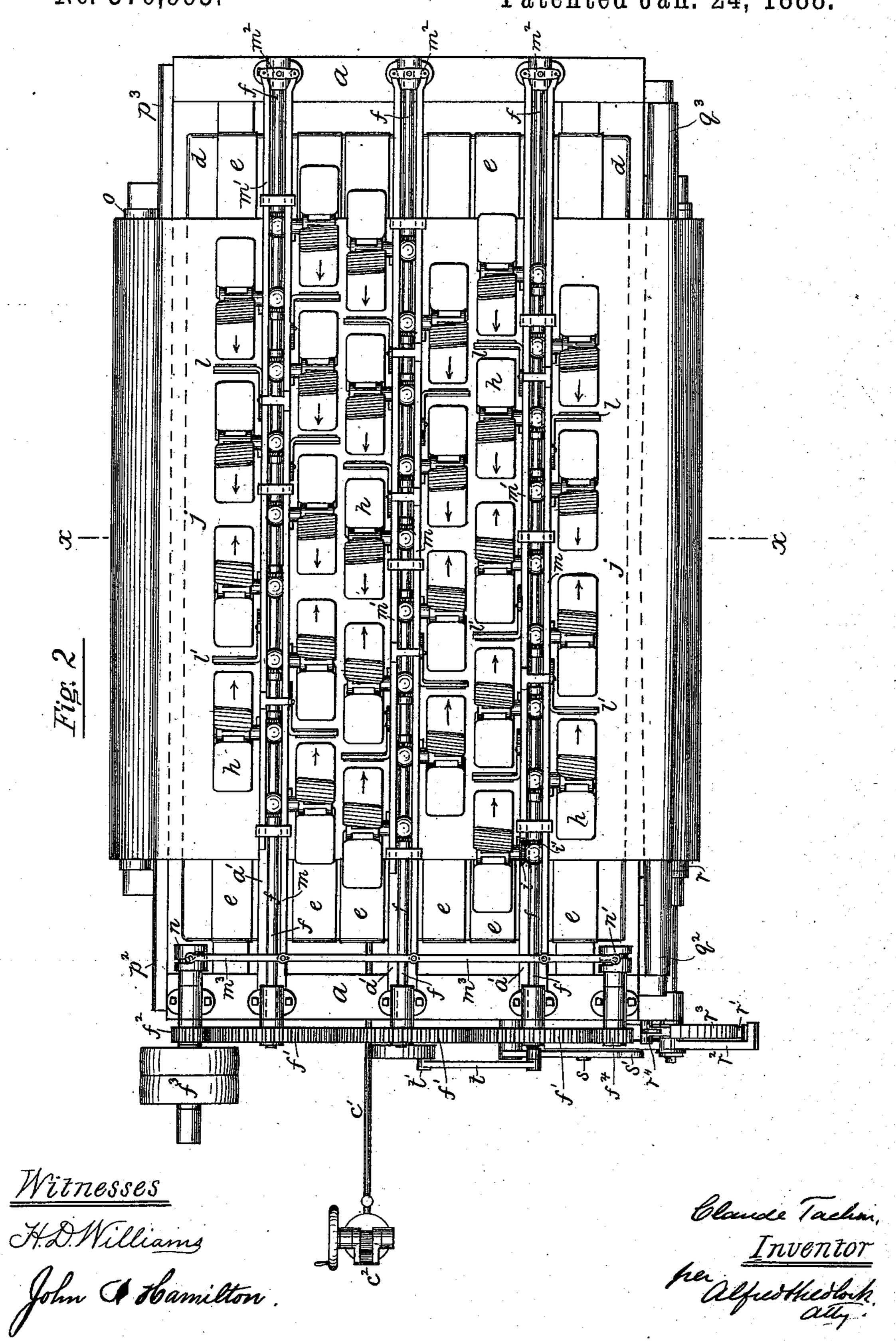


MACHINE FOR FINISHING AND POLISHING TEXTILE FABRICS.

No. 376,993.

