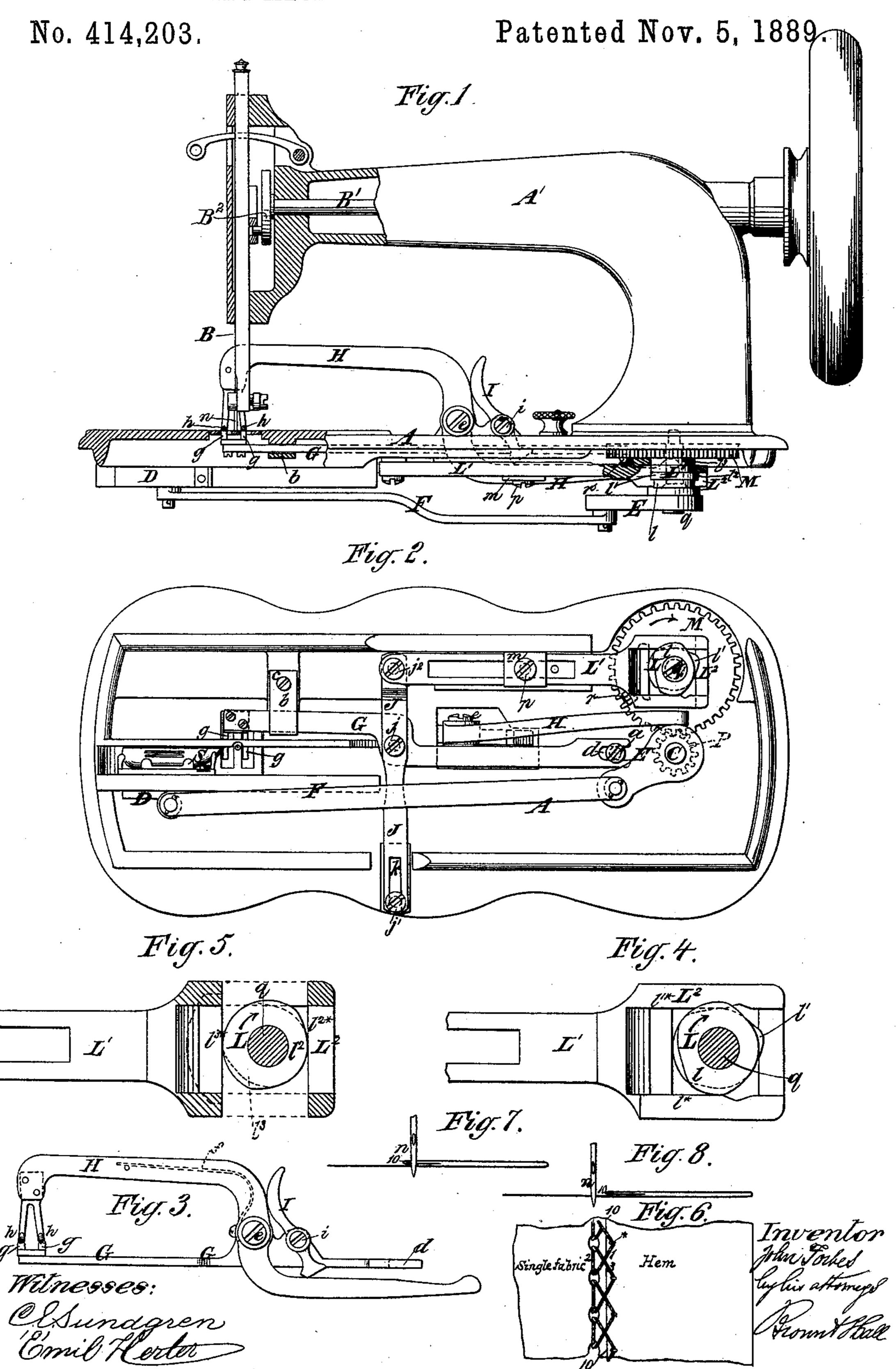
J. FORBES.
FEEDING MECHANISM FOR SEWING MACHINES.



