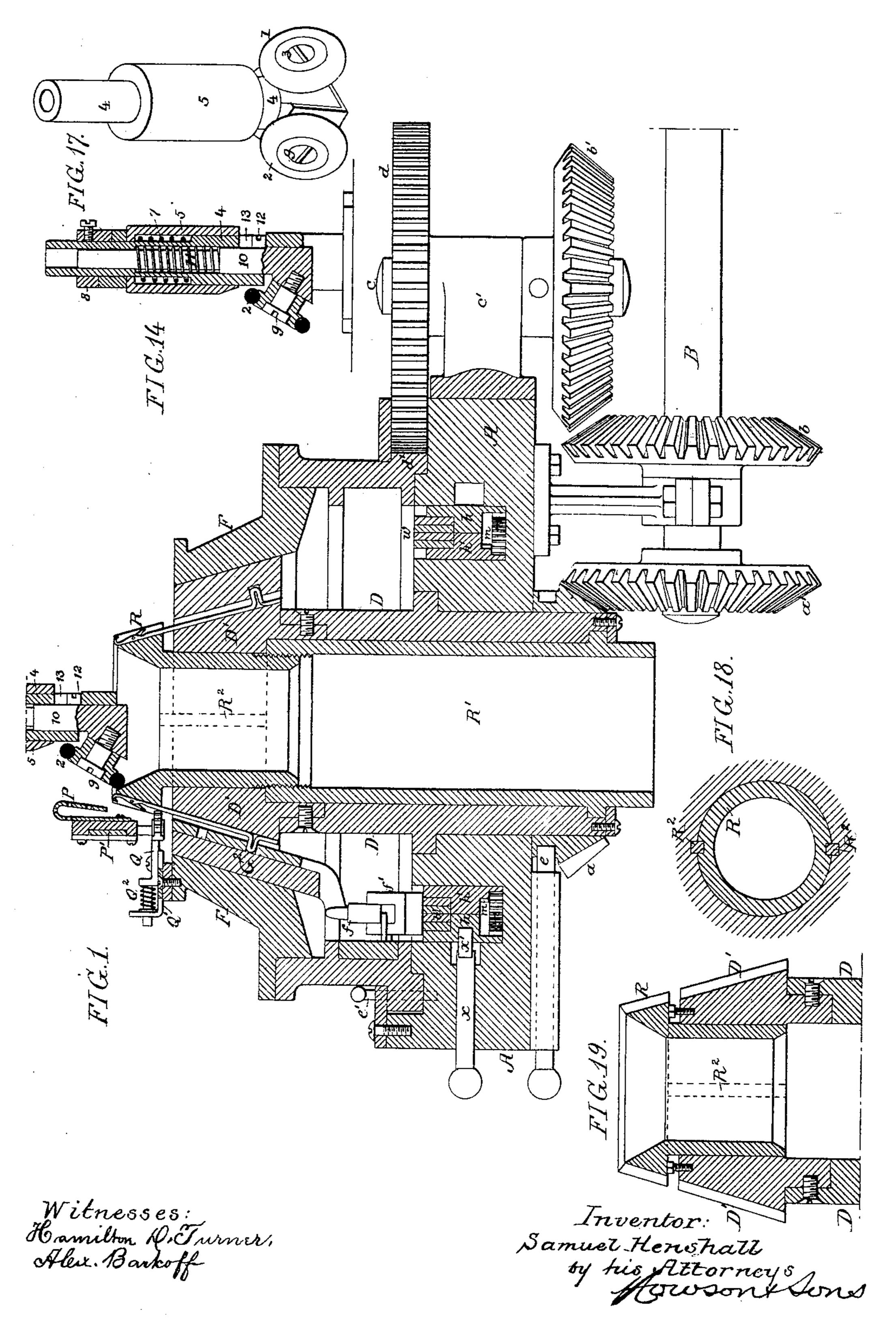
KNITTING MACHINE.

No. 386,819.

