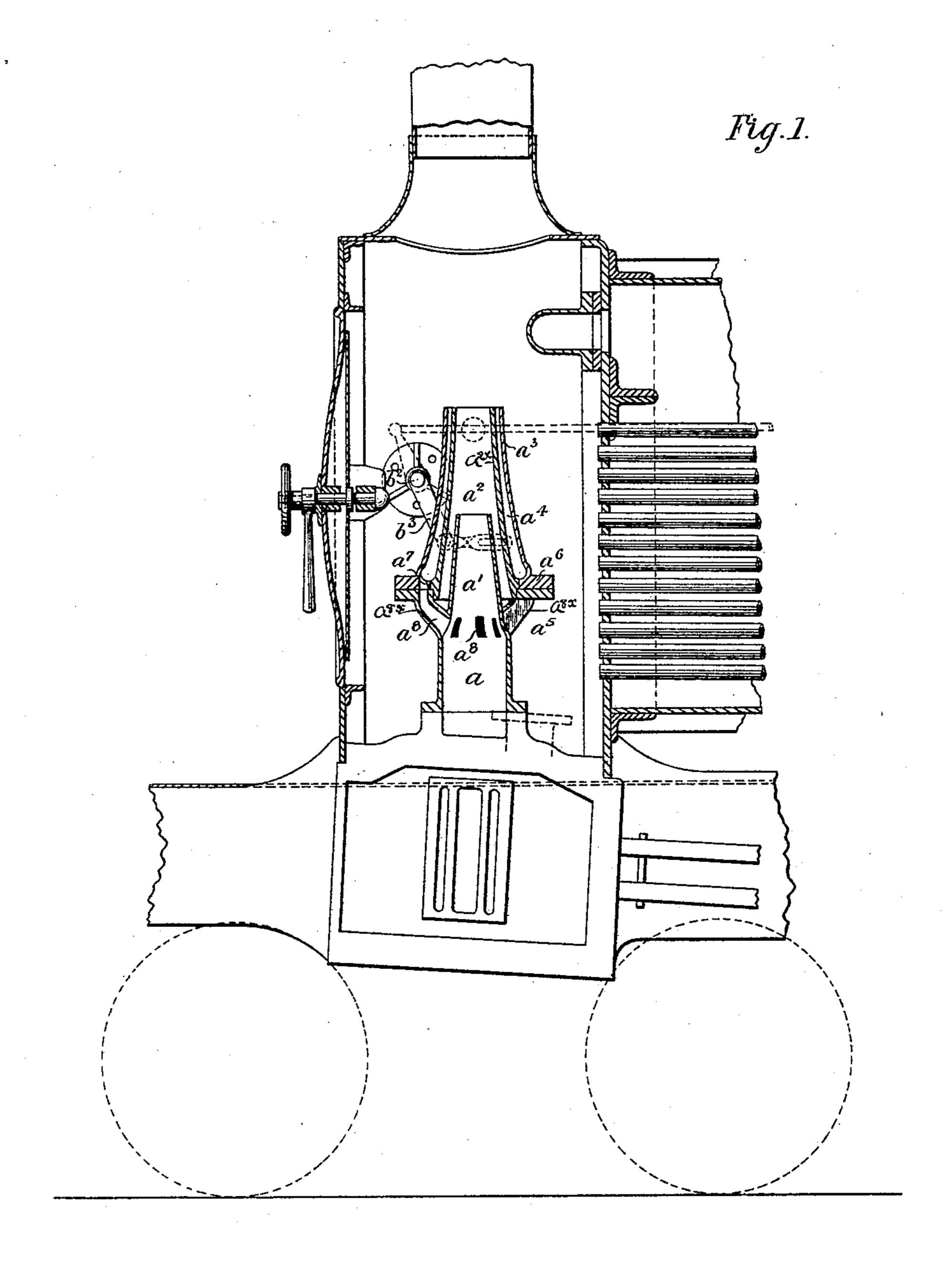
H. APPLEBY & J. G. ROBINSON.

BLAST PIPE.

No. 390,937.

Patented Oct. 9, 1888.



