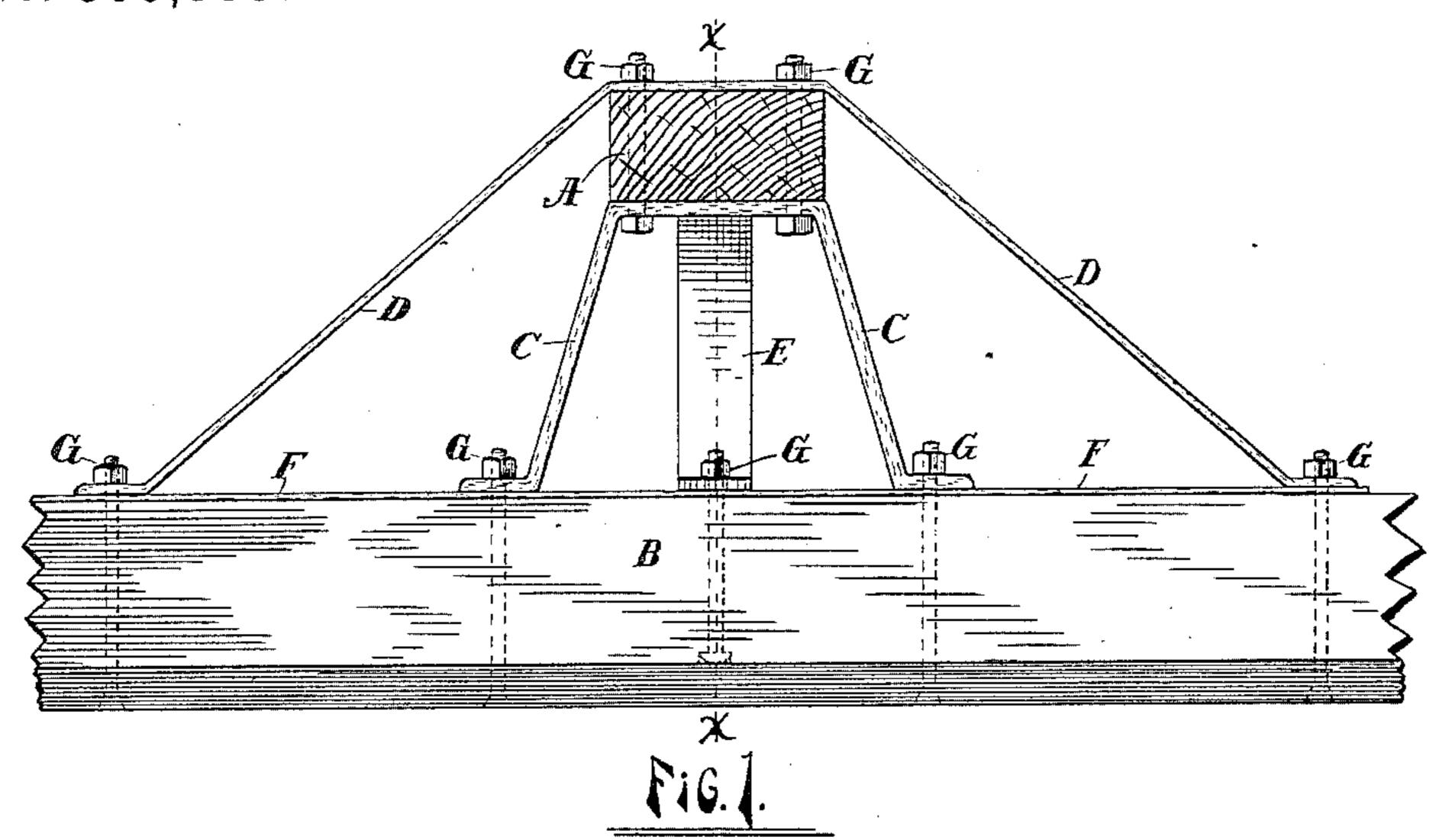
(No Model.)