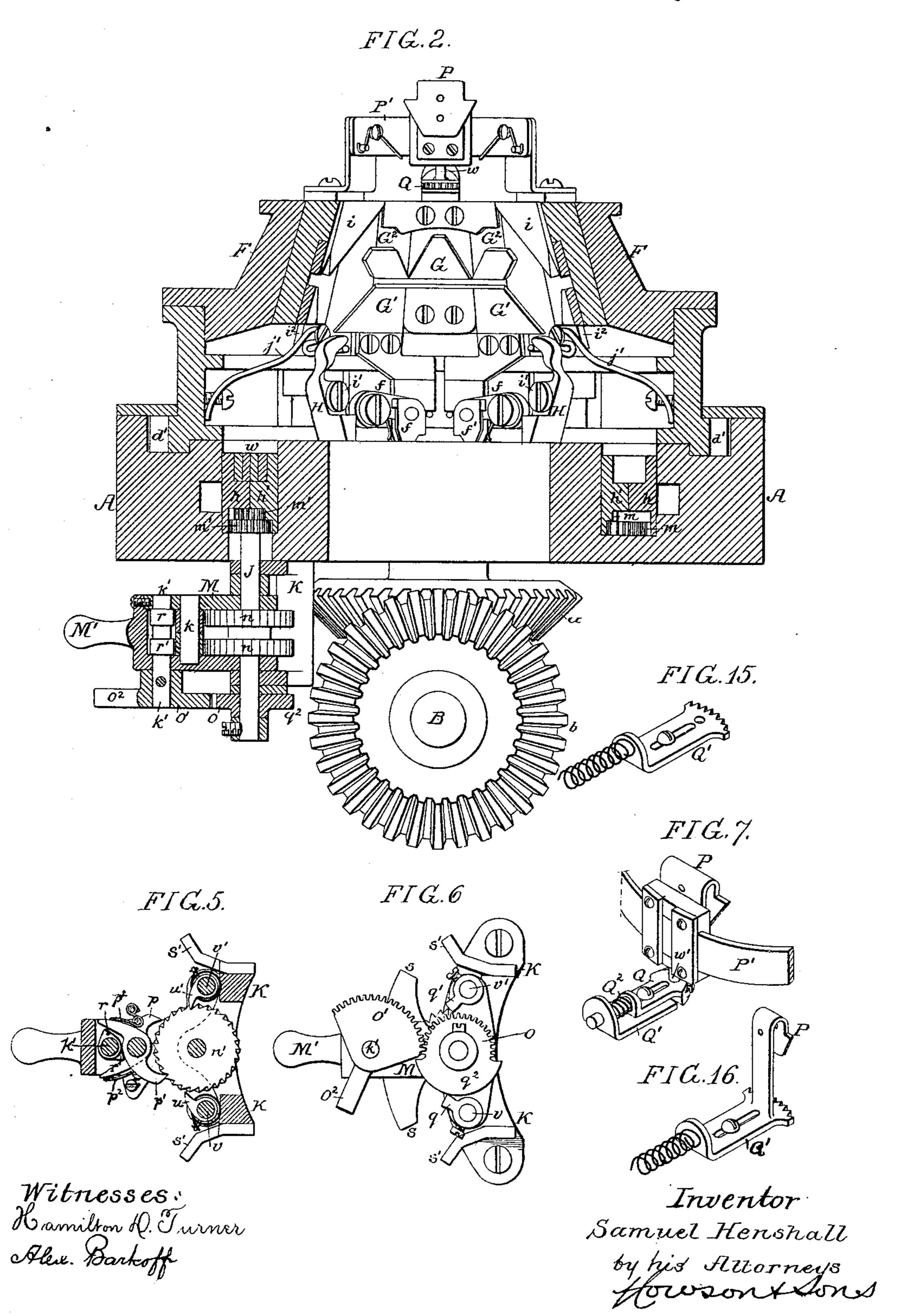
Patented July 31, 1888.



