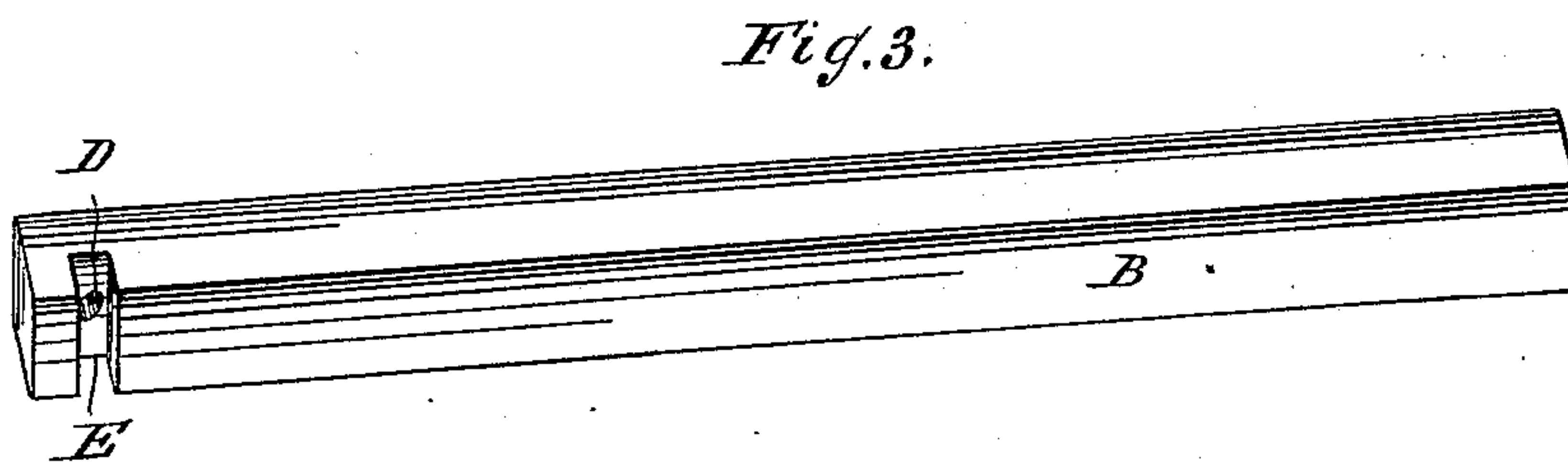
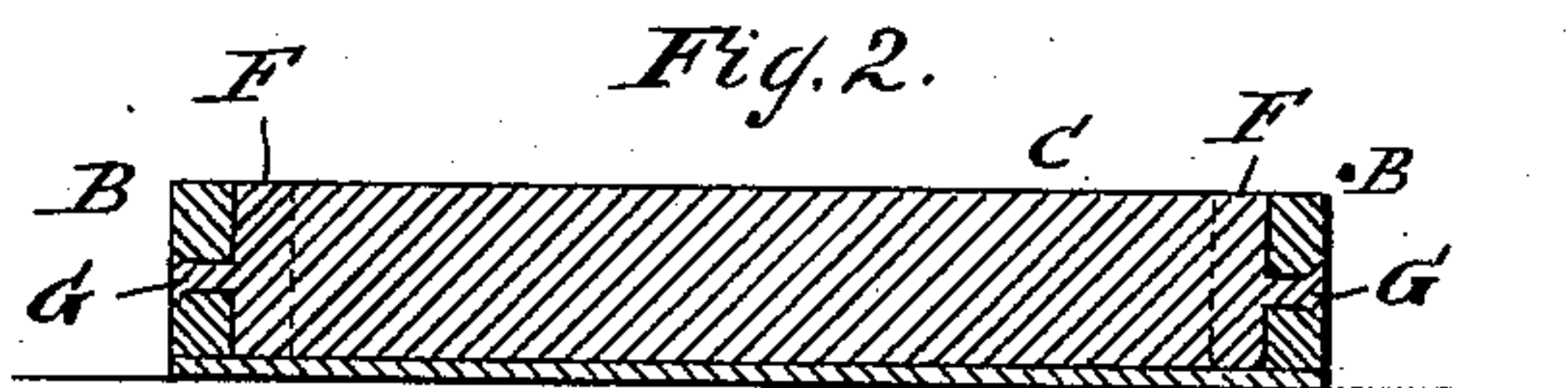
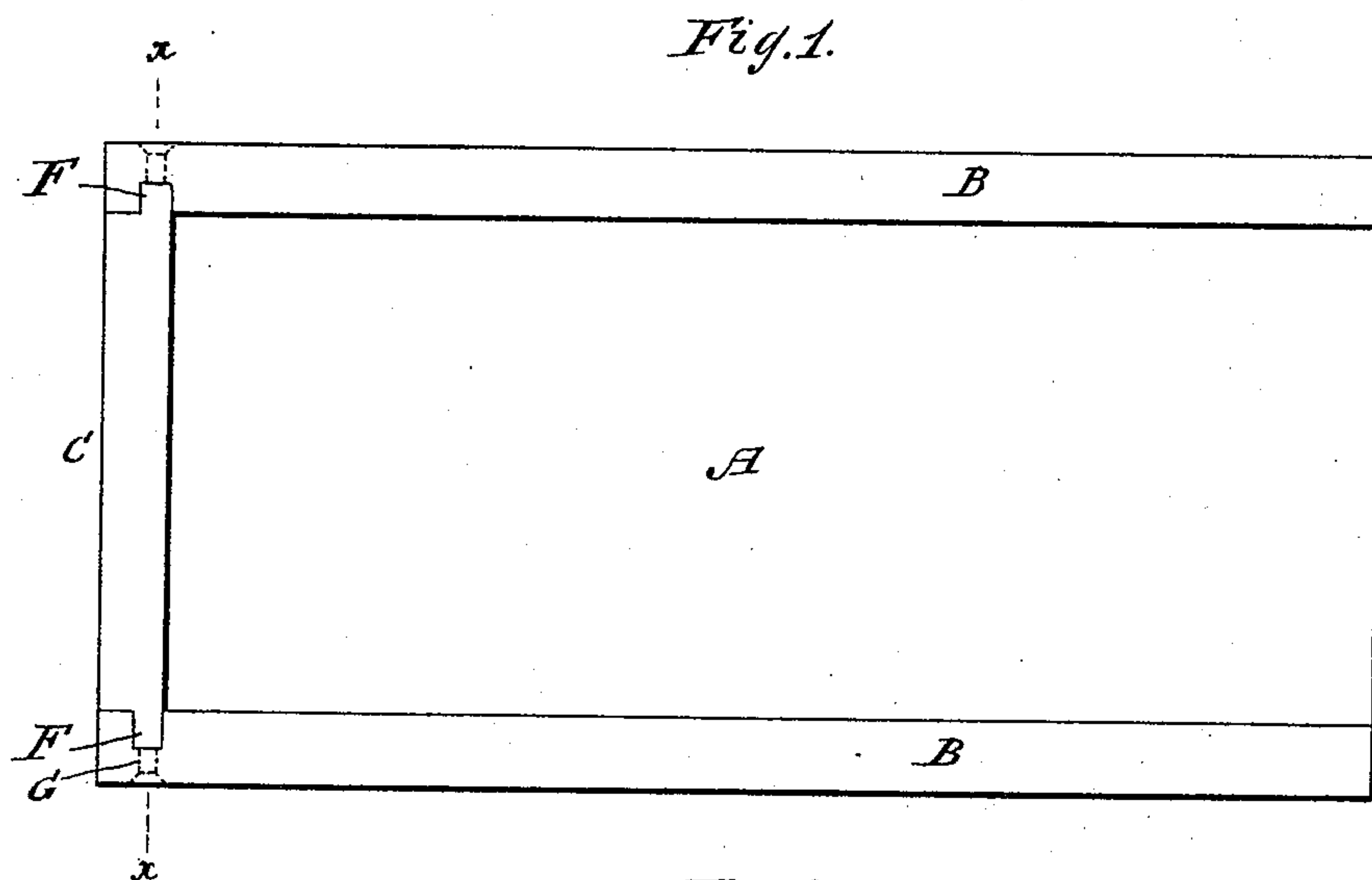