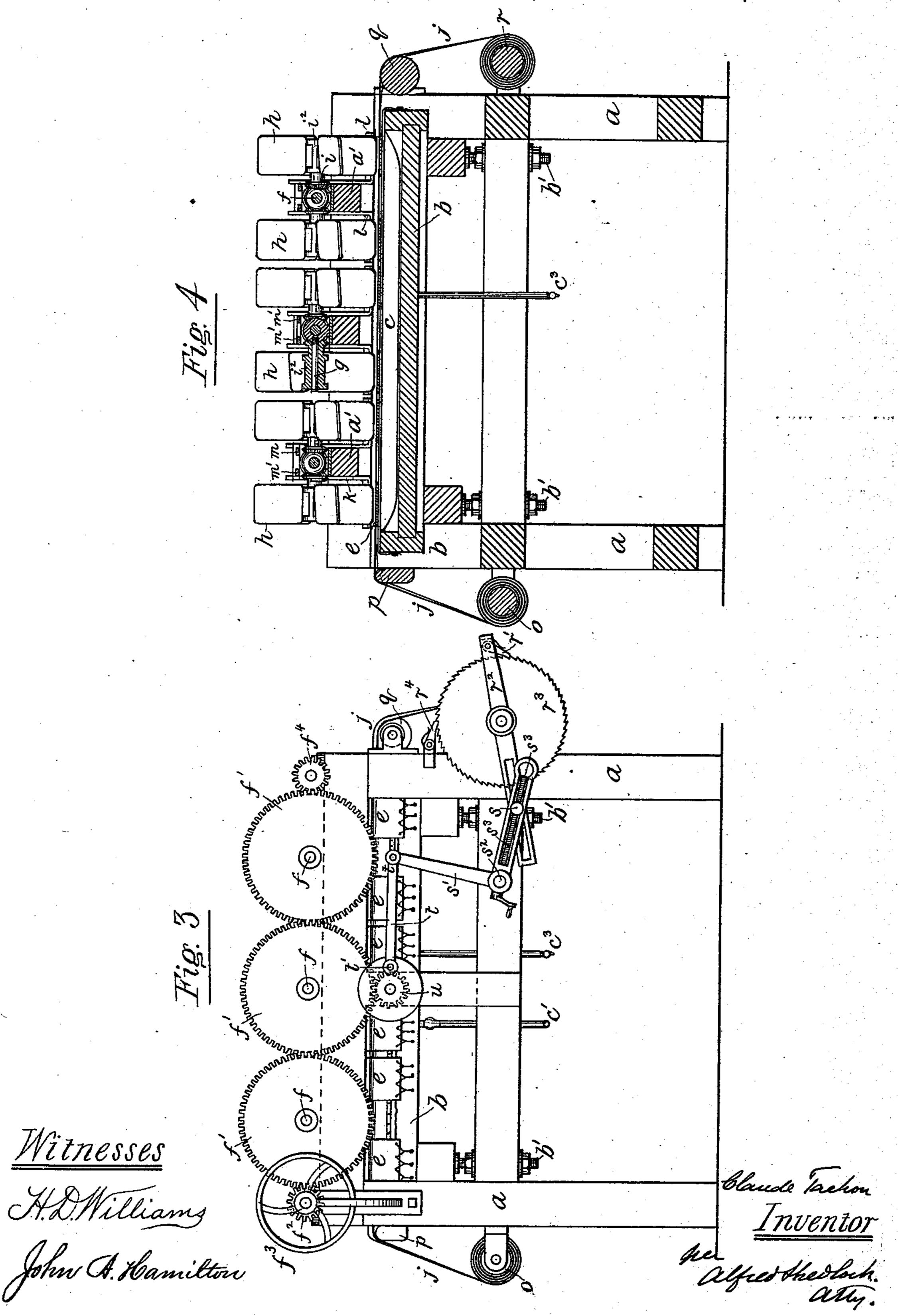
Patented Jan. 24, 1888.



