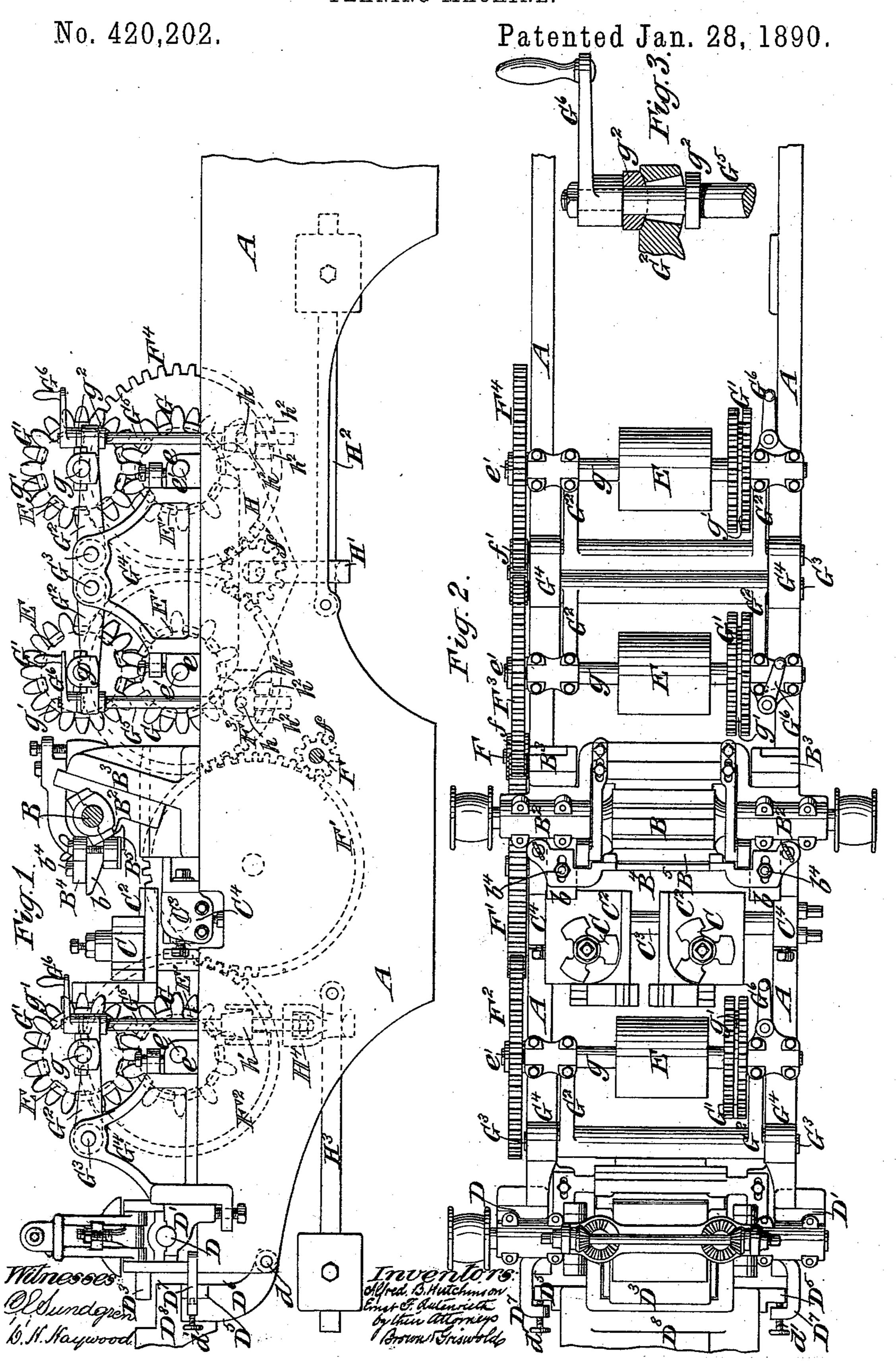
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PLANING MACHINE.



## United States Patent Office.

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## PLANING-MACHINE.

SPECIFICATION forming part of Letters Patent No. 420,202, dated January 28, 1890.

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To all whom it may concern:

Be it known that we, ALFRED B. HUTCHinson, of Brooklyn, in the county of Kings and State of New York, and ERNST F. AU-5 TENRIETH, of the city, county, and State of New York, have invented a certain new and useful Improvement in Planing-Machines, of which the following is a specification.

Our improvement relates more particularly 10 to the pressure-rollers employed in planing-

machines.

We will describe in detail a planing-machine embodying our improvement, and then point out the novel features in the claim.

In the accompanying drawings, Figure 1 is a side elevation of a planing-machine embodying our improvement, and Fig. 2 is a plan or top view of the same. Fig. 3 is a detail view, partly in section, showing a rolling 20 bearing for certain shafts employed in the machine.

Similar letters of reference designate cor-

responding parts in all the figures.

A designates the side frame of the machine. B designates the upper cutter-head, and C the side cutter-heads.

D designates the lower cutter-head.

E E' designate, respectively, upper and lower feeding-rollers. All the several cutter-30 heads are provided with journals, or have spindles supported in suitable boxes and are driven by belting in the usual way. The spindles of the side cutter-heads are journaled in frames C<sup>2</sup>, supported for the most 35 part upon a bar C<sup>3</sup>, extending crosswise of the machine and supported at its ends in boxes C<sup>4</sup>. The frames C<sup>2</sup> may be adjusted laterally upon the bar C<sup>3</sup> in the usual manner. The lower cutter-head is journaled in 40 a cutter-head frame D', as is usual, and in front of the cutter-head is a bar or mouthpiece  $D^3$ .