(No Model.)

C. W. WALDRON & G. E. JONES.
GALLEY.

No. 407,382.

Patented July 23, 1889.



WITNESSES:

Eduard Wolff
William Miller

INVENTOR
Charles W. Waldron
Gilbert E. Jones
BY *Van Senteroid & Hauff*

ATTORNEYS

UNITED STATES PATENT OFFICE.

CHARLES W. WALDRON, OF LEWISTON, MAINE, AND GILBERT E. JONES, OF NEW YORK, N. Y., ASSIGNORS TO THE LIBERTY MANUFACTURING COMPANY, OF SAME PLACES.

GALLEY.

SPECIFICATION forming part of Letters Patent No. 407,382, dated July 23, 1889.

Application filed September 1, 1887. Serial No. 248,523. (No model.)

To all whom it may concern:

Be it known that we, CHARLES W. WALDRON, a citizen of the United States, residing at Lewiston, in the county of Androscoggin and State of Maine, and GILBERT E. JONES, a citizen of the United States, residing at New York, in the county and State of New York, have invented new and useful Improvements in Galleys, of which the following is a specification.

This invention relates to improvements in galleys adapted for use by printers, and by means of said improvement the galley is made strong and durable, as set forth in the following specification and claim, and illustrated in the accompanying drawings, in which—

Figure 1 is a plan view of a galley. Fig. 2 is a section in the plane $x x$, Fig. 1. Fig. 3 is a detail perspective view of a side of a galley. Fig. 4 is a detail perspective view of an end of a galley.

Similar letters indicate corresponding parts.

In the drawings, the letter A indicates a base of a galley. BB are side pieces, and C is an end piece.

The side pieces are formed with grooves E and holes D. The end piece is shown as hav-

ing tongues F and rivets G, both said tongues and rivets made integral with the piece C. By inserting the tongues F in the grooves E and securing the rivets G in the holes D the parts B C will be firmly joined, as seen in Fig. 1. Said parts B C are thus held firmly against being split or pressed apart by the force used to lock up matter in the galley.

An easy form for casting the pieces B C is by forming the rivets G integral with the tongues F and by making the holes D communicate with the grooves E, as seen in Figs. 3 and 4.

What we claim as new, and desire to secure by Letters Patent, is—

A galley the side and end pieces of which are joined by means of tongues and grooves, together with rivets made integral with said tongues and secured in holes communicating with said grooves, substantially as set forth.

In testimony whereof we have hereunto set our hands and seals in the presence of two subscribing witnesses.

CHARLES W. WALDRON. [L. S.]

GILBERT E. JONES. [L. S.]

Witnesses:

W. C. HAUFF,

E. F. KASTENHUBER.