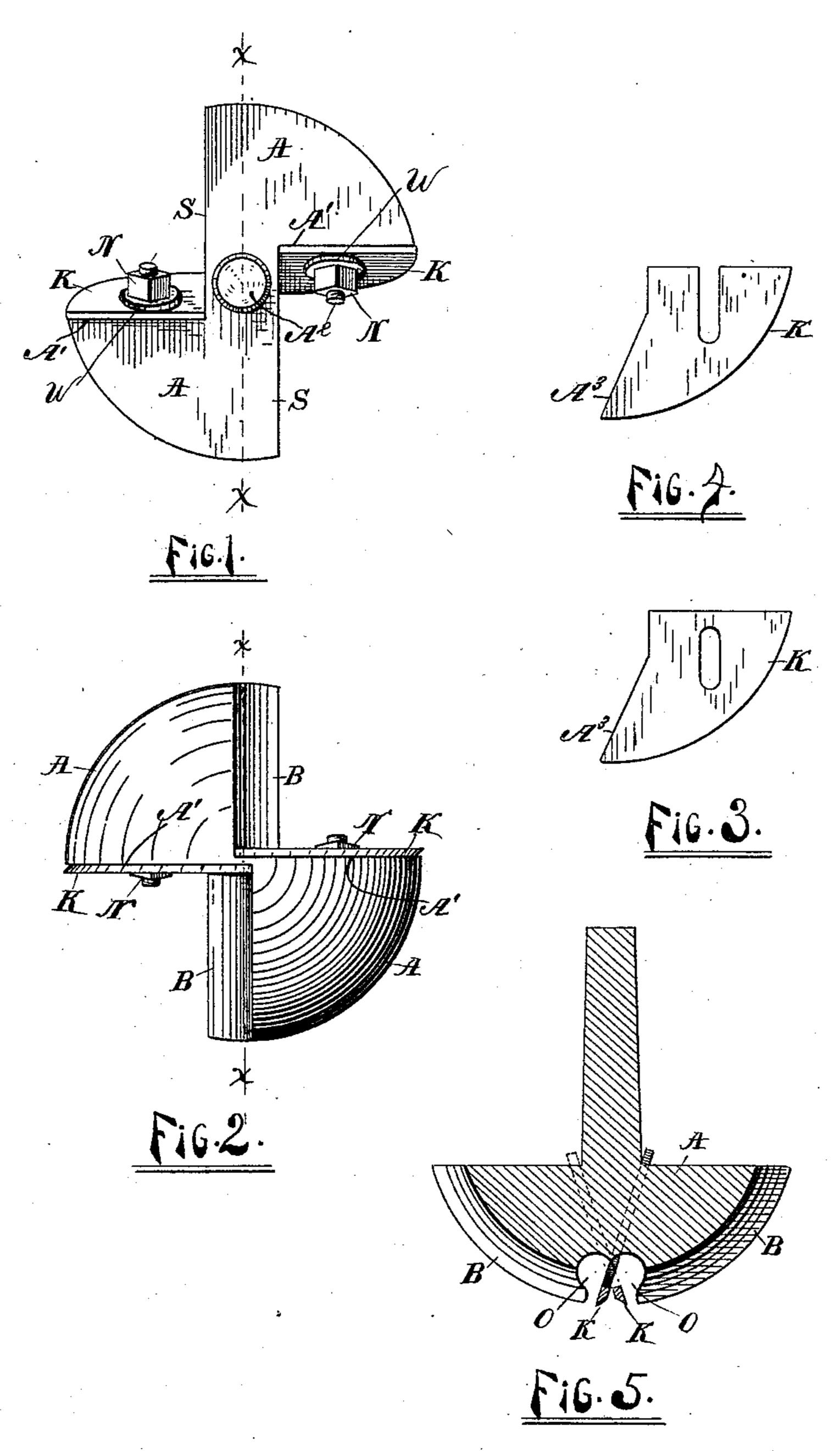
(No Model.)

## J. W. MOSS & H. B. DILLENBACK. CUTTER HEAD.

No. 422,607.

Patented Mar. 4, 1890.