INVENTOR5:

WITNESSES:

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Henry applebry.
Johns G. Robinson.
by Henry Comes.

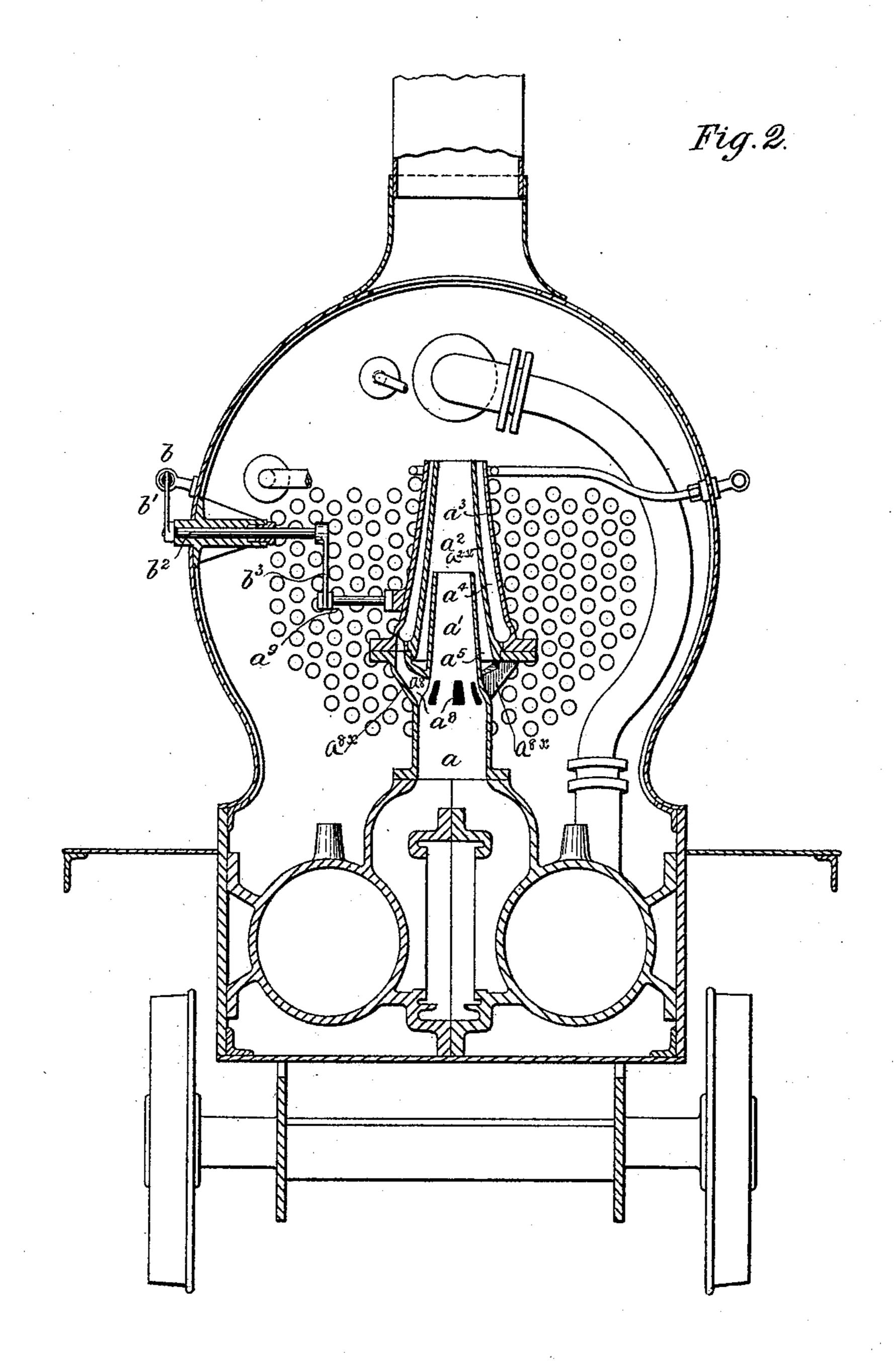
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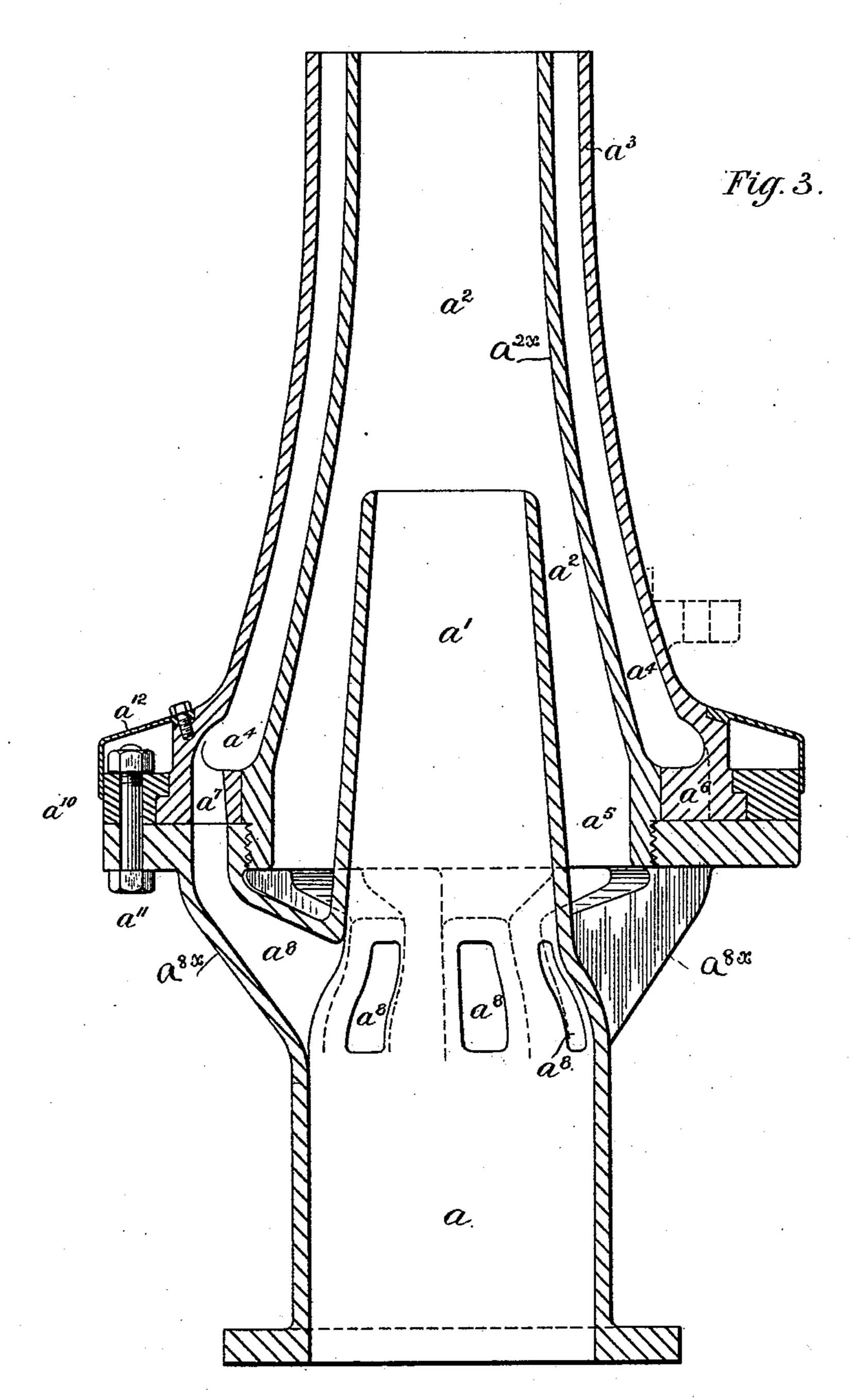
