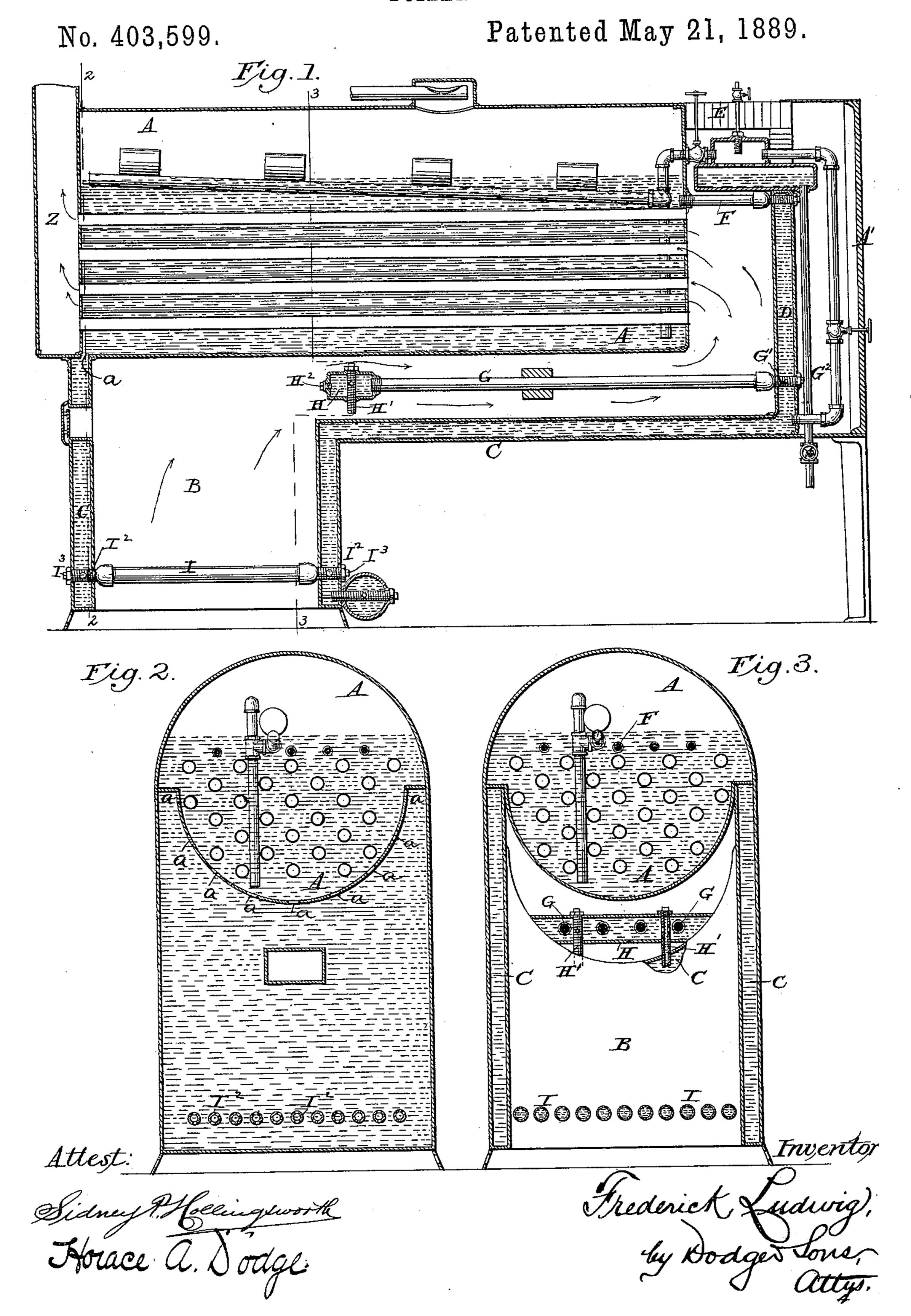
F. LUDWIG.