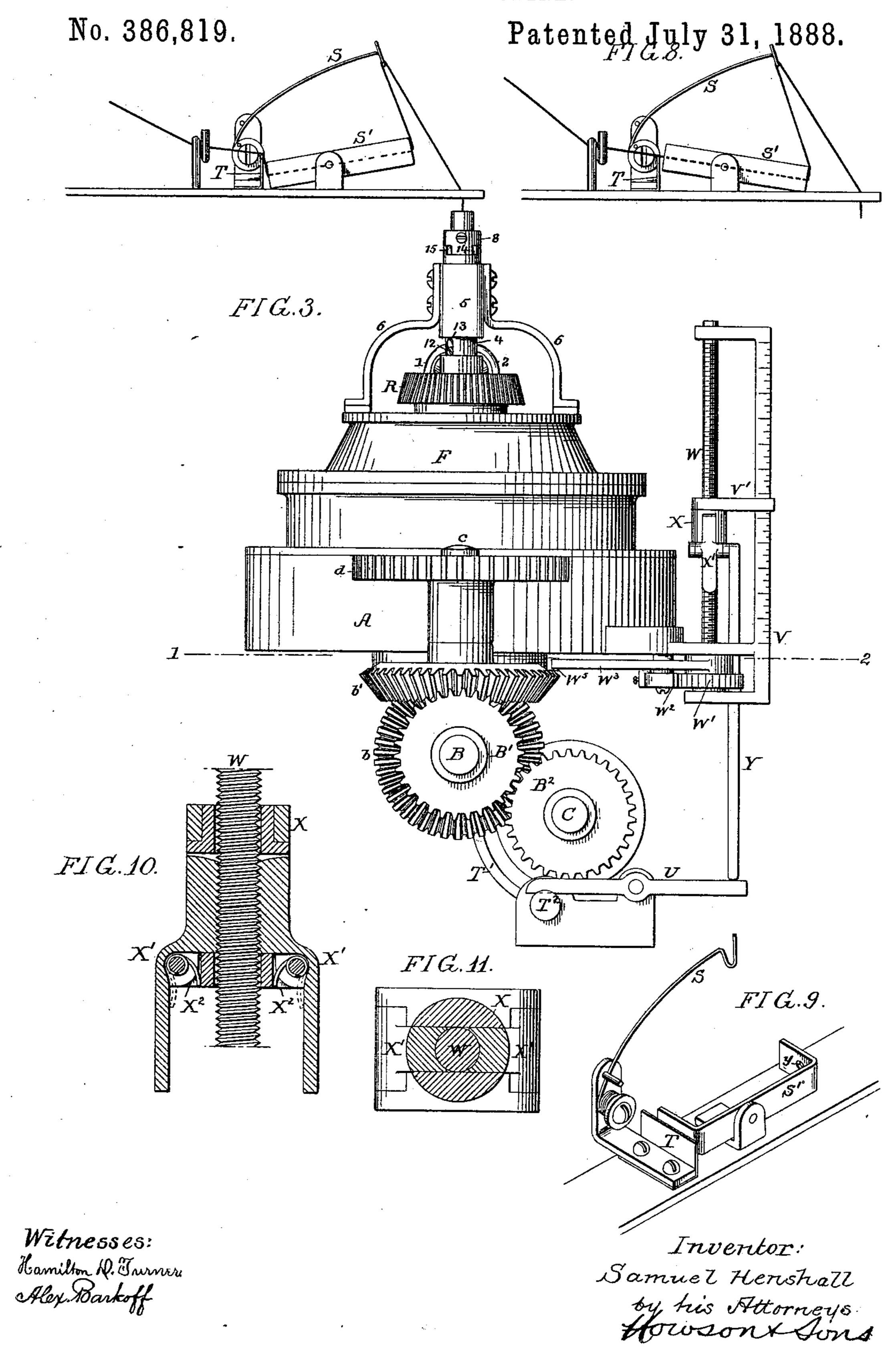
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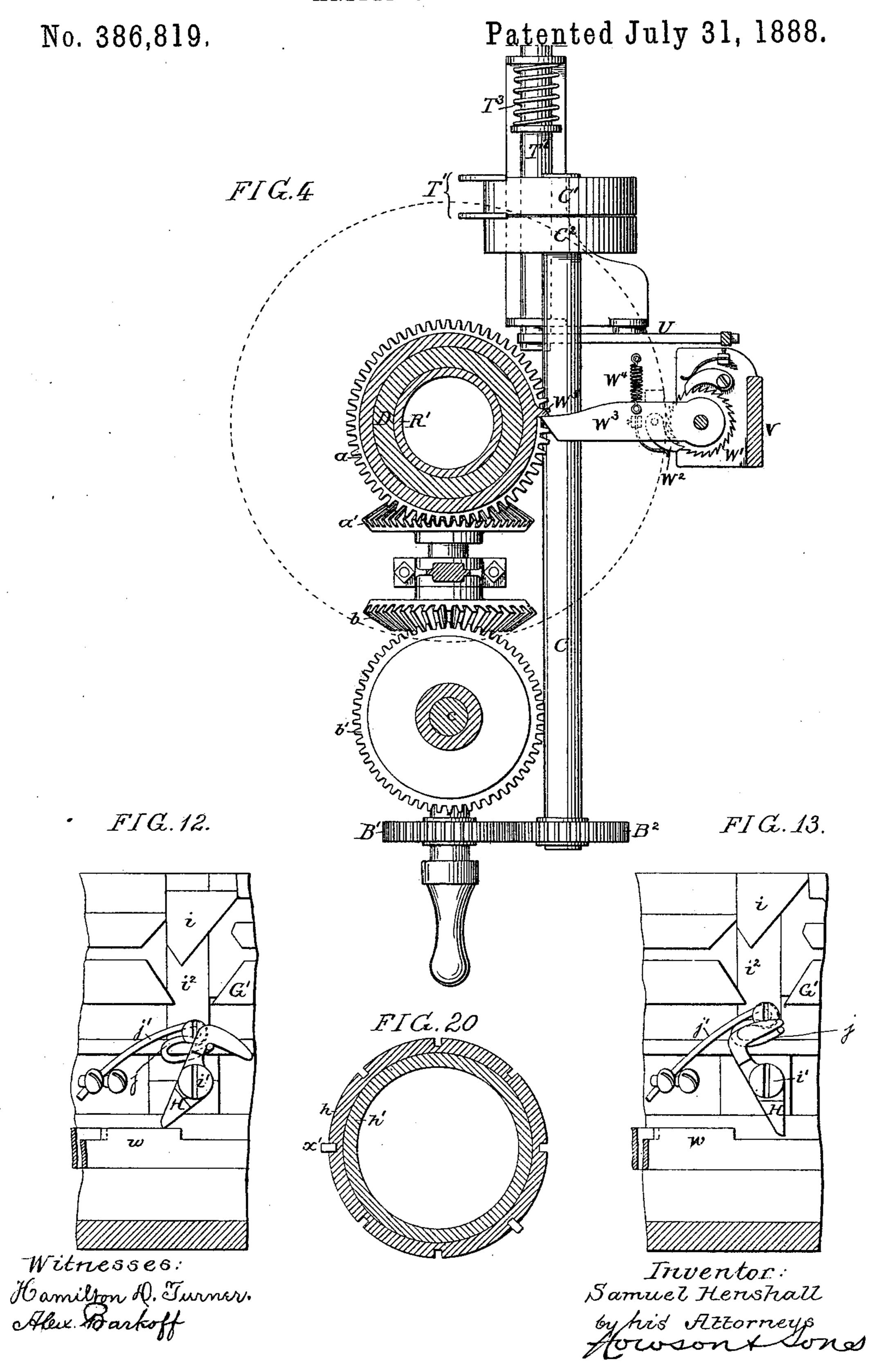


