## United States Patent Office.

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## ADHESIVE PAPER TO BE USED FOR PERFORATING, &c.

SPECIFICATION forming part of Letters Patent No. 416,721, dated December 10, 1889.

Application filed November 16, 1888. Serial No. 291,042. (No specimens.)

To all whom it may concern:

Be it known that I, GEORGE HOWLETT DAVIS, a citizen of the United States, residing at Washington, District of Columbia, 5 have invented certain new and useful improvements in adhesive paper to be used for perforating or rendering porous stencilsheets, or transmitting printing-sheets, the latter being employed for duplicating ordito nary writing, type-writing, &c., the following specification being such a full and comprehensive description of my invention as will enable others skilled in the art to which it appertains to employ and practice the same 15 in its preferred form.

The points of novelty will be designated in the claims concluding this specification.

My invention relates particularly to that class of stencil-sheets which are prepared by 20 coating or saturating porous paper with paraffine, wax, or other gummy material; and my invention consists in the use of a paper which is rendered adhesive by adding a suitable adhesive material to the pulp in manu-25 facturing, or by coating or saturating a suitable paper with pure or diluted varnish, shellac, gum, or other material or compound which remains slightly adhesive after reaching a permanent consistency.

The operation of my invention is as follows: The stencil-sheet is laid upon my adhesive paper and the form pressed, struck, or stamped against the latter by a stylus, type, (as of a writing-machine,) die, or other 35 suitable instrument, and upon separating the two sheets it will be found that the paraffine or other coating of the stencil-sheet adheres to the adhesive paper wherever it has been pressed or stamped, and this removal of the 40 coating from one side of the stencil-sheet, together with the displacement of the coating on the other side, caused by the pressure of the stylus or type, leaves the porous paper exposed, so that when an inked roller is 45 passed over it the ink penetrates the parts of the stencil-sheet from which the coating has been removed or displaced, and upon any material laid underneath it—such as paper it leaves an exact representation of the writ-50 ing made with the stylus or type.

In preparing my adhesive sheets I prefer to use a special laid paper, of about twice the thickness of ordinary writing-paper, and the texture of which is made up of minute threads, fibers, or filaments, together with a proportion 55 of pulp. Owing to the mixture of fibers and pulp, the paper presents minute surfaces of unequal hardness, so that when the stencilsheet is stamped against the adhesive paper with considerable force, as by the type of a 60 writing-machine, the letters or their loops are less apt to cut out than if the stencilsheet was stamped against an ordinary smooth or glazed surface.

To render the paper adhesive, I coat or sat- 65 urate it preferably with a compound composed mainly of demargum. After the paper has been thus prepared and allowed to stand for twenty-four hours or more it is not affected by an ordinary amount of heat, does not peel 70

or crack, the paper remains pliable, and the coating of the stencil-sheet will not adhere to the adhesive paper under ordinary pressure, such as that produced when the two sheets are passed together around the platen 75

of a writing-machine or when laid together in a pile.

The faces of many of the types of a writingmachine do not strike the platen perfectly square or flat, and the bad effect which this 80 generally produces (which is to make one part of a letter more distinct than another) is almost wholly overcome, owing to the thickness and flexibility of the paper described, which allows the type to strike or press the 85 stencil-sheet against the adhesive paper at all points. When the stencil-sheet is struck against sand-paper or silk cloth, (the latter being the material now in use for that purpose,) the stencil-sheet is thereby more or less 90 punctured or abrased, and when the fibers of the stencil-paper have become thus lacerated the letters or their loops frequently drop out, especially if the type be struck with much force, and if the type is struck too 95 light the letters do not print clearly. Thus it requires considerable experience and care in order to strike each type with the proper force.

In using my adhesive paper it is best to 100

manipulate the keys as in ordinary writing, and should one type be struck slightly harder than another the thickness and flexibility of the paper, together with the peculiarity of its texture, prevents the letter from cutting out and avoids an abrasure of the stencil-sheet.

What I therefore claim as new, and desire

to secure by Letters Patent, is—

1. The combination of a stencil-sheet with an adhesive sheet, substantially as described, and for the purposes set forth.

2. The combination, with a stencil-sheet, of paper or other suitable material having one side coated with an adhesive substance and 15 adapted to abstract the filling or coating of the said stencil-sheet, substantially as described, and for the purposes set forth.

In testimony whereof I have hereunto set my hand this 16th day of November, A. D. 1888. 20 G. HOWLETT DAVIS.

Witnesses:

CHAS. C. ADAMS, L. S. ANDERSON.