BOILER.



United States Patent Office.

FREDERICK LUDWIG, OF GLENCOE, MINNESOTA.

BOILER.

SPECIFICATION forming part of Letters Patent No. 403,599, dated May 21, 1889.

Application filed August 30, 1888. Serial No. 284,127. (No model.)

To all whom it may concern:

Be it known that I, FREDERICK LUDWIG, of Glencoe, in the county of McLeod and State of Minnesota, have invented certain new and 5 useful Improvements in Boilers, of which the following is a specification.

My invention relates to boilers designed more particularly for use upon locomotives, and has reference to a novel construction of 10 the boiler itself, all as hereinafter set forth and claimed.

The boiler in its general plan resembles that for which Letters Patent No. 372,422 were granted to me, bearing date November 1, 1887.

In the drawings, Figure 1 is a longitudinal sectional view through my improved boiler; Fig. 2, a vertical sectional view on the line 22; Fig. 3, a similar view on the line 3 3.

A indicates the boiler proper, B the fire-box | 20 or chamber, and C the U-shaped shell partially surrounding the boiler, as shown. This shell C is riveted to the boiler A, and its front is set somewhat in advance of the front of the former, as shown in Fig. 1, so as to form 25 an opening, a, by means of which water may pass from the boiler into the shell. The shell C extends in rear of the boiler, and its end is turned upward to form an upright waterchamber, D, which latter forms the rear end 30 of the smoke-chamber, as shown in Fig. 1, while a fire-brick covering, E, closes the upper side of the said smoke-chamber. From this construction it will be seen that the smokechamber is surrounded on nearly all sides by a 35 water-chamber, and consequently all of the heat will be utilized. The upright waterchamber D is connected at its upper end, above the upper row of flues, with the boiler A by means of a number of pipes, F, which, 40 instead of extending transversely across the smoke-chamber, as in my former patent, extend longitudinally thereof, as shown in Fig. 1. The construction of the hollow threaded-bolts, by which the tubes or pipes are connected 45 with the shell C, is substantially the same as in my former patent, to which reference is hereby made.

To further utilize the products of combustion and to expose the greatest amount of sur-

face to the heat, I place within the horizontal 50 portion of the smoke-chamber a series of pipes, G, connected at their rear ends, by means of hollow bolts G', with the lower end of the upright water-chamber D, and screwing at their forward ends into a hollow box 55 or chamber, H, as shown in Figs. 1 and 3. This hollow box or chamber H is secured to the shell C by means of hollow bolts H', as shown in Figs. 1 and 3, which bolts permit the water to pass from the shell into the hol- 60 low box, or vice versa.

Directly opposite the ends of the pipes G the box H is provided with removable plugs H², so that by removing them and the plugs G² in the ends of the hollow bolts G' the pipes 65

may be cleaned.

In order to further utilize the heat, the grate-bars I will be made hollow and arranged to communicate with the hollow walls of the fire-box by means of hollow bolts I2, and to 70 permit of the ready cleaning of the bars I the bolts I² will be provided with plugs I³, by removing which access may be had to the interior of the grate-bars, as shown in Fig. 1.

The construction herein shown and de- 75 scribed is designed more particularly for locomotives.

Having thus described my invention, what I claim is—

1. In combination with the boiler A and 80 the shell C, provided with the upturned end D, a box, H, placed between the boiler and shell and connected with the latter by means of hollow bolts H', and pipes G, connected at. opposite ends with the parts D and H.

2. In combination with the boiler A and. the shell C, provided with an upturned end, D, a box, H, connected with the shell by hollow bolts H', pipes G, connected with the box H and end D, and plugs G² and H², having 90 removable plugs and arranged in line with the pipes.

In witness whereof I hereunto set my hand in the presence of two witnesses.

FREDERICK LUDWIG.

Witnesses:

JOHN LUITEN, WILHELM GROSS.