D<sup>5</sup> designates a cross-bar extending crosswise of the machine, which cross-bar is pro-45 vided with downwardly-extending arms D<sup>6</sup>, which are pivoted at d to the frame A. Secured to the cross-bar D<sup>5</sup> and its arms D<sup>6</sup> is an extension-table D<sup>8</sup>. Clamps D<sup>7</sup>, provided with set-screws d' and bearing against the 50 cross-bar D5, may be operated to draw the shafts g are journaled in yokes G2, which 100

cross-bar and the extension-table toward the cutter-head. The upper cutter-head B is supported in boxes B2, mounted upon slides B<sup>3</sup> in the usual manner. The boxes B<sup>2</sup> are provided with brackets b, to which are se- 55 cured a holder B4 for a pressure-bar and chipbreaker B<sup>5</sup>. The chip-breaker may be adjusted toward and from the cutter-head by

means of adjusting-screws  $b^4$ .

The lower feed-rollers E' are fitted in sta- 60 tionary bearings e. Motion is transmitted to them by means of a pinion f, mounted upon a pinion-shaft F. The pinion f is geared into a gear-wheel F'. The gear-wheel F' gears into gear-wheels F<sup>2</sup> F<sup>3</sup>, which are mounted on 65 the shafts e' of two of the lower feed-rollers. An intermediate gear-wheel f' transmits motion from the gear-wheel F³ to the gear-wheel F4, mounted upon the shaft e' of the other of the lower feed-rollers E'.

In our machine the upper feed-rollers are driven directly from the lower feed-rollers, and the use of expansion-gear as ordinarily employed is wholly dispensed with. In order to accomplish this, we provide each of the 75 shafts e' of the lower feed-rollers with so-called "star-gears G," which star-gears take into another star-gear G', mounted on shafts g for the upper feed-rollers E. It is to be borne in mind that the upper feed-rollers yield as the 80 lumber is passed between them, or, in other words, they are brought nearer to or farther from the lower feed-rollers as the lumber varies in thickness. In order to keep the upper rollers in operation, it has been customary to 85 employ a so-called "expansion-gear," which will compensate for the variations of position of the upper rollers. This expansion-gear is expensive and cumbersome, and applicants have discovered that by the use of star-gears 90 the expansion-gears may be done away with. The star-gears here shown are formed with two sets of teeth, the teeth of one set coming opposite the spaces between the teeth of the other set. Between the two sets of teeth are 95 plates g'. The whole, however, including the two sets of teeth and the plates g', may be cast in one piece. This construction of the wheel avoids noise and lost motion. The

yokes are hung at their rear ends upon rock-shafts G³, which rock-shafts are independent of each other and are journaled in upwardly-extending brackets G⁴, secured upon the frame A. The yokes may therefore swing freely to allow the upper rollers to rise and fall. The outer end portions of the yokes G² are provided with vertically-extending apertures, through which extend crank-shafts G⁵, upon the upper ends of which are cranks G⁶.

Collars  $g^2$ , secured upon the crank-shafts  $G^5$  on the opposite sides of the yokes  $G^2$ , prevent independent longitudinal movement of the crank-shafts. The upper of the collars  $g^2$  constitute rolling bearings for the rock-shaft  $G^5$ , as shown more clearly in Fig. 3. The under side of said collar is arc-shaped, and rests when in position in correspondingly-arc-shaped recesses formed on the upper sides of the yokes  $G^2$ . The apertures in the yokes through which the shafts  $G^5$  pass are somewhat elongated, and when the yokes  $G^2$  are swung up and down they will not tend to bind or deflect the shafts  $G^5$ . The under sides of

Near the forward end of the machine, or that end at which the lumber enters, we have shown two of the upper feed-rollers as being controlled by a single equalizer. This equalizer comprises a cross bar or yoke H, connected by a link or rod H' with a weighted lever H<sup>2</sup>. The ends of the cross bar or yoke H are bifurcated, and extend over lugs or projections h, extending from nuts h', which nuts have a screw-threaded engagement with the screw-threaded ends of the shafts G<sup>5</sup>. The

the nuts h' against lugs or projections  $h^2$ , extending from the frame of the machine. When the feed-rollers E are elevated by the 40 lumber passing between them, they are so elevated against the resistance of the weighted lever H<sup>2</sup>. By rotating the crank-shaft G<sup>5</sup> the feed-rollers may be raised into any desired position. At the rear or delivery end of the 45 machine a weighted lever H<sup>3</sup> operates only upon a single shaft G<sup>5</sup>. The shaft G<sup>5</sup> is in this instance provided at its lower end with a turn-buckle H4, in which the weighted lever hangs. The nuts h' may be prevented from 50 turning by providing them with square or angular exteriors, or in any other suitable manner.

What we claim as our invention, and desire to secure by Letters Patent, is—

In a planing-machine, the combination, with lower feed-rollers, of upper feed-rollers, swinging yokes in which said upper feed-rollers are journaled, star gear-wheels upon the journals of the lower feed-rollers, star gear-wheels upon 60 the journals of the upper feed-rollers, said star gear-wheels intermeshing in order to transmit motion from said lower feed-rollers to the upper feed-rollers, crank-shafts having roller-bearings in said swinging yokes, nuts 65 with which said crank-shafts engage, and weighted levers acting on said nuts to draw the crank-shafts downwardly, substantially as specified.

ALFRED B. HUTCHINSON. ERNST F. AUTENRIETH.

Witnesses:
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