Witnesses

Harry P. Van Wagner!

James W. Mass Harrison B Dillmback

By their attorney

Edward Taggant

## United States Patent Office.

JAMES W. MOSS AND HARRISON B. DILLENBACK, OF GRAND RAPIDS, MICHIGAN.

## CUTTER-HEAD.

SPECIFICATION forming part of Letters Patent No. 422,607, dated March 4, 1890.

Application filed October 4, 1888. Serial No. 287,221. (No model.)

To all whom it may concern:

Be it known that we, James W. Moss and HARRISON B. DILLENBACK, citizens of the United States, residing at the city of Grand 5 Rapids, in the county of Kent and State of Michigan, have invented certain new and useful Improvements in Cutter-Heads, of which the following is a specification.

This invention has for its object to provide ro a new and improved cutter-head for that type of carving-machines wherein the cutter is guided by a dummy or follower and a pattern

for cutting irregular shapes.

The invention consists in the novel con-15 struction and combination of devices hereinafter described and claimed, reference being made to the accompanying drawings, in which—

Figure 1 is a plan view of the cutter-head. 20 Fig. 2 is an inverted view of the same. Fig. 3 is a side elevation of one of the cutterknives. Fig. 4 is a side elevation of a modified form of knife, and Fig. 5 is a sectional view of the cutter-head on line x x of Fig. 1.

25 Similar letters refer to similar parts through.

out the several views.

The cutter-head A is made of metal, and preferably of one piece, in order to give it greater strength, and it is formed with a pair 30 of flattened knife-supporting seats A', located, respectively, at different or opposite sides of the vertical axis A<sup>2</sup>, and extending radially in opposite directions from the said axis. These seats A' incline in opposite directions 35 relatively to the axis of the cutter-head, and on each one is placed a knife K, composed of a flattened plate having a convex cutting-edge extending in a curved line from the outer edge of the cutter-head to the axis of rotation 40 thereof, such cutting-edge of the knife corresponding exactly or in general to the curved outer surface of the cutter-head. The pair of knives are respectively secured to the flattened knife-seats by bolts N N, of any con-45 struction suitable for the conditions required. Between the nut and the knife we use a washer, (shown by W.) The sections shown by S S we unite at the bottom, and in order to make room for the shavings we cut away the bot-50 tom parts of the segments, forming shoulders, as shown by B B. We also prefer to leave a l

small opening extending above the knives, as shown by O in Fig. 5. The lower ends of the knives are extended laterally, as at A<sup>3</sup>, so as to lap by each other a short distance past the 55 axial center of the cutter-head, in order that they may cut the entire stock beneath them clean and smooth.

In use the knives are placed in position in the cutter-head and adjusted to the required 60 position, and there secured in the manner above described, and then placed in the carving-machine adapted to receive it. It is adapted to be used in any of the ordinary carving-machines having the cutter-head 65 guided by a dummy following a pattern, and does not differ in the manner of attachment from the cutter-heads now in use.

The smooth under surface of the cutterhead forms a gage for the knives, and may 70 also act as a smoother for the stock when the knives are set for a light cut.

Having thus described our invention, what we claim to have invented, and desire to se-

cure by Letters Patent, is—

1. The combination, with a cutter-head having a pair of flattened knife-seats A' formed, respectively, at opposite sides of its axis and extending radially in opposite directions from the latter, of a pair of flattened knives K K, 80 secured, respectively, to said knife-seats, and each having a convex cutting-edge extending in a curved line from the outer edge of the cutter-head to its axis of rotation, substantially as described.

2. The combination, with a cutter-head having a pair of knife-seats A' extending radially from opposite sides of its axis, of a pair of knives K K, secured to the knife-seats, and having curved cutting-edges and lateral ex- 90 tensions A<sup>3</sup> respectively lapping past each other at the axis of the cutter-head, substan-

tially as described.

In witness whereof we have hereunto set our hands and seals in the presence of two 95 witnesses.

> JAMES W. MOSS. [L, S.]HARRISON B. DILLENBACK.

Witnesses: EDWARD TAGGART, ARTHUR C. DENISON.