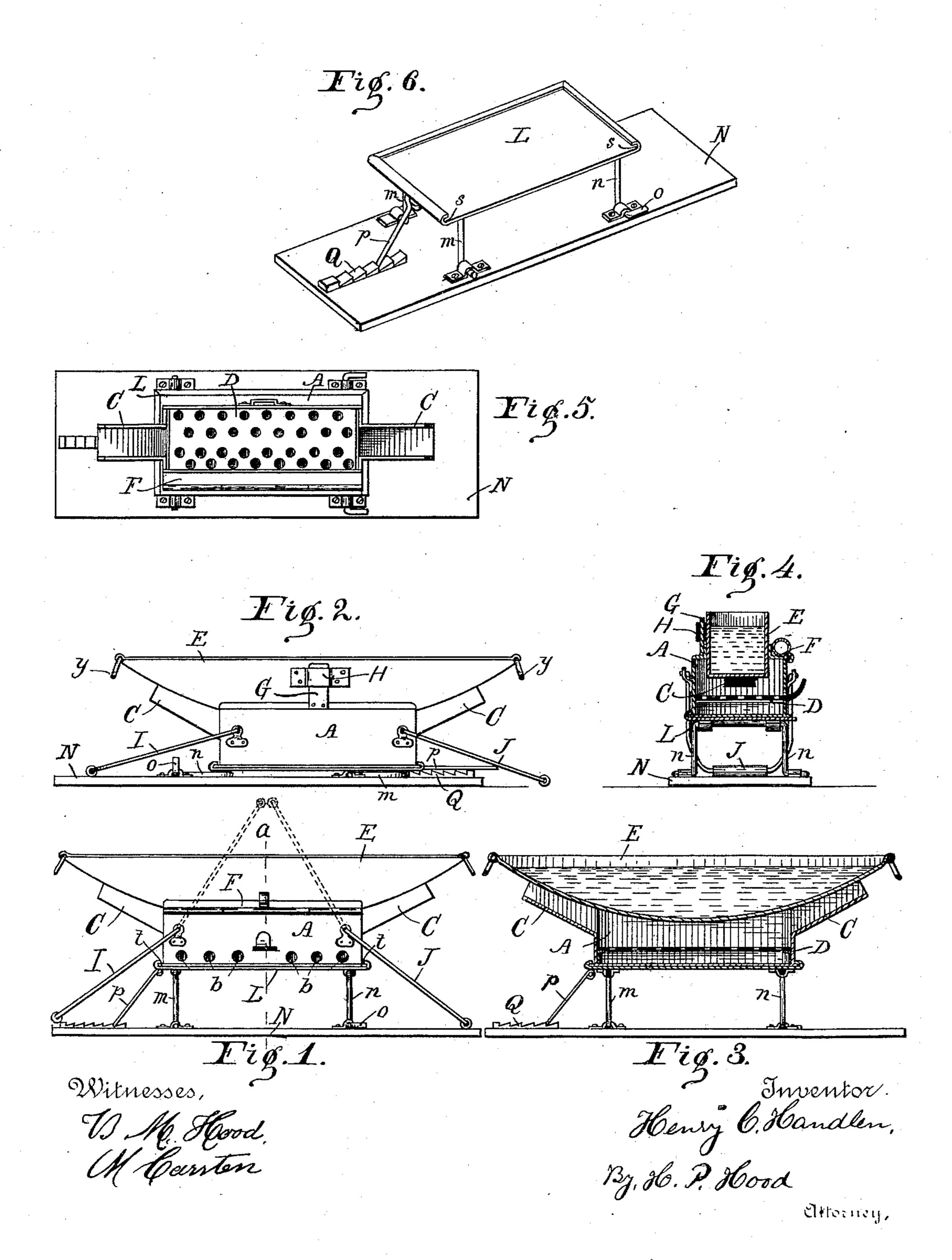
H. C. HANDLEN. PORTABLE OIL BATH FOR WHEELS.

No. 397,643.

Patented Feb. 12, 1889.



United States Patent Office.

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PORTABLE OIL-BATH FOR WHEELS.

SPECIFICATION forming part of Letters Patent No. 397,643, dated February 12, 1889.

Application filed July 19, 1888. Serial No. 280,356. (No model.)