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No. 414,203.

Patented Nov. 5, 1889.

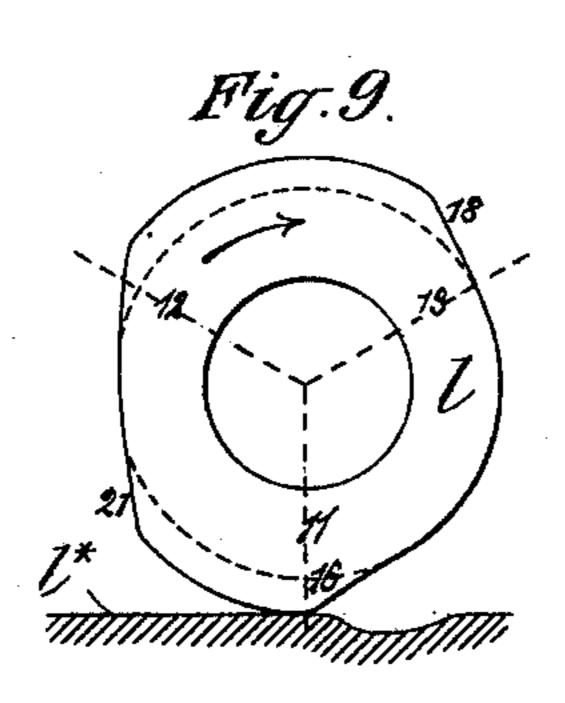


Fig. 10.

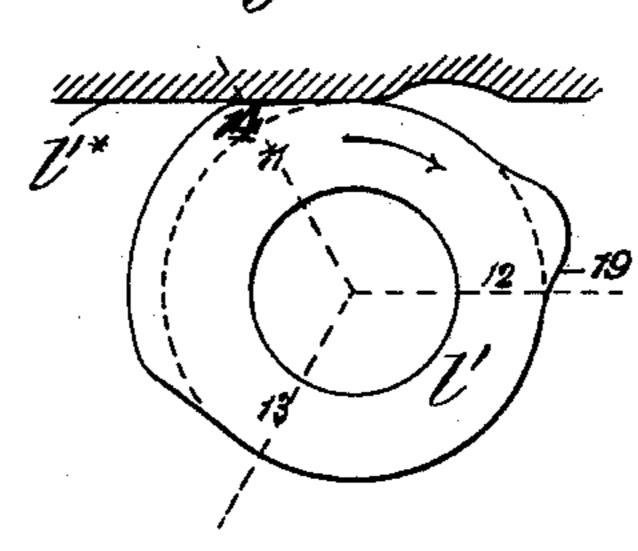


Fig. 11.

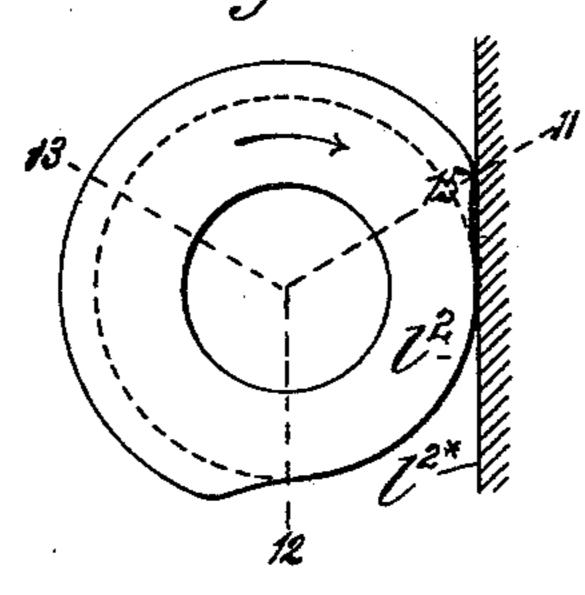


Fig. 12.