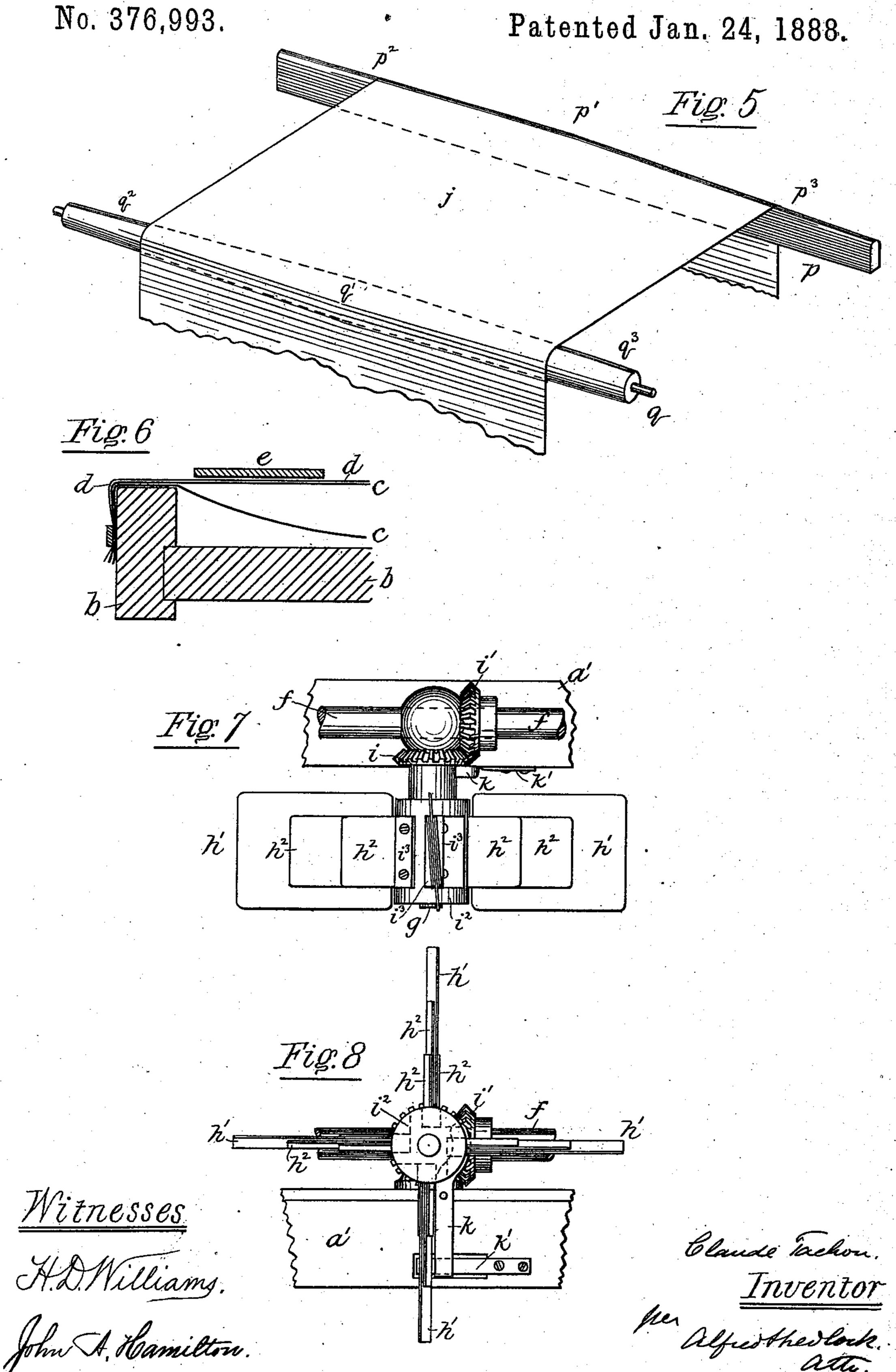
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MACHINE FOR FINISHING AND POLISHING TEXTILE FABRICS.



United States Patent Office.

CLAUDE TACHON, OF CHARLIEU, LOIRE, FRANCE, ASSIGNOR, BY DIRECT AND MESNE ASSIGNMENTS, TO HERMAN SPAHN, OF NEW YORK, N. Y., AND EDOUARD G. LANDRU, OF UNION, NEW JERSEY.

MACHINE FOR FINISHING AND POLISHING TEXTILE FABRICS.

SPECIFICATION forming part of Letters Patent No. 376,993, dated January 24, 1888.

Application filed May 7, 1887. Serial No. 237,404. (No model.) Patented in France January 15, 1880, No. 134,542.

To all whom it may concern:

Be it known that I, CLAUDE TACHON, a citizen of the Republic of France, residing at Charlieu, Department of Loire, France, have in-5 vented certain new and useful Improvements in Machines for Finishing and Polishing Textile Fabrics, (for which I obtained a patent in France, No. 134,542, dated January 15, 1880,) of which the following is a specification.

