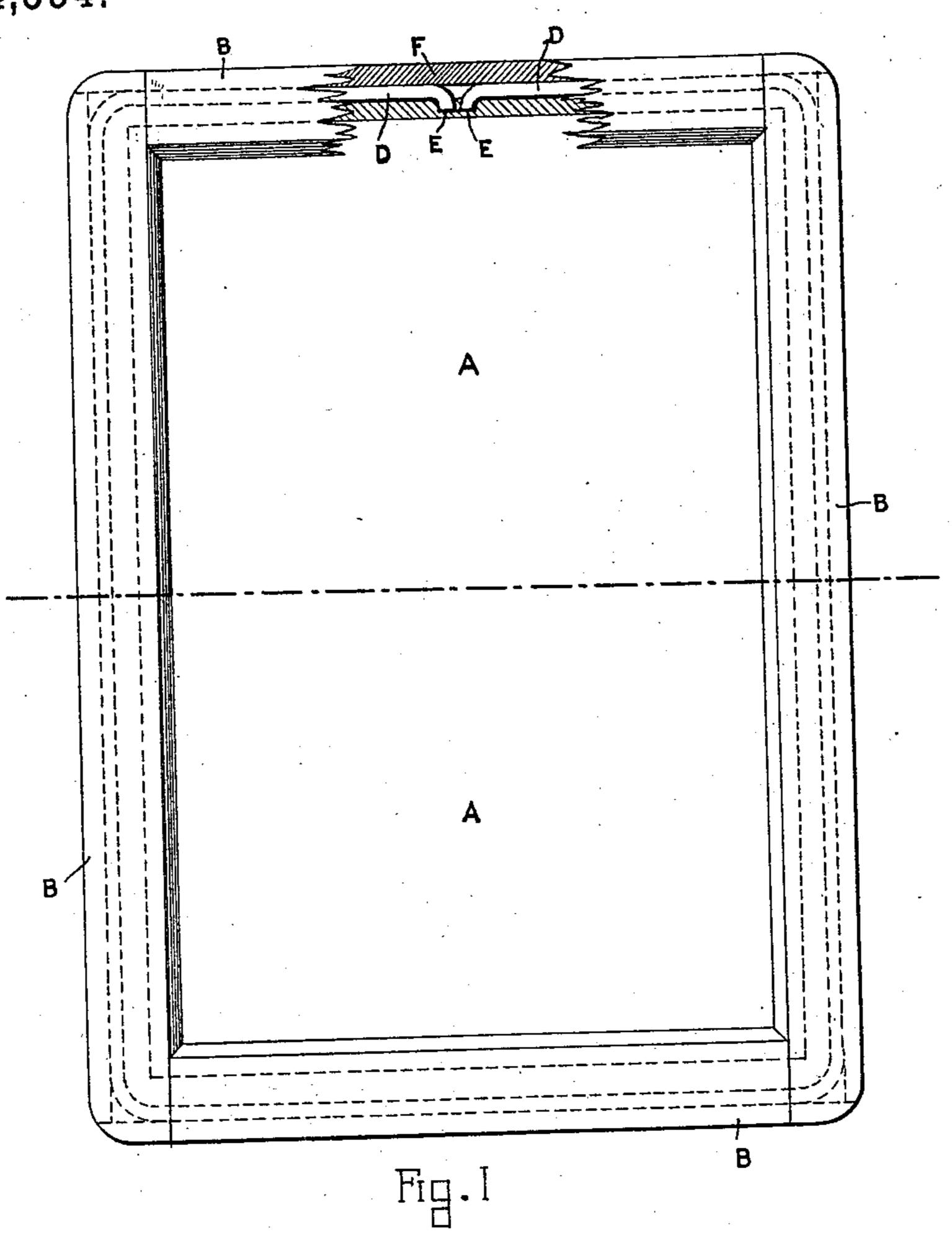
(No Model.)