Witnesses:

Emil Herter

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Inventor: John Forbed by his attemps From Hoball

## United States Patent Office.

JOHN FORBES, OF BROOKLYN, NEW YORK.

## FEEDING MECHANISM FOR SEWING-MACHINES.

SPECIFICATION forming part of Letters Patent No. 414,203, dated November 5, 1889.

Application filed October 24, 1885. Serial No. 180, 797. (Model.) Patented in England November 12, 1885, No. 13,830.

To all whom it may concern:

Be it known that I, John Forbes, of the city of Brooklyn, in the county of Kings and State of New York, have invented a new and useful Improvement in Sewing-Machines, (for which I have obtained British Letters Patent No. 13,830, dated November 12, 1885,) and of which the following is a specification.

This invention consists in the feed mechanism for sewing-machines hereinafter described and claimed, providing for the making of such stitches as require backward, forward, and lateral movements of the work,

and especially for hem-stitching.

Figure 1 is a front elevation, partly in section, of a sewing-machine having my invention applied in a form for hem-stitching. Fig. 2 is an inverted plan of the same. Fig. 3 is a front view of the feed-bar and attached 20 presser. Figs. 4 and 5 are inverted plans (Fig. 5 being partly in section) of the cams | and yoke for operating the feed-bar, on a larger scale than Figs. 2 and 3. Fig. 6 is a diagram of the face of a piece of work, show-25 ing the stitches. Figs. 7 and 8 represent transverse sections through the fabric, showing the change of position relatively to the needle consequent upon its oblique forward movements in opposite directions. Figs. 9, 30 10, 11, and 12 are separate diagrams on a still larger scale than Figs. 4 and 5 of the several leaves of the feed-cam.

Similar letters of reference indicate corresponding parts in the several figures.

A A' designate the frame of the machine. B is the needle-bar, carrying the needle n and fitted to slide in a fixed guide in the head of the arm A'. B' is the horizontal main shaft of the machine, represented as furnished with a crank B² for giving the needle a simple longitudinal reciprocating motion. S is the shuttle. D is the shuttle-carrier, driven by the rod F from the crank E on the upright shuttle-driving shaft C. These parts need no further description, because they resemble the corresponding parts of sewing-machines in common use.

The take-up and tension-regulating devices are not shown, as they may be such as are to used in ordinary sewing-machines.

G is the feed-bar or feeder-carrier, having

rigidly attached to it the ordinary rough-surfaced feed-dog or feeder g. This feed-bar is supported below the bed-plate in a horizontal or nearly horizontal position by means of 55 a screw a, screwing into the bed-plate, and a plate b, secured to the said plate by a screw c, the said bar being capable of a vibratory or lever-like movement upon the screw a as a fulcrum, for the purpose of producing the 60 backward and forward movements of the fabric to be stitched, and being capable, also, of a longitudinal movement, which is permitted by its being slotted at d, where it receives the screw a, the said longitudinal movement tak- 65 ing place simultaneously with the vibratory movement, for the purpose of producing a lateral movement of the fabric, which causes the forward movements to be produced obliquely in opposite directions.

H is the presser, which, instead of being fitted to the head of the sewing-machine independently of the feed-bar or feeding device, is attached directly to and carried by the feedbar. The said presser consists of a lever, which 75 is pivoted to the feed-bar by a fulcrum-pin e, and projects upward therefrom through an opening in the bed-plate. A spring f, attached to the feed-bar, presses upon the said presser H in such manner as to exert a constant tend- 80 ency to press its foot h downward toward the feed-dog g, for the purpose of clamping to the said dog the fabric placed between them. A cam-lever I is also pivoted to the feed-bar at i, for the purpose of operating 85 upon the presser to raise it from the feeddog to permit the introduction of the fabric between them. The feed-bar G, thus supported and having the presser thus attached to it, is connected by a pivot j with a lever J, 90 which is arranged transversely to the said bar, and is slotted at one end, as shown at k in Fig. 2, to receive a fixed fulcrum-pin j', secured in the bed-plate. The said lever J is pivoted at the other end by a pin  $j^2$  to a yoke- 95 bar L', which is provided with a yoke L2, which receives the feed-cam L, which will be presently described, the said yoke-bar being slotted to receive a guide-block m, which is pivoted to a fixed fulcrum-pivot p, secured in 100 the bed-plate, and being capable both of a longitudinal movement upon the said guide414,203

block and a vibratory or lever-like movement with the said guide - block upon the said

pivot p.