The object of this invention is to provide a means for finishing and polishing textile fabrics in a more perfect manner than has here-

tofore been done.

My improved finishing and polishing ma-15 chine involves a rubbing action on the surface of the fabric whereby the west and warp threads are smoothed down and spread out uniformly and all irregularities removed therefrom, thus condensing the surface of the goods 20 and closing the interstices without injury

thereto. The essential features of a machine adapted to perform this work are: an elastic or yielding bed upon which the goods are held; means 25 for rubbing all parts of the exposed surface of the goods uniformly, preferably composed of a series of rotating flexible blades; feeding mechanism and means for drawing the goods over the bed and applying tension in all di-30 rections thereto to prevent creasing during the action of the blades thereon. In submitting some classes of goods to this process it is desirable that the rubbing action should take place transversely on the goods—that is, in 35 the direction of the weft. In other goods the rubbing is preferably applied longitudinally or in direction with the warp; and in some goods it may be desirable to apply the finishing and polishing operations in both direc-40 tions thereon, for which reasons I make two

act longitudinally on the goods. The longitudinal finishing and polishing machine forms the subject of another application for Letters Patent filed simultaneously herewith under Serial No. 237,405. The transverse finishing and polishing machine is here-50 inafter fully described and shown in the ac-

distinct machines, one having the flexible

blades arranged to act transversely and the

other having the flexible blades arranged to

companying drawings, to which I will refer, and in which—

Figure 1, Sheet 1, is a front elevation thereof. Fig. 2, Sheet 2, is a plan view. Fig. 3, Sheet 3, is an end elevation. Fig. 4, Sheet 3, 55 is a sectional elevation taken on the line x x, Figs. 1 and 2. Fig. 5, Sheet 4, is a perspective view of the guides over which the goods are drawn. Fig. 6, Sheet 4, is a detached sectional view of a part of the elastic bed, on an 65 enlarged scale. Fig. 7, Sheet 4, is a plan view of one of the polishing devices and attending mechanism, on an enlarged scale; and Fig. 8, Sheet 4, is a front elevation of the same.

The main frame a is rectangular in form, and in the upper part thereof is located the box b, which holds the elastic bed and which is supported on the leveling-screws $b^{\prime}\,b^{\prime}$. The elastic bed is composed of the india-rubber 70 air-chamber c, secured to the edges of the box b, a cloth covering, d, preferably made of mole skin, extending over the whole upper surface of the air-chamber c, and strips of leather ee, located under the polishing de-75 vice. (See Fig. 6.) The strips of leather ee are drawn taut by means of lacings at their

ends. (See Fig. 3.)

Air is forced into the elastic bed, through the pipe c', from any suitable source—as, for in 80 stance, an air-pump, c2, which may be operated by manual or other power—and the elasticity of the bed is regulated by the manipulation of the cock c^3 . Across the machine, just above the elastic bed, are placed the gird- 85 ers a' a', on which are secured the bearings for the shafts f f. These shafts have secured to their ends the gear-wheels f' f', meshing into one another and driven by the pinion f^2 . fastened on a short shaft provided with the 90 pulleys f^3 and carried in a bracket at the end of the frame a.

From the bearings of the shafts f f project the stude g g, alternately arranged on either side thereof and on which are fitted to rotate 95 the polishing devices h h, the hubs of which are provided with the miter-wheels i i, meshing into corresponding wheels i' i', secured to the shafts f f.

By referring to Fig. 2 it will be observed 1co

h h in the rows or different series on either side |f'|, and the other one to the shaft of the pinion of the shafts f f is such that all parts of the |f|, at the front end of the train of gears. These 70 goods j, as they are drawn under the polishing |5 devices, are uniformly acted on by them. The direction of rotation of each of the polishing

devices h is indicated by an arrow.