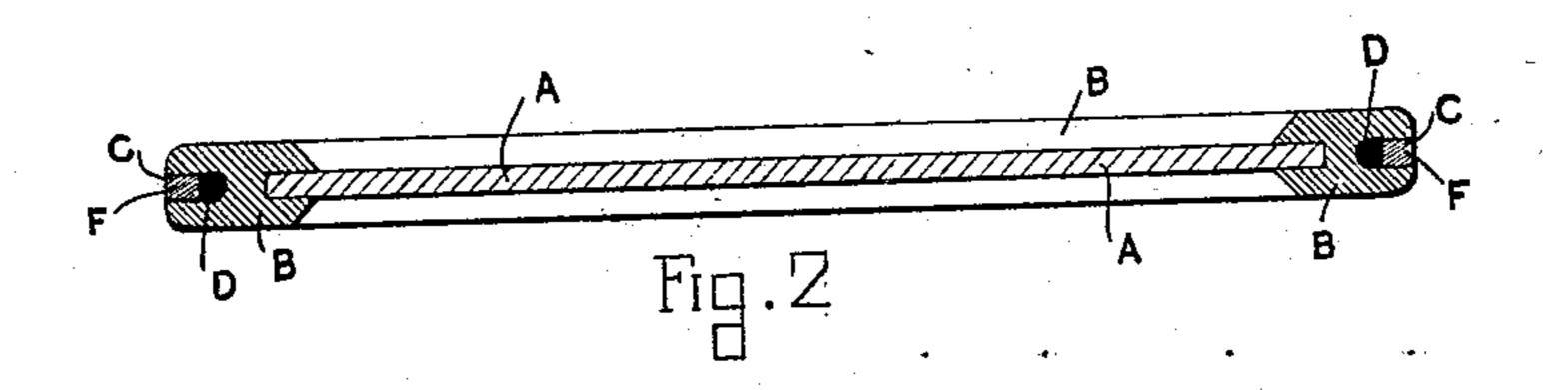
0. J. OWEN.

FRAME FOR WRITING SLATES.

No. 374,554.

Patented Dec. 6, 1887.





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FRAME FOR WRITING-SLATES.

SPECIFICATION forming part of Letters Patent No. 374,554, dated December 6, 1887.

Application filed March 2, 1887. Serial No. 229,398. (No model.) Patented in England April 10, 1884, No. 6,216.

To all whom it may concern:

Be it known that I, OWEN JONES OWEN, a subject of the Queen of Great Britain, residing at Blaenau Festiniog, in Wales, have in-5 vented certain new and useful Improvements in Frames for Writing-Slates, (for which I have obtained Letters Patent in Great Britain, No. 6,216, dated April 10, 1884,) of which the following is a specification.

This invention has for its object a writingslate or other frame that will not readily

break.

It is notorious that the weakest parts of an ordinary writing-slate are the corners of the 15 frame. To strengthen these various plans have been tried. For instance corner-pieces, of metal, leather, and other materials have been added outside. False tenons of metal have been sunk in, and the entire slate has 20 been bound round with wire. The last mentioned plan is perhaps the strongest of the whole, but is inoperative, owing to the habit children have of prizing the wire out and even using it as a handle to carry the slate by.

Now, my invention is designed to obtain all the advantages of a wire binding and of a hidden metallic false tenon without the dis-

advantages of either.

My plan is best described by aid of the ac-

30 companying drawings; in which—

Figure 1 shows a plan of slate and frame partly in section, and Fig. 2 a transverse section of same.

In the drawings, A is the slate; B, frame; 35 C, deep groove all round same, say one-fourth inch deep; D, wire sunk in the bottom of the groove, strained tight all round the frame, and the ends forced into holes E E. In the drawings this wire is shown rather too large, and 40 the holes EE consequently too shallow. The | to the body of the frame and securely glued wire is preferably about three thirty-seconds of an inch in diameter, and the holes E E, to fit same, are perpendicular to the lines of the frame, or, if anything, slightly oblique, so 45 as to make the angle to which the wire is bent slightly less than twenty degrees; F, a strip preferably of the same material as the slateframe, glued into the said groove before finishing the frame. This being just the width

of the groove, and forced in while smeared 50 with glue, remains a fixture; when planed off is hardly distinguishable from the body of the frame, and offers no temptation to the children to pick it out—in any case a most difficult task. It hides the wire completely, and pre- 55 vents the latter from either rusting by exposure, coming out, or disfiguring or discoloring the slate-frame. By this means all necessity for riveting is avoided, and the frame is so strongly bound together that it is extremely 60 difficult to break.

It will be obvious that while the above-described arrangement of wire is found the most convenient of any, other forms of wire could be used. Thus fine wire protected by coat- 65 ing or otherwise, or even fine string or other line can be tightly wound round and round the slate in the groove and then covered with the strip F or other covering, or a singlestrand wire, with its ends firmly secured to 70 gether, could be used; but I claim these variations as mere mechanical substitutes of my preferred plan.

I claim as my invention—

1. The combination of the frame B, wire D 75 round all the corners, deep groove C, and the covering-strip F, formed of wood and standing flush with the contiguous parts of the frame, substantially as described.

2. The wire D, passing round all four cor- 80 ners of the slate in a deep groove, with its ends secured in holes E, and having a coveringstrip, F, in the groove, whereby the ends are prevented from coming out of holes E, and are firmly held, thus binding the whole slate 85 together.

3. In a slate-frame, the combination of the covering-strip F, formed of similar material into the slate-frame, with a binding device, D, 90 hid by the same, substantially as described.

In testimony whereof I have signed my name to this specification in the presence of two subscribing witnesses.

OWEN JONES OWEN.

Witnesses:

WM. P. THOMPSON, Joseph J. Royden.