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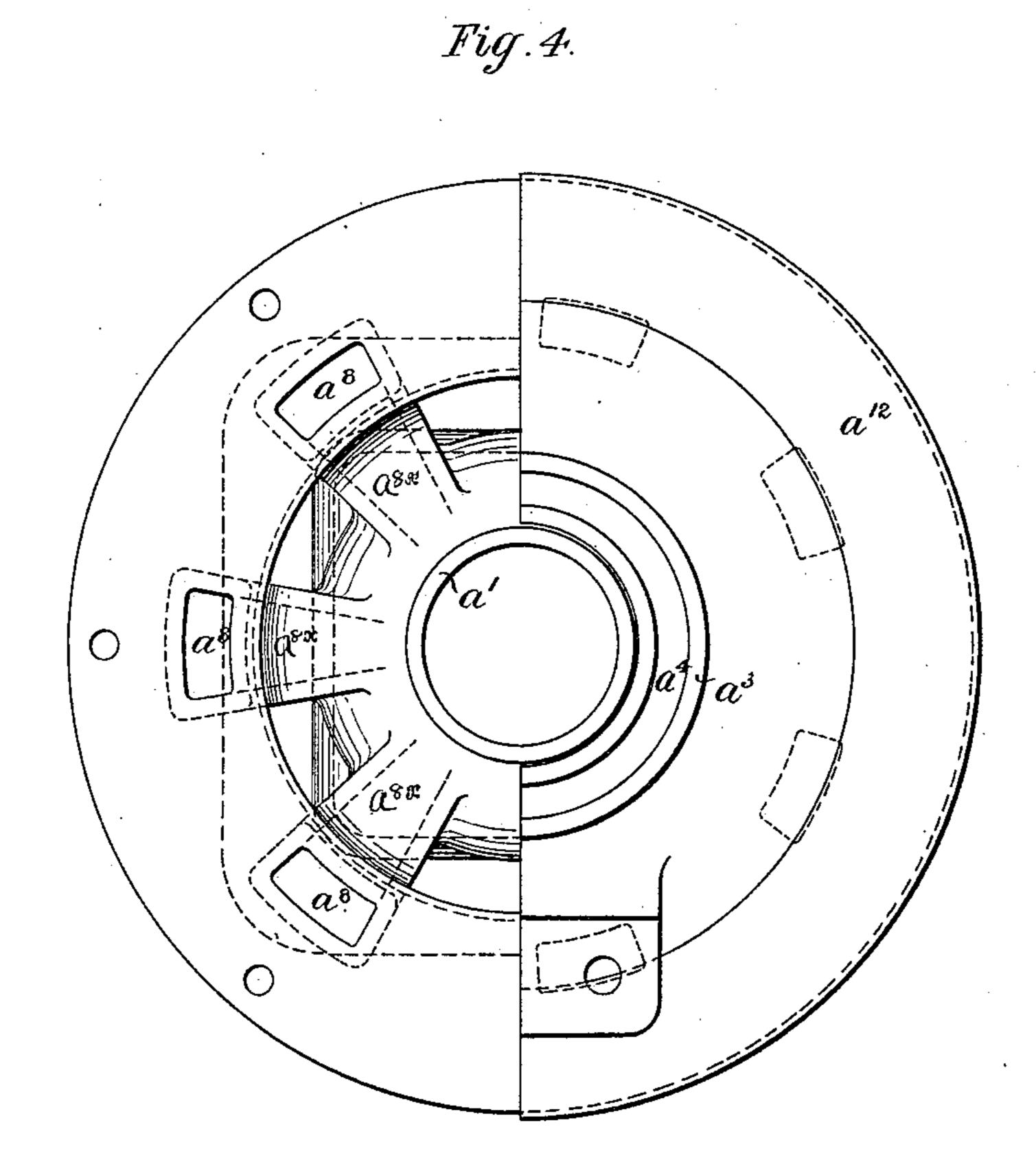
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INVENTORS:

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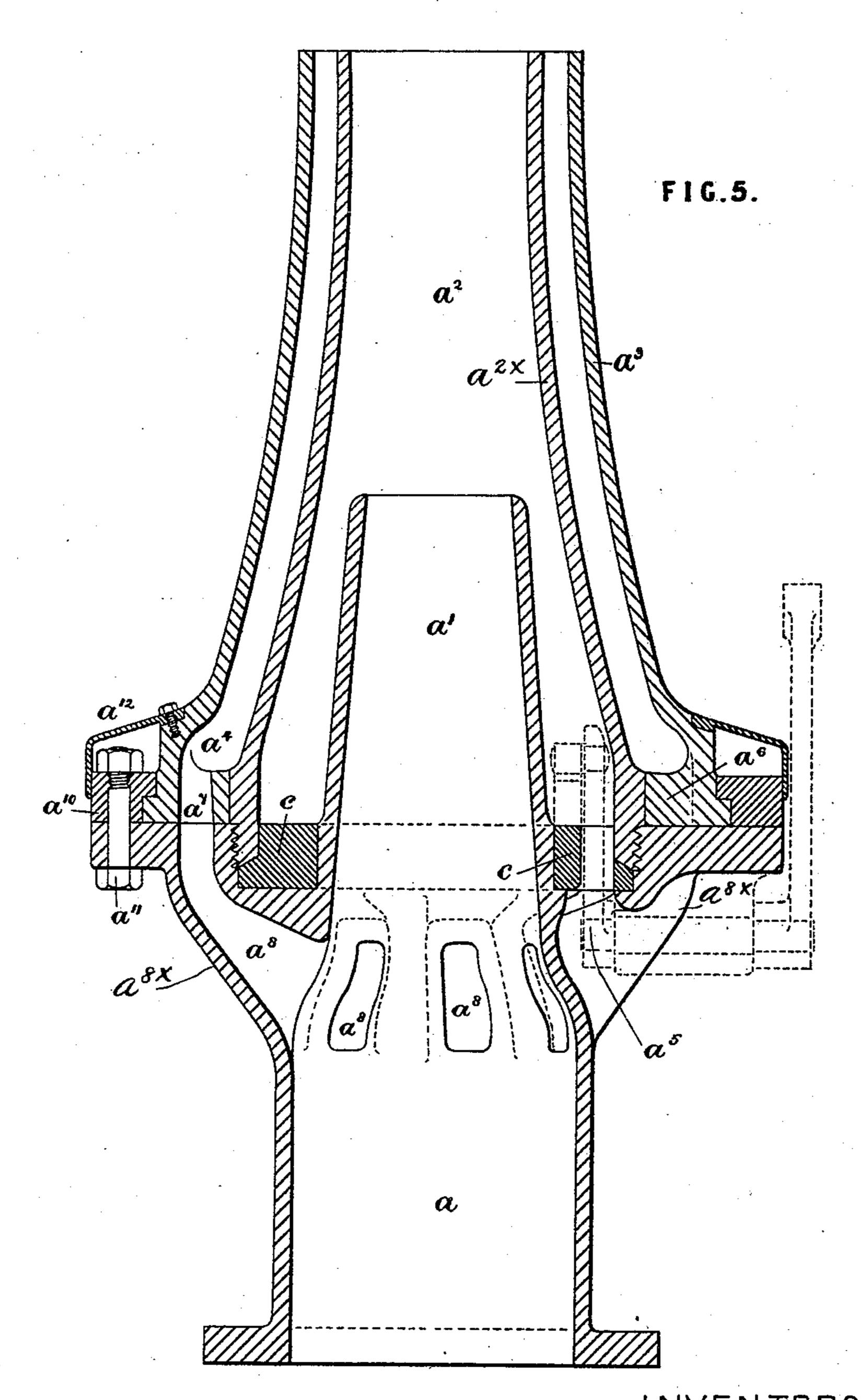
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WITNESSES:

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United States Patent Office.

HENRY APPLEBY AND JOHN GEORGE ROBINSON, OF LIMERICK, IRELAND; SAID ROBINSON ASSIGNOR TO SAID APPLEBY.

BLAST-PIPE.

SPECIFICATION forming part of Letters Patent No. 390,937, dated October 9, 1888.

Application filed August 23, 1887. Serial No. 247,650. (No model.) Patented in England May 9, 1887, No. 6,784.

To all whom it may concern:

Be it known that we, HENRY APPLEBY and JOHN GEORGE ROBINSON, subjects of the Queen of Great Britain and Ireland, both of the Waterford and Limerick Railway Company, Limerick, Ireland, have invented new and useful Improvements in Blast-Pipes and in Means for Regulating the Draft Created Thereby, (for which we have applied for Letters Patent in Great Britain, to bear date May 9, 1887, No. 6,784,) of which the following is a specification.

This invention relates to improvements in blast-pipes for locomotive and other boilers in which a steam-jet or blast is employed for inducing the requisite draft through the furnace and heating tubes, and in the means whereby such draft may be varied and regulated according to the duty to be performed. The invention is, however, applicable, under other circumstances, where it is desired to set a body of air or other gas in motion with the aid of a steam-jet.

In Figures 1 and 2 of the accompanying drawings is represented, in longitudinal and transverse section, respectively, the smoke-box end of a locomotive-engine furnished with a blast-pipe constructed and applied in accordance with our invention. In Figs. 3 and 4 is represented, to an enlarged scale and in fuller detail, the mode in which we prefer to construct the blast-pipe itself, the former of these being a sectional elevation and the latter a part plan and part horizonal section. Fig. 5 is a view similar to Fig. 3, illustrating the application to the blast-pipe of a register-valve or device for controlling the gas inlets, as will be described.

The improved blast-pipe consists of a central steam-nozzle, a', which in the present instance communicates through its base portion, a, with the exhaust-ports of passages from the steam-cylinders. Surrounding the nozzle a' is an annular chamber or air-passage formed by an inclosing easing or shell, $a^{2\times} a^2$, the latter being rounded by a casing, a^3 , forming passage, a^4 , through which a portion of the exhaust-steam may at times be diverted when it is desired to diminish or moderate the intensity of the draft through

the boiler-furnace and heating-tubes. Openings a^5 , for the intake of air, are provided at or about the level of the lower rows of tubes, the delivery-orifice of the blast-pipe extending upward to or about the level of the higher 55 rows of heating tubes.

Although we prefer to use a comparatively short central steam-nozzle, a', as represented in the accompanying drawings, the length of the same may be varied at will, and may, if pre-60 ferred, terminate in the same plane with the air-passage a^2 and with the outer steam-passage, a^4 . The external casing, a^3 , is formed with a flanged seating, a^6 , and is mounted upon the lower portion of the apparatus and retained 65 in place by a flanged ring, a^{10} , Fig. 3, in such a manner as to enable the upper part, a^3 , to be partially rotated upon the lower part of the apparatus.

The ring a^{10} is secured to the upper flange 70 of the base portion, a, of the nozzle a' by means of bolts a^{11} . a^{12} is a cap which may be advantageously applied to, and which may revolve with, the outer casing, a^3 , for the purpose of excluding ashes or dirt from the working-face 75 of the latter. In the seating a^6 are formed ports a^7 corresponding with passages a^8 , leading from the central steam-nozzle, a', to the outer steam-passage, a^4 , through radially-arranged tubular arms or brackets $a^{8\times}$. When 80

the ports a^7 coincide with the passages a^8 , steam is free to escape by the annular passage a^4 ; but upon the external casing being partially rotated the supply of steam to the external passage, a^4 , is partially or wholly intercepted and 85 the collective area of the steam passage or passages is diminished, with the effect of intensifying the blast and increasing the draft.

It will thus be understood that when both the central and the outer or supplementary 90 steam-passages are in operation air and products of combustion are drawn in at the lower part of the apparatus and are ejected at the top in an annular current, the same surrounding the jet of steam issuing from the central 95 nozzle, and being surrounded by the annular body of steam escaping from the outer annular passage. When, however, the latter is closed, the whole of the exhaust-steam is concentrated so as to issue through the central 100

nozzle, the blast being thereby rendered

sharper and the draft intensified.

It will be seen that the connection between the central steam-passage in base a and the 5 supplementary steam-passage a^4 is made through the radiating arms $a^{8\times}$, which cross the inlet to annular passage a^2 , but sufficiently below said inlet to permit of free access of the gases thereto. It will also be observed that to one characteristic of our invention is the admission of the gases—as the products of combustion, for example—through an annular passage between the central steam-passage, a', and the supplementary annular steam-passage 15 a^4 , the controlling-valve for the latter being arranged at its base.

