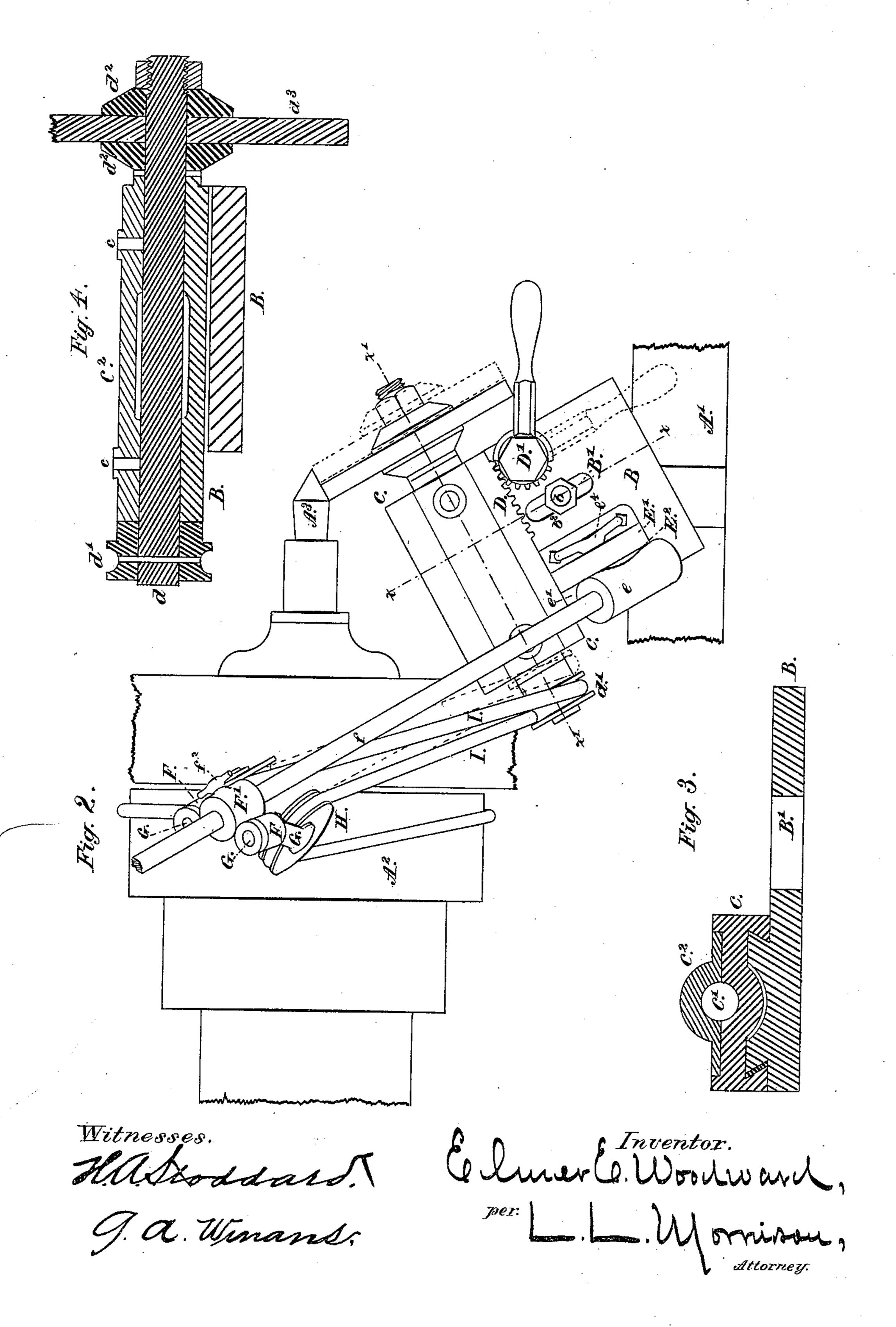
Patented Oct. 21, 1890.



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## United States Patent Office.

ELMER E. WOODWARD, OF ROCKFORD, ILLINOIS.

## LATHE-CENTER GRINDER.

SPECIFICATION forming part of Letters Patent No. 438,876, dated October 21, 1890.

Application filed May 23, 1887. Serial No. 239,143. (No model.)

To all whom it may concern:

Be it known that I, ELMER E. WOODWARD, of Rockford, in the county of Winnebago and State of Illinois, have invented certain new and useful Improvements in Lathe-Center Grinders, of which the following is a specification.

The design of this invention is, first, to furnish machinists with a center-grinder of simple construction that can be quickly attached to and detached from a lathe; second, that receives its motive power directly from the lathe speed-pulley or face-plate by being belted thereto; third, that will expeditiously and perfectly true up and point a hardened line-center without the temper thereof being first drawn. I attain these objects by means of the mechanism illustrated in the accompanying drawings, in which—

Figure 1 represents a diagonal view of my invention attached to a lathe and ready for use. Fig. 2 represents a plan view of the same. Fig. 3 represents a view of a transverse vertical section of portions of Fig. 2 through the line xx. Fig. 4 represents a view of a longitudinal vertical section of parts of Fig. 2 through the lines x'x'. Fig. 5 represents a view of a transverse section of portions of Fig. 1 through the lines  $x^2x^2$ . Fig. 6 represents a view of a longitudinal section of parts of Fig. 1 through the lines  $x^3x^3$ .

Similar letters refer to similar parts throughout the several views.

A A' A<sup>2</sup> A<sup>3</sup> represent, respectively, a bed, carriage, speed-pulley, and line center of a lathe.

B represents the bed-piece of my invention; B', a slot therein.

b represents a bolt having a T-head b' and 40 nut  $b^2$  for securing the center grinder to the

lathe-carriage A'.

C represents a carriage having a journal-bearing C'; C<sup>2</sup>, a bearing-cap. c c represent oil-cups.

DD' represent, respectively, a rack and a l

combined semi-pinion and handle for adjusting the carriage C and giving it a reciprocating motion.

d represents a shaft; d', the driving-pulley thereof;  $d^2 d^2$ , clamping-disks for holding 50 the emery-wheel  $d^3$  in position.

E E' represent a combined standard and disk, the former bolted to the bed-piece B, the latter provided with the annular flange E<sup>2</sup>.

 $e\ e'$  represent a combined socket and disk, 55 the latter having the bolt  $e^2$  and annular flange  $e^3$  concentric with the annular flange  $E^2$ .  $e^4$  represents a bar-nut for drawing the

disks E' e' together.

FF' represent combined open sockets, sup- 60 ported by the rod f, the lower end of the latter being fitted securely into the socket e.

The mechanism illustrated in the accompaying drawings, in which—

Figure 1 represents a diagonal view of my and projecting upward through the open 65 sockets F F and forming with the latter se. Fig. 2 represents a plan view of the swivel-joints.

I represents a belt passing from the lathe speed-pulley  $A^2$  over the idlers H H and connecting with the driving-pulley d' of the center grinder.

The socket F' can be secured to any desired point along the rod f by means of the screw  $f^2$ .

By loosening the bar-nut  $e^4$  the combined socket and disk e e' can be rocked in the 75 plane of the face of the latter and the upper end of the rod f and its attachments elevated or depressed at pleasure.

I claim—

The combination, with the bed-piece B, of 80 the carriage C, cap  $C^2$ , shaft d, driving-pulley d', emery-wheel  $d^3$ , combined standard and disk E E', combined socket and disk ee', rod f, combined sockets F F', shanks G G, idlers H H, axes hh, and belt I, substantially as described.

ELMER E. WOODWARD.

Witnesses:

JOHN GIBSON, L. L. MORRISON.