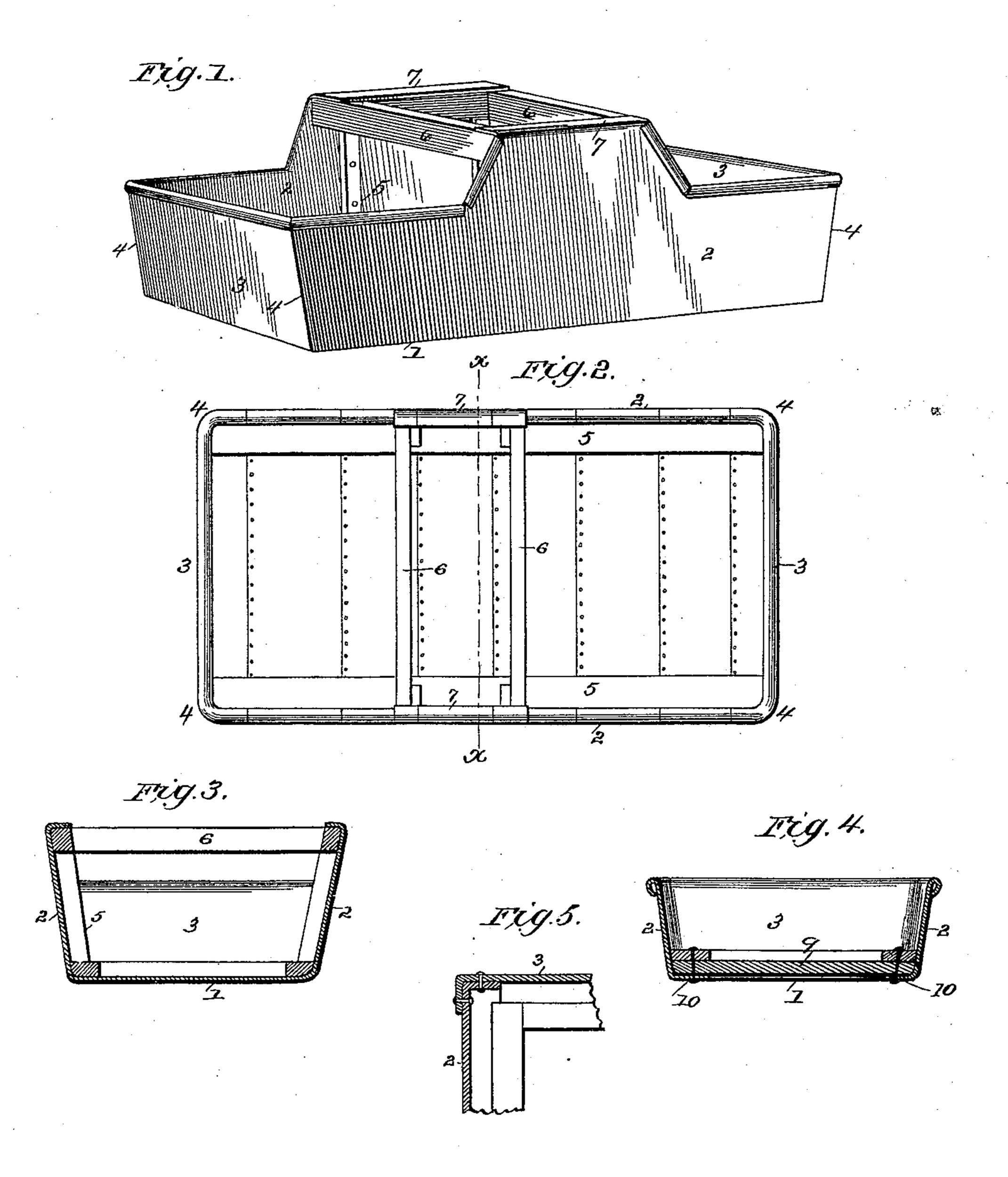
(No Model.)

W. L. DEARTH. METALLIC BUGGY BED.

No. 426,715.

Patented Apr. 29, 1890.



WITNESSES:

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WILLIAM L. DEARTH, OF FRANKFORT, INDIANA.

METALLIC BUGGY-BED.

SPECIFICATION forming part of Letters Patent No. 426,715, dated April 29, 1890.

Application filed July 8, 1889. Serial No. 316,803. (No model.)

To all whom it may concern:

Be it known that I, WILLIAM L. DEARTH, of Frankfort, in the county of Clinton and State of Indiana, have invented a new and useful Improvement in Metallic Buggy-Beds, of which the following is a specification.

My invention consists in a new and improved metallic buggy or other vehicle bed, which will be hereinafter fully described and

10 claimed.

Referring to the accompanying drawings, Figure 1 is a perspective view of my invention. Fig. 2 is a top plan view of the same. Fig. 3 is a transverse section on the line x x, 15 Fig. 2. Fig. 4 is a transverse vertical sectional view taken on line y y of Fig. 2, and Fig. 5 is a horizontal sectional detail view of one corner of the vehicle-body.

The same numerals of reference indicate

20 corresponding parts in all the figures.

Referring to the several parts by their designating-numerals, 1 indicates the bottom of the buggy-bed, 2 2 the sides, and 33 the ends.

The buggy-bed is formed of a single piece or sheet of metal, which is cut at the corners, and the ends and sides bent up and the corners lapped and fastened by being either brazed, riveted, or bolted together, as shown in Fig. 5, as may be desired, or as is best adapted to different styles of vehicles.

A wooden frame 5 can be secured within the metal bed when desired, the upper crossbars 6 6 of this frame, together with the inwardly-bent metal top flanges of the sides

of the bed, forming supports for the buggy- 35 seat.

The metal sides of the buggy-bed extend up near their center and have their upper edges bent in at right angles to form supporting-flanges 77, on which the buggy-seat 40 is secured, as above stated.

The top edge of the buggy-bed is finished by being turned or lapped over—doubled on itself—as shown in the sectional view, Fig. 4.

From the foregoing description, taken in 45 connection with the accompanying drawings, the construction and advantages of my invention will be readily understood.

My metallic buggy and other vehicle bed is stronger, more serviceable, neater, more 50 durable, and less complicated, and will give easier riding and less noise when in use than any other buggy-bed made. It will stand far more abuse with less damaging effect than any wooden vehicle-bed can possibly stand. 55

Having thus described my invention, what I claim, and desire to secure by Letters Patent,

The combination of the metallic body 123, having the inwardly-bent top seat-flanges 7, 60 and the wooden supporting and brace frame consisting of the side bars, the cross-bars, and the uprights bolted to the metallic body, substantially as set forth.

WILLIAM L. DEARTH.

Witnesses:

S. O. BAYLESS, CHAS. G. GUENTHER.