By means of suitable connections, such as the longitudinal rod b, Fig. 2, lever b', spindle b^2 , and lever b^3 , the last-named engaging with 20 a stud or arm, a^9 , projecting from the external casing a^3 , the said casing may be partially rotated and the action of the apparatus regulated from the foot-plate of the locomotive or other conveniently-accessible position. The 25 rod b may be actuated by screw-gearing oper-

erated by means of a hand-wheel.

We sometimes provide means whereby the openings a^5 , provided for the admission of air and products of combustion through the lower 30 portion of the apparatus to the internal annular chamber, may be partially or wholly closed. A blast-pipe thus provided is illustrated in Fig. 5, the same comprising a register-valve, c, formed with openings correspond-35 ing with the openings a^5 and furnished with suitable connections (indicated by dotted lines) for enabling the said disk to be so rotated that its solid portions cover the openings a^5 . The said disk or equivalent controlling appli-40 ance may be operated from the foot-plate of the engine, or otherwise, in a similar manner to that employed for regulating the flow of steam through the supplementary passage. When the admission of the gases through the 45 openings a^5 is cut off, the action of the apparatus is not directly exerted upon the gaseous contents of the lower portion of the smokebox, being more immediately effective upon the gases surrounding the upper extremity of 50 the blast-pipe. By partially instead of wholly closing the passages a^5 the action of the apparatus may be modified and the draft through

What we claim as our invention, and desire

55 to secure by Letters Patent, is—

the lower fire tubes regulated.

1. A blast-pipe comprising a centrally-arranged steam-nozzle, an annular supplementary steam - passage surrounding said nozzle, an intervening annular passage for the air or

other gases to be operated on, and means, sub- 60 stantially as described, for wholly or partially intercepting the escape of steam through one of said steam-passages while correspondingly augmenting or concentrating its delivery

through the other passage.

2. A blast-pipe comprising a main steamnozzle, as a', a casing, as $a^{2\times}$, around said nozzle, forming an annular gas-passage, a2, a casing, as a^3 , exterior to easing $a^{2\times}$, forming a supplementary annular steam-passage, a4, pas- 70 sages, as a^8 , leading from the base of the main steam-nozzle to the passage a^4 , and a valve controlling the admission of steam to the lastnamed passage, substantially as set forth.

3. In a blast-pipe provided with a central 75 steam-nozzle and a surrounding annular supplementary steam - passage, the means, substantially as herein described, for enabling a portion of the steam to escape by way of the latter passage, which consists of a casing, a^3 , 80 provided with an inturned flange at its base, having ports a^7 , and mounted on a base or seat provided with ports opening to passages a^{8} ,

substantially as set forth.

4. The combination, with the steam-gener- 85 ator of a locomotive or the like, and the smokebox into which the fire-tubes of the generator discharge, of a blast-pipe arranged in the said smoke-box and having its orifice or inlet for the air and gases to be operated on arranged 90 at about the level of the lower fire-tubes, whereby the blast is caused to act more energetically on the gases in said tubes than on those in the upper tubes, as set forth.

5. In a blast-pipe, the combination, with 95 the base portion, a, the nozzle a', and the tubular branches $a^{s_{\times}}$, of the inner casing, $a^{s_{\times}}$, secured to the parted ring connecting said branches $a^{3\times}$, the exterior casing, a^3 , mounted rotatively on said ring and having a ported roo base-flange, a^6 , and the retaining-ring a^{10} , whereby the admission of steam to the passage a^4 between casings $a^{2\times}$ and a^{3} may be controlled by the partial rotation of casing a^3 .

6. A blast-pipe comprising a centrally-ar- 105 ranged steam-nozzle, an annular passage, a^2 , for the air and gases, surrounding said steamnozzle and provided with inlet-openings a^5 , and a register-valve, c, controlling said openings a^5 , substantially as set forth.

> HENRY APPLEBY. JOHN GEORGE ROBINSON.

Witnesses:

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