KNITTING MACHINE.



N. PETERS, Photo-Lithographer, Washington, D. C.

KNITTING MACHINE.



## United States Patent Office,

SAMUEL HENSHALL, OF PHILADELPHIA, PENNSYLVANIA.

#### KNITTING-MACHINE.

SPECIFICATION forming part of Letters Patent No. 386,819, dated July 31, 1888.

Application filed November 21, 1885. Serial No. 183,526. (No model.)

To all whom it may concern:

Be it known that I, Samuel Henshall, a citizen of the United States, residing in Philadelphia, Pennsylvania, have invented cer-5 tain Improvements in Knitting-Machines, of which the following is a specification.

My invention relates to a knitting-machine of the same general character as that for which I filed application for Letters Patent of the 10 United States on the 6th day of October, 1884, Serial No. 144,957; renewed March 12, 1886, Serial No. 195,038.

The objects of my present invention are to simplify, in a measure, the construction of the 15 machine and to perfect the operation of certain portions of the same.

In the accompanying drawings, Figure 1 is a longitudinal section of a circular knitting machine with my improvements; Fig. 2, a 20 transverse section of the same without the needle-cylinder; Fig. 3, an end view of the machine on a reduced scale and illustrating features of the invention not shown in Figs. 1 and 2; Fig. 4, a sectional plan on the line 12, 25 Fig. 3; and Figs. 5 to 20, inclusive, detached views illustrating the construction of certain portions of the machine.

A is the fixed frame of the machine, on which are suitable bearings for the main or 30 driving shaft B and for the needle-cylinder D and cam-box F.