The cam L, which operates in the yoke L<sup>2</sup> 5 to produce all the movements of the feed-bar necessary for the production of the hem-stitch, is represented as carried by a horizontal spurgear M, which is fitted loosely to a stud or fixed upright shaft q, firmly secured in the 10 bed-plate, and which gears with a spur-gear P, of one third of its own size, fast on the upright shaft C, which carries the shuttle-driving crank E. The said cam therefore makes but one revolution for every three stitch-produc-15 ing movements of the needle and shuttle. The said cam is composed of four leaves l l' l<sup>2</sup> l<sup>3</sup>, in different planes of revolution, operating on the four sides  $l^* l'^* l^{2*} l^{3*}$  of the yoke L<sup>2</sup>, which are also in different planes 20 to correspond with the cam-leaves, the leaf l' operating on the side  $l'^*$  of the yoke to produce the forward movements of the feeder, the leaf l operating upon the side  $l^*$ to produce the backward movements of the 25 feeder, and the leaves  $l^2$  and  $l^3$  operating, respectively, on the sides  $l^{2*} l^{3*}$  to produce lateral movements of the feeder in opposite directions simultaneously with the successive forward movements, whereby the said for-30 ward movements are caused to take place obliquely in opposite directions to produce the diagonal portions of the stitching, as will presently be more fully described. Besides. the said cam L, there is also carried by the 35 spur-gear M a cam r, for lifting the foot h of the presser from the feeder at proper intervals, as will presently be explained. This cam r is represented as simply a small protuberance on the under face of the spur-gear, 40 and it acts on the opposite end of the presserlever to that on which the foot h is situated.

Before describing in detail the action of the several cam-leaves I will explain the movements of the feeder and presser and of 45 the fabric in making the three separate and successive stitches necessary to produce the hem-stitch with reference to Figs. 6, 7, and 8, in which the line 10 represents the inner edge of the hem, the single fabric being on the left 50 of this line and the doubled fabric of the hem

on the right.

I will first suppose the needle to have passed through the hem, as shown in Fig. 7, and returned from it at the point \*, Fig. 6, and that 55 a stitch has been completed at that point. The first movement of the fabric held by the combined feeder and presser is then forward and laterally to the right, and brings the single part of the fabric opposite the needle, as 60 shown in Fig. 8, so that the next operation of the needle produces the diagonal stitch 1 from the hem to the single fabric. The second movement is directly backward, so that the next operation of the needle produces the 65 stitch 2 entirely on the single part of the fabric. The third movement is forward and laterally to the left, so that the hem is again

brought under the needle, the next operation of which produces the diagonal stitch 3 from the single fabric to the hem. The three 70 stitches thus produced make a complete hemstitch, and this has been made while the fabric has been held between the feeder and presser. To prepare for a new hem-stitch, the cloth has to be released from the feeder, and 75 hence, while the needle is in the hem in the act of forming the stitch 3, the presser is lifted by the action of the cam r to liberate the fabric, and the feeder and presser move back to take a new hold of the fabric for a 80 repetition of three stitches, like 123; but the presser comes down again and secures the fabric to the feeder before the needle leaves the fabric, and then, after the needle has left the fabric, the latter is again moved 85 forward and to the right to enable the needle to pass again through the single part of the fabric and make a new diagonal stitch, like 1. The next backward movement to make a new stitch, like 2, in the thin part of 90 the fabric brings under or very nearly under the needle that point in the fabric where the first-mentioned stitch 1 was finished and the first-mentioned stitch 2 was commenced, and hence the needle passes twice through the 95 single fabric in or near every hole therein, and the result is the making in the thin part of the fabric of very large holes, which are further enlarged by the drawing tight of the stitches.