The enlarged views, Figs. 7 and 8, more clearly show the construction of these polishro ing devices, which consist of flat blades h' h', of spring-tempered steel, re-enforced by side springs $h^2 h^2$, and held in positions oblique to their axes in recesses formed in the hubs i^2 i^2 by means of screws passing through them and 15 wedge-shaped pieces i^3 i^3 . By using clamping-pieces i^3 i^3 of more or less obliquity the angular positions of the blades h' h' may be varied at pleasure to cause them to act properly on different goods. The object of arrang-20 ing these blades so that the whole of their edges do not strike the goods at once is to remove any creases from or tendency to crease of the goods; and it will be observed that where adjacent polishing devices move in opposite di-25 rections on the goods their blades are inclined in opposite-directions, so that the dragging action of one of the blades is opposed by that of the other, and where adjacent polishing devices move in the same direction on the goods 30 grippers are placed between them to press the goods firmly onto the elastic bed during the polishing action of the blades thereon.

To hold the polishing devices on the studs g g, one end of each of the levers k, which are 35 pivoted on the girders a', passes behind the back of each of the miter-wheels i, and they are held in this position by means of the springcatches k' acting on their other ends. These holding devices permit ready removal of the

40 polishing devices for adjustment, &c.

All of the polishing devices are set so that.

their blades act on the goods together.

In the main views of the drawings the blades and the grippers have just left the goods to 45 allow them to be fed forward without obstruction. These grippers consist of bars extending from the ends of bell-crank levers l l', pivoted to the girders a'a'. They are arranged to hold the goods on the bed so that the drag-50 ging action of the polishing devices shall be opposed similarly by them—that is, they are made right and left and are marked, respectively, l and l'. They are actuated by studs projecting from the bars m and m' and fitting 55 into slots formed in the vertical arms of the bell-cranks. These pairs of bars m and m'slide in bearings above the shafts f, and are at one end of the machine connected together by short levers m^2 , by means of which a re-60 ciprocating motion applied to one of them is imparted to the other with reversal of direction. The bars m actuate the grippers l and the bars m' the grippers l'. The bars m are joined at their other ends to the bar m^3 , which 55 is provided with pins or rollers at its ends arranged to work in the cams n and n', one of

which is secured to the shaft of the driving-

that the arrangement of the polishing devices | pinion f^2 , at the rear end of the train of gears cams n and n' work in unison, so as to move the bars m uniformly together, and they are so set as to cause all the grippers l l' to grip the goods just before the blades of the polishing devices act thereon and to raise them 75 therefrom after the blades leave the goods.

> The goods to be treated are placed on the roller o at the rear of the machine. They pass over the guide-bar p, the elastic bed, and the guide-roller q, and are wound up on the roller 80r at the front of the machine. This roller r is actuated intermittently to free the goods, when free of the polishing blades and grippers, by means of the pawl r', carried on the end of the lever r^2 , so as to work in the ratchet-wheel r^3 , 85 secured to the shaft of the roller r. r^4 is a retention-pawl. The other arm of the lever r^2 is slotted and provided with a sliding block forming a part of or connected to the nut s, fitted to slide in the slotted arm of the bell- 90 erank lever s', which is pivoted at s^2 to the frame a. The upper end of the vertical arm of the bell-crank lever s' is connected by the rod t to the crank t', carried on the shaft of the pinion u, which meshes into one of the wheels 95of the train of gears f'. This crank t' makes a full revolution for each action of the blades of the polishing devices h on the goods. The length of goods fed forward by each revolution of the crank t' is determined by the posi- toztion of the nut s in the slotted arm of the bellcrank lever s', which is set by the manipulation of the screw s³, having bearings in the slotted arm and passing through the nut s. (See Fig. 3.)

> To insure that the goods are fed forward and held during the finishing and polishing operation without irregularities or creases, a peculiar form is given to the guide bar p and the guide-roller q, viz: They are both higher at 110 their central parts p' and q' than at their ends, thereby imparting to the goods while being drawn over them a tendency to move laterally from the center to both sides. The end p^2 of the bar p is higher than the corresponding end q^2 115 of the roller q, and the other end, p^3 , of the bar is lower than the other end, q^3 , of the roller, as shown in the perspective view, Fig. 5. Thus a slightly-retarding action is imparted to one edge of the goods as they approach the elastic 120 bed and a similar action imparted to the other edge of the goods as they leave the bed, which opposing actions, somewhat of a twisting nature, combined with the spreading action due to the high central parts of the guide-bar p 125 and roller q, cause the goods to lie perfectly flat on the elastic bed. This is very essential for the proper finishing and polishing of the goods by means of edge rubbers acting thereon to smooth down and spread out the threads 130 in an efficient and uniform manner.