The lower end of the needle-cylinder is provided with a bevel-wheel, a, gearing into a bevel-pinion, a', on the shaft B, which is also 35 provided with another bevel-pinion, b, adapted to gear into a bevel-wheel, b', on a shaft, c, which has a bearing in a bracket, c', on the frame A, and is provided with a spur-wheel, d, gearing into an annular rack, d', on the 40 cam-box F. The shaft B is movable in its bearings, so that either of the pinions thereon may be thrown into gear with its respective bevel-wheel, and rotary movement may thereby be imparted either to the needle-cylinder 45 or cam-box, a bolt, e, serving to lock the cylinder to the fixed frame when the cam-box is being rotated, and a bolt, e', serving to lock the cam-box to the fixed frame when rotary movement is being imparted to the cylinder. 50 The machine has a central fixed cam, G, and opposite cams, G', carried by guided slides G2, which are acted on by arms f, each provided with a pivoted toe, f', under control of ribbed bars w, carried by rings h h', adapted to a recess in the lower portion of the frame A, the 55 rings and bars being operated so as to expand and contract the rib, and thus determine the operation of the needles, as in my former machine above alluded to. In the former case, however, the rings were adapted 60 to a recess in the needle-cylinder and rotated with the same, so as to cause friction even when the ribbed bars were not in action—as, for instance, when the cylinder was rotated continuously in the same direction in the pro- 65 duction of a knitted tube. In the present machine the rings have no rotating movement with the cylinder, the latter being thrown out of action when it is desired to form a heel or toe upon a knitted tube, and a reciprocating 70 movement being imparted to the cam-ring, so as to carry the toes f' of the arms f over the ribbed bars, instead of moving said bars beneath the toes, as in the former machine.

In order to prevent the stretching of the 75 work upon the needles not in action when forming the toe or heel upon a knitted tube, I provide for the automatic release of the drawingdown cams i i after they have effected the proper downward movement of the last needle 80 of the set which is in action, this automatic release of the drawing-down cams being effected by placing the same under the control of levers H, hung to pins i' on the cam-box and acted upon by the ribbed bars which act upon 85 the toes of the arms f. As long as the lever is under control of the rib, the drawing-down cam will be held in the depressed position, as shown in Fig. 12; but as soon as the lever passes from under the control of the rib it 90 permits the elevation of the cam i, by reason of its spring j', as shown in Fig. 13.

The lever may act upon a pin projecting directly from the slide  $i^2$  of the cam i; but it is preferable to cause the lever to act upon a pro- 95 jecting end of the cam spring j', as shown, so that if there is any obstacle to the descent of the cam the spring will yield and prevent breaking of the parts.

The rings h h', which carry the ribbed bars 100 for operating the cams, are, as in the former machine, provided with racks m, gearing into spur-wheels m' on a shaft, J, the rack of one ring being internal and that of the other external, so that as the shaft J is rotated move- 105 ment in opposite directions will be imparted

to the two rings, this movement effecting the expansion or contraction of the bars carrying the rib for operating the cams, as fully set forth

in my former application.

The shaft J is adapted to bearings in a frame, K, which is screwed or otherwise secured to the under side of the frame A, the opening in the latter being large enough to permit the spur-gears m' to be passed up from below into 10 gear with the racks m, so that no accurate fitting is required, such as would be necessary if the shaft J had a bearing in the frame A.

The frame K in the present machine is simply secured to the frame A in the position 15 which it assumes when the spur-gears are properly meshed with the racks of the rings h h'. The frame K also carries the gearing whereby movement is imparted to the shaft J for the

purpose of operating the rings h h'.

20 To the shaft Jaresecured two ratchet-wheels, n and n', one right-handed and the other lefthanded, and hung to the shaft is a swinging frame, M, having an operating handle, M', and having a pin, k, to which are hung two 25 pawls, p p', one for the wheel n and the other for the wheel n', each pawl being acted upon by a spring,  $p^2$ , which tends to keep it in engagement with its respective ratchet-wheel. The frame M also carries a pin, k', on which 30 are two cams, r r', the former being adapted to act on a toe of the pawl p, while the cam r'is adapted to act upon a toe of the pawl p', the effect of this action being to remove the pawl from engagement with its ratchet-wheel, but 35 the cams being such that when one pawl is under control of one of said cams the other pawl will be free from the control of the other cam.

The frame M is vibrated by the attendant to an extent permitted by the contact of projec-40 tions s upon said frame with stops s' upon the frame K, so as to impart movement to a like extent to one of the ratchet-wheels n n', the direction of the movement thereby imparted to the shaft J depending upon which of the 45 pawls p p' is in engagement with its ratchetwheel, and this in turn being determined by

the adjustment of the pin k'.