To all whom it may concern:

Be it known that I, Henry C. Handlen, a citizen of the United States, residing at Thorntown, in the county of Boone and State of Indiana, have invented a new and useful Improved Portable Oil-Bath for Wheels, of which the following is a specification.

My invention relates to an improved oilbath for saturating the rims of wagon-wheels.

The object of my improvement is to provide a portable bath for saturating the rims of wheels with oil to prevent shrinkage, in which the oil may be heated, and may be conveniently applied to the wheel without removing the wheel from its axle, all as hereinafter fully described.

The accompanying drawings illustrate my invention.

Figure 1 represents a front side elevation showing the bath in position for use. Fig. 2 represents a rear side elevation showing the position of the bath preparatory to immersing the wheel therein. Fig. 3 represents a central longitudinal section of Fig. 1. Fig. 4 represents a transverse section at a, Fig. 1. Fig. 5 is a plan having the oil-trough removed. Fig. 6 is a view in perspective of the folding

A is the furnace for heating the oil. Said 30 furnace consists of a rectangular box of sheet metal having openings b b on one side near the bottom and having at each end, near the top, trough-like projections C C, which form, with the bottom of the oil-trough, flues for 35 the escape of the products of combustion.

D is a perforated plate, forming a removable grate, which is supported within box A, above the openings b.

E is a segmentally-shaped trough arranged to cover the top of the furnace, except a narrow space near the front, which is covered by a lid, F.

Trough E is provided at each end with bails yy, and is held in place on the furnace by a lug, G, which projects from the top of the furnace and enters a loop, H, on the back side of the trough.

I and J are wire bails, which are secured to the sides of the furnace, and may be brought 5° together over the top of the trough to serve as a handle for carrying the apparatus, as shown in dotted lines, Fig. 1, or swung down over the ends, as shown in full lines, the bail serving when in this position as a handle for pulling the trough and furnace into position, 55 as hereinafter fully explained.

The table and trough are mounted upon and detachably connected to a folding support, which consists of a flat table, L, of sheetmetal, having at each end a pair of folding 60 legs, m m and n n. Said legs are hinged at the top to the bottom of the furnace, and at the bottom are hinged to the bed-plate N. Legs n are provided with an arm, o, which rests on the top surface of the bed-plate when 65 the legs are in an upright position and forms a stop to prevent the legs from passing the perpendicular when raised. Table L is held in position when raised has nearly making in

in position when raised by a pawl, p, which is hinged to one end of the table and engages 70 a ratchet-plate, Q, which is secured to the top of the bed-plate.

For the purpose of detachably securing the

furnace to the table, the ends of the table are turned upward and inward to form grooves 75 ss, and the bottom of the furnace is extended at the ends, as at tt, to form flanges which slide into said grooves from one side.

The operation of my device is as follows: The parts being in the position shown in Fig. 80 2, trough E is partly filled with linseed or like oil, and a fire is kindled in the furnace under the trough. The products of combustion being conducted out at each end by the flues C C, the oil is quickly heated with a lit- 85 tle fuel. The wagon-axle on which the wheel to be treated is mounted is now raised so that the rim of the wheel will clear the top edge of the trough, and the whole apparatus is then slid beneath the wheel, the bed-plate resting 90 on the ground. The operator now raises the folding table, preferably by pulling on bail J, thus bringing the trough up around the lower side of the wheel-rim and immersing it in the oil, the table being locked in position by the 95 arm o and pawl p. The wheel is now turned slowly on its axle until all parts of the rim have been treated.

I claim as my invention—

1. In an oil-bath for wheels, the combination, with the oil-trough and the furnace supporting said trough and having extensions t t,

of the table having grooves ss, the bed-plate, and two pairs of legs connecting said table and bed-plate, said legs being hinged at one end to the table and at the other end to the 5 bed-plate, whereby the oil-trough may be placed beneath a wheel and then raised into engagement therewith, substantially as and for the purpose specified.

2. In an oil-bath for wheels, the bed-plate, to the table having folding legs hinged to the bed-plate and provided with an arm which engages the bed-plate when the legs are per-

pendicular thereto, the pawl hinged to the table and arranged to engage the bed-plate, the furnace mounted on said table and hav- 15 ing the flues C C, and the segmental trough adapted to receive oil and the rim of a wheel and mounted on the furnace, all arranged to co-operate substantially as specified.

HENRY C. HANDLEN.

Witnesses:

H. P. Hood,

J. J. MOORE.