The combination of the devices here described, while performing all the functions for which it is designed, acts so gently on the

376,993

goods that all knots and excessive irregularities are eliminated, as far as appearance goes, without breaking or otherwise injuring the

weft and warp of the goods.

The cloth covering d over the air-chamber c constitutes a soft yielding surface, and the strips of leather e e form a durable smooth surface for the polishing-blades to press the goods against, and they are capable of being submitted to sufficient strain under tension to prevent excessive raising of the air-chamber at the central part of the bed.

Having now described the nature of my invention and ascertained the manner in which it is operated, what I claim, and desire to se-

cure by Letters Patent, is—

1. In a machine for finishing and polishing textile fabrics, in combination, an elastic or yielding bed on which the goods under treatment are held, feeding mechanism for drawing the goods over the bed, and rotary rubbing devices arranged to act transversely on the goods, substantially as and for the purpose set forth.

25 2. In a machine for finishing and polishing textile fabrics, the combination, with an elastic or yielding bed, of several series of polishing devices provided with flexible blades arranged to act on all parts of the goods held on the bed and rotated in opposite directions, and connecting devices for imparting a con-

and connecting devices for imparting a continuous rotary motion to the polishing devices, substantially as and for the purpose set forth.

35 textile fabrics, in combination, an elastic or yielding bed, rotating rubbing devices provided with flexible blades and arranged to act on all parts of the goods held on the bed, grippers located between the rubbing devices, and mechanism, substantially as described, for actuating the grippers and causing them to hold the goods on the bed when the rubbing devices are acting thereon.

4. In a machine for finishing and polishing textile fabrics, in combination, an elastic or yielding bed, rotating rubbing devices provided with flexible blades and operated to act simultaneously on the goods held on the bed, grippers located between the rubbing devices, 50 mechanism, substantially as described, for actuating the grippers and causing them to hold the goods on the bed when the rubbing devices are acting thereon, and an intermittently-actuated feeding device for drawing the goods forward when the flexible blades of the rubbing devices and the grippers leave the goods.

5. In a machine for finishing and polishing textile fabrics, the combination, with an elastic bed, of rotary rubbing devices having flexi- 60 ble blades arranged obliquely to their axes and actuated to rotate in opposite directions on the goods held on the bed, the inclination of the flexible blades being in opposite directions on the oppositely-moving rubbing devices, 65 whereby creasing of the goods is avoided, and connecting devices for imparting continuous rotary motion to the rubbing devices.

6. In combination, an open-top box, an elastic air-chamber, a cloth covering placed over 70 the same, strips of leather placed and stretched over the cloth covering, and means for supplying the air-chamber with air under press-

ure, substantially as set forth.

7. In a machine for finishing and polishing 75 textile fabrics, the combination, with an elastic bed, a feeding roller for drawing the goods over the bed, and flexible rubbing devices, of two curved guides, one at the entrance side and one at the exit side of the bed over which 80 the goods pass, said guides being higher at their central parts than at their ends, and each higher at one of its ends than at the other end, the high end of the one being opposite the low end of the other, substantially as and for the 85 purpose set forth.

8. In combination, the shafts ff, gear-wheels f'f', secured to their ends, miter-wheels i'i', secured to the shafts ff, the studs gg, arranged on either side of and at right angles to the 90 shafts ff, and the rubbing devices hhh'h', fitted to rotate on the studs gg and provided with miter-wheels ii, meshing into the miter-wheels

i' i', substantially as set forth.

9. The combination, with an elastic bed, ro- 95 tating rubbing devices hhh'h', and connecting devices for imparting a continuous rotary motion to the rubbing devices, of the pivoted grippers l and l', the bars m and m', provided with projecting pins for actuating the grippers l and l', short levers m^2 , for connecting the ends of each pair of bars m m' together, the bar m^3 , to which the other ends of the bars m are connected, and the cams n n', acting on the bar m^3 , so as to impart a reciprocating movement to the 105 bars m and m', substantially as set forth.

In witness whereof I have hereunto set my hand this 23d day of March, A. D. 1887.

CLAUDE TACHON.

Witnesses:

FRANÇOIS PAYSAC, YANT YARELLE.