The ratchet-wheel n has a retaining-pawl, u, and the wheel n' a similar pawl, u', these 50 pawls being carried, respectively, by shafts vv', adapted to bearings in the frame K, and having arms q q', acted upon by a cam,  $q^2$ , free to turn on the lower portion of the shaft J, this cam having a segmental rack, o, which is in gear 55 with a similar rack, o', secured to the lower end of the pin k', and provided with a handle,  $o^2$ , by which it may be operated, the effect of this construction being to throw the retainingpawl into gear with each ratchet wheel as the 60 operating-pawl is thrown into gear therewith.

In order to properly feed the thread to the needles of the machine, it is necessary that the thread-guide should be in advance of the needles as they rise to take the thread; hence it 65 is necessary to shift the position of the threadguide at the commencement of each reciprocating movement of the machine when the lat-

ter is forming the heel or toe portion upon a knitted tube. I therefore mount the guide P upon a segmental bar, P', secured to the cam- 70 ring F, a pin, w', on the guide being under control of a bar, Q, which is guided on a pivoted plate, Q', and is acted upon by a spring, Q2, the tendency of which is to maintain the toothed front end of the bar in engagement 75 with the notched head R of the needle-cylinder. As a result of this construction, the lever formed by the sliding bar Q and pivoted plate Q' will be shifted in one direction or the other on each change in the direction of move- 80 ment of the machine, and the thread-guide P will be moved on the bar P', so as to keep the thread constantly in advance of the rising needles on either movement.

It is not necessary that the lever controlling 85 the thread-guide should be formed of a sliding bar and pivoted plate, as the plate Q' itself may, if desired, constitute a lever controlling the thread-guide, the inner end of the plate being acted upon directly by the needle-cylin- 90 der, and its outer end forming a bearing for the spring Q2, the plate being slotted for the reception of the pivot-pin, as shown in Fig. 15; or the plate constructed in this way, so as to constitute a lever, may itself carry the 95

thread guide, as shown in Fig. 16; but the use of an independent thread-guide carried by a

segmental bar is preferred.

The work is prevented from rising on the needles by means of rollers 12, one of which 100 acts on the work in advance of the ascending needles and the other in the rear of the descending needles. The roller 1 is carried by a stud, 3, on a sleeve, 4, which is guided in a tube, 5, supported by brackets 6 above the 105 needle-cylinder, the sleeve being acted upon by a spring, 7, which tends to depress the same to an extent permitted by contact of a collar, 8, on the sleeve with the upper end of the tube 5. The roller 2 is carried by a stud, g, on a rod, 110 10, which is guided in the sleeve 4, and is acted upon by a spring, 11, vertical play of the rod in the sleeve to an extent limited by a pin, 12, and slot 13 being thus permitted. The collar 8 has a lug, 14, adapted to a recess, 15, in the 115 tube 5, the recess being of slightly greater width than the lug, so as to provide for lost motion on each change in the direction of movement of the machine, thus permitting the roller which follows the descending needles on 120 one movement of the machine to assume a proper position in respect to the ascending needles on the succeeding movement in the reverse direction. The rollers are preferably clothed with rubber or other yielding material, 125 and are independent of each other in their pressing action, owing to the yielding connection between the rod 10 and sleeve 4. The needle cylinder D is tapered, as in the former machine, so as to provide ample room for the 130 cam-operating devices below the cam-ring without corresponding coarseness in the gage of the machine. If the cylinder is in one piece, however, as in the former machine, there

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can be no adjustment for the purpose of regulating the slackness of the work; hence I provide the cylinder in my present machine with an independent head, R, which can be 5 adjusted vertically in respect to the main cylinder, this adjustment being effected in the present instance by the engagement of the threaded lower end of said head with the threaded upper end of a sleeve, R', vertically 10 confined to the cylinder D, but free to turn therein, the head R being prevented from turning by splines R2, as shown in Figs. 1 and 18, so that the rotation of the sleeve R' will effect the raising or lowering of said head R. I do 15 not, however, desire to limit myself to this instance, the head R may be adjusted by means of set-screws, as shown in Fig. 19, or other 20 means of adjustment, such as will readily suggest themselves to those familiar with this class of machinery, may be employed.

The widening and narrowing operation can be performed upon either half or upon both 25 halves of the tube which is formed in the machine. Thus after performing the operation upon one half of the tube the cam-ring may be released from the driving-shaft and the needle-cylinder unlocked from the fixed frame, 30 turned to the extent of half a revolution, and again locked to the frame by the engagement of the bolt e with an opening opposite the first.