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The construction of the cam-leaves  $l l' l^2 l^3$ to produce the hereinabove-described movements of the feed is clearly represented in Figs. 9, 10, 11, and 12, which are diagrams of the separate leaves and of the sides  $l l' * l^{2*} l^{3*}$  of 105 the yoke, upon which they respectively operate. The radial lines 11 12 13 indicate the correspondingly operative portions of the three leaves at intervals of one hundred and twenty degrees, or one-third of a revolution, 110 apart. The positions represented are those occupied at the time of the withdrawal of the needle preparatory to making the stitch 1. The step 14 of the leaf l' is now about to operate upon the side  $l^{\prime*}$  of the yoke to pro- 115 duce the forward movement, while the step 15 on the leaf l<sup>2</sup> is about to operate upon the side  $l^{2*}$  for the purpose of producing the movement to the right, the steps 16 17 of the leaves l and  $l^3$ , respectively, moving away to 120 permit the said movements for the production of the diagonal stitch. After the completion of the stitch 1, and the cam having made a third of a revolution, the step 18 of the leaf l will come into operation on the side 125 l\* of the yoke to produce the backward movement for making the stitch 2. After the completion of the last-mentioned stitch, when the cam will have made another third of a revolution, the step 19 of the leaf l' will come into 130 operation on the side  $l^{\prime*}$  of the yoke to produce another forward movement, while the step 20 of the leaf  $l^3$  comes into operation on the side  $l^{3*}$  of the yoke to produce the

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lateral movement for producing the diagonal stitch 3. As soon as the needle has entered the fabric after the forward movement produced by the said step 19, and the cloth is 5 thus held by the needle, the cam r comes into operation on the presser to lift the foot h of the latter from the feeder and release the fabric, so that the feeder and presser may move back together independently of the fab-10 ric to take a new hold thereof preparatory to the next movement forward and to the right to produce a repetition of the diagonal stitch This backward movement of the feeder and the raised presser is produced by the step 15 21 of the cam-leaf l. As the said backward movement and the last-preceding forward movement have to be performed during the one-third of a revolution of the cam, during which the parts of the circumference of the 20 leaves l and l' between the lines 11 12 are operative on the sides  $l^* l'^*$  of the yoke, the offsets of the leaves l' and l behind the steps 19 and 21 are quite short, both having to be included within sixty degrees of the circle of 25 the cam.

It will be observed that the offsets behind the steps 14 and 20 are each nearly equal to one-third the circumference of the cam, so that after having moved the cloth to the po-30 sitions, respectively, for producing the stitches 1 and 2, they will so hold it in the proper position forward or backward; and it will also be observed that the offset behind the step 15, which moves the feeder to the right, occu-35 pies nearly two-thirds of the circumference, in order that it may hold the feeder in the HENRY McBride.

position in which it has been moved to the right, while the two stitches 2 and 3 are made by the operation of the needle in the single part of the fabric.

I am aware that stitching precisely similar to that produced by my invention has been produced by a sewing-machine in which forward and backward movements were given to the feeder and a lateral movement was 45 given to the needle; but my invention much simplifies the machine by dispensing with the cam and the other mechanism for producing the lateral movement of the needle, and producing by the feeder alone all the movements 50 necessary to make the needle operate in two lines. By making the feeder produce all those movements I am enabled to apply my invention to any sewing-machine without changing any of its parts but the feeding 55 mechanism.

What I claim as my invention, and desire to secure by Letters Patent, is—

The combination, with the upright shuttledriving shaft, the feed-bar, and the feed-cam 60 L, geared with said shaft to make one revolution and produce three feeding operations for every three revolutions of said shaft, of the presser attached to the said feed-bar and the presser-lifting cam r, attached to the said 65 feed-cam, for lifting the presser at every third feeding operation, substantially as herein described.

JOHN FORBES.

Witnesses:

FREDK. HAYNES,