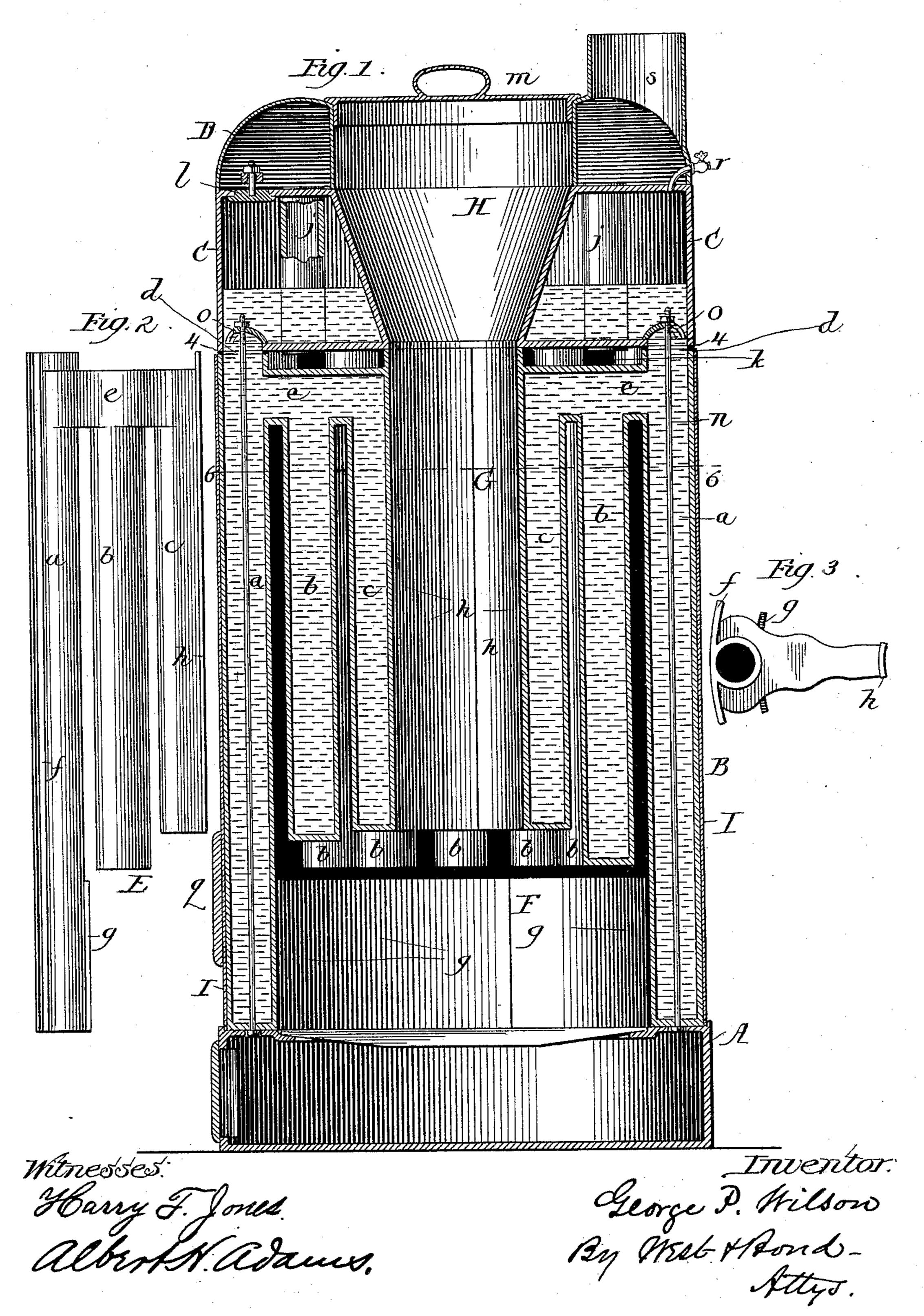
## G. P. WILSON. STEAM BOILER.

No. 408,280.