(See Fig. 1.)

The frame A carries an adjustable pin, x, 35 the inner end of which projects into an annular recess in said frame, and serves by contact with pins x', carried by the outer ring, h, to consequently determine the limits of the widen-40 ing and narrowing operation, and these limits may be governed by adjusting the pins nearer to or farther from each other, the ring h being provided with a number of openings for this purpose. (See reduced view, Fig. 20.)

In order to provide for taking up the slack of the thread when the machine is being reciprocated to effect the widening or narrowing of the toe or heel portion of the tube, I use an ordinary spring take up, S; but in order 50 to prevent said take up from drawing from the spool instead of taking up the slack at the feeder, I combine with the same a lever, S', having opposite bent ends, in which are eyes for the passage of the thread, the latter first 55 passing over a plate, T, adjacent to one end of the lever.

So long as there is proper tension on the thread between the spool and the plate T, the lever S' is held in the position shown in Fig. óo 8, and thus provides a straight course for the thread; but as soon as the latter commences to run loose from the spool the lever assumes the position shown in Fig. 3, causing an abrupt bend in the course of the thread from the plate 65 T to the eye in the inner end of the lever and imparting such tension to said thread that the

spring will not draw upon the same in preference to taking up the slack at the feeder.

It is advisable to provide for the automatic stoppage of the machine after a certain length 70 of plain tubular fabric has been produced and a point has been reached where the formation of a toe or heel portion upon the tube is necessary. This automatic stopping of the machine I effect by means of devices shown in 75

Figs. 3, 4, 10, and 11.

The driving-shaft B of the machine is driven by spur-gears B' and B2 from a counter-shaft, C, on which are the usual fast and loose pulleys, C' and C<sup>2</sup>. A belt-shifter, T', is carried 80 by a rod, T2, suitably guided on the fixed frame particular means of adjusting the head, as of the machine and acted upon by a spring, other means of adjustment are available; for | T3. When the machine is running, this rod T2 is held in the position shown in Fig. 4, so as to direct the driving belt to the fast pulley C', 85 a catch-lever, U, engaging with a notch in the end of the rod  $T^2$  to retain it in this position. When the lever U is tripped, however, so as to release the rod, the spring T3 drives said rod inward and the shifter T' carries the belt from 90 the fast pulley to the loose pulley, thus stopping the machine.

> In order to effect the automatic tripping of the lever U, I mount in bearings in a frame, V, at one side of the machine a screw-shaft, 95 W, a ratchet-wheel, W', on which is acted upon by a pawl, W<sup>2</sup>, carried by an arm, W<sup>3</sup>, hung loosely to the screw-shaft and acted upon by a spring, W<sup>4</sup>, and by a toe, W<sup>5</sup>, on the needlecylinder, so that on each rotation of the latter 100 the ratchet-wheel will be moved to the extent

of one or more teeth.

Free to slide on the screw-stem W is a sleeve, limit the extent of movement of said ring, and | X, having levers X', the upper arms of which are threaded for adaptation to the screw-shaft 105 W, these levers being acted upon by springs X<sup>2</sup>, which tend to keep the threaded arms in engagement with said screw-shaft. By depressing the lower arms of the levers, however, the threaded upper arms of the same are 110 removed from engagement with the screwshaft, so that the sleeve X can be adjusted by hand to any desired position thereon, the threaded arms of the levers forming in effect a releasing - nut. The sleeve descends the 115 screw-shaft W as the latter is turned by the action of the pawl-and-ratchet mechanism under control of the needle cylinder, this movement continuing until at a certain point in the descent a bar, Y, carried by the sleeve, strikes 120 the lever U and trips the same, so as to release the shifting-rod. The length of plain fabric produced by the machine therefore depends upon the position to which the nut is adjusted above the knocking-off point, and for 125 the guidance of the attendant in effecting this adjustment the frame V is graduated and the sleeve X has a pointer, V', as shown in Fig. 3.

It will be observed on reference to Fig. 1 that the upper portion, D', of the cylinder D 130 is not in one piece with the lower portion, but secured thereto by means of bolts. By this

means the upper portion of the cylinder, in which are the grooves for the guidance of the needles, can be made of steel or other metal capable of resisting wear, while the lower portion of the cylinder may be made of cast-iron.