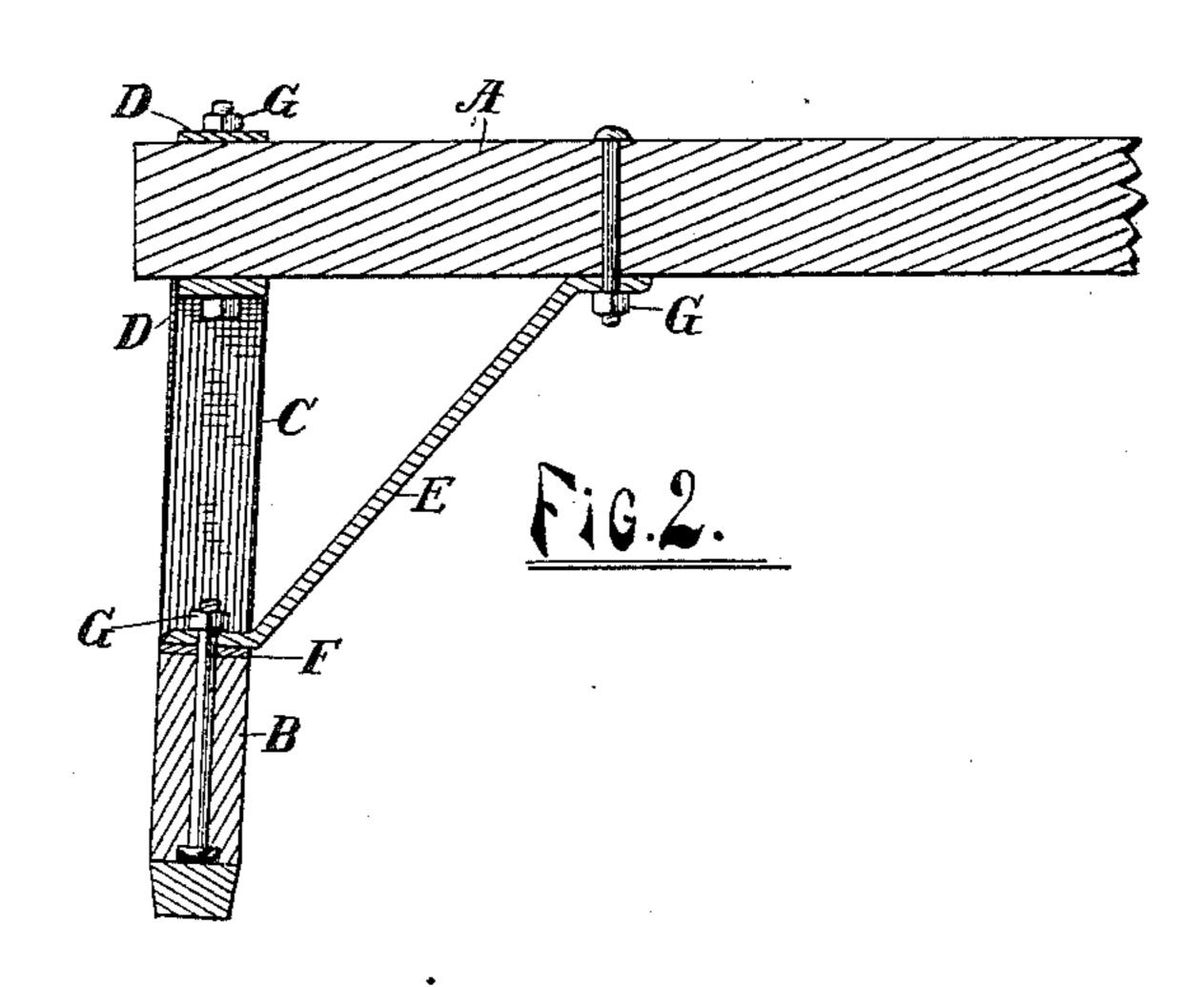
## L. KELLEY.

SLEIGH.

No. 399,335.

Patented Mar. 12, 1889.





Witnesses.

Inventor,

John N. Parks Mark M. Bowers, Zewis Kelley. By his Attorney

Luther V. Moultow,

## United States Patent Office.

LEWIS KELLEY, OF BOWNE, MICHIGAN.

## SLEIGH.

SPECIFICATION forming part of Letters Patent No. 399,335, dated March 12, 1889.

Application filed May 21, 1888. Serial No. 274,619. (No model.)

To all whom it may concern:

township, in the county of Kent and State of 5 Michigan, have invented certain new and useful Improvements in Sleighs; and I do hereby | the beam A. This strip D extends outward declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to which it runner B. To strengthen the structure against 10 appertains to make and use the same.

that class of sleighs having but a single beam! runner to the beam, being secured to each at attached to the same by metallic fastenings. 15 Heretofore these structures have been of such form that east-iron has been used wholly or; the lateral strain of the bolts upon said runin part to so connect the beam and runner. bility of breakage and greater weight and surface of said runner. 20 cost of material.

The object of my invention is to so construct the device that wrought-iron only may be used, thus securing a lighter, stronger, and cheaper structure. I accomplish this result 25 by the construction shown and illustrated in the accompanying drawings, in which—

Figure 1 is an elevation of a portion of a sled embodying my invention, and Fig. 2 a vertical section of the same on the line xx of Fig. 1. Like letters refer to like parts in both the

figures.

A represents the beam; B, a portion of the runner.

C, D, and E are strips of wrought-iron, which 35 serve to connect the beam and runner and are secured to each by the bolts G. The strip C is somewhat the heavier and shorter, to withstand the greater part of the weight of the load and is secured at its middle to the 40 under side of the beam. It is also bent downward at nearly right angles at points near the sides of said beam, and at the ends turns outward and rests upon the upper surface of the runner. This piece serves the purpose of 45 the knee or principal support between the runner and beam.

D is a longer strip of wrought-iron, which

serves to assist in strengthening the struct-Be it known that I, Lewis Kelley, a citi- | ure, which is attached at its middle to the zen of the United States, residing at Bowne i upper side of the beam directly above and 50 parallel to the strip C, by means of the bolts G, which pass through both C and D, and also and downward, as shown, and also rests upon and is attached to the upper surface of the 55 lateral strains, a brace, E, is used, which ex-My invention relates to improvements in | tends diagonally upward and inward from the supported at a distance above the runner and lits respective ends by bolts G. To protect 60 the runner from wear where the strips C and D rest upon the same, and also to take ner, a strip of band-iron, F, having suitable This is objectionable on account of the lia- | holes for said bolts, is attached to the upper 65

> I thus secure a light structure, cheaply made and not easily broken, by the use of plain strips of wrought-iron properly bent and punched and secured to the beam and 70 runner by ordinary bolts.

What I claim and wish to secure is as follows:

1. In a sleigh, in combination with a beam and runner, strips of bar-iron, each bent at 75 an obtuse angle at four points, substantially as described, each having horizontal middle portions rigidly attached to the upper and under sides, respectively, of the beam, extending downward and outward and attached to 80 the runner, and a brace attached to the runner and extending upward and inward and attached to the beam, substantially as described.

2. In a sleigh, in combination with a beam and runner, strips of bar-iron C, D, and E, 85 substantially as described, connecting and attached to said beam and runner, and a strip of band-iron, F, substantially as described.

In testimony whereof I have affixed my signature in presence of two witnesses. LEWIS KELLEY.

Witnesses:

MILTON M. PERRY, ALBERT JACKSON.