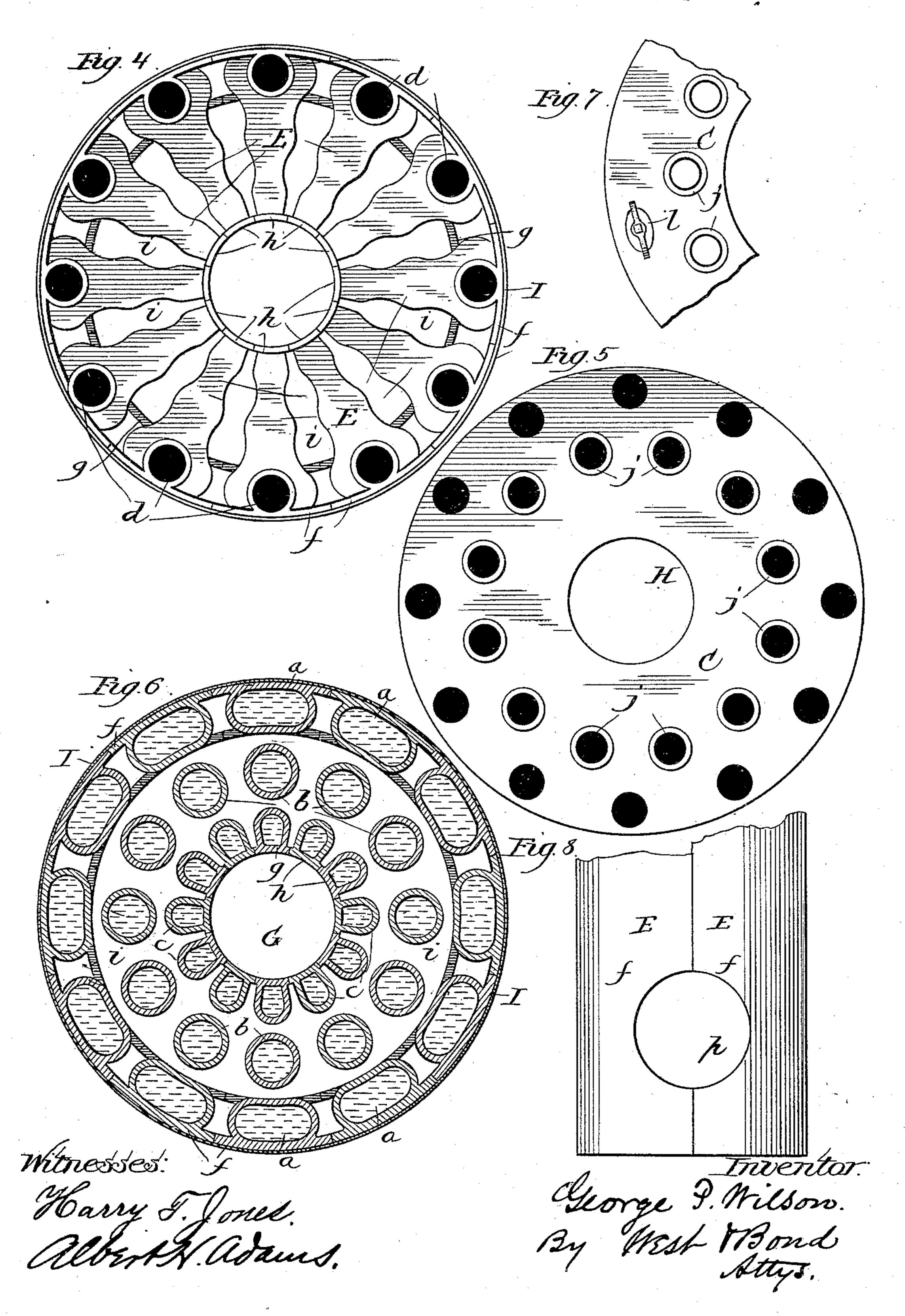
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## United States Patent Office.

GEORGE P. WILSON, OF MONROE, WISCONSIN.

## STEAM-BOILER.

SPECIFICATION forming part of Letters Patent No. 408,280, dated August 6, 1889.

Application filed April 17, 1889. Serial No. 307,632. (No model.)

To all whom it may concern:

Be it known that I, GEORGE P. WILSON, residing at Monroe, in the county of Green and State of Wisconsin, and a citizen of the United States, have invented a new and useful Improvement in Steam-Boilers, of which the following is a specification, reference being had to the accompanying drawings, in which—

Figure 1 is a vertical section. Fig. 2 is a detail, being a side view of one of the water-tube sections. Fig. 3 is a top view of one of the water-tube sections. Fig. 4 is a plan of that part of the boiler which remains after the upper part has been removed, the dividing-line being at 4 of Fig. 1. Fig. 5 is an under side view of the upper portion of the boiler, the dividing-line being at 4 of Fig. 1. Fig. 6 is a horizontal section at line 6 of Fig. 1. Fig. 7 is a detail, being a plan, showing, among other things, the cover of one of the handholes in the upper part of the boiler. Fig. 8 is an enlarged detail showing an opening to give access to the fuel-chamber.

My invention relates to upright boilers. Its leading objects are to provide increased heating-surface without increasing the size of the boiler and without materially adding to the expense thereof, and to improve the construction of the boiler, all of which I accomplish as illustrated in the drawings and hereinafter described.

ter described.