I claim as my invention—

1. The combination of the fixed frame of the machine, the needle - cylinder, and cam - box, each capable of rotation, a cam controlling rib guided in the fixed portion of the frame, means for expanding and contracting said rib, devices whereby the rib is caused to act upon the cams, and gearing whereby either the needle cylinder or cam-box can be rotated, all substantially as specified.

2. The combination of the needle cylinder and its needles, the cam-box and its needle elevating and drawing down cams, a cam-controlling rib, and means for expanding and contracting the same, and devices, substantially as specified, whereby said rib is caused to act upon both the lifting and drawing-down cams,

all substantially as set forth.

3. The combination of the rings h h', the frame K, the shaft J, having pinions m' and right and left ratchet-wheels n n', and the swinging frame M, having pawls adapted to said ratchet-wheels, and cams for acting upon said pawls to throw them out of gear, as speciso fied.

4. The combination of the shaft J and its right and left ratchet-wheels, the frame K, retaining pawls for the ratchet wheels, the swinging frame M, having operating-pawls thereson, cams for acting upon the operating and retaining pawls, and gearing for operating said cams in unison, all substantially as specified.

5. The combination of the needle carrier and cam-box of the machine, the shifting thread-guide, a slotted operating-lever connected to said thread-guide and engaging with the needle-carrier, a spring acting on said lever, and a pivot-pin adapted to the slot of the lever, all substantially as specified.

6. The combination of the needle-cylinder, the segmental guide-bar adjacent thereto, a thread-guide adjustable on said bar, a slotted

lever connected to said guide and engaging on with the needle-cylinder, a spring acting on said lever, and a pivot-pin adapted to the slot in the lever, all substantially as specified.

7. The combination of the needle-cylinder, the segmental guide-bar adjacent thereto, a 55 thread-guide adjustable on said bar, a guide-operating lever comprising a pivoted plate and a bar engaging with the cylinder and having a slot for the reception of the pivot-pin, so that it is free to slide on the plate, and a 60 spring acting on said bar, all substantially as specified.

8. The combination of a tapered needle-carrier with a head separate therefrom and with means for adjusting said head longitudi-65 nally on the carrier without turning it in respect thereto, all substantially as specified.

9. The combination of the tapered needle-

cylinder, the head R, free to move vertically therein and having a threaded end, a sleeve, R', threaded for adaptation to the head R, and 70 means for confining said sleeve vertically to the cylinder and for preventing the head from turning in the cylinder, all substantially as specified.

10. The combination of the drawing-down 75 cam, a spring connected thereto for elevating the same, a depressing-lever acting on the spring, a rib for operating said lever, and means for adjusting the rib, all substantially as set forth.

11. The combination of the needle-carrier, needles, and thread-guide with the presser, consisting of two rollers, one in advance of the other, a presser-carrier hung to the frame, but free to swing thereon, and means for lim-85 iting the extent of movement of the carrier, all substantially as set forth.

12. The combination of the needle-carrier, needles, and thread guide with a presser, consisting of two rollers, one in advance of the 90 other, and an independent spring support for

each roller, as set forth.

13. The combination of the expanding rib and the rings h h', carrying the same and having studs x', means for moving said rings, and 95 a stop pin, x, for the studs, as specified.

14. The combination of the tension spring for the thread with the plate T, over which the thread passes, and a lever, the opposite arms of which form guides for the thread, one too of said arms being adjacent to the plate T, all substantially as specified.

15. The combination of the driving-gear, the belt-shifter, and the catch therefor, with the screw-shaft and its operating mechanism, and 105 a nut constructed to engage with or be released from said shaft and having a tripper, all sub-

stantially as set forth.

16. The combination of the driving gear of the machine, the belt-shifter and the catch 110 therefor, the screw-shaft arranged vertically at one side of the machine, operating mechanism for said screw-shaft, a nut carried by said shaft, and having a tripper and a pointer, and a gage-bar serving, in connection 115 with the pointer, to regulate the adjustment of said nut, as set forth.

17. The combination of the tapered needle-cylinder, the cam-box fitted on the surface of said tapered cylinder, cams guided in said box 120 and free to slide in an inclined plane parallel with the surface of the tapered cylinder, a cam-operating rib contained in a chamber beneath the cam-box, means whereby said rib is caused to act upon the cams, and mechanism 125 for expanding and contracting the rib, all substantially as specified.

In testimony whereof I have signed my name to this specification in the presence of two sub-

scribing witnesses.

SAML. HENSHALL.

Witnesses:

WILLIAM F. DAVIS, HARRY SMITH.