That which I claim as new will be pointed out in the claims.

The completed boiler may be said to consist of four principal parts—a base A, a main portion B, which is supported by the base, a third part C, which is secured to the upper

part of the portion B, and a cap D.

The main portion B consists of a number

of sections E. Each section is composed of three water-tubes a b c, which are of different lengths and are closed at the bottom. The tube a is open at the top. These openings are marked d in Fig. 4. The tubes b c communicate with each other and with the tube a, as shown at e in Fig. 1. There is a small space between the tubes a b and between the tubes b c. Each of these sections E is provided with an outside piece f, which extends to the whole length of the tube a. The lower

end of the tube a is also provided with an inside piece g, (shown in Figs. 2, 3, and 6,) which pieces f and g are cast with the tube a. The edges of the parts f of the adjoining sections E come together and form an outer wall. 55 The edges of the parts g also come together and form the wall of the fire-chamber. The inner end of each section E is also provided with a piece h, the edges of which pieces come together and form the wall of the fuel- 60 magazine G. (Shown in Figs. 1, 2, 3, 4, and 6.) Between the sections E there are spaces i for heat and smoke. The parts f g h are cast with each section E. The tubes a are, as shown, oval, the tubes b are, as shown, round, 65 and the tubes c are horseshoe in shape, as shown in Fig. 6; but I do not limit myself to these special forms, although they are well adapted to secure the greatest amount of heating-surface.

j are flues for smoke, which flues are connected at their lower and upper ends with the upper and lower portions of the part C of the boiler. This part C forms a water and steam chamber.

Between the chamber C and each section E there is water communication through the openings d at the upper ends of the tubes a. Between the remaining portions of the sections E and the part C there is a smoke-passage k, with which the lower ends of the flues j communicate.

In the top of the part C there are three hand-holes l, one of which is shown in Fig. 1. These holes are oblong and each is closed, as 85

shown in Figs. 1 and 7.

The cap D covers the upper portion of the part C; but there is a large passage H through this cap and through the central portion of the part C, into which fuel can be introduced when 90 the cover m has been removed, which passage is a part of the fuel-magazine. The part C and the several sections E are secured together by means of bolts n, which are inserted from below, one of which passes through each 95 tube a. The rods are securely held by means of bridges o and nuts. Access is had to the interior of the part C through the hand-holes for the purpose of holding the nuts while the bolts are turned by a wrench from below. 100

After this part C and the sections E have been secured together by the bolts n they can be mounted on the base A.

I is a casing or shell of sheet metal, which

5 surrounds the part B of the boiler.

An opening p is provided for the purpose of giving access to the fire-chamber, which opening can be closed by a door q. This opening is not shown in Fig. 1, because the section 10 is taken directly through the center of the

water-tube sections.

In use water can be admitted to the chamber within the part C through a pipe r, or in any other suitable manner, and water will pass 15 from such chamber into all the tubes abc. The chamber C is to be only partly filled with water, leaving a space for steam above the waterline, and steam can be taken out from this chamber at any desired point, the steam-out-20 let not being shown in the drawings.

s is a smoke-pipe.

In use the heat and smoke pass up through the passages between and partly around the water-tubes into the smoke-passage k, thence 25 through the flues j into the chamber within the cap D and out through the pipe s.

What I claim as new, and desire to secure

by Letters Patent, is as follows:

1. In a steam-boiler, a series of water-tube 30 sections, each consisting of three tubes a b c, communicating with each other, each tube a being provided with the parts f and g, the parts f forming an outer wall and the parts

g forming the wall of the fire-chamber, substantially as and for the purposes specified. 35

2. In a steam-boiler, a series of water-tube sections, each consisting of three tubes communicating with each other, and each section being provided with the parts f g h, substantially as and for the purposes specified.

3. In a steam-boiler, a series of water-tube sections E, in combination with a water-chamber C above, and combined with the tube-sections E, a smoke-passage k between the sections E and water-chamber C, a smoke-cham- 45 ber above the water-chamber, and flues j, communicating at their lower ends with the smoke-passage k and at their upper ends with the smoke-chamber above the water-chamber C, substantially as and for the purposes speci- 50 fied.

4. In a steam-boiler, a series of water-tube sections E, each provided with an inside piece h, which parts h form the wall of the lower part of the fuel-magazine, in combination 55 with a fire-chamber F, water-chamber C, smoke-passage k, a smoke-chamber above the water-chamber C, flues j, which pass through the smoke-chamber C, and a fuel-magazine G H, substantially as and for the purposes speci- 60 fied.

GEORGE P. WILSON.

Witnesses:

J. Bolender, E. C. COPELAND.